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> SYNTHESIS OF DIBEKACIN (3',4'-DIDEOXYKANAMYCIN B) FROM D-GLUCOSAMINE AND D-GLUCOSE

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An aminoglycoside antibiotic, dibekacin (=3',4'-dideoxykanamycin B)(22), has been synthesized from D-glucosamine and D-glucose using an oxidative decarboxylation reaction with lead tetraacetate and a reductive deacetoxylation reaction with sodium borohydride as keyreactions.

KEYWORDS — dibekacin; 3',4'-dideoxykanamycin B; aminoglycoside antibiotic; aminocyclitol; D-glucosamine; D-glucose; nitromethane cyclization; oxidative decarboxylation; reductive deacetoxylation; selective glycosidation

Using an oxidative decarboxylation reaction with lead tetraacetate and a reductive deacetoxylation reaction with sodium borohydride as key-reactions, we have been developing a versatile new synthetic method for synthesizing aminocyclitols and their glycosides from monosaccharides.<sup>1)</sup> As an application of this method, we reported a synthesis of ribostamycin, an aminoglycoside antibiotic, which comprises two monosaccharide residues attached one each to C-4 and C-5 hydroxyl groups of the central 2-deoxystreptamine moiety.<sup>2)</sup> In this paper, we report a synthesis of dibekacin (=3',4'-dideoxykanamycin B) (22) using D-glucosamine and D-glucose as the starting materials.<sup>3)</sup> Dibekacin is a clinically important aminoglycoside antibiotic prepared by the chemical modification of kanamycin B.<sup>4)</sup> It comprises two monosaccharide residues attached to C-4 and C-6 hydroxyls of the 2-deoxystreptamine moiety.

N-Carbobenzyloxy (Cbz) -D-glucosamine (1)<sup>5)</sup> was converted to 2 (an anomeric mixture in a 3:2 ratio) by successive treatment with *p*-anisylchlorodiphenylmethane (MMTrCl) and methanesulfonyl chloride, both in pyridine.<sup>6)</sup> Two mesyloxy residues in 2 were removed with Zn-NaI and the resulting olefin was subjected to detritylation and benzoylation to provide 3 quantitatively from 2. 3 thus obtained was a 3:2 mixture of  $\alpha$ -anomer, C<sub>22</sub>H<sub>23</sub>NO<sub>6</sub>,<sup>7)</sup> mp 152-154°C,  $[\alpha]_D$  -18°, and  $\beta$ -anomer, C<sub>22</sub>H<sub>23</sub>NO<sub>6</sub>, mp 149-151°C,  $[\alpha]_D$  -40°. Catalytic hydrogenation (PtO<sub>2</sub>, H<sub>2</sub> 3.5 atm) of 3 and subsequent treatment of the product with 2,4-dinitrofluorobenzene (DNFB) and Na<sub>2</sub>CO<sub>3</sub> furnished 4 (88%): a mixture of  $\alpha$ -anomer, C<sub>20</sub>H<sub>27</sub>N<sub>3</sub>O<sub>8</sub>, yellow oil,  $[\alpha]_D$  +14°. Alkaline deacylation of 4, followed by acidic hydrolysis (70°C), acetylation, and anomeric bromination (5°C, 5 min), provided  $\alpha$ -bromide (5) (73% from 4).

Glycosidation of 6 (0.9 mmole)<sup>1b,5)</sup> with 5 (1.8 mmole) in the presence of AgClO<sub>4</sub> and sym-collidine in benzene-dioxane (2:1) (27°C, 15 min) furnished 7 (68%),<sup>8)</sup>  $C_{36}H_{40}N_4O_{14}$ , yellow oil,  $[\alpha]_D + 22^\circ$ , with a recovery of 6 (23%). The <sup>13</sup>C NMR spectrum (22.5 MHz, CDCl<sub>3</sub>) of 7 showed signals due to two  $\alpha$ -anomeric carbons [ $\delta$ c 100.3 (1-C), 97.9 (1'-C)]. Removal of the DNP and acetyl residues in 7 with Dowex 1x2 (OH<sup>-</sup>) (25°C) and subsequent carbobenzyloxylation (2°C) yielded 8,  $C_{36}H_{42}N_2O_{11}$ , mp 182-183°C,  $[\alpha]_D + 26^\circ$  (80% from 7). Tosylation of 8 followed by azide formation, reduction, and acetylation furnished 9,  $C_{38}H_{45}N_3O_{11}$ , mp 187-189°C,  $[\alpha]_D + 38^\circ$  (93% from 8). Removal of the benzylidene group in 9 and subsequent treatment with MMTrCl and acetylation, gave 10,  $C_{53}H_{59}N_3O_{13}$ , colorless oil,  $[\alpha]_D + 33^\circ$  (95% from 9).

Treatment of 10 with  $BF_3$ -etherate followed by Jones oxidation provided a uronide, which, by decarboxylative acetoxylation with Pb(OAc)<sub>4</sub> in benzene-pyridine (5:1) (reflux for 1.5 h),<sup>1)</sup> was converted to 11, a 1:3 mixture of 5α- and 5β-OAc isomers (65% from 10). Treatment of 11 with 1.7% NaOMe-MeOH/CH<sub>3</sub>NO<sub>2</sub> (1:1) (26°C, 48 h) furnished 12 (44%) (a mixture of *scyllo* and *myo* isomers) and 13 (13%, *muco*),  $C_{30}H_{38}N_4O_{12}$ , white powder,  $[\alpha]_D$  +15°, which, on acetylation with Ac<sub>2</sub>O-BF<sub>3</sub> etherate, was converted to the acetate (13a). The <sup>1</sup>H NMR spectrum (500 MHz, CDCl<sub>3</sub>) of 13a substantiated the structure with signals due to three O-acetyl groups [ $\delta$  1.93 (6H), 1.98(3H)] and protons attached to the nitrocyclitol moiety:  $\delta$  4.82 (dd, J=9.5, 9.5 Hz, 1-H), 5.31 (dd, J=4.8, 9.5 Hz, 2-H), 3.99 (ddd, J=4.5, 4.8, 10.0 Hz, 3-H), 3.92 (dd, J=4.3, 4.5 Hz, 4-H), 5.52 (dd, J=4.3, 4.8 Hz, 5-H), 5.26 (dd, J=4.8, 9.5 Hz, 6-H). Thus, the *muco* configuration of 13 was ascertained.

Treatment of 12 with isopropenyl methyl ether in DMF in the presence of d-locamphorsulfonic acid (CSA) and subsequent acetylation, afforded 14. NaBH<sub>4</sub> reduction of 14 in 95% EtOH (5°C, 30 min) yielded 15 (56%),  $C_{33}H_{42}N_4O_{11}$ , colorless oil,  $[\alpha]_D$  +32°, and 16 (14%),  $C_{33}H_{42}N_4O_{11}$ , colorless oil,  $[\alpha]_D$  +19°. The <sup>1</sup>H NMR spectrum (500 MHz, CDCl<sub>3</sub>) of 15 corroborated the structure with signals due to protons on the cyclitol moiety:  $\delta$  4.63 (ddd, J=4.3, 9.8, 9.8 Hz, 1-H), 3.92 (dd, J=9.8, 9.8 Hz, 6-H), and 3.47 (dd, J=9.8, 9.8 Hz, 5-H). Comparison in detail of the <sup>1</sup>H and <sup>13</sup>C NMR data for 15 and 16 revealed that 16 was a 6-epimer of 15. Catalytic hydrogenation [Raney Ni (T-4), H<sub>2</sub> 1 atm] of 15 followed by carboethoxylation and removal of the isopropylidene group, furnished 17 (62%),  $C_{23}H_{40}N_4O_{11}$ , white powder,  $[\alpha]_D$  +33°.

On the other hand, a bromide (19) was prepared from  $18^{99}$  via DNP protection, O-benzylation, acidic hydrolysis, and anomeric bromination. Glycosidation of 17 (0.08 mmole) with 19 (0.16 mmole) in the presence of AgClO<sub>4</sub> and sym-collidine in benzene-dioxane (2:1)(24°C, 30 min) furnished 20 (77%),  $C_{56}H_{71}N_7O_{19}$ , yellow powder, [ $\alpha$ ]<sub>D</sub> +75°. The <sup>13</sup>C NMR spectrum (22.5 MHz, d<sub>5</sub>-pyridine) of 20 showed the presence of two  $\alpha$ -linkages with signals due to anomeric carbons ( $\delta$ C 97.9, 97.0). Furthermore, comparison of the <sup>13</sup>C NMR data for 17 and 20 indicated a glycosidation shift of the C-6 signal of 20. Thus, it became clear that selective glycosidation at the C-6-OH of 17 probably occurred due to the steric congestion on the C-5-OH of 17 caused by the neighboring C-4 glycosyloxy moiety.

Removal of the DNP group and the Cbe group (100°C, 4 h) of 20 and subsequent N-acetylation and catalytic hydrogenation (5% Pd-C,  $H_2$  2.5 atm), yielded penta-N-acetyldibekacin (21, 90%), which was found to be identical with the authentic



(a) MMTrCl / Py.; MsCl / Py. (b) Zn / NaI / DMF (100°C,4.5 h); p-TsOH·H<sub>2</sub>O / Et<sub>2</sub>O; BzCl / Py. (c) H<sub>2</sub> / PtO<sub>2</sub> / AcOH; 2,4-dinitrofluorobenzene / Na<sub>2</sub>CO<sub>3</sub> / H<sub>2</sub>O-acetone (1:2) (d) 1% NaOMe-MeOH; 6N.aq.HCl-AcOH (1:4,70°C); Ac<sub>2</sub>O / Py.; 25% HBr-AcOH / CHCl<sub>3</sub> (5°C) (e) AgClO<sub>4</sub> / sym-collidine / benzene-dioxane (2:1) (f) Dowex 1x2 (OH<sup>-</sup>form) / acetone-H<sub>2</sub>O (10:1); carbobenzoxy chloride / NaHCO<sub>3</sub> / dioxane-H<sub>2</sub>O (2:1) (g) p-TsCl / Py.; NaN<sub>3</sub> / DMF (80°C); Zn / 90% aq.AcOH / DMF (2°C); Ac<sub>2</sub>O / Py. (h) 60% HClO<sub>4</sub>-acetone (1:60); MMTrCl / Py.; Ac<sub>2</sub>O / 4-dimethylaminopyridine / Py. (i) BF<sub>3</sub>-Et<sub>2</sub>O / THF; Jones oxid.; Pb(OAc)<sub>4</sub> / benzene-Py. (5:1) (j) CH<sub>3</sub>NO<sub>2</sub> / 1.7% NaOMe-MeOH (k) Ac<sub>2</sub>O / BF<sub>3</sub>-Et<sub>2</sub>O (1) isopropenyl methyl ether / CSA / DMF; Ac<sub>2</sub>O / NaOAc (m) NaBH<sub>4</sub> / 95% EtOH (5°C)



(n)  $H_2$  / Raney Ni (T-4); ethyl chloroformate /  $Na_2CO_3$  /  $H_2O$ -dioxane; 80% aq.AcOH (60°C) (o) 2,4-dinitrofluorobenzene /  $Na_2CO_3$  /  $H_2O$ -acetone (4:1); BnBr / BaO / Ba(OH)<sub>2</sub>·8H<sub>2</sub>O / DMF; 6N.aq.HCl-AcOH (90°C); 25% HBr-AcOH / CHCl<sub>3</sub> (5°C) (p) AgClO<sub>4</sub> / sym-collidine / benzene-dioxane (2:1) (q) Dowex 1x2 (OH<sup>-</sup>form) / acetone-H<sub>2</sub>O (10:1); Ba(OH)<sub>2</sub>·8H<sub>2</sub>O / dioxane-H<sub>2</sub>O (2:1); Ac<sub>2</sub>O / MeOH; H<sub>2</sub> / Pd-C / AcOH (r) 80% aq.NH<sub>2</sub>NH<sub>2</sub>·H<sub>2</sub>O

sample<sup>10)</sup> by mixed mp determination and by  $[\alpha]_D$ , TLC, IR (KBr), and <sup>13</sup>C NMR (CD<sub>3</sub>OD) comparisons. Finally, deacetylation of 21 with 80% aq. NH<sub>2</sub>NH<sub>2</sub> in a sealed tube (100°C, 72 h) furnished dibekacin (22, 70%) identical with the authentic sample<sup>4)</sup> [TLC, IR (KBr),  $[\alpha]_D$ ].

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