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Chemistry of 3-Hydroxypyridine Part 3: Synthesis of Substituted 3-[Fluoro(chloro)alkoxy]pyridines from Halo- or Amino-3-hydroxypyridines

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The preparation of new substituted 3-[fluoro(chloro)alkoxy]-pyridines from halo- and amino-3-hydropxypyridines via difluorocarbene insertion or by addition of fluoroolefins is described.

For the preparation of new and highly active herbicides¹ and insecticides,² we required substituted 3-[fluoro(chloro)alkoxy]pyridines as precursors. Although [fluoro-(chloro)alkoxy]benzenes³ are well-known, only a limited number of 3-[fluoro(chloro)alkoxy]pyridines have been described in the literature; no 3-[fluoro(chloro)alkoxy]pyridines with amino, halogen or hydroxy groups in the pyridine ring have been described.

Starting from substituted 3-hydroxypyridines 1 or 3-hydroxypyridine N-oxides 4, the latter were prepared from 1 by oxidation with hydrogen peroxide. The 3-[fluoro(chloro)pyridines 3 or 5 were obtained from 1 and 4 by difluorocarbene insertion into the hydroxyl group by 2a or by base-catalysed addition of the hydroxyl group to an appropriate fluoroalkene 2b-f (Scheme A).

When hexafluoropropene is used as the fluoroalkene, nucleophilic attack occurs regioselectively at the most electrophilic carbon. However, the reaction between 3-hydroxypyridine (1 a) and hexafluoropropene (2d) gave 3ad. E-7, Z-7 and 8 as the main products, (Scheme B), together with a further range of unidentified products which amounted to 10% of the total products. The structures of 3ad, E-7, Z-7 and 8 were elucidated by ¹⁹F-NMR and GC/MS. The product ratios were determined by ¹⁹F-NMR and can be altered by varying the cation of the base, temperature and solvent (Table 5). Mechanistically these products can be explained as arising from the intermediate carbanion 6, which can either be protonated to give the saturated product 3ad or can eliminate a fluoride ion to give the fluoroalkenes E-7 and Z-7; further reaction of E- or Z-7 with another molecule of 1a at the vinylic fluorine of OCF=CFCF3 yields ketene acetal 8. Similar byproducts were also observed when substituted 3-hydroxypyridines 1 or 3-hydroxypyridine N-oxides 3 were used. The amount of byproducts varied greatly with substitution pattern, base, temperature and solvent.

3-(1,1,2,3,3,3-Hexafluoropropanoxy)-2-hydroxypyridine 9 was prepared by diazotation of corresponding amino compound 3dd. 2,3-Dichloro-5-difluoromethylpyridine (3ia) was photochlorinated to yield a mixture of the product 10 and 11 (Scheme C), this mixture can be separated by distillation. Then either 10 or the mixture 10/11 was fluorinated by antimony trifluoride/antimony pentafluoride⁴ to give 12 or a mixture of 12 and 13 respectively.

CHCIF₂ (2a) or

$$R^2$$
 R^3
 R^1
 R^1
 R^2
 R^3
 R^1
 R^2
 R^3
 R^1
 R^2
 R^3
 R^1
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 R^3

1, 4	R ¹	R ²	R ³	2	R ⁴
a	Н	Н	Н	b	Cl
b	Br	H	H	c	F
c	I	H	H	d	CF ₃
d	NH_2	Н	Н	e	OCF ₂ CF ₂ CHF ₂
e	Н	Cl	Н	f	OCF ₂ CF ₂ CF ₃
f	Br	Н	Br		
g	Br	Cl	H		
h	Н	Br	C1		
i	Н	Cl	Cl		
i	Br	Cl	Br		
k	Н	H	Cl		

3, 5	R ¹	R ²	\mathbb{R}^3	R ⁵
	Н	Н	Н	CHFCF ₃
3bb	Br	Н	Н	CHCIF
3cb	I	Н	Н	CHCIF
3dd	NH_2	Н	H	CHFCF ₃
3ea	ΗŽ	C1	Н	Н
3ed	Н	C1	Н	CHFCF ₃
3fb	Br	Н	Br	CHCIF
3ga	Br	C1	Н	Н
3gb	Br	Cl	Н	CHClF
3ha	Н	Br	Cl	Н
3ia	Н	Cl	Cl	Н
3ib	H	Cl	Cl	CHCIF
3ic	Н	Cl	Cl	CHF ₂
3id	Н	Cl	Cl	CHCF ₃
3ie	Н	Cl	Cl	CHFOCF ₂ CF ₂ CHF ₂
3if	Н	Cl	C1	CHFOCF ₂ CF ₂ CF ₃
3jb	Br	C1	Br	CHCIF
3kd	H	Н	C1	CHFCF₃
5ad	H	Н	Н	CHFCF ₃
5eb	Н	Cl	Н	CHCIF
5ib	Н	Cl	C1	CHCIF

Scheme A

Scheme B

3dd

The mixture of 12 and 13 is more easily separated than the mixture of 10 and 11. We have also attempted to prepare 12 directly from 3-hydroxypyridine 1i and fluoro phosgen/sulfur tetrafluoride⁵ but this reaction failed.

Na NO2/H2SO4

75%

OH

9

All reagents were of commercial quality from freshly opened containers. Starting materials were either prepared according to the literature or purchased from Aldrich Chemical Co and used without further purification. The preparation of 1h-j is described in part 2 of this publication series. Fluoroalkenes $2^{6.7}$ were all manufactured by Hoechst AG. Caution!, tetrafluoroethene must not be pressurized above 10 bar or dangerous self-polymerization takes place.

Melting points were obtained using a Büchi SM 20 melting point apparatus and are uncorrected. Microanalyses were performed in the analytical department of Hoechst AG. ¹H-/¹⁹F-NMR spectra were recorded on a Bruker AM 100 spectrometer and ¹³C-NMR on a Bruker AM 360. IR spectra were recorded on a Digilab FTS 20C. For high performance distillation a Fischer-Spaltrohr-System 0200/01 was used.

Scheme C

Pyridine N-Oxides 4b,c; General Procedure:

3-Hydroxypyridine (1, 0.1 mol) is dissolved under reflux in the solvent indicated in Table 1 (60 mL), then cooled to correct temperature and 35% $\rm H_2O_2$ (9.5 mL, 0.11 mol) is added to the solution over 0.5 h. The mixture is stirred as indicated in Table 1 (monitored by TLC) and then concentrated. To the residue is added ice-water (50 mL) and the resultant solid isolated by vacuum filtration through a glass frit. The product is washed with ice-water (3 × 20 mL) and vacuum dried at 70 °C. Compound 3c was recrystallized several times from EtOAc to remove unreacted starting material.

3-[Fluoro(chloro)alkoxy]pyridines and -pyridine N-Oxides 3 and 5; General Procedure:

Method A (for 3ea, 3ga, 3ha, 3ia): 3-Hydroxypyridine 1 (0.1 mol) is added to NaOH (20.0 g, 0.5 mol) in dioxan (100 mL) and water (50 mL) and warmed to reaction temperature (Table 2). To this solution is introduced, via a gas frit, a steady stream of chlorodifluoromethane (F22), until no starting material can be detected (TLC monitoring). The mixture is cooled to r.t., Et_2O (400 mL) is added and the organic layer is washed with water (3 × 100 mL). The organic layer is dried (MgSO₄), filtered and evaporated. The oily residue is then distilled in vacuo (Table 2, 3 and 4).

Method B (3ad, 3bb, ecb, 3dd, 3ed, 3fb, 3gb, 3ib, 3ic, 3id, 3ie, 3if, 3jb, 3kd, 5ad, 5eb, 5ib): A steady stream of the appropriate fluoroalkene 2b or 2d is introduced at the reaction temperature (Table 2) to the mixture of 3-hydroxypyridine 1 or 3-hydroxypyridine N-oxide 4 (0.1 mol) and K_2CO_3 (20 g, 0.14 mol) and the solvent (100 mL) via gas frit until no starting material can be detected (TLC monitoring).

Table 1. Pyridine N-Oxides 4

	Prod uct	- Solvent	Reaction Conditions		Yield (%)	Molecular	IR (KBr)	¹ H-NMR (DMSO-d ₆ /TMS)
			Temp (°C)	Time (h)	(70)	Formula*	$v(cm^{-1})$ $N^+ - O^-$	$\delta,J(ext{Hz})$
1e	4e	AcOH	70	8	74	C ₅ H ₄ ClNO ₂ (145.55)	1170	6.96 (t, 1 H, $J = 2.3$, H-4), 7.80 (t, 1 H, $J = 2.3$, H-2), 8.03 (t, 1 H, $J = 2.3$
1i	4i	HCO₂H	100	10	19 ^b	C ₅ H ₃ Cl ₂ NO ₂ (179.99)	1190	H-6), 11.0 (s, br, OH) 7.18 (d, 1 H, $J = 2.5$, H-4), 8.05 (d, 1 H, $J = 2.5$, H-2), 11.06 (s, br, OH)

^a Satisfactory microanalyses obtained: C + 0.25, H + 0.13, N + 0.28.

Yield not optimized.

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When 1 is reacted with tetrafluoroethene 2c the reaction is performed under pressure (< 10 bar!!) in a stainless steel autoclave.

The fluoroalkenes 2e and 2f (0.11 mol) are added dropwise.

The solid is filtered off at r. t., the resulting solution is evaporated and the residue distilled under reduced pressure (Table 2, 3 and 4).

Method C (for 3ad): Hexafluoropropene (2d) is introduced via a gas burette into the mixture of 3-hydroxypyridine (1a) (9.51 g, 0.1 mol) and base in the solvent (100 mL) (see Table 5). When no more hexafluoropropene is consumed, the mixture is filtered and the solvent evaporated *in vacuo*. From this crude mixture the ¹⁹F-NMR was recorded and the products 3ad, E-7, Z-7 and 8 identified by GC/MS (Table 5).

Table 2. Compound 3 and 5 Prepared

Product	Method	Solvent	Reaction Conditions		Yield	GC	mp (°C) or	Molecular Formula ^a
			Temp (°C)	Time (h)	(%)	Purity (%)	bp (°C)/mbar	
3ad	С	see Table 5					70/10	C ₈ H ₅ F ₆ NO (245.14)
3bb	В	MeCN	20	1.5	73	92.9	95/0.08	$C_7H_4BrClF_3NO$ (290.47)
3cb	В	MeCN	55	8	79	99.9	70/0.001	$C_7H_4ClF_3INO (337.47)$
3dd	В	MeCN	25	4	86	97.4	65/0.1	$C_8H_6F_6N_2O$ (260.14)
3ea	A	dioxan	50	8	72	98.8	32/0.01	$C_6H_4CIF_2NO$ (179.55)
3ed	В	MeCN	25	9	42	99.1	37/0.04	$C_8H_4ClF_6NO$ (279.57)
3fb	В	MeCN	55	4	63	91.3	105/0.08	$C_7H_3Br_2ClF_3NO$ (369.37)
3ga	Ā	dioxan	55	4	65	95.2	48/0.01	$C_6H_3BrClF_2NO$ (258.46)
3gb	В	MeCN	40	8	59	94.8	64/0.001	$C_7H_3BrCl_2F_3NO$ (324.92)
3ha	Ā	dioxan	50	3	69	98.5	100/0.1	$C_6H_3BrClF_2NO$ (258.46)
3ia	A	dioxan	50	1	79	99.6	56/0.1	$C_6H_3Cl_2F_2NO$ (214.00)
3ib	В	MeCN	35	4	83	96.5	90/0.03	$C_7H_3Cl_3F_3NO$ (280.46)
3ic	В	MeCN	77	19	86	99.9	60/0.005	$C_7H_3Cl_2F_4NO$ (264.01)
3id	В	MeCN	0	5	10	95.1	152.6/100	$C_8H_3Cl_2F_6NO$ (314.02)
3ie	В	DMF	27	0.3	75	-	76/0.2	$C_{10}H_4Cl_2F_9NO_2$ (412.06)
3if	В	DMF	25	1	82	_	70/0.1	$C_{10}H_3Cl_2F_{10}NO_2$ (430.05)
3jb	В	MeCN	50	14	65	95.0	97/0.001	$C_7H_2Br_2Cl_2F_3NO$ (403.82)
3kd	В	MeCN	25	0.7	56	98.2	45/10	$C_8H_4ClF_6NO$ (279.57)
5ad	В	MeCN	25	3	74	91.1	42-44	$C_8H_5F_6NO_2$ (261.12)
5eb	В	MeCN	40	5	59	94.8	105/0.02	$C_7H_4Cl_2F_3NO_2$ (262.02)
5ib	В	MeCN	35	2	57	91.6	83/0.0001	$C_7H_3Cl_3F_3NO_2$ (296.46)

 $^{^{\}rm a}$ Satisfactory microanalyses were obtained: C \pm 0.26, H \pm 0.15, F \pm 0.30, N \pm 0.29.

Table 3. 1H-NMR Data for Compound 3 and 5

Product	1 H-NMR (solvent/TMS) δ , J (Hz)
3bb	DMSO- d_6 : 7.44 (dt, 1H, ${}^2J = 47.5$, ${}^3J = 3.8$, OF ₂ CHClF), 7.55–7.66 (m, 1H, H-5), 7.89 (m, 1H, H-4), 8.44 (dd, 1H, ${}^3J = 5.0$, ${}^4J = 2.0$, H-6), 7.89–7.94 (m, 1H, H-4)
3cb	DMSO- d_6 : 7.45 (dt, 1H, $^2J = 47.5$, $^3J = 3.8$, OF ₂ CHClF), 7.49–7.89 (m, 2H, H-4, H-5), 8.41 (dd, 1H, $^3J = 5.0$, $^4J = 2.3$, H-6)
3dd	CDCl ₃ : 4.84 (s, br, 2H, NH ₂), 5.06 (dsext, 1H, ${}^2J = 41.3$, ${}^3J = 6.3$, OF ₂ CHFCF ₃), 6.65 (dd, 1H, $J = 5.0$, $J = 7.5$, H-5), 7.31–7.46 (m. 1H, H-4), 8.00 (dd, 1H, $J = 1.5$, $J = 5.0$, H-6)
3ea	CDCl ₂ : 6.60 (t. 1H, OCHF ₂ , $J = 72.5$), 7.51–7.55 (m, 1H, H-4), 8.36–8.41 (m, 1H, H-2), 8.46 (d, 1H, $J = 2.2$, H-6)
3ed	DMSO- d_6 : 6.50 (dsext, 1 H, 2J = 41.3, 3J = 6.3, OF ₂ CHFCF ₃), 7.98-8.05 (m, 1 H, H-4), 8.55-8.60 (m, 1 H, H-2), 8.63-8.73 (m, 1 H, H-6)
3fb	DMSO- d_s : 7.44 (dt, 1H, $^2J = 47.5$, $^3J = 3.8$, OF ₂ CHClF), 7.76–7.90 (m, 2H, H-4, H-5)
3ga	CDCL: 6.64 (t. 1H. $J = 72.5$, OCHF ₂), 7.55–7.60 (m, 1H, H-4), 8.23 (d, 1H, $J = 2.3$, H-6)
3gb	DMSO-d _s : 7.46 (dt, 1H, ${}^{2}J = 47.5$, ${}^{3}J = 3.8$, OF ₂ CHClF), 8.13–8.19 (m, 1H, H-4), 7.56 (d, 1H, $J = 2.3$, H-6)
3ha	$CDCl_{2}$: 6.58 (t, 1H, $J = 72.5$, $OCHF_{2}$), 7.78–7.83 (m, 1H, H-4), 8.21–8.28 (m, 1H, H-2)
3ia	$CDCl_{2} = 6.60 \text{ (t. 1 H. } J = 72.5, OCHF_{2}), 7.61-7.68 \text{ (m, 1 H, H-4)}, 8.15-8.19 \text{ (m, 1 H, H-2)}$
3ib	DMSO- d_6 : 7.40 (dt, 1 H, $^2J = 47.5$, $^3J = 3.8$, OF ₂ CHClF), 8.26–8.30 (m, 1 H, H-4), 8.45–8.53 (m, 1 H, H-2)
3ic	CDCl ₃ : 5.98 (tt, 1H, ${}^{2}J$ = 52.5, ${}^{3}J$ = 2.8, OF ₂ CHF ₂), 7.65–7.76 (m, 1H, H-4), 8.20–8.35 (m, 1H, H-6)
3id	CDCl ₃ : 5.05 (dsext, 1 H, ${}^{2}J = 41.3$, ${}^{3}J = 6.3$, OF ₂ CHFCF ₃), 7.70–7.75 (m, 1 H, H-4), 8.21–8.29 (m, 1 H, H-2)
3ie	CDCl ₃ : 6.05 (tt, 1H, ${}^{2}J = 52.5$, ${}^{3}J = 5.0$, CHF ₂), 6.14 (dt, 1H, ${}^{2}J = 53.0$, ${}^{3}J = 2.75$, CHFO), 7.62–7.79 (m, 1H, H-4), 8.14–8.37 (m. 1H, H-6)
3if	CDCL: 6.11 (dt. 1 H. $^{2}J = 53.0$, $^{3}J = 2.3$, CHFO), 7.63–7.78 (m, 1 H, H-4), 8.13–8.36 (m, 1 H, H-6)
3jb	DMSO $d \cdot 7.48$ (dt. 1 H. $^{2}I = 47.5$ $^{3}I = 3.8$ OF ₂ CHClF), 8.35 (t. 1 H. $^{3}J = 1.3$, H-4)
3kd	CDCl ₃ : 5.05 (dsext, 1 H, 2J = 43.8, 3J = 5.5, OF ₂ CHFCF ₃), 7.30–7.46 (m, 1 H, H-3), 7.46–7.63 (m, 1 H, H-4), 8.22–8.45 (m,
V	411 11 ()
5ad	DMSO- $d \cdot 6.48$ (dsext 1 H $^2I = 41.3$ $^3I = 6.3$, OF-CHFCF ₃), 7.31–7.65 (m, 2 H, H-4, H-5), 8.28–8.40 (m, 2 H, H-2, H-6)
5eb	CDCL: 6.38 (dt. 1 H. $^{2}J = 47.5$, $^{3}J = 3.8$, OF ₂ CHClF), 7.19–7.28 (m, 1 H, H-4), 8.11–8.20 (m, 2 H, H-2, H-0)
5ib	CDCl ₃ : 6.34 (dt, 1 H, ${}^{2}J = 47.5$, ${}^{3}J = 3.8$, OF ₂ CHClF), 7.69–7.75 (m, 1 H, H-4), 8.24–8.30 (m, 1 H, H-2)

3ad:

¹⁹F-NMR (CDCl₃/CFCl₃): $\delta = -75.8 - (-76.3)$ (m, 3 F, OCF₃), -78.3 - (-80.3)(ABMNX₃, 2 F, $^2J = 145.9$ Hz, OCF₂CHFCF₃), -213.8 (dsext, 1 F, $^2J = 43.3$ Hz, $^3J = 10.4$ Hz, OCF₂CHFCF₃). *E-7*:

¹⁹F-NMR (CDCl₃/CFCl₃): δ = -68.0 (dd, 3 F, $^3J = 21.5$ Hz, $^4J = 12.8$ Hz, OCF=CFCF₃), -107.9 (dd, 1 F, $^3J = 122$ Hz, $^4J = 12.8$ Hz, OCF=CFCF₃), -184.2 (dq, 1 F, $^3J = 122$ Hz, $^3J = 21.5$ Hz, OCF=CFCF₃).

7.7

¹⁹F-NMR (CDCl₃/CFCl₃): $\delta = -67.8$ (dd, 3 F, ³J = 12.4 Hz, ⁴J = 9.4 Hz, OCF=CFCF₃), -91.9 (dd, 1 F, ³J = 20.8 Hz, ⁴J = 9.4 Hz, OCF=CFCF₃), -177.5 (dq, 1 F, ³J = 20.8 Hz, ³J = 12.4 Hz, OCF=CFCF₃).

8:

¹⁹F-NMR (CDCl₃/CFCl₃): $\delta = -67.6$ (d, 3 F, ³J = 11.8 Hz, CF₃), -171.5 (q, 1 F, ³J = 11.8 Hz, CF).

5-Chlorodifluoromethoxy-2,3-dichloropyridine (10) and 5-Chlorodifluoromethoxy-2,3,6-trichloropyridine (11):

To 2,3-Dichloro-5-difluoromethoxypyridine (3ia) (85.6 g, 0.4 mol) is introduced at 100 °C a steady stream of chlorine via a glass frit. The mixture is illuminated by UV light from an external source (UV lamp, Osram Ultravitalux 300 W). After 10 h most of the

starting material is consumed. The mixture is cooled to r.t. and excess chlorine is removed by a stream of Ar gas. The liquid is then distilled with a Fischer-Spaltrohr-System device with a reflux ratio 1:20 to obtain 10 and 11. Besides unreacted starting material, 2,3,5,6-tetrachloropyridine was identified as a byproduct by GC/MS.

10:

Yield: 56.6 g (57%); bp 91°C/17 mbar.

 $C_6H_2Cl_3F_2NO$ calc. C 29.01 H 0.81 Cl 42.81 F 15.29 N 5.64 (248.5) found 28.92 0.74 42.61 15.41 5.80 1H -NMR (CDCl₃): $\delta = 7.70 - 7.75$ (m, 1 H, H-4), 8.26 – 8.30 (m, 1 H, H-2).

¹³C-NMR (DMSO- d_6 /TMS): δ = 124.55 (t, 1 C, J = 291 Hz, OCCIF₂), 129.93 (s, 1 C, C-5), 132.59 (s, 1 C, C-4), 140.77 (s, 1 C, C-2), 145.12 (s, 1 C, C-3), 146.27 (s, 1 C, C-6).

¹⁹F-NMR (CDCl₃/CFCl₃): $\delta = -27.60$ (m, 2 F, OCClF₂).

11.

Yield 7.9 g (7%), bp 108°C/17 mbar.

C₆HCl₄F₂NO calc. C 25.47 H 0.36 Cl 50.13 F 13.43 N 4.95 (282.9) found 25.68 0.33 49.99 13.24 5.18 ¹H-NMR (CDCl₃/TMS): $\delta = 7.86$ (t, 1 H, $^5J = 1.2$ Hz, H-4). ¹⁹F-NMR (CDCl₃/CFCl₃): $\delta = -27.33$ (d, 2 F, $^2J = 1.2$ Hz, OCClF₂).

Table 4. ¹³C- and ¹⁹F-NMR Data of Selected Compounds

Prod- uct	13 C-NMR (CDCl ₃ /TMS) δ , J (Hz)	19 F-NMR (CDCl ₃ /CFCl ₃) δ , J (Hz)
3ha	114.40 (t, 1 C, OCHF ₂ , $J = 265.6$), 119.40 (s, 1 C, C-5), 133.34 (s, 1 C, C-4), 139.34 (s, 1 C, C-2), 145.22 (s, 1 C, C-3), 146.66 (s, 1 C, C-6)	-82.59 (d, 2F, $J = 72.5$)
3ib		-84.45 (-84.62) (m, 2F, OCF ₂ CHClF), -154.35 (dt, 1F,
3ic		${}^{2}J = 47.5$, ${}^{3}J = 11.8$, OCF ₂ CHClF) -88.5 (t, 2F, OCF ₂ CHF ₂), -137.25 (dt, 1F, ${}^{2}J = 52.5$, ${}^{3}J = 2$, OCF ₂ CHF ₃)
3id	84.60 (dsext, 1C, ${}^{1}J = 201.2$, ${}^{2}J = 38.2$, OCF ₂ CHFCF ₃), 117.80 (dt, 1C, ${}^{1}J = 279.7$, ${}^{2}J = 24.1$, OCF ₂ CHFCF ₃), 119.80 (dq, 1C, ${}^{1}J = 279.7$, ${}^{2}J = 24.1$, OCF ₂ CHFCF ₃), 130.96 (s, 1C, C-4), 132.13 (s, 1C, C-5), 140.69 (s, 1C, C-2), 144.30 (s, 1C, C-3), 147.15 (s, 1C, C-6)	-74.88 (-75.48) (m, 3F, OCF ₂ CHFCF ₃), $-78.50 (-79.40)$ (m, 2F, OCF ₂ CHFCF ₃), $-211.20-(-212.28)$ (m, 1F, OCF ₂ CHFCF ₃)
5ib	10, 0-3), 147.13 (3, 10, 0-0)	$-82.92-(-83.08)$ (m, 2F, OCF ₂ CHCIF), -154.63 (dt, 1F, $^2J = 47.5$, $^3J = 11.8$, OCF ₂ CHCIF)

Table 5. Reaction of 3-Hydroxypyridine (1a) with Hexafluoropropene (3d)

Base	Solvent	Temperature (°C)	Product Ratio (mole %)			
			3ad : E-7 : Z-7 : 8	3ad: E-7 + Z - 7 + 8		
Li ₂ CO ₃	DMF	20-25	86 7 7 –	86:14		
Na ₂ CO ₃	DMF	20-25	76 13 11 -	76 : 24		
K ₂ CO ₃	DMF	20-25	72 4 9 15	72:28		
Cs_2CO_3	DMF	20-25	56 44	56 : 44		
K ₂ CO ₃	DMF	20	80 9 11 -	80:20		
K ₂ CO ₃	DMF	20-25	72 4 9 15	72:28		
K_2CO_3	DMF	50	68 8 8 16	68:32		
K_2CO_3	MeCN	20-25	87 7 6 –	87:13		
K ₂ CO ₃	acetone	20-25	80 11 8 -	80:20		
K_2CO_3	THF	20-25	78 12 10 -	78:22		
$K_2^2CO_3$	sulfolane	20-25	66 11 11 12	66 : 34		
40% ag KOH	MeCN	20-25	92 6 2 -	92:4		
KOH '	MeCN	20-25	88 7 5 -	88:12		
KF	MeCN	20-25	86 8 6 -	86:14		
Et ₃ N	MeCN	20-25	85 10 5 -	85 : 15		

SYNTHESIS

2,3-Dichloro-5-trifluoromethoxypyridine (12); Typical Procedure for the Fluorination of the Chlorodifluoromethoxy Group:

5-Chlorodifluoromethoxy-2,3-dichloropyridine (10) (12.4 g, 50 mmol) is added dropwise to a molten mixture of SbF₃ (5.96 g, 33 mmol) and SbCl₅ (2.99 g, 10 mmol) at 120 °C and stirred for 10 h at this temperature. The mixture is then cooled to 0 °C and dissolved in CH₂Cl₂ (100 mL). The solution is washed with 10 % aq KF (300 mL), the aqueous layer is extracted with CH₂Cl₂ (2×100 mL). The combined organic layers are dried (Na₂SO₄) and the solvent evaporated. The residue is distilled under vacuum to give 12 yield: 8.96 g (77 %); bp 66-67 °C/11 mbar.

C₆H₂Cl₂F₃NO calc. C 31.06 H 0.87 N 6.04 (232.0) found 30.87 0.72 6.48

¹H-NMR (CDCl₃/TMS): $\delta = 7.70-7.76$ (m, 1 H, H-4), 8.28-8.32 (m, 1 H, H-6)

¹³C-NMR (DMSO- d_6 /TMS): δ = 120.51 (q, 1 C, J = 260 Hz, OCF₃), 131.30 (s, 1 C, C-3), 131.49 (s, 1 C, C-4), 140.26 (s, 1 C, C-6), 144.99 (s, 1 C, C-5), 147.59 (s, 1 C, C-2).

¹⁹F-NMR (CDCl₃-CFCl₃): $\delta = -58.94$ (m, 3 F, OCF₃).

2,3-Dichloro-5-trifluoromethoxypyridine (12) and 2,3,6-Trichloro-5-trifluoromethoxypyridine (13):

A mixture consisting of 5-chlorodifluoromethoxy-2,3-dichloropyridine (10, 35.9 g, 145 mmol) and 5-chlorodifluoromethoxy-2,3,6-trichloropyridine (11, 21.4 g, 76 mmol) is fluorinated by the typical procedure. Distillation of the crude material through a vigreux column (20 cm) gives the following fractions:

bp (°C)/mbar	12 (g/mole%)	13 (g/mol%)
75-80/15	17.7/95.5	0.8/ 4.5
81-89/15	6.8/92.6	0.5/ 7.4
90-94/15	2.5/40.6	3.6/59.4
94/15	0.4/ 6.7	5.8/93.3

13: C₆HCl₃F₃NO calc. C 27.05 H 0.38 N 5.26 (266.4) found 26.93 0.39 5.47 ¹H-NMR (CDCl₃/TMS): $\delta = 7.78-7.86$ (m, 1 H, H-4). ¹⁹F-NMR (CDCl₃/CFCl₃): $\delta = -58.50$ (s, 3 F, OCF₃).

3-(1,1,2,3,3,3-Hexafluoropropyloxy)-2-hydroxypyridine 9: NaNO₂ (2.1 g, 30 mmol) in water (15 mL) is added at -15 °C to conc. H₂SO₄ (34 mL). To this mixture is added 2-amino-3-(1,1,2,3,3,3-hexafluoropropyloxy)pyridine (3dd, 2.6 g, 10 mmol) in AcOH (20 mL) over 0.5 h. After 2 h water is added (200 mL) and

AcOH (20 mL) over 0.5 h. After 2 h water is added (200 mL) and the product is isolated via vacuum filtration through a glass frit. The solid is washed with ice-water and is vacuum dried at 50 °C to give 9; yield: 1.95 g (75 %); mp 89 °C.

C₈H₅F₆NO₂ calc. C 36.80 H 1.93 F 43.65 N 5.36 (261.1) found 37.17 2.08 43.34 5.21 ¹H-NMR (DMSO- d_6 /TMS): δ = 6.15–6.29 (m, 1 H, H-5), 6.36 (dsext, 1 H, 2J = 41.3 Hz, 3J = 6.3 Hz, OCF₂CHFCF₃), 7.36–7.55 (m, 2 H, H-2, H-4), 12.20 (s, br, 1 H, OH).

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