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Rationally designed syntheses of high-mannose and complex type undecasaccharides *

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Abstract

Synthetic routes are described to a high-mannose type triantenary undecasaccharide 1 and a completely protected form 39 of the complex type biantenary undecasaccharide 2 carrying α -(2 \rightarrow 3)-linked sialic acid residues. Starting from a previously reported trisaccharide 4, the core pentasaccharides 15 and 37 were synthesized through regio- and/or stereo-selective mannosylation with a suitably protected mannosyl donor. Chain elongation of 15 by stepwise addition of a mannose residue afforded an undecasaccharide 20 that was eventually deprotected to give 1. On the other hand, coupling of 38 and a trisaccharide glycosyl donor 36 afforded 39.

Keywords: Undecasaccharide, high-mannose; Complex type; Glycosylation; Glycans, cell-surface

1. Introduction

Glycosylation of Asn residues of proteins and further processing of the glycans, which occurs in the endoplasmic reticulum and Golgi apparatus, are important processes that endow the proteins with a functional three-dimensional structure, stability against proteolysis, and capability in protein transport or secretion [2]. The most remarkable function of the structurally diverse oligosaccharides attachments is found in cellular recognition. However, details of the recognition mechanisms have only poorly been

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understood. In order to clarify these molecular mechanisms, chemically or chemoenzymatically synthesized oligosaccharides are required because such homogeneous oligosaccharide samples are hardly obtainable from natural sources.

In the course of our synthetic studies on cell-surface glycans, we have reported syntheses of the N-linked oligosaccharides of glycoproteins and their fragments, where we have discussed several approaches in terms of strategies in blockwise synthesis as well as tactics in the glycosylation reaction [3]. Based on the knowledge obtained from these preliminary experiments, synthesis of larger oligosaccharides is now available.

We describe here a rationally designed synthetic route to the high mannose type and complex type undecasaccharides, both of which were synthesized through a common key intermediate trisaccharide 4 [3a,b].

2. Results and discussion

High-mannose type undecasaccharide.—The triantenary undecasaccharide 1 represents a basic structure of a high-mannose type N-linked glycan that was first isolated as the largest oligosaccharide of a unit A glycopeptide of calf thyroglobulin [4]. The same structure was identified in carbohydrates derived from various sources such as the urine of mannosidosis patients [5]. It is also notable that a series of high-mannose type glycans are expressed on the HIV glycoprotein gp 120 at high levels [6]. Synthesis was designed so that regioselective glycosylation of the trisaccharide 4, either with a mannosyl donor 14 suitably substituted for 6-O-branching or with an another donor 9 for 3-O-branching would be expected on the basis of our previous findings [3d,e].

In 1983 we reported a properly protected glycotriosyl acceptor 4 corresponding to the core structure of N-linked glycan, which was synthesized via insoluble Ag silicate-mediated mannosylation [7], giving a precursor diallyl ether 3 in 40% yield, followed by subsequent PdCl₂-catalyzed deallylation (58%) [3a,b]. After more efficient deallylation



Scheme 1.

conditions were developed, we were able to obtain 4 quantitatively by Ir-complex catalyzed allyl-prop-1-enyl isomerization [8], followed by hydrolysis with Hg salts [9] (Scheme 1).

In order to install the dissymmetrical array of mannopentaosyl and mannotriosyl fragments onto the trisaccharide 4, it was necessary to discriminate between the two hydroxyl groups of 4. Selective mono-mannosylation of 4 was first examined using 1.4 molar equivalents of mannosyl donor 5 [3b] under Helferich conditions. However, conversion was poor and formation of the desired 6-O-mannosylated product 6 was only in 31% yield. Selective protection of the more reactive primary hydroxyl group with chloroacetyl chloride (1.6 equiv) in pyridine at a lowered temperature (-20° C) was carried out next. The reaction gave 6-O-monoacylated product 7 (60%), 3-O-isomer 8 (4%), and diacylated derivative 9 (22%). The latter two were readily hydrolyzed to

regenerate 4. Glycosylation of 7 with 11 [3] took place in the presence of AgOTf to give a tetrasaccharide 13 in a quantitative yield. Alternatively, selective protection of the 6-hydroxyl function was achieved by silylation with a bulky *tert*-butyldimethylsilyl group. Treatment of 4 with 2 molar equiv of tert-butyldimethylsilyl trifluoromethanesulfonate (TBDMSOTf) and 2,6-lutidine exclusively afforded 6-O-silylated product 10. An attempt to react 10 with 11 using AgOTf was unsuccessful due to the lability of the silyl protecting group under the conditions necessary for glycosylation at both the 6-O- and 3-O-positions. On the other hand, reaction of 10 with a trichloroacetimidate 12 produced the desired tetrasaccharide 14 in good yield by using $BF_3 \cdot Et_2O$ as a promoter [10]. Hydrolysis of chloroacetate 13 by heating with thiourea or by removal of the silyl group from 14 with aqueous hydrofluoric acid gave a tetrasaccharide acceptor 15 in 93% and quantitative yields, respectively. The coupling reaction of 5 with 15 using AgOTf afforded a pentasaccharide 16 in a quantitative yield, while glycosylation of 6 with 11 provided the same compound 16 in 68% yield. Having prepared the pentasaccharide 16, α -mannoside chain-elongation was accomplished in a straightforward fashion by liberating the triol 17 under mildly basic conditions (LiOH-H₂O₂) without damaging the phthaloyl group in 80% yield, followed by glycosylation with 4.4 molar equiv of 11 to give an octasaccharide 18 (64%). The procedure for deacetylation and glycosylation was repeated for 18 to give a protected undecasaccharide 20 in 37% yield. The undecasac-



Scheme 2.

charide 20 was treated with hydrazine hydrate in ethanol at 90° C, then with acetic anhydride in methanol to convert phthalimide into acetamide and concomitantly hydrolyze the acetate, affording 21 in 65% yield. Finally, compound 21 was hydrogenated



Fig. 1. Anomeric proton signal of 1, 23, and 25 in 500 MHz ¹H NMR spectra (D₂O, 60°C).

with 10% Pd-C in methanol, and the product was chromatographed by gel-permeation on Sephadex LH 20 to complete the synthesis of the fully deprotected undecasaccharide 1 (Scheme 2). ¹H NMR spectral data of the synthesized sample are in good agreement with those of the related natural decasaccharide derived from mannosidosis urine [5] (Fig. 1). The FAB mass spectrum of synthetic 1 indicated the desired molecular weight. The intermediary pentasaccharide 15 and octasaccharide 18 were also deprotected to free pentasaccharide 23 and octasaccharide 25, respectively, and fully characterized (Fig. 1).

Complex-type undecasaccharide.—The undecasaccharide 2 is a member of a large family of N-glycans having their structures modified by multiple additions of N-acetyllactosamine units (complex type), and the peripheral branches are terminated with α -(2 \rightarrow 3)-linked N-acetylneuraminic acid (sialic acid) residues. For example, the oligosaccharide 2 has been identified as an N-glycan attached to human chorionic gonadotropin (hCG) [11]. Although the asialo analog and some other partial structures have already been synthesized by several groups [3,12–14], this particular undecasaccharide 2 has not been constructed yet. In 1986, we reported a total synthesis of an α -D-Neu p5Ac-(2 \rightarrow 6)-linked isomer of undecasaccharide, another typical complex type of glycan, which was accomplished by a convergent synthesis involving condensation of two molecules of nonreducing tetrasaccharide donor and the trisaccharide acceptor 4 in a stereocontrolled manner [3f]. For the synthesis of 2, we now choose a different way of strategic bond disconnection, by taking into account the ready accessibility to the core



24 R = Bn 25 R = H pentasaccharide as described above. The necessary trisaccharide donor 36 was prepared using recently developed procedures for α -selective sialylation [15]. Compound 26, prepared by modifying the known procedure [16] through azidonitration of p-lactal hexaacetate, was treated with 4-methoxyphenol and trifluoromethanesulfonic acid (TfOH) to afford a 4-methoxyphenyl glycoside 27, which on deacetylation gave 28 (Scheme 3). The methoxyphenyl glycoside 28 was regioselectively isopropylidenated to 29 (83%), which was then treated with pivaloyl chloride and DMAP in pyridine to give a dipivalate 30 in 83% yield. Upon hydrolysis of the acetonide of 30 with aqueous trifluoroacetic acid, a tetraol disaccharide 31 (78%) was obtained that was used as a glycosyl acceptor in the subsequent sialylation reaction. Reaction of 31 with methylthio glycoside 32 was promoted by N-iodosuccinimide (NIS) and trifluoromethanesulfonic acid (TfOH) [17] in acetonitrile at -40° C to produce trisaccharide 33 as a sole product, which was readily acetylated to give 34 in an isolated yield of 63%. The regio- and stereo-chemistry of the sialylation were assigned by the ¹H NMR spectrum of 34 by comparison with the reported data of the related compounds [15b,18]. The trisaccharide 34 was transformed into a glycosyl fluoride 36 in two steps by cleavage of the methoxyphenyl glycoside to generate hemiacetal 35, and then by treatment with diethylaminosulfur trifluoride (DAST) in 67% overall yield. The acceptor pentasaccharide 38 was prepared by glycosylation of 4 with 4 molar equiv of 11, followed by deacetylation in 72% overall yield (Scheme 4). With glycosyl donor 36 and acceptor 38 in hand, the coupling reaction was executed in the presence of a hafnocene-complex $[Cp_2Hf(ClO_4)_2]$ [19] in dichloromethane. The product was purified by gel-permeation chromatography with Bio-beads S, then by preparative thin-layer chromatography on silica gel, and finally by HPLC with a C₁₈ reversed-phase column to give a 32% yield of the desired undecasaccharide 39. The structure of 39 was assignable from the signals



Scheme 3.



in the 500 MHz¹H NMR spectrum of four *tert*-butyl groups for pivalate and two methyl groups for the sialic acid ester. Electrospray ionization-mass spectral (ESIMS) data of **39** showed a dicationic fragment at 2320.7 for $M - CO_2CH_3$. The configuration of the newly formed glycosidic linkages was tentatively assigned based on the strongly β -selective nature of the glycosyl donor carrying a 2-phthalimido group [20].

Deprotection of the synthetic sample **39** remains to be accomplished. An attempted dephthaloylation of the Li-carboxylate derivative of **39** obtainable by treatment with LiI and pyridine by the conventional procedure with hydrazine afforded an unidentified product probably derived by cleavage of the acetamido group of the sialic acid residues.

In conclusion, we achieved a stereocontrolled synthesis of undecasaccharides with a typical high-mannose and a complex type N-linked glycoprotein glycan. We believe that the structurally diverse N-glycans of biological interest will become available through similar strategic bond disconnection approaches discussed here. Studies are underway to develop a practical technology for constructing complex oligosaccharide-peptide conjugates that will enhance the applicability and usefulness of synthetic samples as molecular probes.

3. Experimental

General.—Optical rotations were determined with a Jasco DIP-370 polarimeter for solutions in CHCl₃, unless noted otherwise. Column chromatography was performed on Silica Gel-60 (E. Merck, 70–230 mesh). Flash chromatography was performed on Wako Gel C-300 (200–300 mesh). TLC and HPTLC were performed on Silica Gel 60 F_{254} (E. Merck). ¹H, ¹³C NMR spectra were recorded with either a JEOL GX500 [¹H (500MHz)]

or EX270 [¹H (270MHz)] spectrometer. Chemical shifts are expressed in ppm downfield from the signal for internal Me₄Si for solutions in $CDCl_3$.

Benzyl 2,4-di-O-benzyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2phthalimido- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranoside (4).—A red suspension of the Ir-complex $[[Ir(COD)(PMePh_2)]_2 PF_6$, 21 mg} in freshly distilled THF (15 mL) was stirred in an atmosphere of H_2 at room temperature for 30 min to give a colorless solution of the activated catalyst, and then the atmosphere was replaced with N_2 . To the solution was added a carefully degassed solution of 3 (1.02 g, 92 mmol) in dry THF (20 mL). After stirring for 30 min, the reaction mixture was concentrated in vacuo. The residue was dissolved in 90% aq acetone (9 mL) and stirred with HgCl₂ (690 mg, 2.54 mmol) and HgO (14 mg, 60 μ mol) at room temperature for 1 h. The mixture was concentrated in vacuo to remove acetone, the residue was extracted with CHCl₃, the extract was washed with 10% aq KI and brine, dried (Na_2SO_4) , and concentrated in vacuo. The crude product was purified by column chromatography on silica gel with 3:1 toluene-EtOAc to give 4 (940 mg, 98%): $[\alpha]_{\rm D}$ - 4.5° (c 1.0); R_f 0.39 (2:1 toluene-EtOAc). NMR data: ¹H, δ 5.29 (d, 1 H, J 7.7 Hz, H-12), 4.96 (d, 1 H, J 8.4 Hz, H-11), 4.61 (bs, 1 H, H-13); 13 C, δ 101.3 (C-13), 97.1, 97.06 (C-11, C-12). Anal. Calcd for C₈₃H₈₀N₂O₁₈: C, 71.08; H, 5.82; N, 2.00. Found: C, 71.04; H, 5.78; N, 1.96.

Benzyl 3,6-di-O-acetyl-2,4-di-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 6)$ -2,4-di-Obenzyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranoside (6).— To a mixture of 4 (76 mg, 54 μ mol), HgBr₂ (79 mg, 0.22 mmol), Hg(CN)₂ (166 mg, 0.66 mmol) and powdered 4 Å molecular sieves (1 g) in dry dichloroethane (6 mL) was stirred at 0°C under N₂ for 15 min. Then a solution of 5 (37 mg, 77 μ mol) in dry dichloroethane (6 mL) was added dropwise to the above mixture. The mixture was stirred at room temperature for 24 h, diluted with chloroform, and filtered through Celite. The filtrate was washed with brine, dried (Na₂SO₄), and concentrated in vacuo. The residue was chromatographed on silica gel with 5:1 toluene-EtOAc to give 6 (31 mg, 31%) and unreacted 4 (53 mg, 69%): $[\alpha]_D - 4.3^\circ$ (c 1.7); R_f 0.29 (3:1 toluene-EtOAc). NMR data: ¹H, δ 5.24 (dd, 1 H, J 9.5 and 3.3 Hz, H-34'), 5.23 (d, 1 H, J 7.7 Hz, H-12), 4.99 (d, 1 H, J 1.8 Hz, H-14'), 4.93 (d, 1 H, J 8.4 Hz, H-11), 1.90 (s, 3 H, Ac), 1.86 (s, 3 H, Ac). Anal. Calcd for C₁₀₇H₁₀₆N₂O₂₆ · 0.5H₂O: C, 70.27; H, 5.90; N, 1.53. Found: C, 70.15; H, 5.90; N, 1.58.

Benzyl 2,4-di-O-benzyl-6-O-chloroacetyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -3,6-di-Obenzyl-2-deoxy-2-phthalimido- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2phthalimido- β -D-glucopyranoside (7).—A mixture of 4 (438 mg, 0.314 mmol) and chloroacetyl chloride (55 μ L, 0.691 mmol) in dry pyridine (10 mL) was stirred at -20° C for 1 h. The mixture was diluted with a 1:1 mixture of ether and EtOAc, washed with water and brine, dried (Na₂SO₄), and concentrated in vacuo. The residue was chromatographed on silica gel with 2:1 toluene–EtOAc to give 7 (275 mg, 59.6%): $[\alpha]_{\rm D} + 0.4^{\circ}$ (c 0.5); R_f 0.39 (3:1 toluene–EtOAc). NMR data: ¹H, δ 5.27 (d, 1 H, J 8.4 Hz, H-12), 4.94 (d, 1 H, J 8.1 Hz, H-11), 4.61 (bs, 1 H, H-13). Anal. Calcd for C₈₅H₈₁ClN₂O₁₉: C, 69.45; H, 5.55; N, 1.91. Found: C, 69.25; H, 5.59; N, 1.86.

Benzyl 2,4-di-O-benzyl-6-O-tert-butyldimethylsilyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -3,6-

di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranosyl-($1 \rightarrow 4$)-3,6-di-O-benzyl-2deoxy-2-phthalimido- β -D-glucopyranoside (10).—A mixture of 4 (100 mg, 0.07 mmol), TBDMSOTf (35 μ L, 0.15 mmol) and 2,6-lutidine (26 μ L, 0.22 mmol) in dry CH₂Cl₂ (2 mL) was stirred at 0°C for 2 h, then diluted with EtOAc, washed with water and brine, dried (Na₂SO₄), and concentrated in vacuo. The residue was chromatographed on silica gel with 2:1 toluene–EtOAc to give 10 (98 mg, 91%): $[\alpha]_D - 4.7^\circ$ (c 1.0); R_f 0.44 (3:1 toluene–EtOAc). NMR data: ¹H, δ 5.22 (d, 1 H, J 8.25 Hz, H-12), 4.93 (d, 1 H, J 8.25 Hz, H-11), 0.76 (s, 9 H, t-Bu), -0.03 (s, 3 H), -0.10 (s, 3 H). Anal. Calcd for C₈₉ H₉₄N₂O₁₈Si · 0.5H₂O: C, 70.47; H, 6.31; N, 1.85. Found: C, 70.48; H, 6.27; N, 1.82.

Benzyl 2-O-acetyl-3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4-di-O-benzyl-6-chloroacetyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranoside (13).—A mixture of 10 (189 mg, 0.13 mmol), AgOTf (360 mg, 1.40 mmol) and dried powdered 4 Å molecular sieves (5 g) in dry dichloroethane (7 mL) was stirred at 0°C under N₂ for 30 min. Then a solution of 11 (89 mg, 0.17 mmol) in dry dichloroethane (7 mL) was added dropwise to the above mixture. The mixture was stirred at room temperature for 2 h, diluted with chloroform, and filtered through Celite. The filtrate was washed with satd aq NaHCO₃ and brine, dried (Na₂SO₄), and concentrated in vacuo. The residue was chromatographed on silica gel with 5:1 toluene–EtOAc to give 13 (250 mg, quantitative): $[\alpha]_D + 1.8^{\circ} (c \ 2.8); R_f \ 0.38 \ (4:1 \ toluene-EtOAc)$. NMR data: ¹H, δ 5.43 (dd, 1 H, J 3.3 and 1.8 Hz, H-24'), 5.25 (d, 1 H, J 8.1 Hz, H-12), 5.12 (d, 1 H, J 1.5 Hz, H-14'), 4.94 (d, 1 H, J 8.2 Hz, H-11), 2.11 (s, 3 H, Ac); ¹³C, δ 101.4 (C-13), 99.7 (C-14'), 97.7 and 97.1 (C-11 and C-12). Anal. Calcd for C₁₁₄H₁₁₁ClN₂O₂₅: C, 70.41; H, 5.75; N, 1.44. Found: C, 70.22; H, 5.71; N, 1.37.

Benzyl 2-O-acetyl-3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4-di-O-benzyl-6-O-tert-butyldimethylsilyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2phthalimido- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -Dglucopyranoside (14).—A mixture of 10 (60 mg, 40 μ mol), 12 (75 mg, 0.12 mmol) and dried powdered AW-300 molecular sieves (200 mg) in dry dichloroethane (2 mL) was stirred at -78° C under N₂. Then a solution of BF₃ · Et₂O (2.5 μ L, 0.02 mmol) in dry dichloroethane (25 μ L) was added to the above mixture. The mixture was stirred at -78° C for 2 h, quenched with satd aq NaHCO₃, diluted with EtOAc, and filtered through Celite. The filtrate was washed with brine, dried (Na₂SO₄), and concentrated in vacuo. The residue was chromatographed on Bio-beads S $\times 1$ with 3:1 toluene-EtOAc, then on silica gel with 3:1 toluene-EtOAc to give 14 (57 mg, 72%) and unreacted 10 (7 mg, 12%): $[\alpha]_D = 2.3^\circ$ (c 1.8); R_f 0.61 (3:1 toluene-EtOAc). NMR data: ¹H, δ 5.46 (dd, 1 H, H-24'), 5.21 (d, 1 H, J 8.2 Hz, H-12), 5.16 (d, 1 H, H-14'), 4.92 (d, 1 H, J 8.2 Hz, H-11), 2.09 (s, 3 H, Ac), 0.75 (s, 9 H, t-Bu), -0.05 (s, 3 H, Me), -0.11 (s, 3 H, Me); 13 C, δ 107.1, 105.0, 102.5, 102.4. Anal. Calcd for C₁₁₈H₁₂₄N₂O₂₄Si · 1.33H₂O: C, 70.64; H, 6.36; N, 1.40. Found: C, 70.68; H, 6.24; N, 1.41.

Benzyl 2-O-acetyl-3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ -2,4-di-O-benzyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranoside (15).—(a) By dechloroacetylation of 13. A mixture of 13 (244 mg, 0.126 mmol) and thiourea (20 mg,

0.263 mmol) in dry DMF (2 mL) was heated at 90°C for 20 h. The mixture was diluted with chloroform, washed with satd aq NaHCO₃ and brine, dried (Na_2SO_4) , and concentrated in vacuo. The residue was chromatographed on silica gel with 6:5 hexane-EtOAc to give **15** (219 mg, 93%).

(b) By desilylation of 14. A mixture of 14 (14 mg, 7 μ mol) and 1:19 50% hydrofluoric acid-CH₃CN (2 mL) was stirred at room temperature for 15 min. The mixture was diluted with chloroform, washed with satd aq NaHCO₃ and brine, dried (Na₂SO₄), and concentrated in vacuo. The residue was chromatographed on silica gel with 3:1 toluene-EtOAc to give 15 (13 mg, quantitative): $[\alpha]_D - 2.0^\circ$ (c 1.9); R_f 0.48 (2:1 toluene-EtOAc). NMR data: ¹H, δ 5.46 (dd, 1 H, J 2.9 and 1.8 Hz, H-24'), 5.28 (d, 1 H, J 8.1 Hz, H-12), 5.16 (s, 1 H, H-14'), 4.95 (d, 1 H, J 8.4 Hz, H-11), 2.09 (s, 3 H, Ac); ¹³C, δ 100.8 (C-13), 99.6 (C-14'), 97.1 (C-11 and C-12). Anal. Calcd for C₁₁₂H₁₁₀N₂O₂₄: C, 72.01; H, 5.94; N, 1.50. Found: C, 71.93; H, 5.92; N, 1.52.

Benzyl 3,6-di-O-acetyl-2,4-di-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 6)$ -[2-O-acetyl-3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$]-2,4-di-O-benzyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranoside (16).—(a) By coupling of 5 and 15. Coupling reaction of 5 (71 mg, 0.164 mmol) and 15 (190 mg, 0.102 mmol) was performed with AgOTf (85 mg, 0.331 mmol) and dried powdered 4 Å molecular sieves (1.5 g) in dry dichloroethane (8 mL) at room temperature for 24 h, and worked up as described for 13 to give 16 (233 mg, quant).

(b) By coupling of 6 and 11. Coupling reaction of 6 (43 mg, 24 μ mol) and 11 (61 mg, 0.119 mmol) was performed with AgOTf (70 mg, 0.272 mmol) and dried powdered 4 Å molecular sieves (1.0 g) in dry dichloroethane (4 mL) at room temperature for 2 h, and worked up as described for 13 to give 16 (37 mg, 68%): $[\alpha]_D + 4.1^\circ$ (c 1.6); R_f 0.41 (3:1 toluene–EtOAc). NMR data: ¹H, δ 5.50 (dd, 1 H, J 3.3 and 1.8 Hz, H-2B), 5.23 (dd, 1 H, J 3.3 and 9.2 Hz, H-34'), 5.20 (d, 1 H, J 9.1 Hz, H-12), 5.18 (d, 1 H, J 1.5 Hz, H-1B), 5.12 (d, 1 H, J 1.8 Hz, H-14'), 4.92 (d, 1 H, J 8.4 Hz, H-11), 2.08 (s, 3 H, Ac), 1.86 (s, 3 H, Ac), 1¹³C, δ 102.0 (C-13), 99.7 (C-14'), 97.2 (C-1B), 97.1, 97.0 (C-11 and C-12). Anal. Calcd for C₁₃₆H₁₃₆N₂O₃₁: C, 71.19; H, 5.97; N, 1.22. Found: C, 71.23; H, 6.00; N, 1.22.

Benzyl 2,4-di-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 6)$ -[3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$]-2,4-di-O-benzyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranoside (17).—To a stirred solution of 16 (107 mg, 47 μ mol) in THF (30 mL) was added at 0°C a mixture of H₂O₂ (6 mL) and N LiOH (6 mL). After stirring at 0°C for 3 days, the mixture was diluted with EtOAc, washed with water and brine, dried (Na₂SO₄), and concentrated in vacuo. The residue was chromatographed on silica gel with 4:6 hexane–EtOAc gave 17 (86 mg, 80%): [α]_D + 8.7° (c 0.7); R_f 0.37 (1:1 hexane–EtOAc). NMR data: ¹H, δ 5.22 (d, 1 H, J 7.7 Hz, H-12), 5.19 (bs, 1 H, H-1B), 5.12 (bs, 1 H, H-14'), 4.92 (d, 1 H, J 8.4 Hz, H-11). Anal. Calcd for C₁₃₀H₁₃₀N₂O₂₈ · 0.5H₂O: C, 71.71; H, 6.02; N, 1.29. Found: C, 71.60; H, 6.02; N, 1.44.

Benzyl 2-O-acetyl-3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 6)$ -[2-O-acetyl-3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$]-2,4-di-O-benzyl- α -D-mannopyranosyl- α -D-manno

6)-[2-O-acetyl-3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$]-2,4-di-O-benzyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -(3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-

phthalimido-β-D-glucopyranoside (18).—Glycosylation of 17 (88 mg, 41 μmol) with 11 (93 mg, 0.182 mmol) was performed with AgOTf (70 mg, 0.272 mmol) and dried powdered 4 Å molecular sieves (2 g) in dichloroethane (5 mL) at room temperature for 24 h as described for 13. The crude product was chromatographed on Bio-beads S ×2 in 1:4 toluene–EtOAc, on silica gel with 1:1 hexane–EtOAc and then on a preparative TLC plate with 6:1 toluene–EtOAc to give 18 (94 mg, 64%): $[\alpha]_D + 23.0^\circ$ (c 1.0); R_f 0.56 (3:1 toluene–EtOAc). NMR data: ¹H, δ 5.52 (dd, 1 H, J 2.9 and 1.8 Hz), 5.46 (m, 1 H), and 5.35 (m, 1 H), (H-2A, H-2B, and H-2C), 5.17 (bs, 1 H), 5.13 (bs, 1 H) and 5.04 (d, 1 H, J 1.8 Hz), (Man H-1 ×3), 4.92 (d, 1 H, J 8.1 Hz, H-1*I*), 2.09 (s, 3 H), 2.07 (s, 3 H) and 2.00 (s, 3 H), (Ac ×3). Anal. Calcd for C₂₁₇H₂₂₀N₂O₄₆: C, 72.56; H, 6.17; N, 0.78. Found: C, 72.47; H, 6.19; N, 0.73.

Benzyl 3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 6)$ -[3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$]-2,4-di-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 6)$ -[3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-O-benzyl- α -D-mannopyranosyl)- $(1 \rightarrow 3)$]-2,4-di-O-benzyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-ben

Benzyl 2-O-acetyl-3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-Obenzyl- α -D-mannopyranosyl- $(1 \rightarrow 6)$ -[2-O-acetyl-3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$]-2,4-di-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 6)$ -[2-O-acetyl-3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4, 6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$]-2,4-di-O-benzyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2phthalimido- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranoside (20).—Glycosylation of 19 (50 mg, 14.4 μ mol) with 11 (44 mg, 86 μ mol) was carried out with AgOTf (33 mg, 0.144 mmol) and dried powdered 4 Å molecular sieves (200 mg) in dry dichloroethane (5 mL) at room temperature for 18 h, as described for 13. The crude product was chromatographed on Bio-beads S $\times 2$ in 1:4 toluene-EtOAc and then on a preparative TLC plate with 6:1 toluene-EtOAc to give 20 (32 mg, 46%): $[\alpha]_{\rm D}$ + 20.3° (c 1.6); R_f 0.27 (5:4 hexane-EtOAc). NMR data: ¹H, δ 5.54 (m, 1 H) and 5.49 (m, 2 H), $(H-2D_1, H-2D_2, and H-D_3)$, 5.19 (bs, 2 H, Man H-1), 5.16 (d, 1 H, J 7.9 Hz, H-12), 5.12 (bs, 2 H, Man H-1), 5.10 (bs, 2 H, Man H-1), 4.99 (bs, 2 H, Man H-1), 4.91 (d, 1 H, J 8.5 Hz, H-11), 2.09 (s, 6 H, Ac \times 2), 2.06 (s, 3 H, Ac). Anal. Calcd for C₂₉₈H₃₀₄N₂O₆₁: C, 73.20; H, 6.27; N, 0.57. Found: C, 73.18; H, 6.26; N, 0.67.

Benzyl 3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-O-benzyl- α -Dmannopyranosyl- $(1 \rightarrow 6)$ -[3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-Obenzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$]-2,4-di-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 6)$ -[3, 4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$]-2,4-di-O-benzyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -2-acetamido-3,6-di-O-benzyl-2-deoxy- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -2acetamido-3,6-di-O-benzyl-2-deoxy- β -D-glucopyranoside (21).—A mixture of 20 (31 mg, 6.3 μ mol) and NH₂NH₂·H₂O (100 μ L) in EtOH (1 mL) was heated at 90°C for 24 h and then concentrated in vacuo. The oily residue was stirred with Ac₂O (100 μ L) in MeOH (1 mL) for 3 days at room temperature. The mixture was concentrated in vacuo. The crude product was purified by column chromatography on Sephadex LH-20 in 1:1 CHCl₃-MeOH and preparative TLC with 20:2:1 toluene-EtOAc-EtOH to give **21** (19 mg, 65%): $[\alpha]_{D}$ +21.4° (c 1.0); R_{f} 0.18 (40:4:1 toluene–EtOAc–EtOH). NMR data: ¹H, δ 6.99 (d, 1 H, J 7.7 Hz, NH), 5.23, 5.20, 5.18, 5.16, 5.14, 5.05, 5.00 (bs, 8 H, Man H-1), 1.50 (s, 3 H, Ac), 1.89 (s, 3 H, Ac). Anal. Calcd for $C_{280}H_{202}N_2O_{56}$: C, 73.31; H, 6.55; N, 0.61. Found: C, 73.13; H, 6.56; N, 0.69.

α-D-Mannopyranosyl-(1 → 2)-α-D-mannopyranosyl-(1 → 6)-[α-D-mannopyranosyl-(1 → 2)-α-D-mannopyranosyl-(1 → 3)]-α-D-mannopyranosyl-(1 → 6)-[α-D-mannopyranosyl-(1 → 2)-α-D-mannopyranosyl-(1 → 2)-α-D-mannopyranosyl-(1 → 2)-α-D-mannopyranosyl-(1 → 3)]-β-D-mannopyranosyl-(1 → 4)-2-acetamido-2-deoxy-β-D-glucopyranosyl-(1 → 4)-2-acetamido-2-deoxy-β-D-glucopyranosyl-(1 → 4)-2-acetamido-2-deoxy-β-D-glucopyranosyl-(1 → 4)-2-acetamido-2-deoxy-D-glucopyranose (1).—A mixture of **21** (31 mg, 6.34 µmol) and 10% Pd–C (17 mg) in MeOH (4 mL) was stirred under H₂ for 20 h at 35°C, then filtered through Celite, and concentrated in vacuo. The residue was chromatographed on Sephadex LH-20 in 9:1 MeOH-H₂O to give **1** (8 mg, quant): $[α]_D + 20.8° (c 0.4, H_2O); R_f 0.20 (1:1:1:1$ *n*-BuOH-EtOH-AcOH-H₂O). NMR data: ¹H, (D₂O, 60°C) δ 5.36 (s, 1 H, H-1B), 5.31 (s, 1 H, H-14), 5.28 (s, 1 H, H-1C), 5.18 (d, 1 H, J 2.7 Hz, H-11α), 5.11 (s, 1 H, H-1B), 5.06 (d, 1 H, J 1.5 Hz, H-1D₃), 5.05 (s, 1 H, H-1D₁), 5.04 (s, 1 H, H-12), 2.07 (s, 3 H, Ac), 2.03 (s, 3 H, Ac); ¹³C, (D₂O), δ 103.1, 103.0, and 103.0 (C-1D₁, C-1D₂, and C-1D₃), 102.2 (C-12), 101.6, 101.4, and 101.4 (C-14, C-1A, and C-1C), 101.0 (C-13), 100.5 (C-14'), 98.8 (C-1B). FABMS; <math>m/z = 1883.64 (M + 1),

1905.61 (M + Na).

Benzyl 2,4-di-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 6)$ -[3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$]-2,4-di-O-benzyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -2-acetamido-3,6-di-O-benzyl-2-deoxy- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -2-acetamido-3,6-di-O-benzyl-2-deoxy- β -D-glucopyranoside (22).—Compound 16 (24 mg, 10.4 μ mol) was dephthaloylated and N-acetylated as described for 21. The product was purified by column chromatography on Sephadex LH-20 in 1:1 CHCl₃-MeOH and by preparative TLC with 10:2:1 toluene–EtOAc–EtOH to give 22 (12 mg, 55%): $[\alpha]_D - 9.0^\circ$ (c 0.7); R_f 0.19 (20:4:1 toluene–EtOAc–EtOH). NMR data: ¹H, δ 6.30 (d, 1 H, J 8.8 Hz, NH), 5.98 and 5.11 (2 bs, 2 H, Man H-1), 1.85 (s, 3 H, Ac), 1.46 (s, 3 H, Ac).

 α -D-Mannopyranosyl- $(1 \rightarrow 6)$ - $[\alpha$ -D-mannopyranosyl- $(1 \rightarrow 3)]$ - β -D-mannopyranosyl- $(1 \rightarrow 4)$ -2-acetamido-2-deoxy- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -2-acetamido-2-deoxy-D-glucopyranose (23).—Compound 22 (11 mg, 5.5 μ mol) was hydrogenated as described for 1 to give 23 (4 mg, 84%): R_f 0.37 (1:1:1:1 *n*-BuOH-EtOH-AcOH-H₂O). NMR data: ¹H, (D₂O, 60°C) δ 5.18 (bs, 1 H, H-11 α), 5.10 (s, 1 H, H-14), 4.90 (s, 1 H, H-14'), 4.76 (s, 1 H, H-13), 4.69 (m, 1 H, H-11 β), 4.61 (m, 1 H, H-12).

Benzyl 3,4,6-tri-O-benzyl-α-D-mannopyranosyl- $(1 \rightarrow 6)$ -[3,4,6-tri-O-benzyl-α-D-mannopyranosyl- $(1 \rightarrow 3)$]-2,4-di-O-benzyl-α-D-mannopyranosyl- $(1 \rightarrow 6)$ -[3,4,6-tri-O-benzyl-α-D-mannopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-O-benzyl-α-D-mannopyranosyl- $(1 \rightarrow 3)$]2,4-di-O-benzyl-β-D-mannopyranosyl- $(1 \rightarrow 4)$ -2-acetamido-3,6-di-O-benzyl-2-deoxy-β-Dglucopyranosyl- $(1 \rightarrow 4)$ -2-acetamido-3,6-di-O-benzyl-2-deoxy-β-D-glucopyranoside (24).—Compound 18 (15 mg, 4.1 µmol) was dephthaloylated and N-acetylated as described for 21. The product was purified by column chromatography on Sephadex LH-20 in 1:1 CHCl₃-MeOH and by preparative TLC with 15:2:1 toluene-EtOAc-EtOH to gave 24 (7 mg, 52%): $[\alpha]_D + 17.1^\circ$ (c 0.5); R_f 0.42 (20:4:1 toluene-EtOAc-EtOH). NMR data: ¹H, δ 5.17, 5.10, 5.08, 5.04, and 4.89, (5 bs, 5 H, Man H-1), 6.33 (d, 1 H, J 8.4 Hz, NH), 1.89 (s, 3 H, Ac), 1.52 (s, 3 H, Ac).

 α -D-Mannopyranosyl- $(1 \rightarrow 6)$ - $[\alpha$ -D-mannopyranosyl- $(1 \rightarrow 3)$]- α -D-mannopyranosyl- $(1 \rightarrow 6)$ - $[\alpha$ -D-mannopyranosyl- $(1 \rightarrow 2)$ - α -D-mannopyranosyl- $(1 \rightarrow 3)$]- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -2-acetamido-2-deoxy- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -2-acetamido-2-deoxy-D-glucopyranose (25).—Compound 24 (7 mg, 2.1 μ mol) was hydrogenated as described for 1 to give 25 (4 mg, quant). R_f 0.30 (1:1:1:1 n-BuOH-EtOH-AcOH-H₂O). NMR data: ¹H, (D₂O, 60°C) δ 5.33 (s, 1 H, H-14), 5.18 (d, 1 H, J 2.2 Hz, H-11 α), 5.10 (s, 1 H, H-1A), 5.05 (d, 1 H, H-1C), 4.90 (s, 1 H, H-1B), 4.87 (s, 1 H, H-14'), 4.75 (s, 1 H, H-13), 4.70 (m, 1 H, H-11 β), 4.60 (m, 1 H, H-12), 2.05 (s, 3 H, Ac), 2.01 (s, 3 H, Ac).

4-Methoxyphenyl 2,3,4,6-tetra-O-acetyl- β -D-galactopyranosyl- $(1 \rightarrow 4)$ -3,6-di-Oacetyl-2-deoxy-2-phthalimido- β -D-glucopyranoside (27).—To a stirred mixture of 26 (8.9 g, 11.7 mmol) and 4-methoxyphenol (2.9 g, 23.5 mmol) in dry dichloroethane (400 mL), was added TfOH (200 μ L) at 0°C under Ar. The mixture was allowed to stir at 0°C for 1.5 h then at room temperature for 1.5 h and quenched with satd aq NaHCO₃ (3 mL). The mixture was diluted with EtOAc (1 L), washed with satd aq NaHCO₃ and brine, dried (Na₂SO₄), and concentrated in vacuo. The crude product was chromatographed on silica gel with (3:1 \rightarrow 2:1) toluene–EtOAc to afford 27 (8.8 g, 91%): [α]_D + 28.0 (c 1.0); R_f 0.69 (4:1 CHCl₃–EtOH). NMR data: ¹H, δ 5.83 (d, 1 H, J 8.4 Hz, H-1a), 5.81 (dd, 1 H, J 10.6 and 8.1 Hz, H-3a), 5.35 (d, 1 H, J 2.9 Hz, H-4b), 5.14 (dd, 1 H, J 10.6 and 7.7 Hz, H-22), 4.97 (dd, 1 H, J 10.6 and 3.3 Hz, H-32), 4.56 (d, 1 H, J 7.7 Hz, H-1b), 4.46 (dd, 1 H, J 8.4 and 10.6 Hz, H-2a), 3.94 (t, 1 H, J 8.1 Hz, H-4I), 3.72 (s, 3 H, OMe), 2.14 (s, 3 H, Ac), 2.13 (s, 3 H, Ac), 2.07 (s, 3 H, Ac), 2.05 (s, 3 H, Ac), 1.97 (s, 3 H, Ac), 1.93 (s, 3 H, Ac). Anal. Calcd for C₃₉H₄₃NO₁₉: C, 56.45; H, 5.22; N, 1.69; Found: C, 56.18; H, 5.18; N, 1.69.

4-Methoxyphenyl β -D-galactopyranosyl- $(1 \rightarrow 4)$ -2-deoxy-2-phthalimido- β -D-glucopyranoside (28).—To a solution of 27 (8.8 g, 10.6 mmol) in 1:1 THF-MeOH (88 mL) was added 0.1 M methanolic NaOMe (21 mL, 2.1 mmol). After stirring for 1 h at room temperature, the resulting precipitate was collected by filtration and washed thoroughly with MeOH and ether to afford 28 (5.7 g, 84%), which was used for the next reaction without further purification: $[\alpha]_D + 3.0 (c \ 1.0, Me_2SO)$; mp > 300°C, $R_f \ 0.07 (5:1 CHCl_3-EtOH)$. NMR data: ¹H, δ 5.59 (d, 1 H, H-11), 5.02 (d, 1 H, H-42), 4.32 (d,

1 H, H-12), 3.67 (s, 3 H, OMe). Anal. Calcd for $C_{27}H_{31}NO_{13}$: C, 56.15; H, 5.41; N, 2.43; Found: C, 55.74; H, 5.35; N, 2.33.

4-Methoxyphenyl 3,4-O-isopropylidene- β -D-galactopyranosyl- $(1 \rightarrow 4)$ -2-O-deoxy-2phthalimido- β -D-glucopyranoside (29).—A mixture of 28 (1.65 g, 2.86 mmol), 2,2-dimethoxypropane (25 mL), and p-TsOH (100 mg) in dry acetone (25 mL) was stirred at room temperature for 19 h. The reaction was quenched with Et₃N (0.5 mL) and the mixture was concentrated in vacuo. The residue was extracted with EtOAc. The extract was washed with water and brine, dried (Na₂SO₄), and concentrated in vacuo. The crude product was chromatographed on silica gel with 4:1 CHCl₃-EtOH to give 29 (1.46 g, 83%): [α]_D + 38.3° (c 1.7); R_f 0.31 (5:1 toluene-EtOH). NMR data: ¹H, δ 3.61 (s, 3 H, OMe), 1.40 (s, 3 H, Me), 1.21 (s, 3 H, Me). Anal. Calcd for C₃₀H₃₅NO₁₃ · 0.75H₂O: C, 57.09; H, 5.83; N, 2.22; Found: C, 57.12; H, 5.62; N, 2.20.

4-Methoxyphenyl 3,4-isopropylidene-6-O-pivaloyl- β -D-galactopyranosyl- $(1 \rightarrow 4)$ -2deoxy-2-phthalimido-6-O-pivaloyl- β -D-glucopyranoside (**30**).—A mixture of **29** (1.46 g, 2.36 mmol), pivaloyl chloride (1.14 mL, 4.26 mmol), pyridine (1 mL, 2.36 mmol), and 4-(dimethylamino)pyridine (50 mg) in CH₂Cl₂ (20 mL) was stirred at room temperature for 4.5 h. The mixture was washed with satd aq NaHCO₃ and brine, dried (Na₂SO₄), and concentrated in vacuo. The residue was chromatographed on silica gel with 7:3 toluene–EtOAc to give **30** (1.53 g, 83%): $[\alpha]_D + 37.7^\circ$ (c 1.0); R_f 0.29 (19:1 toluene–EtOH). NMR data: ¹H, δ 5.74 (d, 1 H, J 8.3 Hz, H-11), 3.73 (s, 3 H, OMe), 1.51 (s, 3 H, Me), 1.34 (s, 3 H, Me), 1.22 (s, 9 H, t-Bu), 1.00 (s, 9 H, t-Bu). Anal. Calcd for C₄₂H₅₁NO₁₅ · 0.75H₂O: C, 60.10; H, 6.62; N, 1.75; Found: C, 60.08; H, 6.47; N, 1.69.

4-Methoxyphenyl 6-O-pivaloyl- β -D-galactopyranosyl- $(1 \rightarrow 4)$ -2-deoxy-2-phthalimido-6-O-pivaloyl- β -D-glucopyranoside (31).—To a stirred solution of 30 (1.53 g, 1.95 mmol) in CH₂Cl₂ (20 mL) was added 80% aq trifluoroacetic acid (5 mL). The mixture was stirred at room temperature for 1 h and concentrated in vacuo. The residue was chromatographed on silica gel with 4:1 toluene–EtOH to give 31 (1.17 g, 78%): $[\alpha]_D$ +27.6° (c 1.0); R_f 0.42 (5:1 toluene–EtOH). NMR data: ¹H, δ 5.66 (d, 1 H, J 7.9 Hz, H-1a), 3.64 (s, 3 H, OMe), 1.14 (s, 9 H, t-Bu), 0.95 (s, 9 H, t-Bu). Anal. Calcd for C₃₇H₄₇NO₁₅ · 0.5H₂O: C, 58.88; H, 6.41; N, 1.86. Found: C, 59.01; H, 6.35; N, 1.80.

4-Methoxyphenyl [methyl (5-acetamido-4,7,8,9-tetra-O-acetyl-3,5-dideoxy-D-glycero- α -D-galacto-2-nonulopyranosyl)oate]-(2 \rightarrow 3)-2,4-di-O-acetyl-6-O-pivaloyl- β -D-galactopyranosyl-(1 \rightarrow 4)-3-O-acetyl-2-deoxy-2-phthalimido-6-O-pivaloyl- β -D-glucopyranoside (34).—A mixture of 31 (978 mg, 1.31 mmol), 32 (1.51 g, 2.90 mmol), and dried powdered 3 Å molecular sieves (9.5 g) in dry CH₃CN (80 mL) was stirred at -40°C under N₂. To the above mixture was added a mixture of NIS (655 mg, 2.90 mmol) and TfOH (23 μ L, 2.60 mmol) in dry CH₃CN (5 mL). After stirring at -40°C for 2 h, the mixture was diluted with EtOAc and filtered through Celite. The filtrate was washed with water and brine, dried (Na₂SO₄), and concentrated in vacuo. The residue was stirred with acetic anhydride (2 mL), pyridine (2 mL) and DMAP (200 mg) in CH₂Cl₂ (40 mL) for 1 h at room temperature. The reaction mixture was concentrated and then purified on silica gel with 9:1 toluene-EtOH to give 34 (1.1 g, 63%): R_f 0.44 (5:1 toluene-EtOH). NMR data: ¹H, δ 5.86 (d, 1 H, J 8.6 Hz, H-11), 5.62 (m, 1 H, H-83), 5.39 (dd, 1 H, J_{7,8} 9.5, J_{6,7} 2.6 Hz, H-73), 5.15 (d, 1 H, J 10.3 Hz, NH), 4.78 (d, 1 H, J 8.1 Hz, H-12), 3.83 (s, 3 H, OMe), 3.72 (s, 3 H, OMe), 2.59 (dd, 1 H, J 12.5 and 4.6 Hz, H-33 β), 2.27 (s, 3 H, Ac), 2.14 (s, 3 H, Ac), 2.10 (s, 6 H, Ac), 2.08 (s, 3 H, Ac), 2.01 (s, 3 H, Ac), 1.97 (s, 3 H, Ac), 1.86 (s, 3 H, Ac), 1.68 (t, 1 H, J 12.5 Hz, H-3c α), 1.21 (s, 9 H, *t*-Bu), 1.18 (s, 9 H, *t*-Bu); ¹³C, δ 101.3, 97.1, 96.7.

[Methyl (5-acetamido-4,7,8,9-tetra-O-acetyl-3,5-dideoxy-D-glycero- α -D-galacto-2nonulopyranosyl)oate]- $(2 \rightarrow 3)$ -(2,4-di-O-acetyl-6-O-pivaloyl- β -D-galactopyranosyl)- $(1 \rightarrow 4)$ -3-O-acetyl-2-deoxy-2-phthalimido-6-O-pivaloyl- β -D-glucopyranosyl fluoride (36).—A mixture of 34 (611 mg, 0.45 mmol) and ceric ammonium nitrate (5.0 g, 9.1 mmol) in toluene-CH₃CN-H₂O (8 mL, 6 mL, 4 mL) was vigorously stirred at room temperature for 2 h, and then extracted with EtOAc. The extract was washed with satd aq NaHCO₃ and brine, dried (Na₂SO₄), and concentrated in vacuo. The residue was chromatographed on silica gel with 93:7 toluene-EtOH to give 35 (410 mg). To a stirred mixture of 35 (410 mg) in dry CH_2Cl_2 (10 mL) was added diethylaminosulfur trifluoride (DAST, 260 μ L) at 0°C. After stirring for 1 h, the reaction was quenched with a few drops of MeOH. The mixture was diluted with EtOAc, washed with satd aq NaHCO₃ and brine, dried (Na_2SO_4) , and concentrated in vacuo. The residue was purified by flash chromatography on silica gel with 3:1 toluene-EtOAc to give 36 (378 mg, 67% from 34): $[\alpha]_{\rm D}$ + 15.2° (c 0.6); R_f 0.36 (9:1 toluene-EtOH). NMR data: ¹H, δ 6.11 (dd, 1 H, J 52.8 and 7.9 Hz, H-11), 5.12 (d, 1 H, J 10.2 Hz, NH), 4.75 (d, 1 H, J 7.9 Hz, H-12), 4.37 (dd, 1 H, J 12.5 and 2.6 Hz), 3.83 (s, 3 H, OMe), 3.61 (dd, 1 H, J 10.6 and 2.6 Hz, H-21), 2.69 (dd, 1 H, J 12.5 and 4.6 Hz, H-33β), 2.26 (s, 3 H, Ac), 2.14 (s, 3 H, Ac), 2.09 (s, 6 H, Ac), 2.08 (s, 3 H, Ac), 1.95 (s, 3 H, Ac), 1.86 (s, 3 H, Ac), 1.25 (s, 9 H, t-Bu), 1.19 (s, 9 H, t-Bu); 13 C, δ 104.1 (d, J_{CF} 214.8 Hz, C-11), 100.9 (C-12), 96.6 (C-13). Anal. Calcd for C₅₆H₇₃FN₂O₂₈ · 0.5H₂O: C, 53.80; H, 5.97; N, 2.24; F, 1.52. Found: C, 53.81; H, 5.92; N, 2.26; F, 1.34.

Benzyl 2-O-acetyl-3,4,6-tri-O-benzyl-α-D-mannopyranosyl- $(1 \rightarrow 6)$ -[2-O-acetyl-3,4,6-tri-O-benzyl-α-D-mannopyranosyl- $(1 \rightarrow 3)$]-2,4-di-O-benzyl-β-D-mannopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido-β-D-glucopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido-β-D-glucopyranoside (37).—Glycosylation of 4 (230 mg, 0.17 mmol) with 11 (340 mg, 0.67 mmol) was performed with AgOTf (170 mg, 0.66 mmol) and powdered 4 Å molecular sieves (500 mg) in CH₂Cl₂ (10 mL) at room temperature under N₂ overnight as desctibed for 13. The product was chromatographed on Bio-beads S ×1 to give 36 (340 mg, 88%): $[\alpha]_D$ + 13.4° (c 1.3); R_f 0.27 (3:2 hexane–EtOAc). NMR data: ¹H, δ 5.49 (dd, 1 H, J 3.3 and 1.8 Hz) and 5.31 (dd, 1 H, J 2.9 and 1.8 Hz, H-2d and H-2B), 5.20 (d, 1 H, J 8.1 Hz, H-12), 5.14 (d, 1 H, J 1.5 Hz, Man H-1), 4.92 (d, 1 H, J 8.4 Hz, H-11), 2.08 (s, 3 H, Ac), 1.79 (s, 3 H, Ac); ¹³C, δ 101.9, 99.6, 98.2, 97.0, 96.9 (C-1). Anal. Calcd for C₁₄₁H₁₄₀N₂O₃₀ · H₂O: C, 71.74; H, 6.06; N, 1.19. Found: C, 71.67; H, 6.05; N, 0.99.

Benzyl 3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 6)$ -[3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$]-2,4-di-O-benzyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2phthalimido- β -D-glucopyranoside (38).—To a stirred solution of 37 (340 mg, 0.15 mmol) in CH₂Cl₂ (30 mL) was added at 0°C a mixture of H₂O₂ (4 mL) and N LiOH (4 mL). After stirring at 4°C for 20 h, the mixture was diluted with EtOAc, washed with water and brine, dried (Na₂SO₄), and concentrated in vacuo. The residue was chromatographed on silica gel with 2:1 toluene–EtOAc to give **38** (268 mg, 82%): $[\alpha]_D$ +11.4° (*c* 0.7); R_f 0.26 (1:1 hexane–EtOAc). NMR data: ¹H, δ 5.23 (d, 1 H, J 8.1 Hz, H-12), 5.15 (bs, 1 H, Man H-1), 4.93 (d, J 8.4 Hz, H-11), 4.91 (bs, 1 H, Man H-1); ¹³C, δ 101.7, 101.4, 99.8, 97.0 (C-1). Anal. Calcd for C₁₃₇H₁₃₆N₂O₂₈ · 2H₂O: C, 71.71; H, 6.15; N, 1.22. Found: C, 71.66; H, 5.97; N, 1.24.

Benzyl [methyl (5-acetamido-4,7,8,9-tetra-O-acetyl-3,5-dideoxy-D-glycero-α-D-galacto-2-nonulopyranosyl)oate]- $(2 \rightarrow 3)$ -2,4-di-O-acetyl-6-O-pivaloyl- β -D-galactopyranosyl- $(1 \rightarrow 4)$ -3-O-acetyl-2-deoxy-2-phthalimido-6-O-pivaloyl- β -D-glucopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 6)$ -{[methyl (5-acetamido-4,7,8,9tetra-O-acetyl-3,5-dideoxy-D-glycero- α -D-galacto-2-nonulopyranosyl)oate]- $(2 \rightarrow 3)$ -2, 4-di-O-acetyl-6-O-pivaloyl- β -D-galactopyranosyl- $(1 \rightarrow 4)$ -3-O-acetyl-2-deoxy-2-phthalimido-6-O-pivaloyl- β -D-glucopyranosyl- $(1 \rightarrow 2)$ -3,4,6-tri-O-benzyl- α -D-mannopyranosyl- $(1 \rightarrow 3)$ }-2,4-di-O-benzyl- β -D-mannopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2phthalimido- β -D-glucopyranosyl- $(1 \rightarrow 4)$ -3,6-di-O-benzyl-2-deoxy-2-phthalimido- β -Dglucopyranoside (39).—A mixture of 38 (30 mg, 13 µmol), Cp₂HfCl₂ (96 mg, 25 μ mol), AgClO₄ (138 mg, 67 μ mol), and dried powdered 4 Å molecular sieves (600 mg) in dry CH₂Cl₂ (6 mL) was stirred under N₂ at room temperature for 30 min and cooled to -20° C. Then a solution of 36 (70 mg, 56 μ mol) in dry CH₂Cl₂ (4.5 mL) was added dropwise to the above mixture, which was allowed to stir overnight at -20° C gradually warming to room temperature. The reaction was quenched with pyridine (0.5 mL). The mixture was diluted with EtOAc and filtered through Celite. The filtrate was washed with satd aq NaHCO₃ and brine, dried (Na₂SO₄), and concentrated in vacuo. The crude product was chromatographed on Bio-beads $S \times 1$ in toluene, then on a preparative TLC plate with 9:1 toluene-EtOH. The product was further purified by HPLC on a C_{18} -reversed phase column with 99:1 CH₃CN-H₂O to give 39 (20 mg, 32%): $[\alpha]_D$ +23.9° (c 0.5); R_f 0.30 (9:1 toluene-EtOH). HPLC: [ODS (20 × 250 mm)], 99% CH₃CN; $t_{\rm R}$ 13.6 min; [prep-sil (20 × 250 mm)], 1:19 EtOH-CHCl₃; $t_{\rm R}$ 16.3 min. NMR data: ¹H, δ 3.838 (s, 3 H, OMe), 3.826 (s, 3 H, OMe), 2.200 (s, 3 H, Ac), 2.184 (s, 3 H, Ac), 2.146 (s, 3 H, Ac), 2.143 (s, 3 H, Ac), 2.126 (s, 3 H, Ac), 2.098 (s, 3 H, Ac), 2.089 (s, 6 H, Ac), 2.077 (s, 3 H, Ac), 2.075 (s, 3 H, Ac), 2.071 (s, 3 H, Ac), 2.020 (s, 3 H, Ac), 2.006 (s, 3 H, Ac), 1.863 (s, 3 H, Ac), 1.859 (s, 3 H, Ac), 1.154 (s, 9 H, *t*-Bu), 1.149 (s, 9 H, *t*-Bu), 1.105 (s, 9 H, *t*-Bu), 1.089 (s, 9 H, *t*-Bu); 13 C, δ 103.43, 103.35, 102.34, 102.18, 101.02, 97.42, 97.28, 96.9 (NeuAc C-2 ×2), 96.08, 95.69. ESIMS: $2320.7(^{+2})$ (M - CO₂CH₃; 4639).

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