STEREOSELECTIVE RING-CLEAVAGE OF 3-*O*-BENZYL- AND 2,3-DI-*O*-BENZYL-4,6-*O*-BENZYLIDENEHEXOPYRANOSIDE DERIVATIVES WITH THE LIAIH₄-AICl₃ REAGENT

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ABSTRACT

Hydrogenolysis of 3-O-benzyl- and 2,3-di-O-benzyl-4,6-O-benzylidene-D-glucoand -D-manno-pyranoside derivatives with LiAlH_4 -AlCl₃ gives the corresponding 4-O-benzyl compounds. The direction of cleavage of the benzylidene ring is determined by the presence of a benzyl group at position 3, but it is not dependent on the anomeric configuration, substitution at O-2, or the character of the aglycon moiety. For 2,3-di-O-benzyl-4,6-O-benzylidene-D-galactopyranoside derivatives, the ratio of the resulting 4- and 6-O-benzyl compounds is ~9:1 and is independent of the anomeric configuration. Substitution at O-3 with a group less-bulky than benzyl favours the formation of 6-O-benzyl compounds.

INTRODUCTION

Several reagents are known which decompose acetals by reductive cleavage, e.g., di-isobutylaluminium hydride¹, decaborane², tetra-alkylsilanes³, mixtures of LiAlH₄ and Lewis acids⁴⁻⁸ (BF₃, AlCl₃), and borane⁹.

The LiAlH₄-AlCl₃ reagent was used for the cleavage of acetals of carbohydrates by Gorin *et al.*¹⁰⁻¹³. The compounds studied contained various protecting groups, *e.g.*, orthoester, *O*-isopropylidene, *O*-cyclohexylidene, *O*-propylidene, *O*-ethylidene, *O*-methylene, and *O*-benzylidene groups. The reagent cleaves cyclic acetals into hydroxy-*O*-alkyl or hydroxy-*O*-aralkyl ethers. The cleavage of benzylidene derivatives is an important synthetic reaction, because of the formation of hydroxy-*O*-benzyl ethers. The polar effects which influence the direction of cleavage of 1,3-dioxane and 1,3-dioxolane rings have been extensively examined⁸, but steric factors may also be involved.

RESULTS AND DISCUSSION

The direction of benzylidene-ring cleavage by $LiAlH_4$ -AlCl₃ in phenyl 4,6-Obenzylidene- β -D-glucopyranoside derivatives is determined¹⁴ by steric factors, namely, by the bulk of the O-3 substituent. The stereoselectivity of ring cleavage of benzyl β -D-glucopyranoside derivatives was also examined. Thus, benzyl 2,3-di-Obenzyl-4,6-O-benzylidene- β -D-glucopyranoside¹⁵ (1) gave only the 4-O-benzyl derivative 2, which was isolated in 90% yield. The structure of 2 was confirmed by methylation to afford the 6-O-methyl derivative 3. The synthesis of 2 via the corresponding trityl derivative was reported by Zissis and Fletcher¹⁶.

To determine the effect of anomeric configuration, the bulk of the aglycon moiety, and substitution at O-2 on the direction of ring-cleavage, the following experiments were performed in the D-glucose series.

With $LiAlH_4$ -AlCl₃, phenyl 2,3-di-O-benzyl-4,6-O-benzylidene- α -D-glucopyranoside (6), obtained from phenyl α -D-glucopyranoside¹⁷ (4) via the 4,6-Obenzylidene derivative 5, gave only the 4-O-benzyl compound 7. The structure of 7 was confirmed by conversion into the 6-O-methyl derivative 8.

Likewise, methyl 2,3-di-O-benzyl-4,6-O-benzylidene- α -D-glucopyranoside¹⁸ (9) gave the (syrupy) 4-O-benzyl derivative 10, which was characterized as the 6-p-nitrobenzoate 11. The structure of 10 was confirmed by the preparation of the 6-O-methyl derivative 12. The cleavage of methyl 3-O-benzyl-4,6-O-benzylidene- α -D-glucopyranoside¹⁹ (13) gave only one product, namely, methyl 3,4-di-O-benzyl- α -D-glucoglucopyranoside (14), which was also converted into the 2,6-di-O-methyl derivative 15.



The results obtained with 9 and 13 showed that the size of the substituent at position 3 is the only structural factor determining the direction of ring-cleavage.

As expected, the cleavage of benzyl 2,3-di-O-benzyl-4,6-O-benzylidene-a-Dmannopyranoside (18) with LiAlH₄-AlCl₃ gave only the 4-O-benzyl compound 19, which was converted into the corresponding 6-O-methyl derivative 20. Compound 18 was prepared from benzyl α -D-mannopyranoside (16) by formic acid-catalyzed benzylidenation to give 17^{20} followed by benzylation.

Each of the above-mentioned gluco- and manno-pyranoside derivatives contains a trans-fused ring system and trans-diequatorial orientation of O-3 and O-4. Accordingly, AlCl₃ or AlHCl₂ can form a complex only with the free electron-pair of O-6, because of the shielding of O-4 by the bulky 3-O-benzyl group. Consequently, the benzylidene ring cleaves at position 6.

In the galactopyranoside series, the ring fusion is cis, and O-3 and O-4 are in cis-equatorial, axial relationship. After treatment of methyl 4.6-O-benzylidene- α -D-galactopyranoside with LiAlH₄-AlCl₃, Gorin and Bhattacharjee¹⁰ isolated only the 6-O-benzyl derivative, whereas cleavage of 4,6-O-benzylidene derivatives of 2-amino-2-deoxy-D-galactose resulted in low yields of products and the formation of both 4- and 6-O-benzyl compounds. The effect of substitution at position 3 on the



43 $R^1 = OPh_1R^2 = H_1R^3 = R^4 = CH_3$

45 $R^1 = OPh, R^2 = H, R^3 = R^4 = CH_3$

direction of the opening of the benzylidene ring in galactoside derivatives was therefore examined.

Cleavage of phenyl 2,3-di-O-benzyl-4,6-O-benzylidene- β -D-galactopyranoside²¹ (21) with LiAlH₄-AlCl₃, followed by fractional crystallization of the products, gave the 4- (22) and 6-O-benzyl (23) derivatives in yields of 68 and 12%, respectively. Compounds 22 and 23 were identical with phenyl 2,3,4- and 2,3,6-tri-O-benzyl- β -D-galactopyranoside, respectively, synthesised by Dyong and Werner²² in six steps starting from 21. The structures of 22 and 23 were also confirmed by the n.m.r. data for the respective O-methyl derivatives 24 and 25.

Cleavage of benzyl 2,3-di-O-benzyl-4,6-O-benzylidene- β -D-galactopyranoside²³ (26) gave a similar result; the yields of 4- (27) and 6-O-benzyl (28) derivatives were 91.8 and 4.4%, respectively. Chromatography²⁴ was necessary to isolate 28. The postulated structures were completely supported by the n.m.r. data for the respective, crystalline 6- (29) and 4-O-methyl (30) derivatives.

That the yield of 28 (4%) from 26 is less than that (12%) of 23 from 21 is not due to steric effects associated with the anomeric substituent was shown when cleavage of phenyl (33) and benzyl 2,3-di-O-benzyl-4,6-O-benzylidene- α -D-galactopyranoside (36) did not yield a higher proportion of the 6-O-benzyl products. The yield of 6-O-benzyl product was <10% (t.l.c.) in each reaction, and only the 4-Obenzyl compounds (37 and 38) were isolated. Methylation of 37 and 38 gave the corresponding 6-O-methyl derivatives 39 and 40. The synthesis of 38, using the 6-O-allyl intermediate, has recently been reported²⁵.

Compound 33 was prepared from phenyl α -D-galactopyranoside²⁶ (31) by benzylidenation (\rightarrow 32) followed by benzylation.

Solvolysis of phenyl 1-thio- β -D-galactopyranoside²⁷ (34) with benzyl alcohol in tetrahydrofuran, in the presence of HgO and HgSO₄, gave benzyl α -D-galactopyranoside, which was converted without isolation into benzyl 4,6-O-benzylidene- α -D-galactopyranoside (35, 65%) by treatment with benzaldehyde and ZnCl₂. The α -configuration of 35 was indicated by the $J_{1,2}$ value of 1.5 Hz.

The effect of the benzyl group at position 3 on the direction of ring-cleavage of benzylidene D-galactopyranosides by $LiAlH_4$ -AlCl₃ is indirectly shown by the behaviour of phenyl 4,6-O-benzylidene-2,3-di-O-methyl- β -D-galactopyranoside²¹ (41). The 4- (42) and 6-O-benzyl (43) products were formed in the ratio 4:6, which was determined by n.m.r. spectroscopy after methylation of the product mixture. The increase in proportion of the 6-O-benzyl compound reflects the increased reactivity of O-4. Methylation of 42 and 43 gave the benzyltrimethyl derivatives 44 and 45, respectively.

The structures of the compounds obtained after cleavage of the benzylidene derivatives with $LiAlH_4$ -AlCl₃ were determined by methylation. The positions of methyl groups were assigned on the basis of their chemical shifts²⁸⁻³⁰ in n.m.r. spectroscopy. For the thirteen partially methylated hexopyranosides shown in Table I. the variation of the chemical shifts for each locus of a methyl group is >0.15 p.p.m. Consequently, n.m.r. spectroscopy can be used for structure assignment.

TABLE	Ι
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THE CHEMICAL SHIFTS (δ) FOR	OMe protons in some methylated	HEXOPYRANOSIDE DERIVATIVES
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	Chemical shift (δ) Compounds												
	3	8	12	15	20	24	25	29	30	39	40	44	45
MeO-1		_	3.35	3.43		-		_	_	_			_
MeO-2			—	3.53				—			—	3.51	3.55
MeO-3	_	—			—			—	_		—	3.68	3.68
MeO-4		—	—	—		—	3.58		3.59		—	<u> </u>	3.58
МеО-б	3.39	3.26	3.30	3.36	3.38	3.26	—	3.33		3.19	3.25	3.27	

The isolable main product of the cleavage of each of the 2,3-di-O-benzyland 3-O-benzyl-4,6-O-benzylidene-gluco-, -manno-, and -galacto-pyranosides with $LiAlH_4$ -AlCl₃ was the corresponding 4-O-benzyl compound. The yields were >65% and 80% for the glucosides. Thus, the method represents a new selective procedure which is equivalent to tritylation, with the advantage that the isolation of the products is more convenient.

Experiments to utilise the products of the foregoing cleavage reactions, e.g., for the synthesis of oligosaccharides, uronic acids, and 6-deoxy sugars, are in progress.

EXPERIMENTAL

Melting points were obtained with a Kofler apparatus and are uncorrected. Optical rotations were measured on solutions in $CHCl_3$ with a Polamat A (Zeiss) automatic photoelectric polarimeter. N.m.r. spectra were recorded on Varian A-60A and Jeol MH-100 instruments for solutions in $CDCl_3$ with Me₄Si as the internal standard. Reactions were monitored and the purity of products assessed by t.l.c. on Kieselgel G (Merck). Kieselgel G was also used for short-column chromatography²⁴, using benzene-methanol mixtures, the proportions of which are given in brackets where R_F values are stated.

Benzyl 2,3,4-tri-O-benzyl- β -D-glucopyranoside (2). — To a solution of 1^{15} (3 g) in 1:1 ether-dichloromethane (60 ml), 1 g of LiAlH₄ was added in three portions with stirring, and the mixture was slowly heated to the boiling point. To the hot solution, AlCl₃ (3 g) in ether (30 ml) was added during 30 min, and boiling was continued for 1.5–2 h. When t.l.c. indicated the absence of starting material, the mixture was cooled, the excess of LiAlH₄ was decomposed with ethyl acetate (8–10 ml), and Al(OH)₃ was precipitated by the addition of water (15 ml). After dilution with ether (50 ml), the organic layer was separated and the residue was washed with a little ether. The organic phase was washed with water (3×20 ml), dried, and concentrated to yield 2 (2.68 g, 89.5%), m.p. 104–105°, [α]_D – 11.5° (c 0.5), R_F 0.42 (97:3); lit.¹⁶ m.p. 105–106°, [α]_D – 9.2°. N.m.r. data: δ 7.45–7.15 (m, 20 H, aromatic

protons), 5.10–4.45 (m, 9 H, benzyl and anomeric protons), 3.90-3.15 (m, 6 H, skeleton protons), 1.85 (t, 1 H, J 6.5 Hz, HO).

Benzyl 2,3,4-tri-O-benzyl-6-O-methyl- β -D-glucopyranoside (3). — To a mixture of 2 (1 g) and methyl iodide (1.25 ml, 10 mol.) in N,N-dimethylformamide (15 ml), Ag₂O (1.25 g) was added in three portions. After shaking for 24 h, the mixture was diluted with chloroform and filtered. The filtrate was successively washed with 1% aqueous KCN (3 × 20 ml) and water (3 × 20 ml), dried (CaCl₂), and concentrated to give 3 (0.92 g, 89.7%), m.p. 122–123°, $[\alpha]_D - 22°$ (c 0.5), R_F 0.69 (95:5). N.m.r. data: δ 7.50–7.20 (m, 20 H, aromatic protons), 5.18–4.40 (m, 9 H, benzyl and anomeric protons), 3.85–3.40 (m, 6 H, skeleton protons), 3.39 (s, 3 H, OMe).

Anal. Calc. for C₃₅H₃₈O₆: C, 75.78; H, 6.91. Found: C, 74.89; H, 6.69.

Phenyl 4,6-O-benzylidene- α -D-glucopyranoside (5). — Compound 4¹⁷ (1.35 g) was treated with benzaldehyde (5 ml) and freshly fused ZnCl₂ (2 g). Crystallization of the product from ethanol afforded 5 (1.62 g, 89.5%), m.p. 209–211°, $[\alpha]_{\rm D}$ +174° (c 1.05), $R_{\rm F}$ 0.53 (8:2).

Anal. Calc. for C₁₉H₂₀O₆: C, 66.26; H, 5.85. Found: C, 66.43; H, 5.71.

Phenyl 2,3-di-O-*benzyl-4,6*-O-*benzylidene-* α -D-*glucopyranoside* (6). — Compound 5 (2 g) was benzylated with benzyl chloride (24 ml) and powdered KOH (4 g). Crystallization of the product from ethanol gave 6 (2.15 g, 70.7%), m.p. 139–139.5°, $[\alpha]_{\rm D}$ + 84° (c 0.76), $R_{\rm F}$ 0.72 (98:2).

Anal. Calc. for C₃₃H₃₂O₆: C, 75.56; H, 6.14. Found: C, 75.32; H, 6.04.

Phenyl 2,3,4-tri-O-benzyl- α -D-glucopyranoside (7). — Compound 6 (1 g) was hydrogenolysed, according to the procedure described above for 2, to give 7 (0.7 g, 67.9%), m.p. 74–75°, $[\alpha]_{\rm D}$ + 114.5° (c 1.13), $R_{\rm F}$ 0.42 (97:3).

Anal. Calc. for C₃₃H₃₄O₆: C, 75.26; H, 6.50. Found: C, 74.99; H, 6.38.

Phenyl 2,3,4-tri-O-benzyl-6-O-methyl-α-D-glucopyranoside (8). — Compound 7 (0.3 g) was methylated, as described above for 3, to give 8 as a syrup (0.17 g, 55.1%), $[\alpha]_{\rm D}$ + 100° (c 0.96), $R_{\rm F}$ 0.79 (97:3). N.m.r. data: δ 7.40–6.84 (m, 20 H, aromatic protons), 5.45 (d, J 3.5 Hz, H-1), 5.12–4.48 (m, 6 H, benzyl protons), 4.32–3.32 (m, 6 H, skeleton protons), 3.26 (s, 3 H, OMe).

Anal. Calc. for C₃₄H₃₆O₆: C, 75.53; H, 6.71. Found: C, 75.71; H, 6.81.

Methyl 2,3,4-tri-O-benzyl- α -D-glucopyranoside (10). — Compound 9 (2 g) was hydrogenolysed, as described above for 2, to give syrupy 10 (1.89 g, 94.1%), $[\alpha]_D + 20^\circ$ (c 0.55), R_F 0.27 (97:3).

Anal. Calc. for C₂₈H₃₂O₆: C, 72.39; H, 6.94. Found: C, 72.08; H, 6.83.

Methyl 2,3,4-tri-O-benzyl-6-O-(p-nitrobenzoyl)- α -D-glucopyranoside (11). —

Compound 10 (1 g) was treated with *p*-nitrobenzoyl chloride (0.48 g, 1.2 mol.) in anhydrous pyridine at room temperature for 24 h. The mixture was then poured into ice-water and extracted with chloroform. The organic layer was washed till neutral and then concentrated, and the residue was crystallized from ethanol to give 11 (0.4 g, 30.3%), m.p. $81-83^\circ$, $[\alpha]_D + 69^\circ$ (c 0.84), R_F 0.65 (97:3).

Anal. Calc. for $C_{35}H_{35}NO_9$: C, 68.50; H, 5.74. Found: C, 68.24; H, 5.52. Methyl 2,3,4-tri-O-benzyl-6-O-methyl- α -D-glucopyranoside (12). — Methylatior of 10 (1.1 g) was carried out as described above for 3, to give syrupy 12 (0.85 g, 75.2%), $[\alpha]_{\rm D}$ +8° (c 0.71), $R_{\rm F}$ 0.67 (97:3). N.m.r. data: δ 7.40–7.26 (m, 15 H, aromatic protons), 5.05–4.48 (m, 7 H, benzyl and anomeric protons), 4.10–3.40 (m, 6 H, skeleton protons), 3.35 and 3.30 (2 s, 6 H, 2 MeO).

Anal. Calc. for C₂₉H₃₄O₆: C, 72.77; H, 7.16. Found: C, 72.85; H, 7.03.

Methyl 3,4-di-O-benzyl- α -D-glucopyranoside (14). — Compound 13¹⁹ (2 g) was hydrogenolysed as described above for 2. Crystallization of the product from cyclohexane gave 14 (1.67 g, 83.0%), m.p. 95.5–96°, $[\alpha]_{\rm D}$ + 69° (c 0.8), $R_{\rm F}$ 0.32 (9:1).

Anal. Calc. for C₂₁H₂₆O₆: C, 67.36; H, 6.99. Found: C, 67.99; H, 6.51.

Methyl 3,4-di-O-benzyl-2,6-di-O-methyl- α -D-glucopyranoside (15). — Compound 14 (0.5 g) was methylated in the usual manner to give syrupy 15 (0.31 g, 58.5%), $[\alpha]_{\rm D}$ +73° (c 1.2), $R_{\rm F}$ 0.44 (97:3). N.m.r. data: δ 7.44–7.08 (m, 10 H, aromatic protons), 5.04–4.50 (m, 5 H, benzyl and anomeric protons), 4.05–3.55 (m, 6 H, skeleton protons), 3.53, 3.43, 3.36 (3 s, 9 H, 3 MeO).

Anal. Calc. for C23H30O6: C, 68.63; H, 7.51. Found: C, 67.95; H, 7.43.

Benzyl 2,3-di-O-benzyl-4,6-O-benzylidene- α -D-mannopyranoside (18). — Compound 17²⁰ (2.3 g) was benzylated with benzyl chloride (9.2 ml) and powdered KOH (4.6 g) to give syrupy 18 (2.24 g, 65%), $[\alpha]_{\rm D}$ +69° (c 0.77, pyridine), $R_{\rm F}$ 0.72 (97:3).

Anal. Calc. for C₃₄H₃₄O₆: C, 75.81; H, 6.36. Found: C, 74.99; H, 6.51.

Benzyl 2,3,4-tri-O-benzyl- α -D-mannopyranoside (19). — Hydrogenolysis of 18 (2 g), as described above for 2, gave syrupy 19 (1.72 g, 86%), $[\alpha]_D$ +54° (c 0.3), $R_F 0.73$ (9:1).

Anal. Calc. for C₃₄H₃₆O₆: C, 75.53; H, 6.71. Found: C, 76.12; H, 6.53.

Benzyl 2,3,4-tri-O-benzyl-6-O-methyl- α -D-mannopyranoside (20). — Compound 19 (0.23 g) was methylated with methyl iodide and Ag₂O in the usual manner to give syrupy 20 (0.19 g, 82.5%), $[\alpha]_{\rm D}$ + 57° (c 0.7), $R_{\rm F}$ 0.67 (97:3). N.m.r. data: δ 7.40–7.05 (m, 20 H, aromatic protons), 5.00–4.28 (m, 9 H, benzyl and anomeric protons), 4.0–3.44 (m, 6 H, skeleton protons), 3.38 (s, 3 H, OMe).

Anal. Calc. for C₃₅H₃₈O₆: C, 75.78; H, 6.91. Found: C, 75.02; H, 6.73.

Phenyl 2,3,4-tri-O-benzyl- β -D-galactopyranoside (22) and phenyl 2,3,6-tri-Obenzyl- β -D-galactopyranoside (23). — Compound 21²¹ (3 g) was hydrogenolysed as described above for 2. The product contained components having R_F 0.62 and 0.50 (97:3). The latter component crystallized from cyclohexane to give 22 (4.07 g, 65.4%), m.p. 114°, $[\alpha]_D - 47°$ (c 0.68); lit.²² m.p. 111°, $[\alpha]_D - 36°$. N.m.r. data: δ 7.40–6.80 (m, 20 H, aromatic protons), 5.15–4.42 (m, 7 H, benzyl and anomeric protons), 4.30–3.27 (m, 6 H, skeleton protons), 1.56 (t, 1 H, J 3.5 Hz, OH).

After removal of 22, the filtrate was concentrated and the residue was crystallized from ethanol to give 23 (0.73 g, 11.7%), m.p. 119°, $[\alpha]_D - 23^\circ$ (c 1.56); lit.²² m.p. 119°, $[\alpha]_D - 16.5^\circ$. N.m.r. data: δ 7.45–6.93 (m, 20 H, aromatic protons), 5.15–4.50 (m, 7 H, benzyl and anomeric protons), 4.15–3.43 (m, 6 H, skeleton protons), 2.57 (d, 1 H, J 2.5 Hz, OH).

Phenyl 2,3,4-tri-O-benzyl-6-O-methyl- β -D-galactopyranoside (24). — Methylation of 22 (1.05 g) as described for 3, with crystallization of the product from cyclohexane, gave **24** (0.93 g, 86.9%), m.p. 98–100°, $[\alpha]_D - 20^\circ$ (c 0.79), $R_F 0.70$ (97:3). N.m.r. data: δ 7.40–6.92 (m, 20 H, aromatic protons), 5.10–4.58 (m, 7 H, benzyl and anomeric protons), 4.24–3.44 (m, 6 H, skeleton protons), 3.26 (s, 3 H, OMe).

Anal. Calc. for C₃₄H₃₆O₆: C, 75.53; H, 6.71. Found: C, 74.26; H, 6.55.

Phenyl 2,3,6-tri-O-benzyl-4-O-methyl-β-D-galactopyranoside (25). — Compound 23 (0.3 g) was methylated, as described above for 3, to give 25 (0.26 g, 84.3%), m.p. 120–122°, $[\alpha]_D - 32°$ (c 0.69), $R_F 0.73$. N.m.r. data: δ 7.36–6.90 (m, 20 H, aromatic protons), 5.05–4.47 (m, 7 H, benzyl and anomeric protons), 4.12–3.46 (m, 6 H, skeleton protons), 3.58 (s, 3 H, OMe).

Anal. Calc. for C₃₄H₃₆O₆: C, 75.53; H, 6.71. Found: C, 74.78; H, 6.54.

Benzyl 2,3,4-tri-O-benzyl- β -D-galactopyranoside (27) and benzyl 2,3,6-tri-Obenzyl- β -D-galactopyranoside (28). — Compound 26²³ (3 g) was hydrogenolysed as described above for 2. The product contained components having R_F 0.56 and 0.31 (97:3). The latter component was crystallized from cyclohexane to give 27³¹ (2.75 g, 91.8%), m.p. 96°, $[\alpha]_D - 49^\circ$ (c 1.3); lit.³¹ m.p. 96–96.5°, $[\alpha]_D - 46.1^\circ$. N.m.r. data: δ 7.45–7.10 (m, 20 H, aromatic protons), 5.10–4.47 (m, 9 H, benzyl and anomeric protons), 4.08–3.10 (m, 6 H, skeleton protons), 1.53 (s, 1 H, OH).

After removal of 27, the filtrate was concentrated and the residue was subjected to short-column chromatography to give syrupy 28 (0.82 g, 4.54%), $[\alpha]_D -24^\circ$ (c 1.1), $R_F 0.56$ (97:3).

Anal. Calc. for C₃₄H₃₆O₆: C, 75.53; H, 6.71. Found: C, 74.92; H, 6.92.

Benzyl 2,3,4-tri-O-benzyl-6-O-methyl- β -D-galactopyranoside (29). — Compound 27³¹ (0.5 g) was methylated as described above for 3. Crystallization of the product from cyclohexane gave 29 (0.42 g, 82.3%), m.p. 80–81°, $[\alpha]_D - 30°$ (c 0.80), $R_F 0.73$ (97:3). N.m.r. data: δ 7.55–7.12 (m, 20 H, aromatic protons), 5.17–4.35 (m, 9 H, benzyl and anomeric protons), 4.10–3.95 (m, 6 H, skeleton protons), 3.33 (s, 3 H, OMe).

Anal. Calc. for C₃₅H₃₈O₆: C, 75.78; H, 6.91. Found: C, 75.47; H, 6.63.

Benzyl 2,3,6-tri-O-benzyl-4-O-methyl- β -D-galactopyranoside (30). — Compound 28 (0.71 g) was methylated in the usual manner. Crystallization of the product from cyclohexane and hexane gave 30 (0.53 g, 66.2%), m.p. 79–81°, $[\alpha]_D$ –43° (c 0.50), R_F 0.64 (97:3). N.m.r. data: δ 7.40–7.15 (m, 20 H, aromatic protons), 5.04–4.36 (m, 9 H, benzyl and anomeric protons), 3.90–3.35 [m, 9 H, skeleton protons and OMe (δ 3.59)].

Anal. Calc. for C35H38O6: C, 75.78; H, 6.91. Found: C, 76.13; H, 6.81.

Phenyl 4,6-O-benzylidene- α -D-galactopyranoside (32). — Compound 31²⁶ (3.1 g) was treated with benzaldehyde (20 ml) and freshly fused ZnCl₂ (5 g). Crystallization of the product from ethanol gave 32 (4.08 g, 95.3%), m.p. 192–194°, $[\alpha]_D$ +95° (c 0.54, pyridine), R_F 0.39 (9:1).

Anal. Calc. for C₁₉H₂₀O₆: C, 66.26; H, 5.85. Found: C, 65.73; H, 5.69.

Phenyl 2,3-di-O-benzyl-4,6-O-benzylidene- α -D-galactopyranoside (33). — Compound 32 (3 g) was benzylated with benzyl chloride (10 ml) and powdered KOH (3 g).

Crystallization of the product from acetone-ethanol gave 33 (3.72 g, 81.3%), m.p. 132°, $[\alpha]_{\rm D}$ +108° (c 1.48), $R_{\rm F}$ 0.72 (97:3).

Anal. Calc. for C₃₃H₃₂O₆: C, 75.56; H, 6.14. Found: C, 74.28; H, 5.98.

Phenyl 2,3,4-tri-O-benzyl-\alpha-D-galactopyranoside (37). — Compound 33 was hydrogenolysed as described above for 2. Crystallisation of the product from cyclohexane gave 37 (1.8 g, 87.8%), m.p. 57–58°, $[\alpha]_{\rm D}$ +81° (c 0.57), $R_{\rm F}$ 0.59 (97:3).

Anal. Calc. for C₃₃H₃₄O₆: C, 75.26; H, 6.50. Found: C, 74.39; H, 6.38.

Phenyl 2,3,4-tri-O-benzyl-6-O-methyl-α-D-galactopyranoside (39). — Methylation of 37 (0.2 g), as described above for 3, gave syrupy 39 (0.14 g, 68.3%), $[\alpha]_D$ +110.5° (c 0.3), R_F 0.73 (97:3). N.m.r. data: δ 7.50–6.94 (m, 20 H, aromatic protons), 5.50 (d, 1 H, J 2.5 Hz, H-1), 5.10–4.55 (m, 6 H, benzyl protons), 4.25–3.30 (m, 6 H, skeleton protons), 3.19 (s, 3 H, OMe).

Anal. Calc. for C₃₄H₃₆O₆: C, 75.53; H, 6.71. Found: C, 74.83; H, 6.51.

Benzyl 4,6-O-benzylidene- α -D-galactopyranoside (35). — Phenyl 1-thio- β -D-galactopyranoside²⁶ (34, 5 g) was dissolved in tetrahydrofuran (150 ml), and the solution was boiled and stirred with HgSO₄ (5 g), HgO (4 g), and benzyl alcohol (50 ml) for 24 h. The filtered solution was steam-distilled and then concentrated, and the residue was dried over P₂O₅. The resulting product was treated with benzaldehyde (10 ml) and freshly fused ZnCl₂ (5 g) in the usual manner. Crystallization of the product from ethanol gave 35 (3.96 g, 60.2%), m.p. 108–109°, [α]_D +117° (*c* 0.2), $R_{\rm F}$ 0.55 (8:2). N.m.r. data: δ 7.53–7.16 (m, 10 H, aromatic protons), 5.46 (s, 1 H, benzylidene proton), 5.08 (d, 1 H, J 1.5 Hz, H-1), 4.64 (AB quartet, benzyl protons, J 11 Hz), 4.14–3.50 (m, 6 H, skeleton protons), 2.58 (s, 2 H, OH).

Anal. Calc. for C₂₀H₂₂O₆: C, 67.02; H, 6.19. Found: C, 65.62; H, 6.35.

Benzyl 2,3-di-O-benzyl-4,6-O-benzylidene- α -D-galactopyranoside (36). — Compound 35 (0.47 g) was benzylated according to the procedure described above. Crystallization of the product from ethanol gave 36 (0.49 g, 69.3%), m.p. 140°, $[\alpha]_{\rm D}$ +111° (c 0.5), $R_{\rm F}$ 0.69 (97:3).

Anal. Calc. for C₃₄H₃₄O₆: C, 75.80; H, 6.36. Found: C, 79.05; H, 6.98.

Benzyl 2,3,4-tri-O-benzyl- α -D-galactopyranoside (38). — Hydrogenolysis of 36 (0.29 g), as described above for 2, gave 38^{25} (0.24 g, 82.4%), m.p. 91–91.5°, $[\alpha]_D + 58^{\circ}$ (c 0.55); R_F 0.6 (95:5); lit.²⁵ m.p. 96–98°, $[\alpha]_D + 51.5^{\circ}$.

Benzyl 2,3,4-tri-O-benzyl-6-O-methyl- α -D-galactopyranoside (40). — Compound 38²⁵ (0.2 g) was methylated in the usual manner to give syrupy 40 (0.15 g, 73.8%), $[\alpha]_D + 70^\circ$ (c 0.71), R_F 0.7 (97:3). N.m.r. data: δ 7.52–7.05 (m, 20 H, aromatic protons), 5.04–4.40 (m, 9 H, benzyl and anomeric protons), 4.08–3.12 [m, 9 H, skeleton protons and OMe (δ 3.25)].

Anal. Calc. for C35H38O6: C, 75.78; H, 6.90. Found: C, 75.51; H, 6.81.

Phenyl 4-O-benzyl-2,3-di-O-methyl- β -D-galactopyranoside (42) and phenyl 6-O-benzyl-2,3-di-O-methyl- β -D-galactopyranoside (43). — Compound 41²¹ (3 g) was hydrogenolysed as described above for 2. The product (2.1 g, 69.5%) contained components having $R_{\rm F}$ 0.52 and 0.55 (97:3). Crystallization from cyclohexane-hexane gave 42 (0.8 g, 26.5%), m.p. 107°, $[\alpha]_{\rm D} - 80^{\circ}$ (c 0.94). N.m.r. data: δ 7.44–6.90

(m, 10 H, aromatic protons), 5.04–4.58 (m, 3 H benzyl and anomeric protons), 3.85–3.20 [m, 12 H, skeleton protons and OMe (δ 3.70, 3.58)], 1.71 (s, 1 H, HO).

Anal. Calc. for C21H26O6: C, 67.36; H, 6.99. Found: C, 66.85; H, 6.71.

After removal of 42, the filtrate was concentrated and the residue was subjected to column chromatography with a high loss. Compound 43 (0.2 g, 6.6%), when crystallized from cyclohexane, had m.p. $63-65^\circ$, $[\alpha]_D - 34^\circ$ (c 0.52).

Anal. Calc. for C21H26O6: C, 67.36; H, 6.99. Found: C, 68.03; H, 6.81.

Phenyl 4-O-*benzyl*-2,3,6-*tri*-O-*methyl*-β-D-*galactopyranoside* (44). — Compound 42 (0.6 g) was methylated, as described above for 3, to give 44 (0.45 g, 72.5%), m.p. 77-78°, $[\alpha]_D$ -65° (c 0.55), R_F 0.57 (97:3). N.m.r. data: δ 7.48-6.85 (m, 20 H, aromatic protons), 5.02-4.56 (m, 3 H, benzyl and anomeric protons), 3.96-3.15 [m, 15 H, skeleton protons and OMe (δ 3.68, 3.51, 3.27)].

Anal. Calc. for C₂₂H₂₈O₆: C, 68.02; H, 7.26. Found: C, 66.98; H, 7.09.

Phenyl 6-O-*benzyl-2,3,4-tri*-O-*methyl-β*-D-*galactopyranoside* (45). — Methylation of 43 (0.1 g) in the usual manner gave 45 (0.08 g, 76.9%), m.p. 88.5–89°, $[\alpha]_{\rm D}$ -47° (c 0.46), $R_{\rm F}$ 0.51 (97:3). N.m.r. data: δ 7.32–6.84 (m, 10 H, aromatic protons), 4.83 (d, 1 H, J 8 Hz, H-1), 4.54 (s, 2 H, benzyl CH₂), 3.80–3.15 [m, 15 H, skeleton protons and OMe (δ 3.68, 3.58, 3.55)].

Anal. Calc. for C22H28O6: C, 68.02; H, 7.26. Found: C, 68.85; H, 7.11.

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