

MECHANICAL ACTIVATION OF THE KOH-DMSO SUPERBASE SYSTEM AND ITS USE IN THE REACTION WITH CYCLOHEXANONE

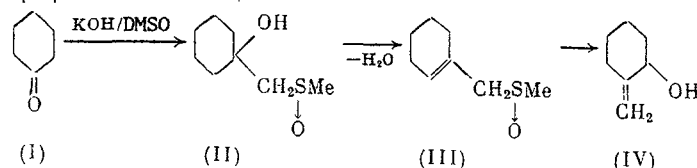
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Mechanical activation, which is commonly employed in the treatment of mineral raw materials, coal [1], and high-molecular-weight compounds [2], was virtually not used in fine organic synthesis, in contrast, for example, to ultrasound [3].

We may propose that the heterophase alkali-DMSO superbase system is activated by mechanical activation since a high degree of pulverization of the alkali, which has low solubility in DMSO, is required at 20-80°C [4].

In order to check this hypothesis, we selected the following reaction of cyclohexanone in the KOH-DMSO system [5]



In our previous work [5], hydroxysulfoxide (II) was isolated in only 4% yield. Prior mechanical activation of the KOH-DMSO system with the subsequent addition of cyclohexanone at 20°C enhanced the yield of (II) to 33%, which is higher than in the dimethylsodium-DMSO system (17%) [6]. The simultaneous mechanical treatment of all the reagents does not lead to such an increased yield (24%). This behavior is related to autooxidation reactions of (I) and the dehydration of hydroxysulfide (II) to give allylsulfoxide (III). The use of previously pulverized alkali under the conditions studied (20°C) leads to a complex mixture of products, containing traces of sulfoxides (II) and (III).

The observed enhanced reactivity of the KOH-DMSO system as a result of mechanochemical activation is apparently a result of the generation of a highly active KOH surface and significant facilitation of the ionization processes, which permit us to surpass the activity of a homogeneous system.

The mechanical activation was carried out in a Pulverisette-6 centrifugal agate mill with angular velocity of $\omega = 60^{-1}$ and amplitude $A = 24$ mm. A sample of 25 agate balls ($\varnothing 10$ mm), six agate balls ($\varnothing 20$ mm), 80 ml pure-grade DMSO, and 16 g analytical-grade KOH (with ~15% water content) were placed into a 250-ml vessel. The mechanical activation time was 15 min. Then, 8 g cyclohexanone was added to the suspension obtained. The mixture was agitated for 5 min, left for 1 h, neutralized with 15.6 g ammonium chloride, and filtered. DMSO was distilled off. The residue was extracted with CH_2Cl_2 and the solvent was removed. Fractionation and recrystallization from ethyl acetate-2-propanol gave 4.6 g (33%) methyl-(1-hydroxycyclohexyl)methylsulfoxide (II), mp 56-57°C. Found: C, 54.35; H, 9.16; S, 18.16%. Calculated for $\text{C}_8\text{H}_{16}\text{O}_2\text{S}$: C, 54.51; H, 9.15; S, 18.19%. IR spectrum (ν , cm^{-1}): 610, 690, 850, 900, 950, 980, 1000, 1030, 1080, 1120, 1170, 1380, 1410, 1430, 2830, 2900, 2905, 3205. PMR spectrum (δ , ppm): 1.35-1.90 m [10H, $(\text{CH}_2)_4$], 2.65 s (3H, CH_3), 2.83 two d (2H, AB system, CH_2), 3.58 br. s (1H, OH).

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