

CHEMISTRY OF FOSSIL FUEL

Transformations of Acids in the Course of Ozonolysis of Oxygen-containing Derivatives of Cycloparaffins

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Abstract—Transformations of monocarboxylic, dicarboxylic, and keto acids in the course of low-temperature ozonolysis were studied using the corresponding ^{14}C -labeled compounds.

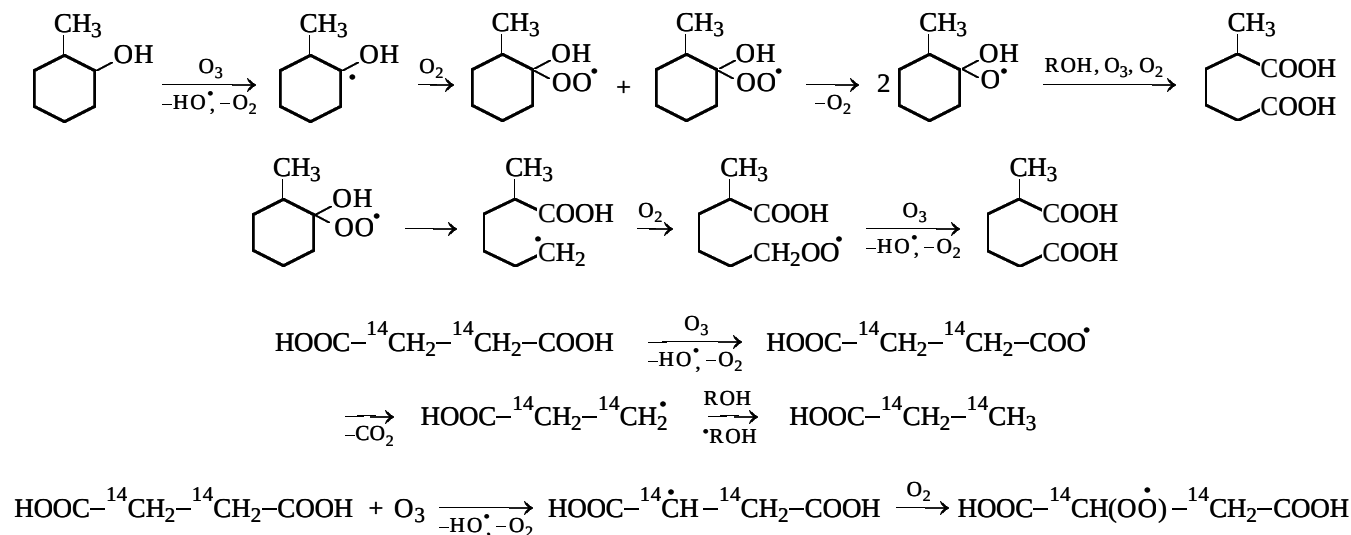
Deep oxidation of cyclohexane [1], methylcyclohexane [2], and their oxygen-containing derivatives (alcohols, ketones, esters, lactones) [2] results in accumulation of monocarboxylic, dicarboxylic, and keto acids, which are actively oxidized by ozone–oxygen mixtures.

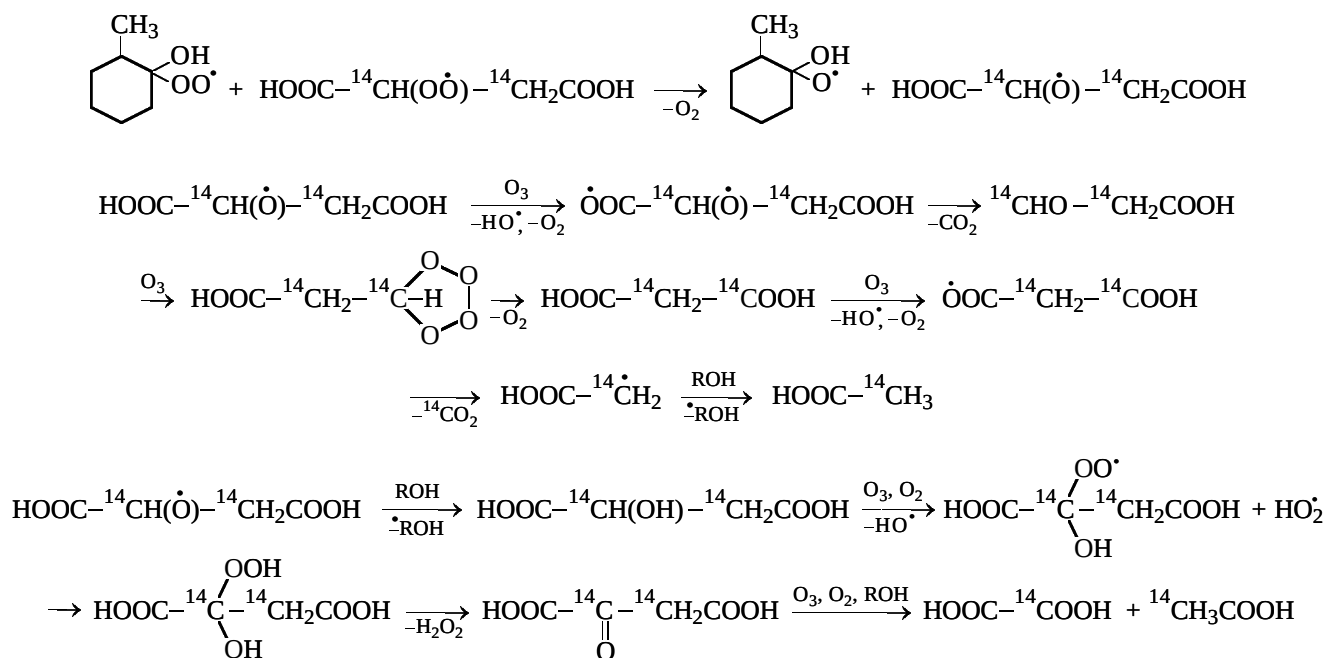
In this study, we analyzed transformations of [2,3- ^{14}C]succinic, [2,4- ^{14}C]glutaric, [1,2- ^{14}C]- α -ketoglutaric, and [1- ^{14}C]caproic acids in 2-methylcyclohexanol under conditions of its oxidation at 80°C ($[\text{O}_3] = 4 \text{ vol } \%$).

Procedures for radiochromatographic analysis of the acids are described in [3, 4]. Calculations [2] show

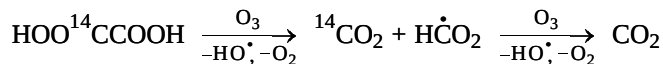
that, under these conditions, the hydroxy peroxy radical derived from 2-methylcyclohexanol does not react with the C–H bonds of the acids in hand and of 2-methylcyclohexanol. However, alkyl and alkoxy radicals and ozone abstract the most labile hydrogen atoms from 2-methylcyclohexanol, labeled acids under consideration, and intermediate oxidation products, including radicals. The radioactive products of ozonolysis of [2,3- ^{14}C]succinic acid are [2,3- ^{14}C]propionic acid, [2- ^{14}C]acetic acid, and $^{14}\text{CO}_2$.

[2,3- ^{14}C]Succinic acid is 21.5% decarboxylated in 3 h at 32.5% overall conversion. Ozone attacks the acid at both the methylene chain and the functional group:

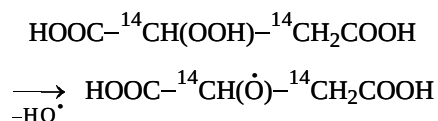




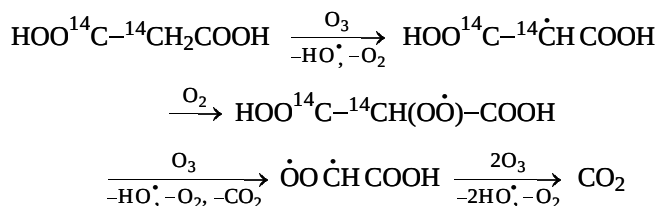
At 32.5% conversion of [2,3- ^{14}C]succinic acid, the total activity of acetic and propionic acids is 10.1%. Hence, the major amount of $^{14}\text{CO}_2$ is formed in further ozonolysis of [^{14}C]oxalic acid:



The probability of recombination of the alkoxy and hydroxy radicals to form intermediate hydroperoxide is low. However, 2-methylcyclohexanol reacts with ozone to form unstable 1-hydroxy-1-hydrotrioxy-2-methylcyclohexane whose thermolysis generates hydroperoxy radical $\text{HO}_2\cdot$ [5, 6]. Recombination of the hydroperoxy and peroxy radicals yields α -hydroperoxy succinic acid. Its decomposition generates the corresponding α -oxyl radical:



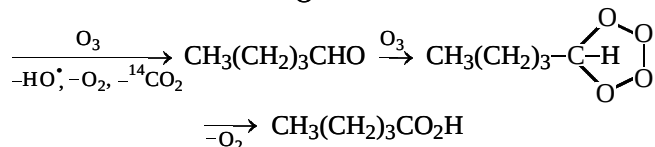
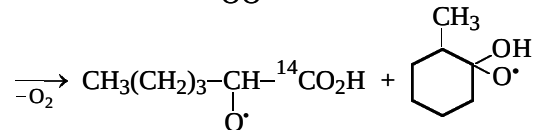
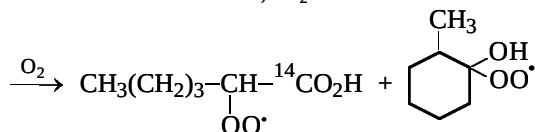
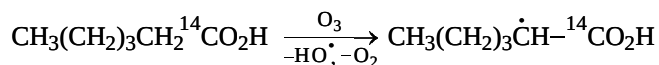
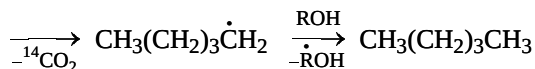
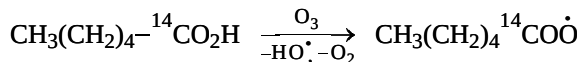
The probability of reaction of this radical with the ozone molecule via O-H bond in the carboxy group is low, since this radical reacts with a high rate constant [7] with alcohol molecules present in excess. However, occurrence of the reaction of the radical with ozone to even a small extent will result in formation of CO_2 by oxidation of the intermediately formed malonic acid:



[2,4- ^{14}C]Glutaric acid transforms with 30.2% conversion into $^{14}\text{CO}_2$ and [2,4- ^{14}C]butyric (1.2%), [1,3- ^{14}C]succinic (13%), [1- ^{14}C]oxalic (0.41%), [1- ^{14}C]acetic (0.8%), and [1- ^{14}C]propionic (0.45%) acids within 180 min. The composition and activity ratio of the acids show that all the methylene groups of glutaric acid are attacked by ozone. However, the α -methylene groups are attacked predominantly. Note that CH and OH acids can also be attacked by alkoxy radical.

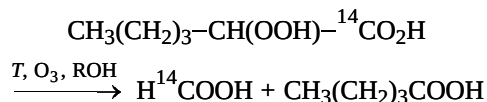
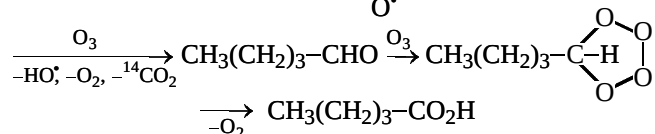
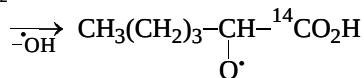
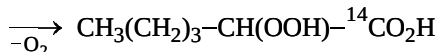
Under the ozonolysis conditions, [1,2- ^{14}C]- α -ketoglutaric acid is 42.5% consumed in 180 min; $^{14}\text{CO}_2$ and ^{14}CO are formed in 18.1 and 2.1% yields, respectively. The liquid radioactive products are [1- ^{14}C]acetic (0.3%), [1- ^{14}C]propionic (1.8%), [1- ^{14}C]succinic (13.0%), and [1- ^{14}C]oxalic (7.1%) acids. Ozone attacks α -ketoglutaric acid at the α -positions to the carbonyl and carboxy groups and also directly at the O-H bond of the carboxy group. Detection of ^{14}CO shows that ozonolysis involves cleavage of C-C bonds throughout the carbon chain of the keto acid. Experiments with [1- ^{14}C]caproic acid showed that it transforms in 180 min with 30.5% conversion into

$^{14}\text{CO}_2$, $[1-^{14}\text{C}]$ acetic acid (7%), $[1-^{14}\text{C}]$ proionic acid (3.5%), $[1-^{14}\text{C}]$ butyric acid (3.4%), and small amounts of formic acid:



By a similar scheme, ozone attacks the remote (β , γ , and δ relative to the carboxy group) methylene groups of caproic acid.

The ratio of the amounts of pentane and valeric acid shows that the probability of ozone attack at the α -position to the carboxy group is 3.6 times higher compared to the attack at the O-H bond of $[1-^{14}\text{C}]$ caproic acid. $[^{14}\text{C}]$ Formic acid and $^{14}\text{CO}_2$ can be formed from the intermediate hydroperoxide by the scheme



CONCLUSIONS

(1) In ozonolysis (80°C) of $[2,3-^{14}\text{C}]$ succinic, $[2,4-^{14}\text{C}]$ glutaric, $[1,2-^{14}\text{C}]-\alpha$ -ketoglutaric, and $[1-^{14}\text{C}]$ -caproic acids, ozone attacks the O-H bond of the carboxy groups and all the methylene groups of the aliphatic chain, predominantly those in the α -position relative to functional groups.

(2) Under the conditions examined, peroxy radicals are inactive in cleavage of the C-H and O-H bonds. The reactions involve ozone, oxygen, and alkyl, alkoxyl, hydroxy, and hydropoxy radicals.

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