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Note

Synthesis of *myo*-inositol 1,2,3-tris- and 1,2,3,5-tetrakis(dihydrogen phosphate)s as a tool for the inhibition of iron-gall-ink corrosion

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Abstract—Two *myo*-inositol phosphates, *myo*-inositol 1,2,3-tris(dihydrogen phosphate) and *myo*-inositol 1,2,3,5-tetrakis(dihydrogen phosphate), have been synthesised in several steps from *myo*-inositol (in *Chem. Abstr.*: D-*myo*-inositol) in the form of their sodium salts. They were shown to prevent iron-gall-ink decay in cellulose items at the same level as phytic acid dodecasodium salt. @ 2006 Elsevier Ltd. All rights reserved.

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1. Introduction

One of the most important inks in the history of the western world is called iron gall ink; it is named after the two colour-forming ingredients: gallic acid from the tannins and iron ions. Unfortunately, these components induce severe damage or even the complete destruction of numerous historical artifacts, and significant efforts are devoted to the development of processes that would increase their stability.^{1,2} The two main reasons for irongall-ink corrosion have been identified as acid hydrolysis and oxidation, catalysed by ferrous ions. Acid hydrolysis of cellulose is prevented by deacidification, whereas oxidative decay is usually inhibited by the addition of antioxidants. The only antioxidant that has been used for the prevention of ink decay is the iron chelating agent myo-inositol hexakis(dihydrogen phosphate) (phytic acid),³ a naturally occurring antioxidant,⁴⁻⁶ which theoretically doubles the lifetime of iron-containing paper, though its mode of action is still not completely clear.⁷ Its anion (phytate) apparently occupies all the available coordination sites, thus preventing the reaction

of ferrous ions with hydroperoxides. Since it represents only a modest health hazard, it has been recently proposed as a preventive antioxidant for iron-gall-ink-containing cellulose.⁸

Unfortunately, due to the poor solubility of phytate in non-aqueous media, it cannot be used for water-sensitive items, such as bound books. We have therefore decided to investigate other *mvo*-inositol derivatives that might exhibit the same effect on the stabilisation of the paper items, but contain free hydroxy groups, which might be easily derivatised to give less polar compounds, which would consequently be soluble in non-aqueous solvents. Previously it was shown that a 1,2,3-grouping of *mvo*-inositol phosphates inhibited the production of hydroxy radicals (HO) in the iron-catalysed Haber-Weiss reaction.⁹ It also prevented the iron-catalysed oxidation of ascorbic acid and the peroxidation of arachidonic acid.¹⁰ On this basis it was concluded that such pattern might be essential for the properties of phytate.¹¹ To establish whether they might stabilise cellulose containing iron gall ink and consequently to confirm the above conclusion, we have decided to compare the effects of sodium salts of myo-inositol 1,2,3-tris(dihydrogen phosphate) 7 (Scheme 1), 1,2,3,5-tetrakis(dihydrogen phosphate) 10 and phytic acid on the stabilisation of paper items. Compound 7 has been previously synthesised

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Scheme 1. Reagents and conditions: (a) DIBALH, -20 °C, CH₂Cl₂ (76% yield); (b) BnBr, NaH, Bu₄NI, DMF (70%); (c) HCl, MeOH, Δ (93%); (d) 1. (BnO)₂PN(*i*-Pr)₂, 1*H*-tetrazole, CH₂Cl₂; 2. *m*-CPBA (for 6 90%, for 9 93%); (e) H₂/1 bar, Pd/C (10%), MeOH/H₂O (19:1), then ion-exchange (quantitatively for 7 and 10).

from *myo*-inositol in several steps in the form of monosodium tetra(cyclohexylammonium) *myo*-inositol-1,2,3trisphosphate,⁹ and derivative **10** as an octapotassium salt of *myo*-inositol-1,2,3,5-tetrakisphosphate.¹²

2. Results and discussion

Our idea was to start from a single intermediate, which would enable (by the application of selective protecting groups)^{13,14} the synthesis of both products in the form of sodium salts in order to exclude the effect of the cation on accelerated ageing tests (phytic acid is also commercially available as dodecasodium salt). myo-Inositol 1.3.5-orthoformate and its derivatives have been widely used as precursors for the synthesis of variously substi-tuted inositol phosphates.^{12,15–23} The selective protection or deprotection of the hydroxy groups of inositol orthoformate was achieved either by the enzymatic^{16,18} or chemical methods.^{12,15,17-20,23} We decided to start from the previously known 2-O-tert-butyldimethylsilyl derivative 2,¹⁵ which can be prepared in several steps from *myo*-inositol (1).^{15,16,20} Compound 2 contains three different orthogonal sets¹⁴ of protecting groups and, thus, allows us to transform it selectively into phosphates 7 and 10.

Treatment of **2** with an excess (5 equiv) of diisobutylaluminium hydride (DIBALH) in dichloromethane $(CH_2Cl_2)^{21,22}$ at -20 °C, gave selectively derivative **3** in a 76% yield. At -60 °C the reaction did not take place at all, but at 0 °C or at room temperature the cleavage was not selective and the TBDMS group was also partially eliminated. The same situation occurred when

lower quantities of DIBALH and, as a consequence, longer reaction times were employed. Moreover, lowering the quantity of the solvent also resulted in a lower yield. The compound 3 was benzylated with benzyl bromide in the presence of sodium hydride as a base, and tetrabutylammonium iodide as a catalyst at the remaining free hydroxy group to give 4, which was further hydrolysed under acidic conditions to obtain previously described²² tribenzyl derivative 5. The latter was phosphorylated by a modified method from the literature,²⁴ employing treatment with dibenzyl N,N-diisopropylphosphoramidite in the presence of 1H-tetrazole, followed by an oxidation with *m*-chloroperbenzoic acid (m-CPBA) in CH₂Cl₂ yielding tris(dibenzyl phosphate) 6 (90% yield). The complete removal of all benzyl groups was accomplished by hydrogenolysis in the presence of Pd/C (10%) in a mixture MeOH/H₂O 19:1, then the deprotected 6 was run through an ion-exchange column (50X-8-100 Na⁺ form). Finally, fractions containing the product were combined and lyophilised to give trisodium salt of trisphosphate 7 as a white powder. The overall yield for the eight steps from the starting myoinositol (1) was 25% (in the calculation the best yields from the literature^{15,16,20} were taken for the synthesis of 2). The obtained yield is much higher than that obtained for the synthesis of the previously mentioned sodium tetra(cyclohexylammonium) salt of myo-inositol-1,2,3-trisphosphate, which was synthesised from 1 in seven steps, but with a very low overall yield (below 4%).^{9,25}

The synthesis of the *myo*-inositol 1,2,3,5-tetrakisphosphate **10** from **2**, via the previously known deprotected derivative $\mathbf{8}$,¹⁹ which was treated in a similar way as

compound 5 with dibenzyl N.N-diisopropylphosphoramidite in the presence of 1*H*-tetrazole in CH₂Cl₂, was followed by the addition of m-CPBA to give 1,2,3,5-tetrakis(dibenzyl phosphate) 9; further hydrogenation and ion-exchange resulted in pentasodium salt 10 with an overall yield of 44% for six steps (in comparison with the previous synthesis of the octapotassium salt of myo-inositol 1,2,3,5-tetrakisphosphate 10 from *myo*-inositol in six steps with a 42% overall yield).¹² To establish the potential stabilising effect during the iron-gall-ink-induced decay of paper, the samples containing iron gall ink were treated with aqueous solutions of sodium salts of either of the two mvo-inositol derivatives, 7 and 10, or phytate.²⁶ Sodium salts were used instead of the usually employed calcium and ammonium salts,³ due to the poorly defined composition of the latter. After accelerated ageing, the degree of polymerisation (DP) was determined using viscometry. The rate constant was obtained, according to Ekenstam,²⁷ as the slope of $(1/DP_t - 1/DP_0)$ over time t, where DP_t and DP_0 are the degrees of polymerisation at time t and 0, respectively. The results presented in Figure 1 demonstrate a significant improvement in the cellulose stability after the treatment with phytate or with compounds 7 and 10. While the paper treated with phytate was 13 ± 4 times more stable than the deacidified control, the effect obtained with the treatments using compounds 7 and 10 was 6 ± 1 and 15 ± 7 times, respectively.

In conclusion, we have presented a new and efficient synthesis of two myo-inositol derivatives (7 and 10) that inhibit cellulose degradation in the range similar to that of phytate. Due to the presence of hydroxy groups, which might be transformed to form derivatives soluble in non-aqueous solvents, compounds 7 and 10 in their suitably derivatised forms might have a strong potential



Figure 1. Graph showing the changes of $1/DP_t - 1/DP_0$ over time during accelerated ageing at 80 °C and 65% relative humidity. All the samples were deacidified with Ca(HCO₃)₂ and treated with **7**, **10** or phytate; the control was only deacidified.

for the stabilisation of water-sensitive items that are endangered by corrosive iron gall inks.

3. Experimental

Melting points were determined on a Kofler micro-hotstage and are uncorrected. ¹H (300 MHz), ³¹P (121 MHz) and ¹³C NMR (75 MHz) spectra were recorded with a Bruker Avance DPX 300 spectrometer. In all the ¹H NMR spectra TMS was used as an internal reference, in the ¹³C NMR spectra the residual solvent signal was used as an internal reference (CDCl₃, triplet at 77.0 ppm) unless otherwise stated. All ³¹P spectra were referenced to 85% phosphoric acid. All ³¹P and ¹³C NMR spectra were ¹H decoupled unless otherwise stated. The coupling constants (J) are given in hertz. IR spectra were obtained with a Perkin-Elmer Spectrum 1000 spectrophotometer. Mass spectra were recorded with a VG-Analytical AutoSpec Q instrument. Elemental analyses (C, H, N) were performed with a Perkin-Elmer 2400 CHN Analyser. Column chromatography was performed with Silica Gel 60 (E. Merck, 60-63 mm). Thin-layer chromatography was carried out on Fluka silica-gel TLC cards. The starting compound 2 was prepared as described in the literature.^{15,16,20} CH₂Cl₂ was dried over P₄O₁₀ and distilled before use. All other reagents were used as received from commercial suppliers. For the paper-stabilisation studies, purified cotton linters cellulose sheets (Whatman filter paper no. 1; 86.0 g m^{-2} , degree of polymerisation (DP): 2630, RSD 0.74%) were used. Model ink containing tannin (puro, Carlo Erba) (49.2 g L^{-1}), gum arabic (31.4 g L^{-1}) and FeSO₄ × 7H₂O (42 g L⁻¹) in deionised water was applied as 1 cm broad lines to model paper using a Roland plotter DXY 990 with a 0.6 mm pen at a speed of 5 cm s^{-1} . The samples were immersed in aqueous solutions of $Ca(HCO_3)_2$ (0.01 mol L⁻¹, 2×15 min). Apart from one sample, which was used as a control, the dry papers were immersed in 0.01 mol L^{-1} solutions of chelator (phytate or 7 or 10, 2×15 min). All samples were aged according to ISO Standard 5630/3 conditions (80 °C and 65% RH) in a Vötsch VC 0020 ageing oven. Viscometric determinations of the degree of polymerisation (DP) were performed according to the standard procedure (SCAN-CM 15:88), using 1 mol L^{-1} cupriethylenediamine solvent (Carlo Erba), with the typical RSD below 0.8%. DP was calculated from the intrinsic viscosity using the equation $DP^{0.85} = 1.1 \times [\eta]$.²⁸

3.1. 4,6-Di-*O*-benzyl-2-*O*-tert-butyldimethylsilyl-1,3-*O*-methylene-*myo*-inositol (3)

To a cooled (-20 °C) solution of **2** (1.00 g, 2.1 mmol) in anhydrous CH₂Cl₂ (25 mL) DIBALH (10 mL of 1 M

solution in CH₂Cl₂, 10 mmol) was added under an Ar atmosphere. After 1 h of stirring the mixture was poured into a cooled $(-20 \,^{\circ}\text{C})$ solution of potassium tartrate (60 g in 100 mL of water) and saturated aqueous NH₄Cl (80 mL). Ethyl acetate (200 mL) was added and the mixture was stirred for 1 h at room temperature. Lavers were separated and the aqueous layer was additionally extracted with ethyl acetate $(2 \times 80 \text{ mL})$, combined organic layers were dried over Na₂SO₄, filtered and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel with CH₂Cl₂/ ethyl acetate (15:1) to give 3 as a bright-yellow oil (760 mg, 76%). IR (neat): v 3567, 2953, 2928, 2857, 1497, 1463, 1455 cm⁻¹; ¹H NMR (CDCl₃): δ 7.28 (m, 10H, $2 \times Ph$), 5.63 (d, 1H, J 4.6 Hz, $H_A H_B CO_2$), 4.69 (d, 2H, J 12.0 Hz, PhCH_AH_B), 4.64 (d, 1H, J 4.6 Hz, H_AH_BCO₂), 4.63 (t, 1H, J 1.6 Hz, 2-H), 4.59 (d, 2H, J 12.0 Hz, PhCH_AH_B), 4.24 (m, 2H, 1-H, 3-H), 4.00-3.94 (m, 3H, 4-H, 5-H, 6-H), 3.00 (d, 1H, J 10.6 Hz, 5-OH), 0.90 (s, 9H, t-Bu), 0.10 (s, 6H, $2 \times \text{Me}$); ¹³C (CDCl₃): δ 138.0, 128.3, 127.5, 127.3, 85.4, 81.2, 75.4, 71.9, 68.8, 64.0, 25.7, 17.9, -4.8; EI-MS: m/z 485 $[(M-H)^+, 1]$, 181 (100), 92 (78); HRMS (EI) calcd for C₂₇H₃₈O₆Si (M⁺) 486.2438, found 486.2446.

3.2. 4,5,6-Tri-*O*-benzyl-2-*O*-tert-butyldimethylsilyl-1,3-*O*-methylene-*myo*-inositol (4)

To a stirred solution of 3 (1.00 g, 2.1 mmol) in DMF (8 mL), 60% sodium hydride (140 mg, 3.5 mmol) and tetrabutylammonium iodide (20 mg, 0.07 mmol) were added at room temperature. After 5 min of stirring benzyl bromide (650 µL, 5 mmol) was added dropwise and the mixture was stirred for 1 h at room temperature. The reaction was quenched with water (150 mg, 8 mmol) and evaporated, then water (10 mL) was added and the mixture was extracted with CH_2Cl_2 (3 × 20 mL), combined organic layers were dried over Na₂SO₄, filtered and evaporated under reduced pressure. The residue was purified by column chromatography on silica gel with petroleum benzine (boiling point 40–60 °C)/ethyl acetate (15:1) to give 4 as a bright-yellow oil (830 mg, 70%). IR (neat): v 3342 br, 2953, 2928, 2857, 1725, 1497, 1454 cm⁻¹; ¹H NMR (CDCl₃): δ 7.29 (m, 15H, $3 \times Ph$), 5.33 (d, 1H, J 4.7 Hz, $H_A H_B CO_2$), 4.77 (d, 1H, J 4.7 Hz, H_AH_BCO₂), 4.61 (s, 2H, 5-CH₂Ph), 4.60 (d, 2H, J 12.0 Hz, 4- and 6-CH_AH_BPh), 4.53 (d, 2H, J 12.0 Hz, 4- and 6-CH_AH_BPh), 4.24 (t, 1H, J 1.8 Hz, 2-H), 4.08 (dd, 2H, J 1.8 and 1.8 Hz, 1-H, 3-H), 3.93 (dd, 2H, J 1.8 and 4.6 Hz, 4-H, 6-H), 3.64 (t, 1H, J 4.6 Hz, 5-H), 0.93 (s, 9H, t-Bu), 0.12 (s, 6H, $2 \times Me$); ¹³C (CDCl₃): δ 138.4, 137.9, 128.4, 128.3, 127.9, 127.7, 127.6, 85.4, 82.1, 79.2, 74.5, 72.9, 71.7, 64.4, 25.8, 18.1, -4.7 (one signal is hidden); EI-MS: m/z 575 [(M-H)⁺, 0.2], 181 (42), 91 (100); HRMS (EI) calcd for C₃₄H₄₄O₆Si (M⁺) 576.2907, found 576.2926.

3.3. Preparation of 4,5,6-tri-O-benzyl-myo-inositol (5)²²

A solution of 4 (1.00 g, 1.7 mmol) in methanol (30 mL) and concentrated aqueous HCl (4 mL) was refluxed for 3 h, then it was evaporated, water (10 mL) was added to the residue and the mixture was extracted with CH₂Cl₂ $(3 \times 20 \text{ mL})$. The combined organic layers were dried over Na₂SO₄, filtered and evaporated under reduced pressure. The product was obtained as a white solid (722 mg, 93%): mp (from MeOH/H₂O) 118-120 °C; IR (KBr): v 3379 br, 2922, 1497, 1454, 1360 cm⁻¹; ¹H NMR (CDCl₃): δ 7.33 (m, 15H, 3 × Ph), 4.95 (d, 2H, J 11.3 Hz, 4- and 6-CH_AH_BPh), 4.92 (s, 2H, 5-CH₂Ph), 4.76 (d, 2H, J 11.3 Hz, 4- and 6-CH_AH_BPh), 4.17 (dt, 1H, J 1.8 and 2.8 Hz, 2-H), 3.80 (dd, 2H, J 9.4 and 9.5 Hz, 4-H, 6-H), 3.54 (ddd, 2H, J 2.8, 4.4 and 9.5 Hz, 1-H, 3-H), 3.49 (t, 1H, J 9.4 Hz, 5-H), 3.55 (d, 1H, J 1.8 Hz, 2-OH), 3.40 (d, 2H, J 4.4 Hz, 1-OH, 3-OH); ${}^{13}C$ (CDCl₃): δ 138.4, 138.3, 128.5, 128.3, 127.8, 127.75, 127.70, 127.6, 83.2, 81.7, 75.5, 75.4, 71.9, 71.3; EI-MS: m/z 359 [(M-CH₂Ph)⁺, 23], 107 (22), 92 (39), 91 (100). Anal. Calcd for C₂₇H₃₀O₆: C, 71.98; H, 6.71. Found: C, 71.83; H, 6.92.

3.4. 4,5,6-Tri-*O*-benzyl-*myo*-inositol 1,2,3-tris(dibenzyl phosphate) (6)

To a mixture of triol 5 (200 mg, 0.44 mmol) and 1-H-tetrazole (360 mg, 5.1 mmol) in MeCN (30 mL) N,N-diisopropyl dibenzyl phosphoramidite (720 mg, 2.28 mmol) in CH₂Cl₂ (10 mL) was added. After 240 min of stirring at room temperature the reaction mixture was cooled to -40 °C and m-CPBA (80-85%, 600 mg, 2.8 mmol) in CH₂Cl₂ (10 mL) was added. The resulting solution was stirred at 0 °C for 240 min, then the reaction mixture was diluted with CH₂Cl₂ (60 mL), washed with Na₂SO₃ $(10\%, 2 \times 40 \text{ mL})$, saturated NaHCO₃ $(2 \times 30 \text{ mL})$, water (30 mL) and saturated aqueous NaCl solution (30 mL). The organic phase was dried over Na₂SO₄, filtered and evaporated under reduced pressure. The crude product thus obtained was purified by column chromatography on silica gel with petroleum benzine (boiling point 40-60 °C)/CH₂Cl₂/ethyl acetate (3:10:3) to give 6 (492 mg, 90%) as a bright-yellow oil. IR (neat): v 3466 br, 3066, 3033, 2951, 2894, 1497, 1456 cm⁻¹; ¹H NMR (CDCl₃): δ 7.35–7.10 (m, 45H, 9×Ph), 5.40 (td, 1H, J 2.3 and 8.4 Hz, 2-H), 5.13–4.74 (m, 18H, $9 \times PhCH_2$), 4.41 (dddd, 2H, J 2.2, 2.3, 9.6 and 9.6 Hz, 1-H, 3-H), 3.92 (dd, 2H, J 9.4 and 9.6 Hz, 4-H, 6-H), 3.52 (t, 1H, J 9.4 Hz, 5-H); 13 C (CDCl₃): δ 138.0, 137.9, 135.9 (d, J 7 Hz), 135.8 (d, J 7 Hz), 135.7 (d, J 7 Hz), 128.44, 128.43, 128.39, 128.34, 128.32, 128.28, 128.23, 128.22, 128.0, 127.92, 127.88, 127.7, 127.6 (two s), 127.5, 82.3 (m), 79.4 (d, J 5 Hz), 77.7 (m), 76.1, 75.9 (dd, J 3 and 6 Hz), 75.5, 69.6 (d, J 5 Hz), 69.40 (d, J 5 Hz), 69.38 (d, J 6 Hz); ³¹P NMR (121 MHz, CDCl₃): δ 2.75 (2P),

1.93 (1P); FAB⁺-MS: m/z 1231.5 [(M+H)⁺], 1141.3, 181; HRMS (ESI) calcd for C₆₉H₇₀O₁₅P₃ (M+H)⁺ 1231.3928, found 1231.3930.

3.5. Trisodium salt of *myo*-inositol 1,2,3-tris(dihydrogen phosphate) (7)

A mixture of 6 (492 mg, 0.4 mmol) in methanol/water (19:1, 20 mL), and Pd/C (10%, 100 mg) was stirred under a H₂ atmosphere for 12 h at room temperature. The catalyst was removed by filtration and the filtrate was concentrated under reduced pressure at room temperature. The residue was dissolved in water (1 mL) and applied to a column of cation-exchange resin (Dowex 50-X8, mesh 20–50, Na^+ form) that was eluted with water. Fractions containing the product were combined and lyophilised to give 7 quantitatively as a white solid: mp >300 °C; IR (neat): v 3423 br, 1656 br, 1198 br cm^{-1} ; ¹H NMR (D₂O, referenced to DMSO at 2.71 ppm): δ 4.94 (td, 1H, J 2.5 and 9.9 Hz, 2-H), 4.06 (m, 2H, 1-H, 3-H), 3.84 (dd, $J_1 \sim J_2 \sim 9.5$ Hz, 4-H, 6-H), 3.44 (t, J 9.4 Hz, 5-H); ¹³C (D₂O, referenced to DMSO at 39.39 ppm): δ 76.4 (m), 75.9 (m), 74.8, 72.8 (m); ${}^{31}P$ NMR (121 MHz, D₂O): δ 4.06 (2P), 3.79 (1P); FAB⁻MS: m/z 485 [(C₆H₁₁Na₃O₁₅P₃)⁻; free acid+3Na⁺-4H⁺], 463 $[(C_6H_{12}Na_2O_{15}P_3)^-;$ free $acid+2Na^{+}-3H^{+}$], 441 [(C₆H₁₃NaO₁₅P₃)⁻; free acid+ Na^+-2H^+], 419 [($C_6H_{14}O_{15}P_3$)⁻; free acid-H⁺], 181. Anal. Calcd for $C_6H_{12}Na_3O_{15}P_3 \times 3H_2O$: C, 13.34; H, 3.36. Found: C, 13.71; H, 3.62.

3.6. 4,6-Di-*O*-benzyl-*myo*-inositol 1,2,3,5-tetrakis-(dibenzyl phosphate) (9)

To a mixture of tetrol 8 (200 mg, 0.54 mmol) and 1-H-tetrazole (470 mg, 6.7 mmol) in MeCN (10 mL), N,N-diisopropyl dibenzyl phosphoramidite (1.20 g, 3.46 mmol) in CH₂Cl₂ (10 mL) was added. After 240 min of stirring at room temperature the reaction mixture was cooled to -40 °C, and m-CPBA (80-85%, 1.00 g, 4.64 mmol) in CH₂Cl₂ (10 mL) was added. The resulting solution was stirred at 0 °C for 240 min, then the reaction mixture was diluted with CH_2Cl_2 (60 mL), washed with Na_2SO_3 (10%, 2 × 40 mL), saturated NaH- CO_3 (2 × 30 mL), water (30 mL) and saturated aqueous NaCl solution (30 mL). The organic phase was dried over Na₂SO₄, filtered and evaporated under reduced pressure. The crude product thus obtained was purified by column chromatography on silica gel with petroleum benzine (boiling point 40-60 °C)/CH₂Cl₂/ethyl acetate (5:5:3) to give 9 (620 mg, 93%) as a bright-yellow oil. IR (neat): v 3426 br, 3064, 3033, 2951, 2893, 1497, 1455 cm⁻¹; ¹H NMR (CDCl₃): δ 7.36–6.95 (m, 50H, 10×Ph), 5.49 (td, 1H, J 2.2 and 8.4 Hz, 2-H), 5.14-4.60 (m, 20H, $10 \times PhCH_2$), 4.52 (dt, 1H, J 9.4 and 9.4 Hz, 5-H), 4.44 (dddd, 2H, J 2.0, 2.2, 9.6 and 9.6 Hz, 1-H, 3-H), 4.00 (dd, 2H, J 9.4 and 9.6 Hz, 4-H, 6-H); ¹³C (CDCl₃): δ 138.3, 136.4 (d, J 8 Hz), 136.3 (d, J 7 Hz), 136.2 (d, J 7 Hz) 136.0 (d, J 7 Hz), 128.93, 128.91, 128.87, 128.82, 128.80, 128.77, 128.75, 128.6, 128.5, 128.47, 128.45, 128.13, 128.10, 127.9, 127.8, 74.5, 69.6 (d, J 5 Hz), 69.4 (d, J 5 Hz, two C), 69.2 (d, J 5 Hz), 79.3 (m), 77.6 (m, two C), 77.1 (m), 75.2 (m, two C); ³¹P NMR (121 MHz, CDCl₃): δ 2.61 (2P), 2.31 (1P), 2.10 (1P); FAB⁺-MS *m*/*z* 1401.9 [(M+H)⁺, 23], 307.1, 181; HRMS (ESI) calcd for C₇₆H₇₇O₁₈P₄ (M+H)⁺ 1401.4060, found 1401.4070. Anal. Calcd for C₇₆H₇₆O₁₈P₄: C, 65.14; H, 5.47. Found: C, 65.12; H, 5.69.

3.7. Pentasodium salt of *myo*-inositol 1,2,3,5-tetrakis-(dihydrogen phosphate) (10)

A mixture of 9 (620 mg, 0.4 mmol) in methanol/water (19:1, 20 mL), Pd/C (10%, 150 mg) was stirred under a H₂ atmosphere for 12 h at room temperature. The catalyst was removed by filtration and the filtrate concentrated under reduced pressure at room temperature. The residue was dissolved in water (1 mL) and applied to a column of cation-exchange resin (Dowex 50-X8, mesh 20–50, Na^+ form) that was eluted with water. Fractions containing the product were combined and lyophilised to give **10** quantitatively as a white solid: mp >300 °C; IR (neat): v 3424 br, 1647 br, 1198 br, 1050 br cm⁻¹; ¹H NMR (D₂O, referenced to DMSO at 2.71 ppm): δ 4.75 (td, 1H, J 2.6 and 9.9 Hz, 2-H), 3.93 (m, 2H, 1-H, 3-H), 3.87–3.71 (m, 3H, 4-H, 5-H, 6-H); ¹³C (75 MHz, D₂O, referenced to DMSO at 39.5 ppm): δ 80.2 (m), 76.1 (m), 75.6 (m), 72.3 (m); ³¹P NMR (121 MHz, D₂O): δ 6.28 (1P), 4.85 (1P), 4.59 (2P); FAB⁻MS: m/z 609 [(C₆H₁₀Na₅O₁₈P₄)⁻; free acid+ $5Na^{+}-6H^{+}$], 587 [(C₆H₁₁Na₄O₁₈P₄)⁻; free acid+ $4Na^{+}-5H^{+}$], 565 [(C₆H₁₂Na₃O₁₈P₄)⁻; free acid+3Na⁺- $4H^+$], 543 [(C₆H₁₃Na₂O₁₈P₄)⁻; free acid+2Na⁺-3H⁺], 521 $[(C_6H_{14}NaO_{18}P_4)^-;$ free acid+Na⁺-2H⁺], 499 $[(C_6H_{15}O_{18}P_4)^-;$ free acid $-H^+]$. Anal. Calcd for C₆H₁₁Na₅O₁₈P₄×3H₂O: C, 10.85; H, 2.58. Found: C, 11.06; H, 2.91.

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Supplementary data

Supplementary data associated with this article can be found, in the online version, at doi:10.1016/j.carres. 2006.02.029.

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