

## Enzymic Production of Sweet Stevioside Derivatives: Transglucosylation by Glucosidases

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For the purpose of improving sweetness and a further study on the structure-sweetness relationship of steviol glycosides, transglucosylation of stevioside by a variety of commercial glucosidases was investigated. It was revealed that two  $\alpha$ -glucosidases gave glucosylated products. Transglucosylation of stevioside by Pullulanase and pullulan exclusively afforded three products, 13-*O*-[ $\beta$ -maltotriosyl-(1 $\rightarrow$ 2)- $\beta$ -D-glucosyl]-19-*O*- $\beta$ -D-glucosyl-steviol (1), 13-*O*-[ $\beta$ -maltosyl-(1 $\rightarrow$ 2)- $\beta$ -D-glucosyl]-19-*O*- $\beta$ -D-glucosyl-steviol (2) and 13-*O*- $\beta$ -sophorosyl-19-*O*- $\beta$ -maltotriosyl-steviol (3). All of these products have already been obtained by trans- $\alpha$ -1,4-glucosylation of stevioside by the cyclodextrin glucanotransferase starch system, and 1 and 2 have been proven to be tasty and potent sweeteners. Transglucosylation of stevioside by Biozyme L and maltose afforded three new products, 4, 5 and 6, the structures of these compounds being elucidated as 13-*O*- $\beta$ -sophorosyl-19-*O*- $\beta$ -isomaltosyl-steviol (4), 13-*O*-[ $\beta$ -isomaltosyl-(1 $\rightarrow$ 2)- $\beta$ -D-glucosyl]-19-*O*- $\beta$ -D-glucosyl-steviol (5) and 13-*O*-[ $\beta$ -nigerosyl-(1 $\rightarrow$ 2)- $\beta$ -D-glucosyl]-19-*O*- $\beta$ -D-glucosyl-steviol (6). A significantly high quality of taste was evaluated for 4.

Stevioside (13-*O*- $\beta$ -sophorosyl-19-*O*- $\beta$ -D-glucosyl-steviol) is the major sweet glycoside of leaves of *Stevia rebaudiana* BERTONI (Compositae) and is utilized as a low-calorie sweetener in Japan. Because stevioside has slight bitterness and an aftertaste, improvements to the taste by means of the enzymic transglucosylation of stevioside and congener (rubusoside: 13,19-di-*O*- $\beta$ -glucosyl-steviol from *Rubus suavissimus* S. Lee, Rosaceae) have been investigated.<sup>1,2)</sup> A significant improvement in the quality of taste was evaluated for a mixture of trans- $\alpha$ -1,4-glucosylated products from stevioside by the cyclodextrin glucanotransferase (CGTase) starch system, and this mixture is currently used as a better sweetener than stevioside. Recently, the separation of all of the mono-, di- and tri- $\alpha$ -1,4-glucosylated products from this complex mixture has been achieved, and the relationship be-

tween sweetness and the location of transglucosylation was investigated.<sup>1)</sup> Transfructofuranosylation by fructosidase has also been reported.<sup>3)</sup> The present paper deals with a further study on transglucosylation by a variety of commercial glucosidases.

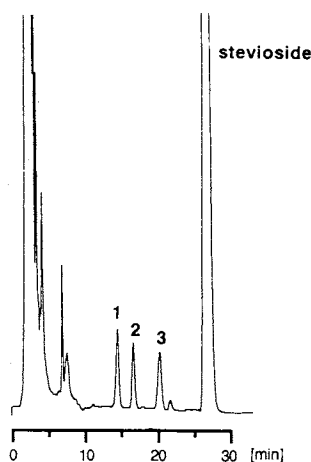
### Results and Discussion

A preliminary investigation of transglucosylation by several commercial glucosidases was conducted by incubating a solution of stevioside, a donor (maltose or pullulan) and an enzyme in acetate buffer (pH 5.45 or 6.05) at 37° or 50°C for 1 to 32 hr. The analysis of each reaction mixture by high-performance liquid chromatography (HPLC, see Table I and the experimental section) revealed that Pullulanase ( $\alpha$ -1,6-glucosidase from *Klebsiella* sp.) and Biozyme L (crude  $\beta$ -amylase from *Aspergillus*

**Table I.** ENZYMIC GLUCOSYLATION OF STEVIOSIDE BY COMMERCIAL GLUCOSIDASES

Enzyme	Origin	pH	Temp. (°C)	Reaction time (hr)	Results <sup>a</sup>	
					Maltose	Pullulan
<i>β</i> -Amylase						
Biozyme A	<i>Aspergillus</i> sp.	5.45	50	1–32	—	—
C	<i>Aspergillus</i> sp.	5.45	50	1–32	—	—
M	Malt	5.45	50	1–32	—	—
L	<i>Aspergillus</i> sp.	6.05	50	1–32	+	—
<i>α</i> -1,6-Glucosidase						
Pullulanase	<i>Klebsiella</i> sp.	6.05	50	4–96	+	+
<i>β</i> -Glucanase						
Finzym	<i>Aspergillus niger</i>	5.45	37	1–32	—	—
Cereflo	<i>Bacillus subtilis</i>	6.05	37	1–32	—	—
<i>α</i> -Glucosidase						
Type I	Baker's yeast	5.45	37	1–32	—	—
Type II	Yeast	5.45	37	1–32	—	—

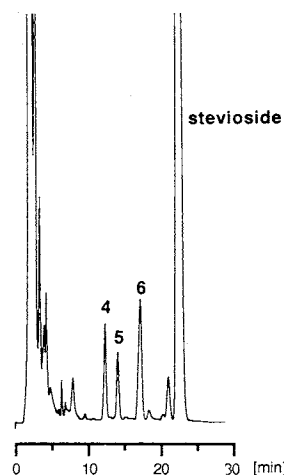
<sup>a</sup> Reaction detected by HPLC; peaks other than that for stevioside were detected (+), or not (—).

**Fig. 1.** Chromatogram of Products Transglucosylated with Pullulanase.

HPLC conditions: column, YMC-pack ODS-AM302; eluent, 50% MeOH; flow rate, 0.8 ml/min; column temp., 60°C; chart speed, 2.0 mm/min.

sp.) afforded transglucosylated products at 32 hr and 24 hr, respectively (Figs. 1 and 2).

On a preparative scale, a solution of stevioside, pullulan and Pullulanase in acetate buffer (pH 6.05) was incubated at 50°C. The products were chromatographed on highly porous synthetic resin to remove the ions, enzyme and saccharides. The resulting glucoside mixture was separated by HPLC to give three

**Fig. 2.** Chromatogram of Products Transglucosylated with Biozyme L.

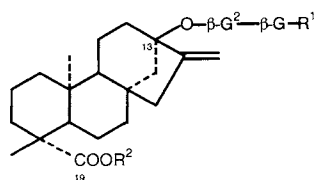
HPLC conditions: the same as those in Fig. 1.

compounds, 1, 2 and 3 together with the starting material. An inspection of the <sup>1</sup>H- and <sup>13</sup>C-NMR spectra proved that products 1, 2 and 3 were respectively identical with 13-*O*-[*β*-maltotriosyl(1→2)-*β*-D-glucosyl]-19-*O*-*β*-D-glucosyl-steviol, 13-*O*-[*β*-maltosyl(1→2)-*β*-D-glucosyl]-19-*O*-*β*-D-glucosyl-steviol and 13-*O*-*β*-sophorosyl-19-*O*-*β*-maltotriosyl-steviol. These products had already been isolated from the reaction mixture of the *trans*-*α*-1,4-glucosylation of stevioside by the CGTase—

A solution of stevioside, Biozyme L and maltose in an acetate buffer (pH 5.45) was

Negative high-resolution FAB-MS of **4** gave the molecular formula  $C_{44}H_{70}O_{23}$  (calculated by M-H). The  $^1H$ -NMR spectrum of **4** exhibited four anomeric proton signals at  $\delta$  5.99 (1H, d,  $J=7.9$  Hz, 19-*COO*- $\beta$ -Glc), 5.26 (1H, d,  $J=7.5$  Hz,  $\beta$ -Glc) and 5.12 (1H, d,  $J=7.7$  Hz,  $\beta$ -Glc), 5.33 (1H, d,  $J=3.7$  Hz,  $\alpha$ -Glc), and the  $^{13}C$ -NMR spectrum had four anomeric carbon signals at  $\delta$  95.5 (19-*COO*- $\beta$ -Glc), 97.9 (13-*O*- $\beta$ -Glc), 106.7 ( $\beta$ -Glc) and 100.4 ( $\alpha$ -Glc), indicating that **4** must have been a mono- $\alpha$ -glucosylated product of stevioside. Alkaline saponification of **4** gave steviolbioside (13-*O*- $\beta$ -sophorosyl steviol) that has already been obtained from stevioside by the same method.<sup>2)</sup> The location of the  $\alpha$ -glucosyl moiety must be on 19-*COO*- $\beta$ -Glucose. A methylation analysis of **4** indicated the presence of a terminal glucose, 2-linked glucose and 6-linked glucose,<sup>2)</sup> demonstrating that  $\alpha$ -glucose was bonded to the 6-position of 19-*COO*- $\beta$ -glucose. This allocation was further confirmed by the  $^{13}C$ -NMR signal due to glucosylated C-6 ( $\delta$  67.8 shifted from 62.6). Consequently, **4** can be formulated as 13-*O*- $\beta$ -sophorosyl-19-*O*-isomaltosyl-steviol (Table II).

The  $^1\text{H}$ -NMR spectrum of **5a** exhibited three anomeric proton signals at  $\delta$  5.20 (1H, d,  $J=7.7$  Hz,  $\beta$ -Glc), 5.24 (1H, d,  $J=7.5$  Hz,  $\beta$ -Glc) and 5.52 (1H, d,  $J=3.7$  Hz,  $\alpha$ -Glc), and



	$R^1$	$R^2$
Stevioside	$\text{---}\overline{\text{H}}$	$\text{---}\beta\text{-G}$
1	$\text{---}\overset{4}{\text{---}}\alpha\text{-G}^4\text{---}\alpha\text{-G}$	$\text{---}\beta\text{-G}$
2	$\text{---}\overset{4}{\text{---}}\alpha\text{-G}$	$\text{---}\beta\text{-G}$
3	$\text{---}\text{H}$	$\text{---}\beta\text{-G}^4\text{---}\alpha\text{-G}^4\text{---}\alpha\text{-G}$
4	$\text{---}\text{H}$	$\text{---}\beta\text{-G}^6\text{---}\alpha\text{-G}$
Steviolbioside	$\text{---}\text{H}$	$\text{---}\text{H}$
5	$\text{---}\overset{6}{\text{---}}\alpha\text{-G}$	$\text{---}\beta\text{-G}$
5 a	$\text{---}\overset{6}{\text{---}}\alpha\text{-G}$	$\text{---}\text{H}$
6	$\text{---}\overset{3}{\text{---}}\alpha\text{-G}$	$\text{---}\beta\text{-G}$
6 a	$\text{---}\overset{3}{\text{---}}\alpha\text{-G}$	$\text{---}\text{H}$

G: D-glucopyranosyl

**Table II.**  $^1\text{H}$  AND  $^{13}\text{C}$ -NMR CHEMICAL SHIFTS OF THE SUGAR MOIETIES OF COMPOUNDS **4-6** AND RELATED COMPOUNDS IN  $\text{C}_5\text{D}_5\text{N}$ 

	<b>4</b>		Steviolbioside		<b>5</b>		<b>5a</b>		<b>6</b>		<b>6a</b>	
	$^1\text{H}$	$^{13}\text{C}$	$^1\text{H}$	$^{13}\text{C}$	$^1\text{H}$	$^{13}\text{C}$	$^1\text{H}$	$^{13}\text{C}$	$^1\text{H}$	$^{13}\text{C}$	$^1\text{H}$	$^{13}\text{C}$
13- <i>O</i> -Glc												
1	5.26 d ( $J=7.5$ Hz)	97.9	5.27 d ( $J=7.6$ Hz)	97.8	5.22 d ( $J=7.3$ Hz)	97.4	5.24 d ( $J=7.6$ Hz)	97.5	5.20 d ( $J=7.5$ Hz)	97.9	5.20 d ( $J=7.4$ Hz)	98.0
2		84.6		84.7		84.1		84.3		84.5		84.4
3		78.1		78.2		78.3		78.3		78.0		77.9
4		71.4		71.9		70.9		71.0		71.0		71.1
5		77.7		77.8		78.2		78.3		77.7		77.7
6		62.6		62.5		63.0		62.9		62.8		62.9
$\beta$ -Glc												
1	5.12 d ( $J=7.7$ Hz)	106.7	5.15 d ( $J=7.8$ Hz)	106.7	5.20 d ( $J=7.7$ Hz)	106.5	5.21 d ( $J=7.7$ Hz)	106.6	5.09 d ( $J=7.7$ Hz)	106.3	5.10 d ( $J=7.9$ Hz)	106.3
2		77.0		77.1		76.4		76.5		75.6		75.7
3		78.5		78.5		78.3		78.4		84.6		84.8
4		71.4		71.4		71.6		71.7		70.7		70.8
5		78.0		78.1		75.9		75.8		78.0		78.0
6		62.8		62.9		68.6		68.6		62.7		62.7
$\alpha$ -Glc												
1					5.48 d ( $J=3.7$ Hz)	100.4	5.48 d ( $J=3.8$ Hz)	100.4	5.91 d ( $J=3.8$ Hz)	101.8	5.98 d ( $J=3.6$ Hz)	101.7
2						73.9		74.0		74.2		74.3
3						75.2		75.2		75.2		75.2
4						71.7		71.8		72.1		72.0
5						75.9		76.1		78.0		78.1
6						62.7		62.7		62.0		62.0
19- <i>O</i> -Glc												
1	5.99 d ( $J=7.9$ Hz)	95.5			6.07 d ( $J=7.7$ Hz)	95.9			6.09 d ( $J=7.7$ Hz)	95.8		
2		73.9				74.0				73.4		
3		78.9				78.7				79.0		
4		72.1				72.1				72.2		
5		75.4				79.1				79.2		
6		67.8				62.1				61.9		
$\alpha$ -Glc												
1	5.33 d ( $J=3.7$ Hz)	100.4										
2		73.9										
3		75.3										
4		71.9										
5		73.6										
6		62.6										

the  $^{13}\text{C}$ -NMR spectrum and three anomeric carbon signals at  $\delta$  97.5 (13-*O*- $\beta$ -Glc), 106.5, ( $\beta$ -Glc) and 100.4 ( $\alpha$ -Glc), indicating that **5a** must have been a mono- $\alpha$ -glucosylated product of steviolbioside. The sugar chain on the 13-position should be straight, since the electron impact mass spectrum (EI-MS) of the acetate of **5a** gave the ion peaks at  $m/z$  331,

619 and 907, attributable to a peracetylated straight-chain glucotriosyl moiety. The location of the  $\alpha$ -glucosyl moiety was determined to be at the 6-position of the terminal  $\beta$ -glucosyl moiety by a methylation analysis of **5a**, which showed the presence of a terminal glucose, 2-linked glucose and 6-linked glucose. This allocation was justified by the presence

of the  $^{13}\text{C}$ -NMR signal of glucosylated C-6 ( $\delta$  68.6 shifted from 62.8). Consequently, **5a** and **5** can be formulated as 13-*O*-[ $\beta$ -isomaltosyl(1 $\rightarrow$ 2)- $\beta$ -D-glucosyl]-steviol and 13-*O*-[ $\beta$ -isomaltosyl(1 $\rightarrow$ 2)- $\beta$ -D-glucosyl]-19-*O*- $\beta$ -D-glucosyl-steviol, respectively.

Negative high resolution FAB-MS of **6** gave the molecular formula  $\text{C}_{44}\text{H}_{70}\text{O}_{23}$  (calculated by M-H). In a similar manner to that for compound **5**, the structure of **6** was formulated as 13-*O*-[ $\beta$ -nigerosyl (1 $\rightarrow$ 2)- $\beta$ -D-glucosyl]-19-*O*- $\beta$ -D-glucosyl-steviol (see Table II and the experimental section).

The relative intensity of sweetness to sucrose, and the quality of the taste were determined for **4**, **5** and **6** by a panel of six professional tasters in the same manner as that described in the previous paper.<sup>2)</sup> The results are summarized in Table III. Biozyme L is classified as a  $\beta$ -amylase which produces maltose from amylose. The unexpected transglycosylation in this present study might have been caused by  $\alpha$ -glucosidase contaminating this commercial enzyme.

The relative intensity of the sweetness of **4** and **5** (especially of the latter) was less than that of stevioside, while **6** tasted bitter. With regard to the quality of taste, a remarkable improvement was observed for **4**, and if appropriate conditions to increase the yield are developed, this compound may be promising for practical use as a better sweetener than stevioside.

As already mentioned, the structure-sweetness relationship in the *trans*- $\alpha$ -1,4-glucosylation of stevioside and its congeners by the CGTase starch system has been investigated.

**Table III.** RELATIVE SWEETNESS AND QUALITY OF TASTE

Compound	RS <sup>a</sup>	QT <sup>b</sup>
<b>4</b>	110	++
<b>5</b>	40	+
<b>6</b>	Bitter	—

<sup>a</sup> Sweetness relative to a 6% aqueous solution of sucrose.

<sup>b</sup> Quality of taste: ++, better; +, slightly better; —, worse.

This present study suggests that an elongation of the 13-*O*-glucosyl moiety up to a total of four glucosyl units resulted in a remarkable improvement to sweetness, while glucosylation at the 19-position sometimes led to a change for the worse in the sweetness. However, the present results reveal that the foregoing structure-sweetness relationship is not valid in the case of glucosylation at positions other than the 4-hydroxyl group;  $\alpha$ -glucosylation of the 6-hydroxyl group of the terminal glucosyl unit of the 13-*O*-sophorosyl moiety evidently decreased the intensity of sweetness (in the case of **5**), and that of the 3-hydroxyl group led to a change in taste to bitter (in the case of **6**).  $\alpha$ -Glucosylation of the 6-hydroxy group of the 19-*O*-glucosyl moiety resulted in a decrease in the intensity of sweetness, as in the case of  $\alpha$ -1,4-glucosylation, while this glucosylation led to a remarkable improvement in the quality of taste. A similar decrease of the intensity and remarkable improvement in the quality of taste has also been observed for the fructosylation of the 19-*O*-glucosyl moiety.<sup>2)</sup>

## Experimental

**Materials and methods.** Stevioside was supplied by Maruzen Kasei Co., Ltd. and  $\beta$ -amylases (Biozyme A, C, M, L) and pullulanase were purchased from Amano Pharmaceutical Co., Ltd.  $\beta$ -Glucanases (Cereflo and Finizym) were purchased from Novo Chemical Company, and  $\alpha$ -glucosidases (Types I and II) were purchased from Boehringer Company.  $^1\text{H}$ -NMR and  $^{13}\text{C}$ -NMR were recorded in  $\text{C}_5\text{D}_5\text{N}$  with a JEOL JNM GX-400 spectrometer at 400 MHz for protons and at 100 MHz for carbon-13. FAB-MS and EI-MS data were recorded with a JEOL JMS SX-102 spectrometer. HPLC was carried out with a Tosoh CCPM pump equipped with a UV detector (210 nm); ODS column, YMC D-ODS-5 (4.6 mm  $\times$  15 cm for analysis, 20 mm  $\times$  25 cm for preparation); flow rate of the mobile phase, 7.0 ml/min for preparation.

**Preliminary test of transglycosylation by various glucosidases.** A solution of stevioside (1 g), a donor (1 g of maltose or pullulan) and enzyme (2000 units of several commercial glycosidases) in 50 ml of acetate buffer (pH 5.45 or 6.05) was incubated at 37°C or 50°C for 32 hr. The reaction mixture was analyzed by HPLC after treating with Diaion HP-20 (Mitsubishi Kasei Co., Ltd.) after 1, 2, 4, 8, 16 and 32 hr. HPLC conditions: column, Tosoh TSK gel ODS-120T (4.6 mm  $\times$  25 cm); column temperature,

60°C; mobile phase, 50% MeOH; flow rate, 1.0 ml/min; detection, UV 210 nm (see Figs. 1 and 2 and Table I).

**Transglucosylation by pullulanase.** A solution of stevioside (1 g), pullulan (2.5 g) and pullulanase (1,500 unit) in 50 mM acetate buffer (pH 6.05, 50 ml) was incubated at 50°C for 96 hr. After boiling for 30 min, the mixture was filtered, and then chromatographed on Diaion HP-20 by eluting with H<sub>2</sub>O, 40% MeOH and finally MeOH. The MeOH eluate was separated by HPLC in a YMC-pack ODS-5 column using 50% MeOH as the eluent to give three compounds, **1** (36 mg), **2** (24 mg) and **3** (16 mg).

**Identification of compound 1.** Colorless needles from MeOH–H<sub>2</sub>O, mp 224–225°C (lit. 222–225°C),  $[\alpha]_D^{18} + 35.4^\circ$  (lit. +38.1°) (MeOH, *c* 0.65). **1** was identified as 13-*O*-[ $\beta$ -maltotriosyl(1→2)- $\beta$ -D-glucosyl]-19-*O*- $\beta$ -D-glucosyl-steviol that had previously been obtained by transglucosylation of stevioside with CGTase by comparing its melting point, optical rotation, TLC and HPLC behavior, <sup>1</sup>H-NMR and <sup>13</sup>C-NMR data.<sup>1)</sup>

**Identification of compound 2.** Colorless needles from MeOH–H<sub>2</sub>O, mp 214–215°C (lit. 211–214°C),  $[\alpha]_D^{18} + 13.5^\circ$  (lit. +12.7°) (MeOH, *c* 0.98). **2** was identified as 13-*O*-[ $\beta$ -maltosyl(1→2)- $\beta$ -D-glucosyl]-19-*O*- $\beta$ -D-glucosyl-steviol that had previously been obtained by transglucosylation of stevioside with CGTase by comparing its melting point, optical rotation, TLC and HPLC behavior, <sup>1</sup>H-NMR and <sup>13</sup>C-NMR data.<sup>1)</sup>

**Identification of compound 3.** Colorless needles from MeOH–H<sub>2</sub>O, mp 224–225°C (lit. 224–227°C),  $[\alpha]_D^{18} + 10.4^\circ$  (lit. +12.0°) (MeOH, *c* 0.96). **3** was identified as 13-*O*- $\beta$ -sophorosyl-19-*O*-[ $\beta$ -maltotriosyl(1→2)-steviol that had previously been obtained by transglucosylation of stevioside with CGTase by comparing its melting point, optical rotation, TLC and HPLC behavior, <sup>1</sup>H-NMR and <sup>13</sup>C-NMR data.<sup>1)</sup>

**Transglucosylation by Biozyme L.** A solution of stevioside (1 g), maltose (1 g) and Biozyme L (2,000 units) in 50 mM acetate buffer (pH 5.45, 50 ml) was incubated at 50°C for 24 hr. After boiling for 30 min, the mixture was filtered, and then chromatographed on Diaion HP-20 by eluting with H<sub>2</sub>O, 40% MeOH and finally MeOH. The MeOH eluate was separated by HPLC in a YMC-pack ODS-5 column using 50% MeOH as the eluent to give three compounds, **4** (20 mg), **5** (11 mg) and **6** (23 mg).

**Compound 4.** Colorless needles from MeOH–H<sub>2</sub>O, mp 209–211°C,  $[\alpha]_D^{18} + 90.5^\circ$  (MeOH; *c* 1.00). Negative FAB-MS  $[M-H]^-$ : Found, *m/z* 965.4237; C<sub>44</sub>H<sub>70</sub>O<sub>23</sub> – H requires 965.4229. <sup>1</sup>H-NMR and <sup>13</sup>C-NMR data: see Table II.

**Methylation analysis of 4.** To a solution of **4** (10 mg)

in anhydrous dimethylsulfoxide (DMSO, 0.5 ml) was added 2 M sodium dimsyl in DMSO (0.5 ml), before the mixture was sonicated for 1 hr. To this mixture was added methyl iodide (0.3 ml), and the mixture was further sonicated for 1 hr. The mixture was diluted with H<sub>2</sub>O (10 ml) and extracted with chloroform. The chloroform layer was concentrated to dryness, and a solution of the residue in 90% formic acid (2 ml) was heated in a boiling water bath for 1 hr and then concentrated to dryness. The residue was further hydrolyzed by heating with 1 N sulfuric acid (2 ml) in a boiling water bath for 4 hr. The reaction mixture was neutralized with barium carbonate and filtered. The filtrate was concentrated to 2 ml and sodium borohydride (25 mg) was added. The mixture was left at room temperature for 2 hr, and after treating with Dowex 50 W (H<sup>+</sup> form), the mixture (pH 3.5) was concentrated to dryness. The residue was acetylated by treating with acetic anhydride (0.5 ml) and anhydrous pyridine (0.5 ml) at 100°C for 1 hr. The mixture of alditol acetates so obtained was analyzed by gas-liquid chromatography-mass spectroscopy (GLC-MS). GLC-MS conditions: column, fused silica capillary column coated with CP-Sil 43CB (0.25 mm × 25 m); column temperature, 190°C; carrier gas, He (2.0 ml/min); ionization voltage, 70 eV. *t<sub>R</sub>* (min): 21.0 (from terminal glucose), 35.3 (from 2-linked glucose) and 43.2 (from 6-linked glucose).

**Alkaline saponification.** A solution of **4** (20 mg) in a 5% potassium hydroxide solution (1.5 ml) was refluxed for 1 hr. The mixture was deionized with Amberlite MB-3 ion-exchange resin and analyzed by HPLC (70% methanol mobile phase) to give steviolbioside (10 mg) as colorless needles from methanol, mp 193–194°C,  $[\alpha]_D^{18} - 34.0^\circ$  (MeOH, *c* = 0.5).

**Compound 5.** Colorless needles from MeOH–H<sub>2</sub>O, mp 224–225°C,  $[\alpha]_D^{18} + 86.5^\circ$  (MeOH, *c* 0.75); negative FAB-MS  $[M-H]^-$ : found, *m/z* 965.4216; C<sub>44</sub>H<sub>70</sub>O<sub>23</sub> – H requires 965.4229. <sup>1</sup>H-NMR and <sup>13</sup>C-NMR data: see Table II.

**Alkaline saponification.** A solution of **5** (20 mg) in a 5% potassium hydroxide solution (2 ml) was refluxed for 1 hr. The mixture was deionized with Amberlite MB-3 and analyzed by HPLC (70% methanol mobile phase) to give **5a** (16 mg) as a white powder,  $[\alpha]_D^{18} + 95.7^\circ$  (MeOH, *c* 0.87). <sup>1</sup>H-NMR and <sup>13</sup>C-NMR data: see Table II. EI-MS of the acetate: *m/z* 331 [GlcAc<sub>4</sub>]<sup>+</sup>, 619 [(Glc–Glc)Ac<sub>7</sub>]<sup>+</sup> and 907 [(Glc–Glc–Glc)Ac<sub>10</sub>]<sup>+</sup>.

**Methylation analysis of 5a.** By the same procedure as that for **4**, three alditol acetates were identified. *t<sub>R</sub>* (min): 19.6 (from terminal glucose), 33.0 (from 2-linked glucose) and 39.1 (from 6-linked glucose).

**Compound 6.** Colorless needles from MeOH–H<sub>2</sub>O, mp 232–234°C,  $[\alpha]_D^{18} + 86.5^\circ$  (MeOH, *c* 0.75); negative

FAB-MS  $[M-H]^-$ : found,  $m/z$  965.4193;  $C_{44}H_{70}O_{23}-H$  requires 965.4229.  $^1H$ -NMR and  $^{13}C$ -NMR data: see Table II.

**Alkaline saponification.** A solution of **6** (20 mg) in a 5% potassium hydroxide solution (2 ml) was refluxed for 1 hr. The mixture was deionized with Amberlite MB-3 and analyzed by HPLC (70% methanol mobile phase) to give **6a** (14 mg) as a white powder,  $[\alpha]_D^{18} +85.6^\circ$  (MeOH,  $c=0.75$ ).  $^1H$ -NMR and  $^{13}C$ -NMR data: see Table II. EI-MS of the acetate:  $m/z$  331  $[GlcAc_4]^+$ , 619  $[(Glc-Glc)Ac_7]^+$  and 907  $[(Glc-Glc-Glc)Ac_{10}]^+$ .

**Methylation analysis of 6a.** By the same procedure as that for **4**, three alditol acetates were identified.  $t_R$  (min): 18.3 (from terminal glucose), 30.7 (from 2-linked glucose) and 37.0 (from 3-linked glucose).

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