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Exploring the Scope of an α -Aminomutase for the Amination of Cinnamate Epoxides to Arylserines and Arylisoserines

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3 **Exploring the Scope of an α/β -Aminomutase for the Amination of Cinnamate Epoxides to**
4 **Arylserines and Arylisoserines**
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3 **Abstract:** Biocatalytic process-development continues to advance toward discovering alternative
4 transformation reactions to synthesize fine chemicals. Here, a 5-methylidene-3,5-dihydro-4*H*-
5 imidazol-4-one (MIO)-dependent phenylalanine aminomutase from *Taxus canadensis* (*TcPAM*)
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7 was repurposed to irreversibly biocatalyze an intermolecular amine transfer reaction that converted
8 ring-substituted *trans*-cinnamate epoxide racemates to their corresponding arylserines. From
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10 among twelve substrates, the aminomutase ring-opened 3'-Cl-cinnamate epoxide to 3'-Cl-
11 phenylserine 140 times faster than it opened the 4'-Cl-isomer, which was turned over slowest
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13 among all epoxides tested. GC/MS analysis of chiral auxiliary derivatives of the biocatalyzed
14 phenylserine analogues showed that the *TcPAM*-transamination reaction opened the epoxides
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16 enantio- and diastereoselectively. Each product mixture contained (2*S*)+(2*R*)-*anti* (*erythro*) and
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18 (2*S*)+(2*R*)-*syn* (*threo*) pairs with the *anti*-isomers predominating (~90:10 dr). Integrating the
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20 vicinal proton signals in the ¹H-NMR spectrum of the enzyme-catalyzed phenylserines and
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22 calculating the chemical shift difference ($\Delta\delta$) between the *anti* and *syn* proton signals confirmed
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24 the diastereomeric ratios and relative stereochemistries. Application of a (2*S*)-threonine aldolase
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26 from *E. coli* further established the absolute stereochemistry of the chiral derivatives of the
27
28 diastereomeric enzymatically derived products. The 2*R*:2*S* ratio for the biocatalyzed *anti*-isomers
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30 was highest (88:12) for 3'-NO₂-phenylserine and lowest (66:34) for 4'-F-phenylserine. This
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32 showed that the stereospecificity of *TcPAM* is in part directed by the substituent-type on the
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34 cinnamate epoxide analogue. The catalyst also converted each cinnamate epoxide analogue to its
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36 corresponding *isoserine*, highlighting a biocatalytic route to arylisoserines, which play a key role
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38 in building the pharmacophore seen in anticancer and protease inhibitor drugs.
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51 **Keywords:** biocatalysis, MIO-aminomutase, phenylisoserine, phenylserine, cinnamate epoxides,
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53 enzyme catalysis
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INTRODUCTION

Nonproteinogenic amino acids are a specialized class of organic compounds that often have intrinsic biological activity.¹⁻⁴ More frequently, these vital amino acids are found in peptides with antiviral,⁵ antitumor,⁶ anti-inflammatory,⁷ or immunosuppressive activities.⁸ β -Hydroxy- α -amino acids reside in an important subclass of nonproteinogenic amino acids, including arylserines, hydroxyaspartic acid, and hydroxyleucine. These bifunctional compounds introduce two chiral centers when used as biomolecular building blocks. Incorporation of unique stereochemistry into the residues of peptide chains can change their properties by, for example, increasing the stability against peptidases and prolonging bioavailability.⁹⁻¹¹ Further, β -hydroxy- α -amino acid scaffolds (Figure 1) are found in clinically important antibiotics, including glycopeptide vancomycin and its analogues, ristocetin from *Amycolatopsis*¹²⁻¹³ and teicoplanins from *Actinoplanes*,¹⁴ the phenylpropanoid chloramphenicol from *Streptomyces*,¹⁵ and katanosin depsipeptides from *Cytophaga* and *Lysobacter* bacteria.¹⁶⁻¹⁷ The pentapeptide gymnangiamide from marine hydroid *Gymnangium regae* shows anticancer activity.¹⁸ (2*S*,3*R*)-3,4-Dihydroxyphenylserine (DOPS, Droxidopa) is used for hypotension and as a Parkinsonian therapeutic,¹⁹⁻²¹ while *N*-arylsulfonyl derivatives of phenylserine ethyl esters function as non-steroidal anti-inflammatory drugs.²² β -Hydroxy- α -amino acids have also been used recently in protein synthesis by chemical ligation at N-terminal serine and threonine sites, and this technique can likely be expanded to incorporate other non-proteinogenic β -hydroxy amino acids.²³ Additionally, an interesting subclass of non-natural heterocyclic β -hydroxy- α -amino acid amides are drug leads for their analgesic and immunostimulant activities.²⁴⁻²⁷

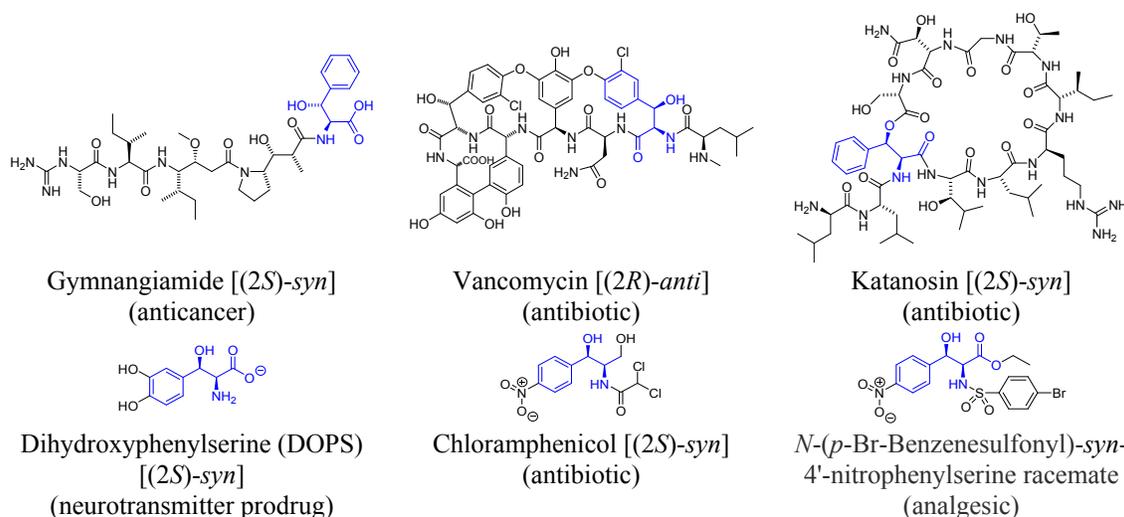


Figure 1. Synthetic and biosynthetic β -phenyl- β -hydroxy- α -amino acid building blocks in bioactive compounds. Stereochemical designations in brackets are described in Figure 2.

Given the beneficial pharmacological, chemical, and physical properties of a compound containing β -hydroxy- α -amino acids, there is considerable interest to make these bifunctional scaffolds by synthetic approaches or combined with biocatalytic routes.²⁷⁻²⁹ Various synthetic strategies have been used to control the regio- and stereochemistry of β -hydroxy- α -amino acids, including asymmetric aldol condensation, oxy-Michael addition, electrophilic amination, aminohydroxylation of alkenes, and aza-Claisen rearrangement.^{19, 30-33} Several of these methods incorporate protecting group manipulations to direct regiochemistry, add a functionalized chiral auxiliary to incorporate stereogenic centers, or apply heavy-metal catalysts to promote the reactions. These synthetic approaches are often highly efficient and stereoselective, but chemical manufacturers observe that these routes often violate green chemistry principles through generation of heavy-metal waste, poor atom economy built on the synthesis of intricate chiral-ligand catalysts, and frequently fall short as sustainable methods.³⁴⁻³⁵

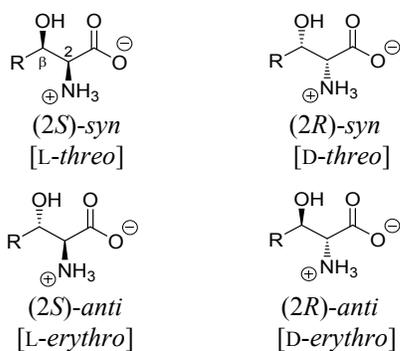


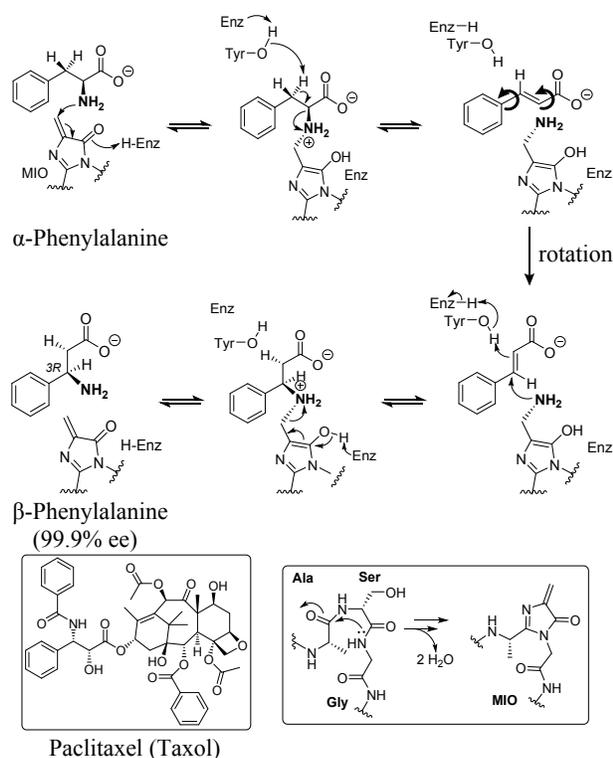
Figure 2. Stereoisomerism convention for β -hydroxy- α -amino acids used herein. The equivalent, archaic designations are listed in brackets.

Biocatalysis is emerging as a valuable complementary tool for organic chemists to access regio- and stereocontrolled chemical transformations that otherwise use complex synthetic chiral ligands and often proceed through multiple steps in conventional methods.³⁵⁻³⁸ Biocatalytic routes towards $(2S)$ + $(2R)$ - $(syn/anti)$ - β -hydroxy- α -amino acids³⁹ (Figure 2) mixtures regularly use threonine aldolases (TAs). TAs are divided into two groups depending on the (R) - or (S) -stereochemistry at the α -carbon of threonine where the amino group is attached. While the substrate specificity of TAs depends on the glycine donor substrate, they have broad specificity for the aldehyde, including non-natural aryl aldehydes when used to produce arylserines.⁴⁰ TAs are divided further into four subgroups, depending on the stereochemistry at the β -carbon of threonine, where the hydroxyl group is attached. High-specificity $(2S)$ - syn -TAs make only $(2S)$ - syn -threonine analogues, $(2S)$ - $anti$ -TAs are stereoselective for $(2S)$ - $anti$ -threonine analogues, while low-specificity $(2S)$ -TAs make a mixture of $(2S)$ - syn - and $(2S)$ - $anti$ -threonine analogues. Only low-specificity $(2R)$ -TAs are known and make mixtures of $(2R)$ - syn - and $(2R)$ - $anti$ -threonine analogues.²⁹

TA specificity is also used in industrial chemical processes for enantiospecific enzyme resolution to cleave (via a retro-aldol reaction) one enantiomer of a syn - or $anti$ - β -hydroxy- α -amino acid pair.²⁹ This process stereospecifically enriches one stereoisomer over the other in a

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3 mixture. For example, a low specificity (2*R*)-TA stereospecifically catalyzed the retro-aldol
4 cleavage of the (2*R*)-isomer in a (2*S*)+(2*R*)-*syn*-racemate to resolve the intact (2*S*)-*syn*-(3',4'-
5 methylenedioxy)phenylserine enantiomer, a precursor of the therapeutic drug (2*S*)-*syn*-DOPS (L-
6 DOPS).⁴¹
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12 Here, we used an irreversible, TA-*independent* biocatalytic method employing a repurposed 5-
13 methylidene-3,5-dihydro-4*H*-imidazol-4-one (MIO)-dependent phenylalanine aminomutase
14 (*TcPAM*) from *Taxus canadensis* plants⁴²⁻⁴⁴ to make various ring-substituted phenylserines. In
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17 *Taxus* plants, *TcPAM* isomerizes (2*S*)- α -phenylalanine to (3*R*)- β -phenylalanine on the
18 biosynthetic pathway of the anticancer therapeutic paclitaxel (Taxol[®]) (Scheme 1).⁴²⁻⁴³ The MIO
19 moiety is formed post-translationally by active site residues within *TcPAM*, and this electrophilic
20 unit transiently becomes N-alkylated by the (2*S*)- α -phenylalanine substrate. The resulting alkyl
21 ammonium group is displaced as an NH₂-MIO adduct with simultaneous removal of H β .⁴⁵ The
22 cinnamate intermediate accepts the amino group from the NH₂-MIO adduct at C β , and C α is
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Scheme 1. Mechanism of β -phenylalanine formation catalyzed by *TcPAM*. *Inset left*: Anticancer drug paclitaxel (Taxol). *Inset right*: Formation of MIO from the condensation of Ala175, Ser176, and Gly177 of *TcPAM*.

An earlier study covalently trapped a cinnamate epoxide in the active site of an MIO tyrosine aminomutase (*SgTAM*) crystal to help dissect its enzyme mechanism.⁴⁶ The ability of *SgTAM* to trap an epoxide hinted that the MIO chemistry would be aborted by covalent inhibition. It is interesting to note that the crystal structures of a phenylalanine aminomutase from *Pantoea agglomerans* (*PaPAM*) in our subsequent study showed dual occupancy of α - and β -phenylalanines (substrate and product, respectively) covalently linked to the MIO moiety through their amino groups.⁴⁷ Thus, we reinterpreted the structures of the previous epoxide inhibition study to represent β -hydroxy- α -amino adducts, rather than a dihydroxy ether intermediate attached covalently to the MIO group.⁴⁶

Later, in a burst phase kinetics study, *TcPAM* was shown to transfer the amino group from a surrogate substrate (*2S*)-styryl- α -alanine to exogenously supplied cinnamates via an NH_2 -MIO

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3 adduct.⁴⁸ The transaminase function of *Tc*PAM catalyzed efficient intermolecular exchange of the
4 amino group to make a mixture of α - and β -amino acids.⁴⁹ Encouraged by the intermolecular
5 mechanism of *Tc*PAM and our reinterpretation of the chemistry of MIO enzymes with epoxides,
6 here, we describe a new application for the catalyst to transfer an amino group to various ring-
7 substituted cinnamate epoxides to make phenylserine analogues. Michaelis-Menten constants of
8 *Tc*PAM catalyzing the epoxide ring-opening chemistry were calculated, and the absolute
9 stereochemistry of each enzymatically derived phenylserine was assessed.
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21 MATERIALS AND METHODS

22 **General Procedure for Syntheses of Cinnamate Epoxides (2a–2l).** The cinnamate epoxides
23 were synthesized according to a procedure described previously.⁵⁰ In a 50-mL single-necked round-
24 bottomed flask, a stirred slurry of a *trans*-cinnamic acid analogue (**1a–1l**) (0.75 mmol) in acetone
25 (515 μ L, 7.5 mmol) was treated first with sodium bicarbonate (3.3 mmol) and then with dropwise
26 addition of water (515 μ L). To the resulting thick mixture, a solution of oxone monopersulfate (1.4
27 mmol, contains 1.8 equiv of KHSO₅) in 0.4 mM Na₂EDTA solution (1.6 mL) was added dropwise
28 for 1 h while the temperature was kept at \sim 25 $^{\circ}$ C and the pH at 7.5. The mixture was then stirred
29 an additional 6 h and cooled to -5 $^{\circ}$ C. The reaction was acidified to pH 2 (12 M HCl) and mixed
30 with ethyl acetate (5 mL) with rapid stirring. The mixture was then filtered and extracted with
31 ethyl acetate (3 \times 50 mL). The combined organic fractions were washed with saturated NaCl, dried
32 over anhydrous MgSO₄, filtered, and concentrated under vacuum. After all the solvent was
33 removed, each *trans*-cinnamic acid epoxide analogue was isolated as an oily residue. The oily
34 residue was dissolved in ethanol (EtOH) (1 mL), cooled on ice, and treated with a solution of KOH
35 (3.6 mmol) dissolved in EtOH (1 mL). The resulting thick slurry was filtered, and the residue was
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3 washed with EtOH and then dried under vacuum to provide the potassium salts of the cinnamate
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5 epoxides as a racemic mixture (Table S1, Figures S1 and S2 of the Supporting Information).
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10 **Expression and Purification of *TcPAM*.** The *tcpam* cDNA (codon-optimized for expression in
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12 bacteria) was ligated into the expression vector pET28a(+),⁴² and the recombinant plasmid
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14 encoded an N-terminal His₆ tag. *Escherichia coli* BL21(DE3) cells, transformed to express
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16 *TcPAM*, were grown at 37 °C for 12 h in 150 mL of Lysogeny broth (LB). Separate aliquots (25
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18 mL) of this inoculum culture were then added to each of six 1-L cultures of LB supplemented with
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20 kanamycin (50 µg/mL). The cells were incubated at 37 °C until OD₆₀₀ = 0.7. Isopropyl-D-
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22 thiogalactopyranoside (500 µM) was added to the cultures with expression conducted at 16 °C for
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24 16 h. The cells were harvested by centrifugation at 4,650g (15 min), and the pellets were diluted
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26 in resuspension buffer (100 mL of 50 mM sodium phosphate containing 5% (v/v) glycerol and 300
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28 mM NaCl, pH 8.0). The cells were then lysed by brief sonication [one 10-s burst at 60% power
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30 with a 20-s rest interval for 20 cycles on a Misonix Sonicator (Danbury, CT)]. The cellular debris
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32 was removed by centrifugation at 27,200g (20 min) followed by high-speed centrifugation at
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34 142,000g (90 min) to remove light membrane debris. The resultant crude aminomutase in the
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36 soluble fraction was purified by nickel-nitrilotriacetic acid affinity chromatography according to
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38 the protocol described by the manufacturer (Invitrogen, Carlsbad, CA); *TcPAM* eluted in 50 mL
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40 of 250 mM imidazole dissolved in resuspension buffer. Fractions containing active soluble *TcPAM*
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42 (76.5 kDa) were combined and loaded onto a size-selective centrifugal filtration unit (30,000
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44 NMWL, Millipore Sigma, Burlington, MA). The protein solution was concentrated and diluted
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46 over several cycles until the imidazole and salt concentrations were <1 µM, and the final volume
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48 was 1 mL, containing ~14 mg of *TcPAM*. The quantity of *TcPAM* was measured using a Nanodrop
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3 spectrophotometer (ThermoFisher Scientific, Waltham, MA) and the purity (82%) was assessed
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5 by SDS-PAGE with Coomassie Blue staining using Kodak Gel Logic 100 Imaging System
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7 (version 3.6.3) to integrate the relative intensities of the scanned protein bands (Figure S5 of the
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9 Supporting Information).

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14 **Expression and Purification of (2S)-Threonine Aldolase (*ItaE*).** A cDNA (from *E. coli*,
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16 accession number: P75823) encoding a low specificity (2S)-threonine aldolase (*ItaE*) was ligated
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18 into a pET28a(+) vector, encoding an appended N-terminal His₆-tag, to make a recombinant
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20 plasmid (designated as pKDW014_IsTA) was purchased from GenScript (Piscataway, NJ).
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22 *Escherichia coli* BL21(DE3) cells were then transformed with pKDW014_IsTA to overexpress
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24 the *Itae* gene by standard protocols (Millipore Sigma, Burlington, MA). Transformed bacteria were
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26 used to inoculate LB (100 mL) and grown at 37 °C for 12 h. Separate aliquots (15 mL) of this
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28 inoculum culture were added to each of three 1-L cultures of LB supplemented with kanamycin
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30 (50 µg/mL). The cells were incubated at 37 °C until OD₆₀₀= 0.6, and isopropyl-D-
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32 thiogalactopyranoside (100 µM) was added to induce expression at 16 °C for 16 h. The cells were
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34 harvested by centrifugation at 4,650g (15 min), and the pellets were diluted in resuspension buffer
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36 (at pH 7.0) containing 10 µM PLP and 300 mM NaCl. The cells were then lysed by brief sonication
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38 [one 10-s burst at 60% power with a 20-s rest interval for 20 cycles on a Misonix Sonicator], and
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40 the cellular debris was removed by centrifugation at 27,200g (20 min) followed by high-speed
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42 centrifugation at 142,000g (90 min) to remove light membrane debris. The clarified lysate
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44 containing crude (2S)-TA in the soluble fraction was purified by nickel-nitrilotriacetic acid affinity
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46 chromatography according to the protocol described by the manufacturer (Invitrogen, Carlsbad,
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48 CA); (2S)-TA was eluted in 50 mL of 250 mM imidazole. Fractions containing active soluble (2S)-
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3 TA (36.5 kDa) were combined and loaded onto a size-selective centrifugal filtration unit (15,000
4 NMWL, Millipore Sigma). The protein solution was concentrated and diluted over several cycles
5 until the imidazole and salt concentrations were $<1 \mu\text{M}$, and the final volume was 1 mL. The
6 concentration of (2*S*)-TA was measured (8.8 mg/mL) using a Nanodrop spectrophotometer
7 (ThermoFisher Scientific). The purity (99%) was assessed by SDS-PAGE with Coomassie Blue
8 staining using Kodak Gel Logic 100 Imaging System (version 3.6.3) to integrate the relative
9 intensities of the scanned protein bands (Figure S5 of the Supporting Information).
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21 **Biocatalysis of Phenylserine with *Tc*PAM.** A solution of (2*S*)-styryl- α -alanine (1 mM) in 50 mM
22 $\text{NaH}_2\text{PO}_4/\text{Na}_2\text{HPO}_4$ buffer (pH 8.0, 5% glycerol) was preincubated with *Tc*PAM (100 $\mu\text{g}/\text{mL}$) for
23 2 min. Cinnamate epoxide (1 mM) was added to the solution, and the assay was mixed at 31 $^\circ\text{C}$
24 on a rocking shaker for 2.5 h. The reaction was then stopped with 10% formic acid to adjust the
25 pH to 3.0, and 3'-bromo- α -phenylalanine (50 nM) was added as an internal standard. This reaction
26 mixture was analyzed using a liquid chromatography-electrospray ionization-multiple reaction
27 monitoring (LC/ESI-MRM) method.
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41 **Kinetic Analysis.** To calculate the steady-state enzyme kinetic constants, each epoxide substrate
42 was varied at intervals from 25 μM up to 1000 μM in triplicate assays containing *Tc*PAM (100
43 $\mu\text{g}/\text{mL}$). The reactions were terminated with 10% formic acid (pH 3.0) and the resultant ring-
44 opened biocatalyzed products, without derivatization, were quantified by LC/ESI-MRM. The
45 apparent kinetic parameters (K_M and k_{cat}) were calculated by non-linear regression with Origin Pro
46 9.0 software (Northampton, MA) (Figures S6 and S7 of the Supporting Information), using the
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3 Michaelis-Menten equation: $v_0 = [E_0]k_{cat}/(K_M + [S])$. Control assays contained all the
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7 necessary components for an operational assay except either the amine group donor
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10 (2*S*)-styryl- α -alanine or the enzyme was omitted (Table S3 of the Supporting Information).
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17 **General Procedure for the Syntheses of Phenylserines (4a–4l).** The phenylserine analogues
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19 were synthesized according to a procedure described previously.⁵¹ Triethylamine (22 mmol) was
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21 added to a solution of glycine (5 mmol) in water (4 mL). To this solution, a benzaldehyde (10
22
23 mmol) analogue was added dropwise over 15 min, and the mixture was stirred for 12 h at ~25 °C.
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25 The color of the reaction mixture gradually changed from clear and colorless to yellow-brown. *n*-
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27 Butanol (3 mL) was added, and the triethylamine was evaporated under vacuum. The butanolic
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29 solution was diluted with water (3 mL), and the mixture was acidified to pH 2 with HCl (6 M).
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31 The acidified solution was stirred at ~25 °C for 3 h and partitioned against ethyl acetate (2 \times 5 mL)
32
33 to remove the unreacted benzaldehyde. The aqueous layer was separated and neutralized to pH 6.0
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35 with a saturated NaHCO₃ solution to precipitate the phenylserine. The mixture was stirred for 1 h
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37 at 0 °C, and the phenylserine product was washed with water (3 mL) and dried under vacuum to
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39 yield the corresponding mixture of phenylserine diastereomers.
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47 **General Method for Derivatizing Phenylserines with a Chiral Auxiliary.** A mixture of all four
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49 stereoisomers of phenylserine (0.21 mmol) was dissolved in 50 mM NaH₂PO₄/Na₂HPO₄ buffer
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51 (pH 8.0) containing 5% glycerol (1 mL). To this solution were added pyridine (50 μ L, 0.62 mmol)
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53 and (2*S*)-2-methylbutyric anhydride (60 μ L, 0.30 mmol), and the reaction mixture was stirred for
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55 20 min at ~25 °C. The solution was adjusted to pH 2 (6 M HCl) to quench the reaction, and the *N*-
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3 protected phenylserine was extracted with ethyl acetate (2 mL). The organic layer was separated
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5 and evaporated under a stream of nitrogen gas, and the resultant residue was dissolved in 3:1
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7 EtOAc/MeOH (v/v) (1 mL). Diazomethane in diethyl ether was added dropwise to obtain the
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9 methyl ester, and the solvent was removed under a stream of nitrogen gas. The resulting methyl
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11 ester was dissolved in dichloromethane (1 mL) to which pyridine (100 μ L, 1.24 mmol) and
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13 chlorotrimethylsilane (150 μ L, 1.18 mmol) were added, and the solution was stirred for 15 min at
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15 \sim 25 $^{\circ}$ C. The reaction was quenched with water (1 mL) and the organic fraction was separated and
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17 analyzed by gas chromatography coupled with electron-impact mass spectrometry (GC/EI-MS).
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24 RESULTS AND DISCUSSION

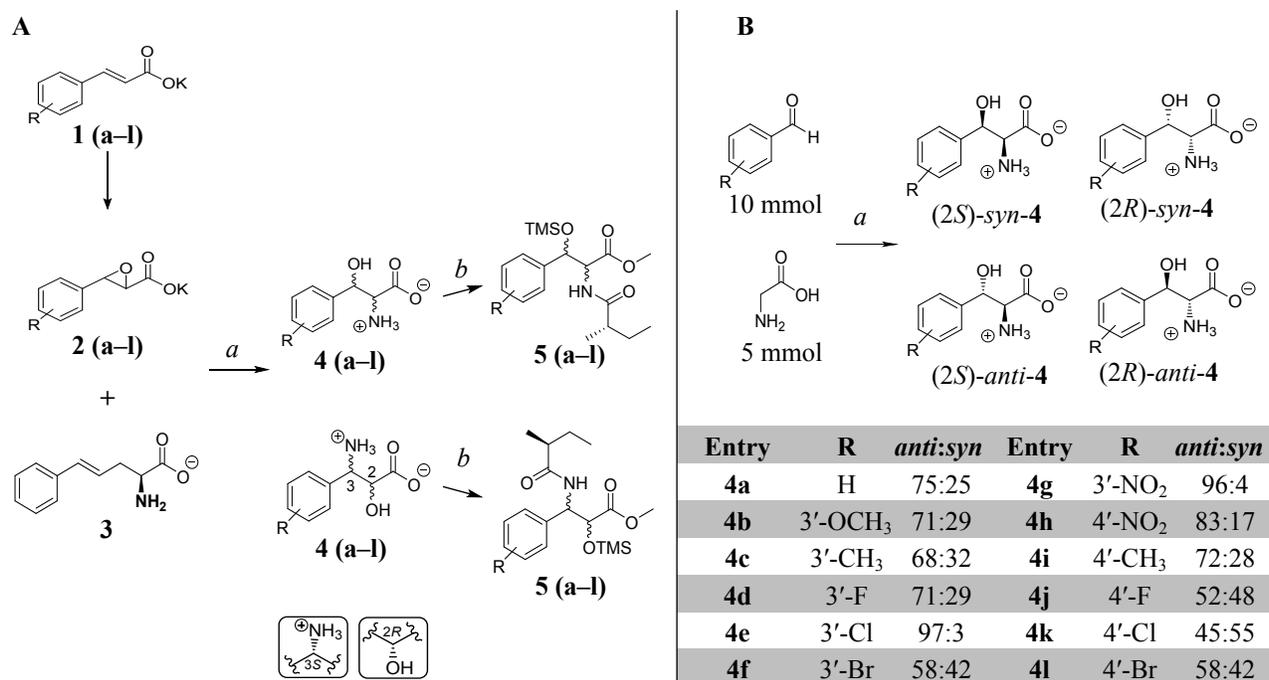
25
26 *Synthesis of Racemic Epoxide Substrates.* Various commercially available cinnamic acids (**1a–**
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28 **1l**) were oxidized with Murray's reagent to synthesize the corresponding ring substituted cinnamate
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30 epoxides (**2a–2l**) as their racemates (see Scheme 2, entry **4** for assignment of substituents **a–l**).⁵⁰
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32 The enantiomeric ratios of each racemate methyl ester was \sim 1:1 by chiral GC/EI-MS analysis
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34 (Figures S1 and S2 of the Supporting Information). Trifluoroacetone was used instead of acetone
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36 to modify Murray's reagent and oxidize the less reactive NO₂-cinnamate analogues to epoxides **2g**
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38 and **2h**. The 4'-OCH₃-cinnamate epoxide rapidly hydrolyzed to the dihydroxy compound under
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40 these reaction conditions and thus could not be tested in this study.
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45 *Biocatalysis of Arylserines.* Each epoxide was incubated separately with the previously
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47 employed amine donor (2*S*)-styryl- α -alanine (**3**) and the mutase⁴⁸ at pH 8.0 to make the
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49 phenylserines. (2*S*)-Styryl- α -alanine (**3**) was the amine donor that loaded an NH₂ group on the
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51 MIO moiety of TcPAM instead of 6 M ammonium salts at pH 9 used in several previous studies
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53 to convert various cinnamates to α - and β -amino acids.^{44, 52-53} Another synthesis study informed
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3 that high concentrations of ammonia could non-enzymatically aminate cinnamate epoxide nearly
4 exclusively at the benzylic carbon (C_β), converting it to phenylisoserine.⁵⁴ This selective amination
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6 of cinnamate epoxide at C_β is directed by the ability of the benzylic carbon to resonance stabilize
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8 the δ^+ formed in the transition state. This electronic-based regioselectivity would therefore be
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10 the δ^+ formed in the transition state. This electronic-based regioselectivity would therefore be
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12 sensitive to the electronic effects of substituents on the aryl ring. Control experiments (with or
13
14 without the *TcPAM* catalyst) in this study showed that after incubating 2 M NH_3 (NH_4OH in 50
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16 mM phosphate buffer, pH 8) for 2.5 h with the cinnamate epoxide bearing a mesomerically
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18 electron-withdrawing 4'- NO_2 (**2h**), the amination reaction yielded a ~40:60 mixture of isoserine to
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20 serine, with the latter predominating (Figure S3 of the Supporting Information). The 4'- NO_2 group
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22 ($\sigma_{4'-\text{NO}_2} = 0.78$) (where σ is the Hammett substituent constant)⁵⁵ is positioned to pull electron
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24 density of the epoxide oxygen toward C_β , polarize the C_α -O bond, and thus encourage nucleophilic
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26 amination at C_α to form mostly phenylserines as observed. By contrast, cinnamate epoxide (**2a**)
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28 ($\sigma_{[\text{H}]} = 0.0$) and its 3'- OCH_3 (**2b**) ($\sigma_{[3'-\text{OCH}_3]} = 0.12$) and 4'- CH_3 (**2i**) ($\sigma_{[4'-\text{CH}_3]} = -0.17$) analogues
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30 have similar electronic influence on the epoxide ring opening. Substrates **2a**, **2b**, and **2i** favored
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32 intrinsic amination at C_β to form the arylisoserines at $\geq 93\%$ compared to the lesser amount of
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34 serine when incubated with 2 M NH_3 (Figure S3), as observed in earlier synthetic studies.^{54, 56}
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36 Thus, (*2S*)-styryl- α -alanine (**3**) was chosen as a milder amine source to dissect the regiochemistry
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38 and stereoselectivity of *TcPAM* transamination catalysis.

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45 *Assessing the Regiochemistry of the TcPAM-catalyzed Transamination Reaction.* The
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47 regiochemistry and relative stereochemistry of the mutase amination reaction were assigned by
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49 derivatizing the products made from enzyme catalysis. For example, authentic racemic (*2S*)+(*2R*)-
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51 *syn*-phenylserine [(*2S*)+(*2R*)-*syn*-**4a**] and (*2R,3S*)-*syn*-phenylisoserine [(*2R,3S*)-*syn*-**4a**] standards
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53 (Scheme 2 insets) were converted to their *O*-trimethylsilyl *N*-[(*2S*)-2-methylbutyryl] methyl esters
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(Scheme 2A). The diagnostic fragment ions in the GC/EI-MS profile for the derivatized authentic phenylserine racemate were identical to those of the enzymatically derived phenylserine diastereomers yet distinct from those of the $(2R,3S)$ -*syn*-phenylisoserine ($(2R,3S)$ -*syn*-**5a**) standard derivatized identically (Figure 3). GC/EI-MS fragmentation of the other biocatalytically made phenylserine analogues (**5a–5l**) was identical to the ion profiles of the corresponding synthetic phenylserine analogues derivatized identically (Scheme 2B and Figures S8–S18 of the Supporting Information).



Scheme 2. A) *TcPAM* was incubated with $(2S)$ -styryl- α -alanine (**3**) (1 mM) and separately with each *trans*-cinnamate epoxide racemate **2a–2l** made from cinnamic acids **1a–1l**. Step *a*) *i*) *TcPAM* (1.7 mg/mL) in 50 mM NaH₂PO₄/Na₂HPO₄ (pH 8.0), 5% glycerol, 2 min pre-equilibration, **2a–2l** (10 mM), 29 °C, 4 h. Step *b*) Derivatization of putative phenylserines and phenylisoserines using a chiral auxiliary for stereoisomeric resolution. *i*) $(2S)$ -2-Methylbutyric anhydride, pyridine, rt, 20 min; *ii*) 6 M HCl, pH 2; *iii*) CH₂N₂, EtOAc/MeOH (3:1 v/v), rt, 15 min; and *iv*) chlorotrimethylsilane, pyridine, CH₂Cl₂, rt, 15 min. *Insets*: stereoisomerism of $(2R,3S)$ -*syn*-phenylisoserine. B) Synthesis of the stereoisomers of phenylserine analogues from glycine and a substituted benzaldehyde. *a*) step *i*) triethylamine, *n*-BuOH and H₂O, 12 h, rt; step *ii*) 6 M HCl, pH 2; and step *iii*) NaHCO₃, pH 6.

TcPAM could theoretically transfer the amino group to either C_α or C_β of the oxirane substrate to make phenylserine or phenylisoserine, respectively. We hypothesized that the aryl ring alone and the electronics of the substituents attached to it would differentially affect the reactivity at C_β

toward nucleophilic amination, as they did in our control experiments. However, the regiochemical analysis showed that regardless of the electronic nature of the substituent attached to the aryl ring, TcPAM aminated predominantly at C_α to open the cinnamate epoxides.

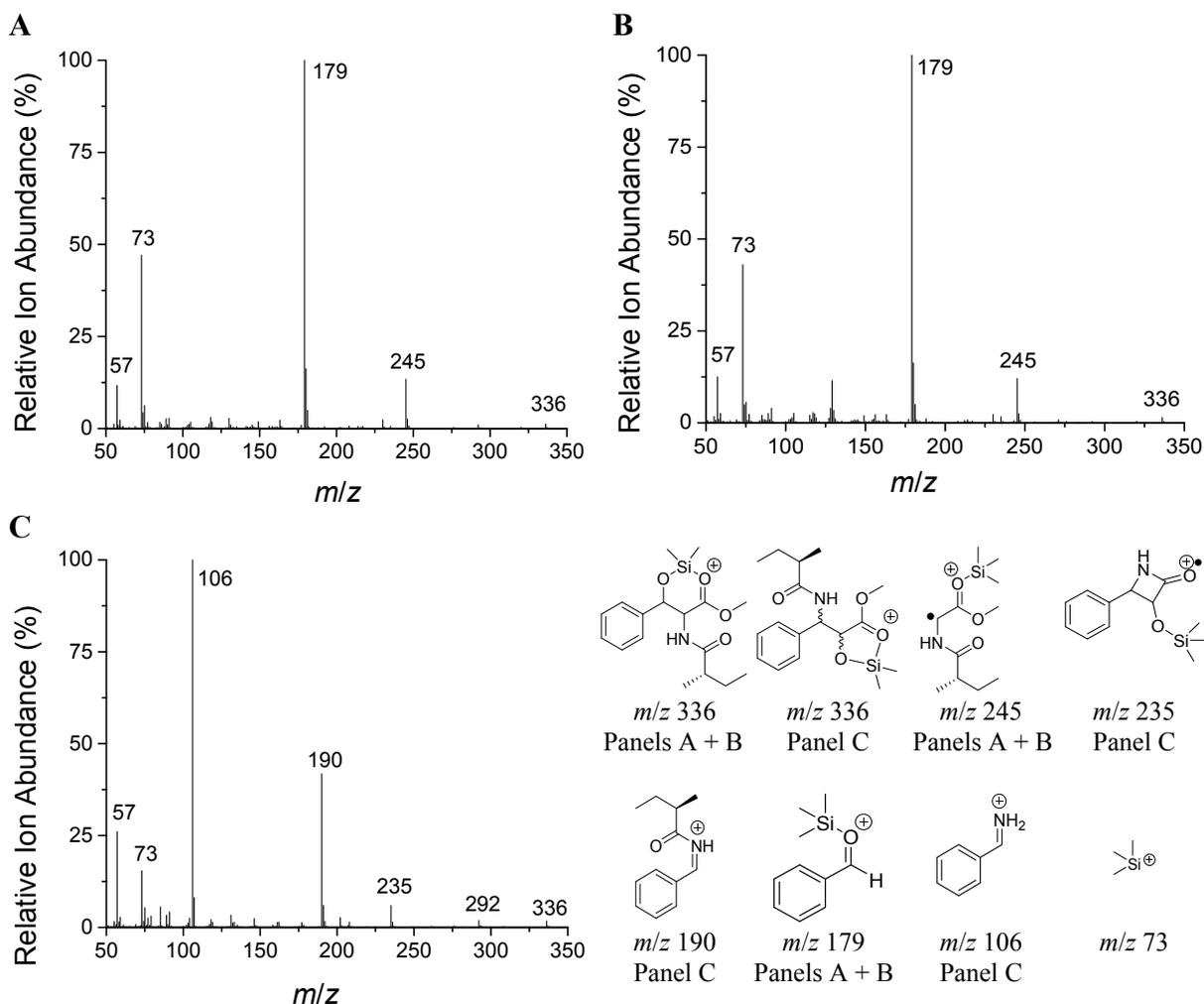


Figure 3. GC/EI-MS spectra of authentic A) (2*S*)+(2*R*)-*syn*-phenylserine from Sigma-Aldrich, B) phenylserine biocatalyzed from cinnamate epoxide by TcPAM catalysis (see Figure 5 for GC profiles), and of C) (2*R*,3*S*)-*syn*-phenylisoserine (see Figure S4 of the Supporting Information for GC profile). Each hydroxyamino acid was derivatized to its *O*-trimethylsilyl *N*-[(2*S*)-2-methylbutyryl] methyl ester. The molecular ion (M^{•+}, *m/z* 351) was not observed for either analyte.

Relative Stereochemistry of TcPAM reaction by ¹H NMR Analysis. A ¹H NMR method was used to establish the relative *syn/anti*-stereochemistries of the four synthesized arylserine diastereomers. The coupling constants for the vicinal protons (H_α and H_β) were similar (³J_{H_α-H_β(*anti*) and ³J_{H_α-H_β(*syn*)} ≈ 4 Hz) for the underivatized synthetic *anti*- and *syn*-phenylserine diastereomers.}}

Thus, differences in H_α and H_β coupling constants could not be used to distinguish the *anti*- and *syn*-diastereomers, as done in another study.⁵⁷ Thus, a small amount of authentic (*2S*)+(2*R*)-*syn*-phenylserine racemate was added to the synthesized mixture of *anti*- and *syn*-phenylserine diastereomers (Figure 4A). The ^1H NMR of the "spiked" sample showed a relative increase of the doublet pair ("outer doublets") at δ 4.23 and δ 5.41 (Figure 4B). The chemical shift difference ($\Delta\delta$) of 1.15 ppm at pH 1.5 for the "outer doublets" assigned these signals to the *syn*-phenylserine enantiomers. The "inner doublets" at δ 4.33 and δ 5.37 ($\Delta\delta_{anti} = 1.04$ ppm, pH 1.5) were thus assigned to the *anti*-phenylserine enantiomers. We used the trends in the $\Delta\delta$ values to assign the relative *anti/syn*-stereochemistries and *anti:syn* ratios of the remaining synthetic and bicatalytically derived phenylserine analogues without derivatization (Table 1).

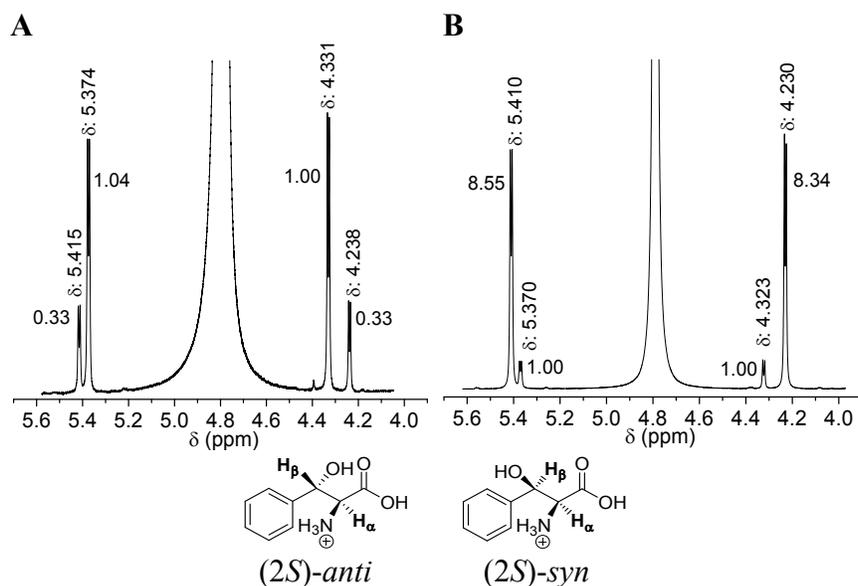


Figure 4. An expanded 500 MHz ^1H NMR of A) synthesized phenylserine (**4a**), and B) of **4a** containing authentic (*2S*)-*syn*-phenylserine (see Figure 2) recorded in D_2O at pH 1.5. Chemical shift values are listed vertically above each peak, and the relative area under each peak is listed horizontally next to each peak.

Each chemically and enzymatically synthesized arylserine analogue was dissolved separately in D_2O at pH 1.5 and analyzed by ^1H NMR. The $\Delta\delta_{syn}$ (~ 1.15 ppm, pH 1.5) of the "outer doublets" was consistently larger than the ($\Delta\delta_{anti}$) (~ 1.05 ppm, pH 1.5) for the "inner doublets" (Figures S19–

S30 of the Supporting Information). The NMR analysis substantiated that *TcPAM* aminated the epoxide substrates predominantly at C_α to produce *anti*-arylserine analogues as the major product, regardless of the substituent on the aryl ring. A smaller amount (≤9%) of the *syn*-phenylserines was also made.

Table 1. 500 MHz ¹H NMR Data for Synthetically and Biocatalytically Produced Phenylserine Analogues (**4a–4l**).

| | R | ³ J _{H_α-H_β} <i>anti</i> (Hz) | ³ J _{H_α-H_β} <i>syn</i> (Hz) | Δδ _{<i>anti</i>} ^b (ppm) | Δδ _{<i>syn</i>} ^b (ppm) | ³ J _{H_α-H_β} biocatalyzed (Hz) | Δδ _{biocatalytic} (ppm) | <i>anti:syn</i> ^c (NMR) ^a | <i>anti:syn</i> ^c (GC-MS) |
|-----------|---------------------|--|---|---|--|---|-------------------------------------|--|---|
| 4a | H | 4.0 | 4.0 | 1.04 | 1.17 | 4.0 | 1.05 | 93:7 | 91:9 |
| 4b | 3'-OCH ₃ | 4.0 | 4.0 | 1.02 | 1.15 | 4.0 | 1.02 | 100:0 | 95:5 |
| 4c | 3'-CH ₃ | 4.0 | 4.0 | 1.00 | 1.14 | 4.0 | 1.01 | 100:0 | 96:4 |
| 4d | 3'-F | 4.0 | 4.0 | 1.02 | 1.16 | 4.0 | 1.04 | 98:2 | 95:5 |
| 4e | 3'-Cl | 4.0 | 4.0 | 1.03 | 1.18 | 4.0 | 1.01 | 91:9 | 94:6 |
| 4f | 3'-Br | 4.0 | 4.0 | 1.02 | 1.17 | 4.0 | 1.02 | 93:7 | 92:8 |
| 4g | 3'-NO ₂ | 4.0 | 4.0 | 1.08 | 1.21 | 3.5 | 1.08 | 93:7 | 92:8 |
| 4h | 4'-NO ₂ | 3.5 | 4.0 | 1.06 | 1.22 | 4.0 | 1.09 | 97:3 | 96:4 |
| 4i | 4'-CH ₃ | 4.0 | 4.0 | 1.00 | 1.13 | 4.0 | 0.99 | 100:0 | 95:5 |
| 4j | 4'-F | 4.0 | 4.0 | 1.03 | 1.16 | 4.0 | 1.03 | 93:7 | 97:3 |
| 4k | 4'-Cl | 4.0 | 4.0 | 1.03 | 1.16 | 4.0 | 1.00 | 100:0 | 91:9 |
| 4l | 4'-Br | 4.0 | 4.0 | 1.00 | 1.13 | 4.0 | 0.98 | 100:0 | 95:5 |

^a"0" indicates that the *syn*-isomer was below the limits of detection of the NMR (at ~100 nmol). ^bΔδ_{*anti*} and Δδ_{*syn*} values for the synthetic phenylserine analogues. ^c*anti:syn* ratio for the biocatalytically produced phenylserine analogues. n = 3. Standard error < 1%.

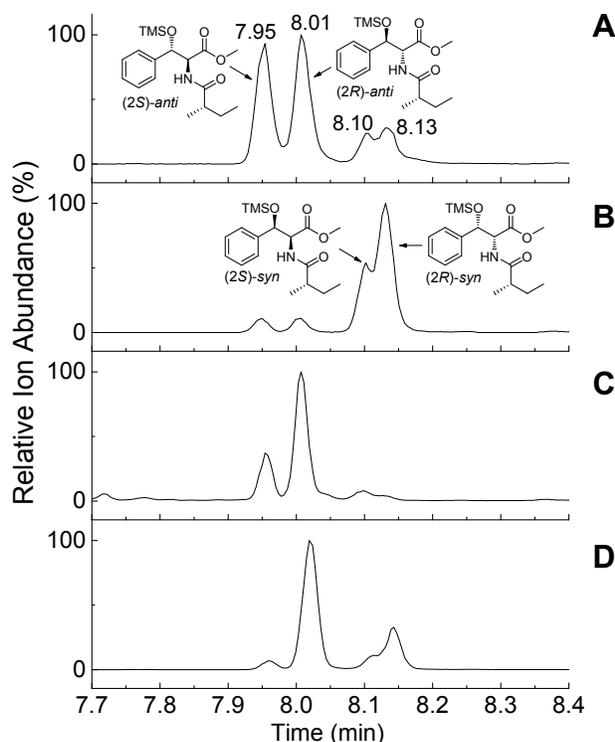


Figure 5. Gas-chromatography/mass spectrometry extracted-ion chromatograms with m/z 179 ion monitoring of A) synthesized phenylserine as shown in Scheme 2B was derivatized with a chiral auxiliary as per Scheme 2A. Peaks at 7.95 min and 8.01 min correspond to $(2S)+(2R)$ -*anti*-phenylserine isomers, and those at 8.10 and 8.13 min correspond to $(2S)+(2R)$ -*syn*-phenylserine isomers; B) derivatized authentic $(2S)+(2R)$ -*syn*-phenylserine racemate (Sigma-Aldrich, contains 13% $(2S)+(2R)$ -*anti*-phenylserine as an impurity; C) chiral-auxiliary of biocatalyzed phenylserine made from the cinnamate epoxide racemate. Biocatalyzed $(2S)+(2R)$ -*syn*-phenylserine stereoisomers were also produced at $\sim 9\%$ (peaks at 8.10 and 8.13 min); and D) Extracted ion (m/z 179) chromatogram of derivatized phenylserine after treating with $(2S)$ -TA for 15 min.

Relative Stereochemistry of the TcPAM Reaction by Chiral Auxiliary Derivatization. An orthogonal GC/MS separation method was used to verify the relative stereochemistry of the biocatalyzed arylserines assigned earlier in this study by a ^1H NMR method. The chiral N -(S)-methylbutyryl- O -trimethylsilyl methyl ester derivatization of the arylserines described herein were extended to a diastereomeric mixture of synthesized $(2S)+(2R)$ -*syn*-**4a** and $(2S)+(2R)$ -*anti*-**4a** (Figure 5A), commercial grade $(2S)+(2R)$ -*syn*-**4a** (Figure 5B), and **4a** biocatalyzed by TcPAM

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3 from the cinnamate epoxide racemate (**2a**) (Figure 5C) (Scheme 2A). GC/MS profiles for the *N,O*-
4 derivatives of the commercial (2*S*)+(2*R*)-*syn*-phenylserine had major peaks at retention times 8.10
5 min and 8.13 min (Figure 5B) and thus established the stereochemistry of the later-eluting isomeric
6 pair in the mixture. The retention times of these most abundant peaks in the commercial sample
7 matched those of the lower abundant peaks for the derivatized isomers in the synthetic **4a** sample
8 (Figure 5A). The derivatized enantiomers in the phenylserine diastereomeric mixtures eluting at
9 7.95 min and 8.01 min were therefore assigned as (2*S*)+(2*R*)-*anti*-phenylserine (Figure 5).
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19 In summary, the derivatives of the *anti*-phenylserine enantiomers eluted first, and the *syn*-
20 phenylserine enantiomers eluted later from the GC/MS. In the biocatalyzed sample, *TcPAM*
21 diastereoselectively turned over the racemate of cinnamate epoxide to a mixture of (2*R*)+(2*S*)-*anti*-
22 phenylserines with one enantiomer predominating (Figure 5C). The arylserines made from
23 epoxides **2b–2l** by *TcPAM* catalysis were derivatized to **5b–5l** and analyzed by GC/MS to assign
24 the relative stereochemistries (Figures S31–S33). The biocatalyzed products contained (2*R*)+(2*S*)-
25 *anti*-arylserines as the major stereoisomers, with one enantiomer predominating, while the
26 (2*R*)+(2*S*)-*syn*-arylserines were minor, at $\leq 9\%$ relative abundance (Table 1).
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38 *Absolute Stereochemistry of the TcPAM Reaction by Aldolase Resolution.* To assess which
39 enantiomer was biocatalyzed more abundantly among the (2*R*)+(2*S*)-*anti*-arylserines, we used a
40 low specificity (2*S*)-threonine aldolase (TA) from *E. coli*.⁵⁸ This enzyme resolution step cleaved
41 the (2*S*)-*anti* diastereomers into a benzaldehyde moiety and glycine, resolving the synthesized
42 (2*R*)-*anti* hydroxy amino acid diastereomers. Each stereoisomeric mixture of synthesized
43 arylserine (entries **4a–4l**) was treated with (2*S*)-TA. Aliquots were withdrawn at 15 min under
44 steady-state enzymatic turnover to measure the relative abundances of the arylserine
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diastereomers. The remaining arylserine stereoisomers were treated sequentially with (2*S*)-2-methylbutyric anhydride, diazomethane, and chlorotrimethylsilane.

GC/EI-MS analysis of each derivatized arylserine showed that the peak corresponding to the (2*S*)-*anti* isomer diminished relative to that for the (2*R*)-enantiomer (see Figure 5D and Figures S46–S49 of the Supporting Information). We could then assign the 2*R*-*anti* and 2*S*-*anti*-isomers of each arylserine and calculate the 2*R*:2*S*-*anti* ratios of the biocatalyzed arylserines (Figure 6). The 2*R*:2*S*-*anti* ratios for the biocatalyzed arylserines ranged from 66:34 (4'-fluorophenylserine, **4j**) to 88:12 (3'-nitrophenylserine, **4g**) with the (2*R*)-*anti* isomer predominating (Figure 6 and Figures S31–S33 of the Supporting Information). The 2*R*:2*S* ratios for each biocatalyzed *syn*-product could not be calculated accurately because of their ~10-fold lower abundance than the *anti*-isomers and poorer resolution on the GC/MS (see Figure 5B as an example). The *anti*:*syn* ratios calculated from the abundance of derivatized biocatalyzed phenylserines determined by GC/MS analysis agreed with those calculated by the ¹H NMR method for the underivatized biocatalytically made arylserines (Table 1). No clear trend explained how a combination of substituent electronic effects, position, and sterics influenced the *R*:*S* ratios of the isoserines made.

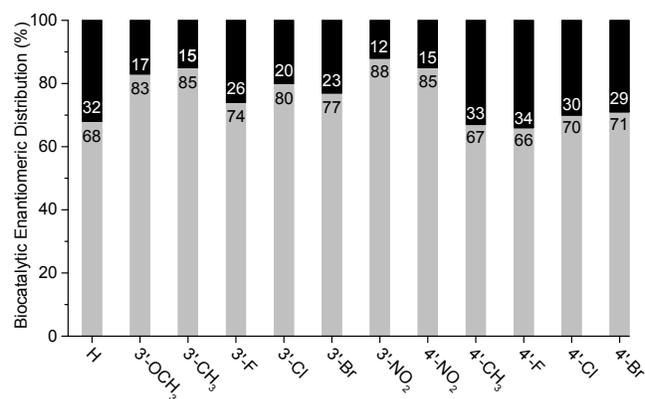


Figure 6. Distribution of enantiomers (2*R*)-*anti* (gray bars) and (2*S*)-*anti* (black bars) in biocatalyzed products for the substituted phenylserine analogues.

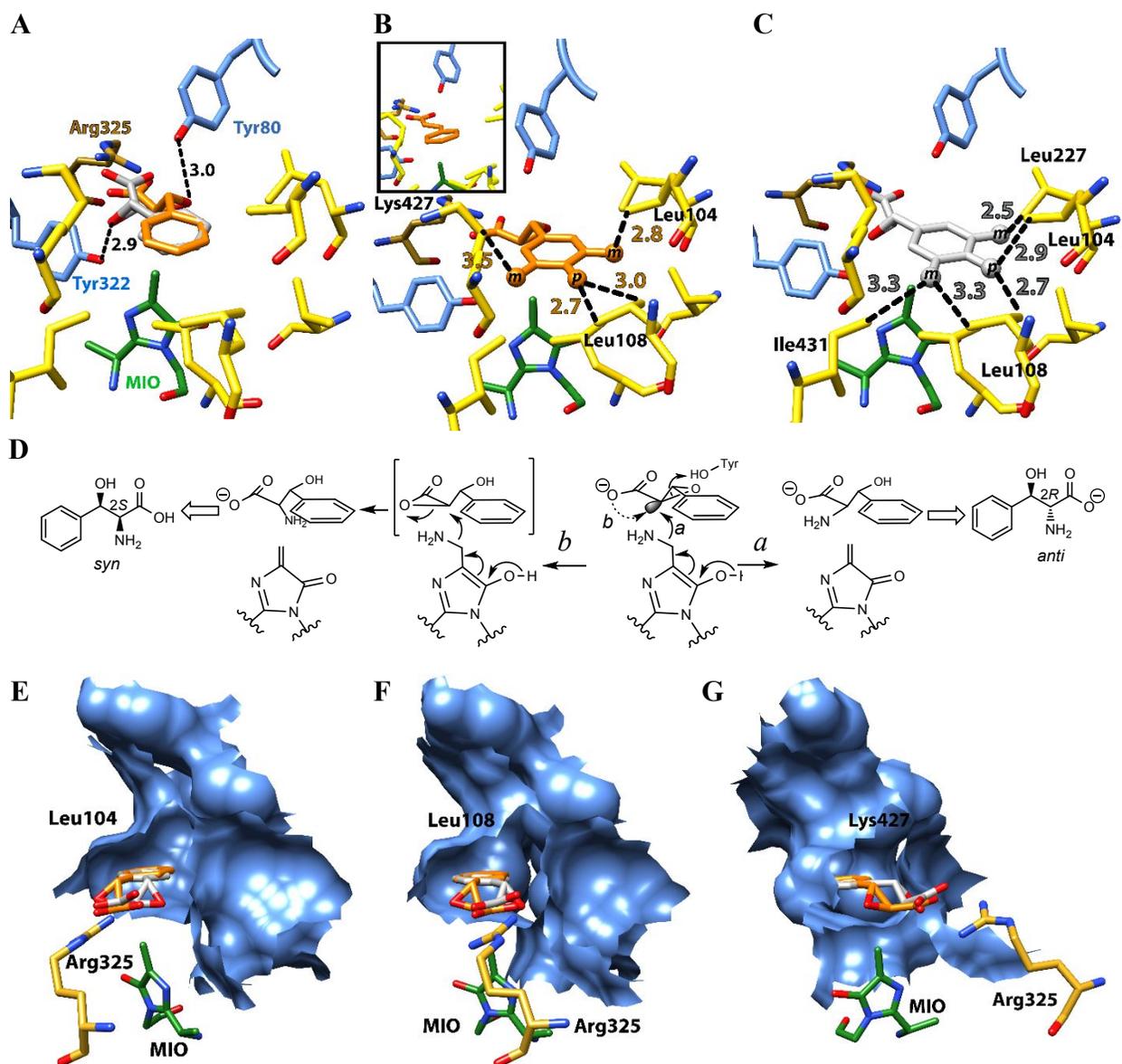


Figure 7. A) Low-energy binding poses are shown of $(2S,3R)$ -cinnamate epoxide ($(2S,3R)$ -**2a**) (orange sticks) and $(2R,3S)$ -cinnamate epoxide ($(2R,3S)$ -**2a**) (light-gray sticks) at center of the image. The conformations are consistent with the active site of TcPAM consisting of residues (shown as yellow sticks), the catalytic Tyr80, a putative catalytic Tyr322 (light blue sticks), binding contact Arg325 (golden-rod sticks), and the methylidene imidazolone (MIO) moiety (green sticks). B) $(2S,3R)$ -**2a** (orange sticks) and C) $(2R,3S)$ -**2a** (light-gray sticks) are posed separately in the active site to highlight the nominal distances (<math><3.5 \text{ \AA}</math>) that substituents on the aryl ring are from active site residues. Inset) TcPAM in complex with cinnamic acid, based on PDB codes 3NZ4 and 4CQ5. Printed on the aryl ring, 'm' designates *meta*-positions (equivalent to the 3'-designation used in the text) and 'p' designates the *para*-position (equivalent to the 4'-designation used in the text) per ligand. Heteroatoms are colored red for oxygen and blue for nitrogen. The images were produced with UCSF Chimera,⁵⁹ and the docking conformations were generated with AutoDock Vina⁶⁰ from PDB code 3NZ4. Numbers are distances in \AA . D) *a*) Rendering of the mechanism showing attack of the NH_2 -MIO on the σ^* antibonding orbital (gray lobe) at C_α for the C–O σ bond of $(2S,3R)$ -**2a** to produce $(2R)$ -*anti*-phenylserine. *b*) A double inversion-of-configuration mechanism is envisioned to access the minor *syn*-stereoisomer that proceeds through a putative lactone intermediate. Various viewing angles centering on the surfaces of E) Leu104, F) Leu108, and G) Lys427 deep in the aryl binding pocket of TcPAM (PDB code 3NZ4) with poses of the docked $(2S,3R)$ -**2a** (orange sticks) and $(2R,3S)$ -**2a** (light-gray sticks).

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3 *Epoxide Substrate Docking Model of TcPAM.* We used solved structures of *TcPAM* in complex
4 with cinnamic acid (PDB: 3NZ4 and 4CQ5)^{45, 52} (Figure 7B, *inset*) to help interpret whether the
5 proposed dockings of cinnamate epoxides in the *TcPAM* active site by the AutoDock program
6 were reasonable. The cinnamate epoxides (2*S*,3*R*)-**2a** and (2*R*,3*S*)-**2a** docked in the crystal
7 structure of the *TcPAM* active site (Figure 7A, B, and C) were consistent with the conformation
8 of the naturally occurring cinnamate intermediate in the crystal structure (Figure 7B, *inset*); the
9 carboxylate group pointed toward Arg325, and the aryl binding region comprised key residues
10 Ile431, Leu108, Leu104, and Leu227 (Figure 7B and C). The docking information suggested that
11 (2*S*,3*R*)-**2a** yields the (2*R*)-*anti*-phenylserine (Figure 7D). The *anti*-stereochemistry of the
12 arylserine products follows a mechanism proceeding through backside nucleophilic attack (S_N2)
13 by the NH₂ group at C_α of the epoxide ring. The docked conformation of (2*S*,3*R*)-**2a** places the
14 epoxide oxygen 3.0 Å from the catalytic Tyr80 of *TcPAM*. Tyr80 normally functions as a general
15 acid/base during the natural α- to β-phenylalanine isomerase reaction catalyzed by *TcPAM*. Here,
16 we believe Tyr80 also serves as a general acid to promote protonation-initiated epoxide opening
17 during amination by the NH₂-MIO. Conversely, the docked (2*R*,3*S*)-**2a** enantiomer is poised for
18 making the (2*S*)-*anti*-isomer. The oxirane oxygen of (2*R*,3*S*)-**2a** sits 2.9 Å from Tyr322 that has
19 been identified as a key residue involved in forming the MIO moiety and keeping the NH₂-MIO
20 adduct deprotonated so that it functions as a nucleophile during the normal *TcPAM*-catalyzed
21 isomerase reaction (Figure 7A).⁶¹ *TcPAM* likely uses Tyr322 effectively as a surrogate general
22 acid for protonation-initiated epoxide opening during amination by the NH₂-MIO of (2*R*,3*S*)-**2a**.

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49 In this study, the *syn*-stereoisomers for each epoxide were made at low levels compared to the
50 *anti*-isomers, and their resolution as chiral derivatives on GC/MS was poor; thus accurate
51 measurements of the ratio of the *syn*-enantiomers could not be made. The (2*S*)- and (2*R*)-*anti*-
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3 arylserine isomers are made through S_N2 attack by the amino group on the σ* antibonding orbital
4 of C_α-O bond of the (2*S*,3*R*)- and (2*R*,3*S*)-epoxide racemates (Figure 7D, route *a*). However, the
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7 2*S*- and 2*R*-*syn*-arylserine diastereomers cannot be accessed through a similar S_N2-type
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10 mechanism unless *TcPAM* can rotate the substrate into a cisoid conformation that aligns C_α in a
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12 proper orientation for nucleophilic attack.
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15 Earlier mechanistic studies suggest that during its natural reaction, *TcPAM* rotates the
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17 cinnamate intermediate about a central axis through a bicycle-pedal motion to invert the faces of
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19 the α- and β-carbons 180° from their original positions.^{45, 61} This rotation enables the NH₂ group
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21 of the MIO adduct to add to the opposite face of C_β from which it was removed from the
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23 phenylalanine substrate (see Scheme 1). The oxirane ring prevents rotations about the axis between
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25 C_α and C_β. Thus, a double inversion-of-configuration mechanism is envisioned to access the minor
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27 *syn*-stereoisomers (<10% relative abundance) that proceeds through a putative lactone
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29 intermediate (Figure 7D, route *b*).⁶² Through the proposed lactone intermediate pathway, the
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31 (2*S*,3*R*)-cinnamate epoxide that produces the more abundant (2*R*)-*anti*-phenylserine at 8.01 min
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33 (Figure 5C) likely also makes the 2*S*-*syn* serine isomer (Figure 7D) (see peak at 8.10 min), and the
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35 (2*R*)-*syn* isomer at 8.13 min (Figure 5C) is likely derived from the (2*R*,3*S*)-cinnamate epoxide.
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39 The other ring-substituted epoxides behaved similarly (Figures S31–S33).
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43 *Kinetics of Serine Biocatalysis.* The Michaelis parameters were measured by quantifying the
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45 underivatized biocatalyzed products by LC/MS-MRM analysis. The apparent *K_M* and *k_{cat}* of
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47 *TcPAM* were calculated under steady-state conditions for the analogues of cinnamate epoxide with
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49 the amino donor (**3**) at 1 mM (Table 2 and see Figure S50 of the Supporting Information showing
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51 the conversion of four example epoxides at 400 μM over 6 h). The catalytic efficiency (*k_{cat}*/*K_M*) of
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53 *TcPAM* for 3'-CH₃-cinnamate epoxide (**2c**) was the best among all substrates tested; largely
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3 influenced by its relatively lower K_M compared to those for the 3'-halo (**2d**, **2e**, and **2f**), 3'-NO₂
4 (**2g**), 4'-NO₂ (**2h**), and 4'-CH₃ (**2i**) substrates. In addition, the catalytic efficiencies of *TcPAM* for
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6 **2c** and two other 3'-substituted cinnamate epoxides (3'-F (**2d**) and 3'-Cl (**2e**)) were superior to those
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8 of their 4'-substituted counterparts; k_{cat}/K_M values for the latter two were principally influenced by
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10 their higher k_{cat} compared to those of their 4'-substituted isomers (**2j** and **2k**).
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15 We note that *TcPAM* catalyzes its natural α - to β -amino acid isomerization reaction at 3.0
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17 min⁻¹,⁴⁵ which is ~10-fold faster than the average turnover rate (~0.3 min⁻¹) of *TcPAM* for the 3'-
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19 substituted cinnamate epoxide substrates used in this study. However, the latter rate is similar to
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21 the average rate at which other MIO-dependent aminomutases catalyze their natural α - to β -amino
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23 acid isomerization reactions involved in specialized metabolism.⁶³ Thus, the turnover of the 3'-
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25 substituted cinnamate epoxides by *TcPAM* is within the same order of magnitude as mutases that
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27 make β -amino acids in their natural hosts to confer an evolutionary advantage.
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32 Since the calculated docking conformations of the cinnamate epoxides agreed with those of
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34 other MIO-enzymes in complex with their natural phenylpropanoid substrates,^{45-47, 52} we therefore
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36 used the models to help interpret how the position of the substituents could potentially affect
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38 catalysis due to steric interactions. Substrate docking models show that for each ligand enantiomer
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40 one of the two 3'- ("*meta*"-) carbons of the aryl ring of the substrate can position its substituent in
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42 steric relief when pointed toward Lys427 (Figure 7B) and Ile431 (Figure 7C and G). This in part
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44 suggests that substrates **2c**, **2d**, and **2e** with relatively smaller 3'-substituents (CH₃, F, and Cl,
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46 respectively) are more able to adopt a catalytically competent conformation compared to their 4'-
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48 isomers. The latter place substituents on the 4'- ("*para*"-) carbon of each ligand in greater steric
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50 conflict with Leu104 (Figure 7B), Leu108, and Leu227 (Figure 7C, E, and F), likely preventing
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52 epoxides **2i**, **2j**, and **2k** from being turned over as efficiently (Table 2) (Figures S51 and S52).
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Table 2. Kinetics of *TcPAM* for Turnover of Epoxides (**2a–2l**) to Serines (**4a–4l**) and Isoserines (**4a–4l**).

| Entry | R | $k_{\text{cat}}^{\text{Ser}}$ (min^{-1}) | $k_{\text{cat}}^{\text{Iso}}$ (min^{-1}) | K_{M} (μM) | $k_{\text{cat}}/K_{\text{M}}$ ($\text{M}^{-1} \text{s}^{-1}$) | Entry | R | $k_{\text{cat}}^{\text{Ser}}$ (min^{-1}) | $k_{\text{cat}}^{\text{Iso}}$ (min^{-1}) | K_{M} (μM) | $k_{\text{cat}}/K_{\text{M}}$ ($\text{M}^{-1} \text{s}^{-1}$) |
|-----------|---------------------|--|--|-------------------------------------|--|-----------|--------------------|--|--|-------------------------------------|--|
| 2a | H | 0.39 (0.10) ^a | 0.003 (<0.001) | 340 | 19 | 2g | 3'-NO ₂ | 0.43 (0.07) | 0.01 (0.001) | 760 | 10 |
| 2b | 3'-OCH ₃ | 0.46 (0.14) | 0.27 (0.15) | 2000 | 6.5 | 2h | 4'-NO ₂ | 0.75 (0.11) | 0.004 (<0.001) | 610 | 21 |
| 2c | 3'-CH ₃ | 0.31 (0.01) | 0.03 (0.001) | 50 | 113 | 2i | 4'-CH ₃ | 0.17 (0.03) | 0.11 (0.01) | 450 | 10 |
| 2d | 3'-F | 0.62 (0.03) | 0.009 (<0.001) | 170 | 61 | 2j | 4'-F | 0.04 (<0.01) | 0.005 (<0.001) | 40 | 17 |
| 2e | 3'-Cl | 1.3 (0.1) | 0.10 (0.01) | 600 | 41 | 2k | 4'-Cl | 0.01 (<0.01) | 0.002 (<0.001) | 50 | 4.5 |
| 2f | 3'-Br | 0.02 (<0.01) | 0.002 (<0.001) | 140 | 2.5 | 2l | 4'-Br | ~0.04 (<0.01) | 0.01 (<0.001) | 50 | 15 |

^aStandard deviation in parenthesis ($n = 3$). The " $<$ " symbol indicates that the actual value, estimated to one significant figure, is shown. $k_{\text{cat}}^{\text{Ser}}$ is the apparent k_{cat} of arylserine production, $k_{\text{cat}}^{\text{Iso}}$ is the apparent k_{cat} of arylisoserine production, and k_{cat} is the turnover rate for the production of both arylserine and arylisoserine by *TcPAM*. The K_{M} of *TcPAM* for each substrate is calculated from the production of arylserine and arylisoserine combined.

Furthermore, the 3'-Cl-cinnamate epoxide (**2e**) was turned over (k_{cat}) by *TcPAM* faster than the other epoxides in this study and interestingly much more superior (>130 -fold) than the 4'-Cl isomer (**2k**) (Table 2). The other 3'-substituted analogues turned over ~ 16 -fold and ~ 2 -fold faster than their 4'-substituted counterparts (**2j** and **2i**) were the 3'-F- (**2d**) and 3'-CH₃- (**2c**) cinnamate epoxides, respectively. The larger steric 3'-Br- (**2f**) and 4'-Br- (**2l**) substrates were turned over with poorer catalytic efficiency, due mainly to their equally poor k_{cat} values. The K_{M} values of *TcPAM* for both Br-substituted substrates were similar yet lower (estimating tighter binding) than for other substrates such as **2d**, **2e**, **2g**, and **2h** that were turned over faster (Table 2). This suggests that a yet unknown phenomena resulting in part from tighter binding and steric misalignment likely disrupted the turnover of the bulkier bromo-substituted substrates by *TcPAM* (Figure S51A and B, and Figure S52A and B of the Supporting Information).

It was interesting to find that the 3'-OCH₃-cinnamate epoxide (**2b**) with the largest estimated steric volume⁶⁴⁻⁶⁵ (26.4 Å³) was turned over similar to most 3'-substituted substrates with smaller substituents, such as H (4.5 Å³), F (7.7 Å³), or Cl (18.8 Å³) (see **2a**, **2c**, and **2d** as examples, Table

2). The significantly lower catalytic efficiency, yet similar turnover by *TcPAM* of **2b** compared to those of **2a**, **2c**, and **2d** with smaller substituents suggested that the larger-size OCH₃ group through a curious pathway affected the K_M but not the turnover, like the Br group.

The catalytic efficiency (k_{cat}/K_M) of *TcPAM* for the 4'-NO₂-substituted epoxide (**2h**) was ~2-fold higher than for the 3'-NO₂-isomer (**2g**), which parallels the difference in their turnover (k_{cat}). This regioselectivity trend was similar to that described earlier for substrates 3'-Br- (**2f**) and 4'-Br- (**2l**), where the 4'-isomer was turned over slightly faster than the 3'-isomer.

Kinetics of Isoleucine Biocatalysis. To make the isoleucines, the NH₂-MIO adduct needs to align the phenylpropanoid of the cinnamate epoxide for occasional amino group attack at C_β instead of at C_α (see Figure S53 of the Supporting Information for a representative AutoDock modeled conformation of **2b**). We found by LC/ESI-MS/MS analysis that *TcPAM* converted each substituted cinnamate epoxide to an arylisoleucine (Figures S54–S57). Among the substituted arylisoleucines, the 3'-OCH₃-phenylisoleucine isomer **4b** was made most abundantly at a 37:63 ratio with its corresponding 3'-OCH₃-phenylserine **4b**, with the latter predominating (Table 2). The next most abundant arylisoleucines made by *TcPAM* were the 3'-Cl (**4e**) and 4'-CH₃ (**4i**) at ~10:90 and 40:60 ratios with their cognate arylserines **4e** and **4i**, respectively. The remaining cinnamate epoxides were converted to lesser amounts ($\leq 0.03 \text{ min}^{-1}$) of their isoleucines (Table 2).

The sterically demanding 3'-OCH₃ substituent likely "nudged" the substrate enough to place C_β close to and in alignment with the NH₂-MIO moiety to make the 3'-OCH₃-phenylisoleucine more abundantly. However, the other epoxide substrates bearing 3'-or 4'-substituents with steric volumes [NO₂ (18.2 Å³), Cl (14.3 Å³), CH₃ (21.3 Å³) and Br (24.5 Å³)] equivalent to that of OCH₃ (26.4 Å³) were turned over to their isoleucines less efficiently. Thus, a combination of the different steric volumes, electronics, atom geometries, and the 3' and 4'-regiochemistries of the substituents must

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3 position the carbon skeleton of epoxides into various conformations that unpredictably promote or
4 preclude NH₂-MIO attack at C_β. Based on the putative docked conformation of **2b** (Figure S53 of
5 the Supporting Information), the *anti*-stereochemistry between the hydroxyl and amino groups is
6 expected for isoserines when the epoxide is opened by S_N2 amination at C_β.
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12 The proposed *anti*-stereoisomerism of the isoserines made enzymatically in this study is unlike
13 the *syn*-stereochemistry of the phenylisoserine moiety found in the antineoplastic drug paclitaxel
14 (see Scheme 1).⁶⁶ The paclitaxel pathway is presumed to proceed through a β-phenylalanyl taxane,
15 which is hydroxylated to a penultimate phenylisoserinyl taxane intermediate,⁶⁷ but further
16 evidence is needed to confirm this. Another report claims isolation of methyl phenylisoserinate by
17 methanol extraction of *Taxus* plants as evidence of a putative, phenylisoserine preassembly
18 pathway.⁶⁸ It is unclear, however, whether the phenylisoserinate ester was obtained by
19 methanolysis of phenylisoserinyl taxanes, such as an advanced paclitaxel precursor, present in the
20 plant. Nonetheless, if *syn*-phenylisoserine indeed occurs as a metabolite in plants, its biosynthetic
21 pathway in *Taxus* plants remains unknown. While the *trans*-cinnamates were biocatalytically
22 converted likely to *anti*-isoserines in this study, the results highlight cinnamate epoxides as
23 potential naturally occurring precursors for direct amination to isoserines. We imagine that
24 naturally occurring cinnamate, derived from phenylalanine by ammonia lyase activity in plants,⁶⁹
25 can be converted to cinnamate epoxide by a plant α-ketoglutarate-dependent hydroxylases. This
26 family of nonheme Fe(II) hydroxylases convert alkenes to epoxides,⁷⁰ and specifically cinnamate
27 to cinnamate epoxide in vitro.⁷¹
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49 As noted earlier, *TcPAM* catalyzes the isomerization of α-phenylalanine to β-phenylalanine in
50 its natural reaction by rotating the carbon skeleton of its reaction intermediate about two bonds
51 (see Scheme 1).⁴⁵ This rotation pathway allowed by *TcPAM* may play a role in torquing the ring-
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3 opened *trans*-epoxide intermediates into a conformation needed for making *syn*-isoserine. In future
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5 studies, we look to dissect the stereoselectivity of the *TcPAM* reaction for arylisoserine production.
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10 CONCLUSION

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12 The surrogate activity of *TcPAM* catalyzed the asymmetric and regioselective transfer of an
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14 NH₂ group from a sacrificial amine group donor (*2S*)-styryl- α -alanine to racemates of cinnamate
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16 epoxide analogues in one step. *TcPAM* made underivatized *anti*-stereoisomers of arylserines
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18 predominantly while producing significantly less of the *syn*-stereoisomer, and these observations
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20 provided valuable insights into an extended mechanism of the natural α - to β -phenylalanine
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22 isomerization reaction. The electronic effects or steric volumes of the substituents on the ring of
23
24 the cinnamate epoxide substrates did not predictably change the regioselectivity of the nucleophilic
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26 attack by NH₂. Docked poses of the cinnamate epoxide racemate in *TcPAM* suggested that the
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28 conserved Tyr80 general acid present in all other MIO enzymes⁷² and proximate to the (*2R,3S*)-
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30 epoxide purportedly helped catalyze the more abundant (*2R*)-*anti*-arylserines. Docking analysis
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32 also identified Tyr322 as a putative general acid that likely facilitated protonation-initiated
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34 amination of the other epoxide antipode to make the lesser abundant (*2S*)-*anti*-arylserines. In
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36 addition, (*2S*)-*syn*- β -hydroxy amino acid stereoisomers are commonly found in specialized
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38 glycopeptide and depsipeptide natural products. Application of an MIO-aminomutase described
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40 here to biocatalyze enantiodivergent phenylserines with *anti*-stereoisomerism between the two
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42 chiral centers has industrial and pharmaceutical relevance, allowing the possibility to perform
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44 stereochemical structure/activity studies. For example, replacement of a naturally occurring *syn*-
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46 arylserine stereoisomer for rarer *anti*-arylserine stereoisomers in a bioactive drug candidate could
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48 increase drug bioavailability by slowing first-pass metabolism pathways or inhibiting bacterial
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3 resistance mechanisms of bioactive compounds built on this scaffold.⁷³⁻⁷⁴ Future studies will assess
4 the stereoselectivity and stereospecificity of *TcPAM* with enantiopure epoxide substrates for
5 making hydroxy amino acids.
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10 While the amino nucleophile of the loaded NH₂-MIO adduct of *TcPAM* primarily added the
11 NH₂ to C_α to open the epoxide substrates to their arylserines, the epoxides were also converted to
12 their arylisoserines via NH₂ attack at C_β, likely yielding the *anti*-hydroxy amino acid isomers.
13
14 These biocatalyzed and underivatized bifunctional isoserines can be used as direct entry points
15 into the synthesis of value added compounds. For example, isoserines are bioactive structural
16 motifs of drugs such as the anticancer pharmaceutical paclitaxel and its analogues,⁷⁵⁻⁷⁷ and a series
17 of "KNI" HIV-1 protease inhibitors.⁷⁸ Foreseeably, the capacity of *TcPAM* to produce isoserines
18 from epoxides, in part, provides a starting point for us to design novel function into the enzyme.
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31 ASSOCIATED CONTENT

32 Supporting Information

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35 Spectroscopic data, materials and synthesis/characterization methods, NMR profiles, gas
36 chromatography-mass spectrometry profiles, enzyme time-course and kinetics plots, and
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45 ligand/enzyme docking images. This material is available free of charge via the Internet
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