

PHYSICOCHEMICAL ANALYSIS  
OF INORGANIC SYSTEMS

Phase Equilibria in the Tl–TlBr–Te System and Thermodynamic Properties of the Compound  $Tl_5Te_2Br$

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**Abstract**—The Tl–TlBr–Te composition region of the Tl–Te–Br phase diagram has been explored by DTA, X-ray diffraction, microhardness measurements, and electromotive force (emf) measurements relative to a thallium electrode in concentrations cells. The phase diagrams along a number of joins, the isothermal section at 400 K of the phase diagram, and a projection of the liquidus surface have been constructed. Extensive phase-separation areas, including a three-liquid-phase field in the Tl–TlBr–Tl<sub>2</sub>Te subsystem, have been revealed. The homogeneity ranges and primary crystallization fields of phases have been mapped, and the coordinates of nonvariant and univariant equilibria in the  $T$ – $x$ – $y$  diagram have been determined. The standard thermodynamic functions of formation of the  $Tl_5Te_2Br$  compound and its standard entropy have been derived from emf data.

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Metal chalcogenides and phases based on them are promising functional materials. Many of them possess a unique combination of semiconducting, photoelectric, thermoelectric, ferroelectric, and other properties [1, 2].

For developing the scientific foundations of the synthesis of complex phases with preset properties, it is necessary to study the phase equilibria and thermodynamic properties of the corresponding systems. Earlier, we reported integrated studies of a number of Tl–X–Hal systems (X = chalcogen, Hal = halogen) [3–8]. Here, we report the Tl–TlBr–Te system.

The Tl–Te–Br system has been explored inadequately [9, 10]. The compound  $Tl_2TeBr_6$  was synthesized, and its homogeneity range was determined [9]. It was established by X-ray diffraction that  $Tl_2TeBr_6$  crystallizes in the tetragonal system (space group  $P4/nmc$ ) with unit cell parameters of  $a = 7.468 \text{ \AA}$  and  $c = 10.682 \text{ \AA}$  ( $Z = 2$ ) [10].

We studied the Tl–Te–Br system along a number of joins [11–15]. We synthesized  $Tl_5Te_2Br$  [11], a new thallium telluride bromide. This compound melts with decomposition via a syntectic reaction at 750 K and crystallizes in a  $Tl_5Te_3$ -type tetragonal lattice (space group  $I4/mcm$ ) with unit cell parameters of  $a = 8.926 \text{ \AA}$  and  $c = 12.802 \text{ \AA}$  ( $Z = 4$ ).

The TlBr–Te system [12] is pseudobinary, with a monotectic equilibrium at  $729 \pm 5 \text{ K}$  and a degenerate eutectic equilibrium at 720 K. At the monotectic temperature, the phase separation range is 7–93 mol % Te.

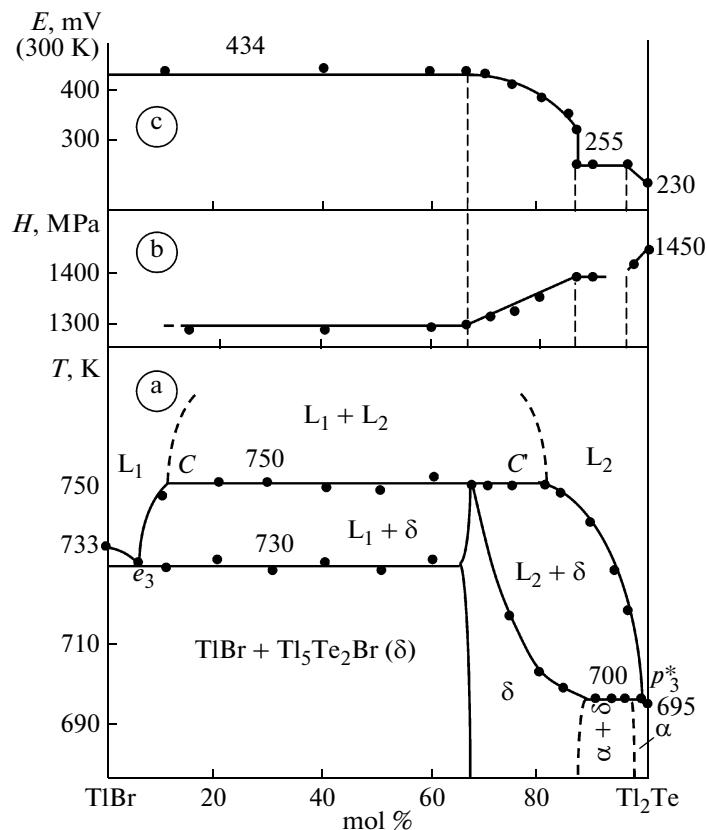
The TlBr–TlTe [13], TlBr–Tl<sub>2</sub>Te<sub>3</sub>, and TlBr–Tl(TlTe) [14] joins are not pseudobinary because of the incongruent melting of one or both of the initial com-

pounds. The first two joins are characterized by an extensive two-liquid-phase field; the  $Tl_5Te_2Br$ –Tl join, by a three-liquid-phase field. Below the solidus, all of the alloys along these joins are two-phase mixtures of the initial phases. In the  $Tl_5Te_2Br$ –TlTe system [14], we observed a large field of  $Tl_5Te_2Br$ -based solid solutions extending up to ~20 mol % TlTe.

The  $Tl_5Te_2Br$ – $Tl_5Te_3$  system [15] is not pseudobinary either. Its specific feature is that it has both a continuous series of solid solutions and an extensive phase separation field. The primary crystallization of solid solutions in the 0–55 mol %  $Tl_5Te_3$  range takes place via a syntectic reaction.

The binary constituent Tl–Te of the Tl–TlBr–Te system was studied by many authors. According to the  $T$ – $x$  diagram based on a number of studies [16], the compounds  $Tl_5Te_3$ , TlTe, and  $Tl_2Te_3$  form in this binary system. The first compound melts congruently at 726 K, and the last two melt incongruently at 573 and 511 K, respectively. The  $Tl_5Te_3$  and TlTe compounds crystallize in the tetragonal system with the following crystallographic parameters:  $Cc$ ,  $a = 8.929 \text{ \AA}$ ,  $c = 12.620 \text{ \AA}$ ,  $Z = 4$ , space group  $I4/mcm$  [17]; TlTe,  $a = 12.950 \text{ \AA}$ ,  $c = 6.175 \text{ \AA}$ ,  $Z = 16$  [18] (or  $a = 18.229 \text{ \AA}$ ,  $c = 6.157 \text{ \AA}$ ,  $Z = 32$ , space group  $P4_2/nmc$  [19]).  $Tl_2Te_3$  has a monoclinic structure: space group  $Tl_5Te_3$ ,  $a = 17.413 \text{ \AA}$ ,  $b = 6.552 \text{ \AA}$ ,  $c = 7.910 \text{ \AA}$ ,  $\beta = 133.6^\circ$ ,  $Z = 4$  [17].

Along with the above compounds, the compound Tl<sub>2</sub>Te was reported to exist in the Tl–Te system [20]. This compound melts congruently at 698 K and forms an eutectic with  $Tl_5Te_3$  (695 K, ~34 at. % Te) [20]. These data were verified by later studies [21, 22]. Nevertheless, the existence of the Tl<sub>2</sub>Te compound was



**Fig. 1.** (a)  $T$ - $x$ , (b)  $H$ - $x$ , and (c)  $E$ - $x$  diagrams of the  $\text{TlBr}-\text{Tl}_2\text{Te}$  system.

questioned by some authors [23] until its crystal structure was determined based on 1989 reflections [24]. This compound crystallizes in the monoclinic system and has its individual structure type (space group  $C_2/C$ ,  $a = 15.662 \text{ \AA}$ ,  $b = 8.987 \text{ \AA}$ ,  $c = 31.196 \text{ \AA}$ ,  $\beta = 100.76^\circ$ ,  $Z = 44$ ). The  $\text{Tl}_2\text{Te}$  lattice has both fragments characteristic of  $\text{Tl}_5\text{Te}_3$  and fragments consisting only of thallium atoms forming  $\text{Tl}-\text{Tl}$  bonds [24].

We did not find any data on phase equilibria in the  $\text{Tl}-\text{Br}$  binary constituent. Thallium monobromide melts congruently at 733 K and has a cubic structure with a unit cell parameter of  $a = 3.861 \text{ \AA}$  [25].

## EXPERIMENTAL

Initially, we obtained the compounds  $\text{Tl}_2\text{Te}$ ,  $\text{TlBr}$ , and  $\text{Tl}_5\text{Te}_2\text{Br}$ .  $\text{Tl}_2\text{Te}$  was synthesized by the sealed-tube method from high-purity thallium and tellurium (impurity level of  $10^{-3}$  wt % or below) in *vacuo* ( $\sim 10^{-2} \text{ Pa}$ ). The alloying temperature was 750 K.

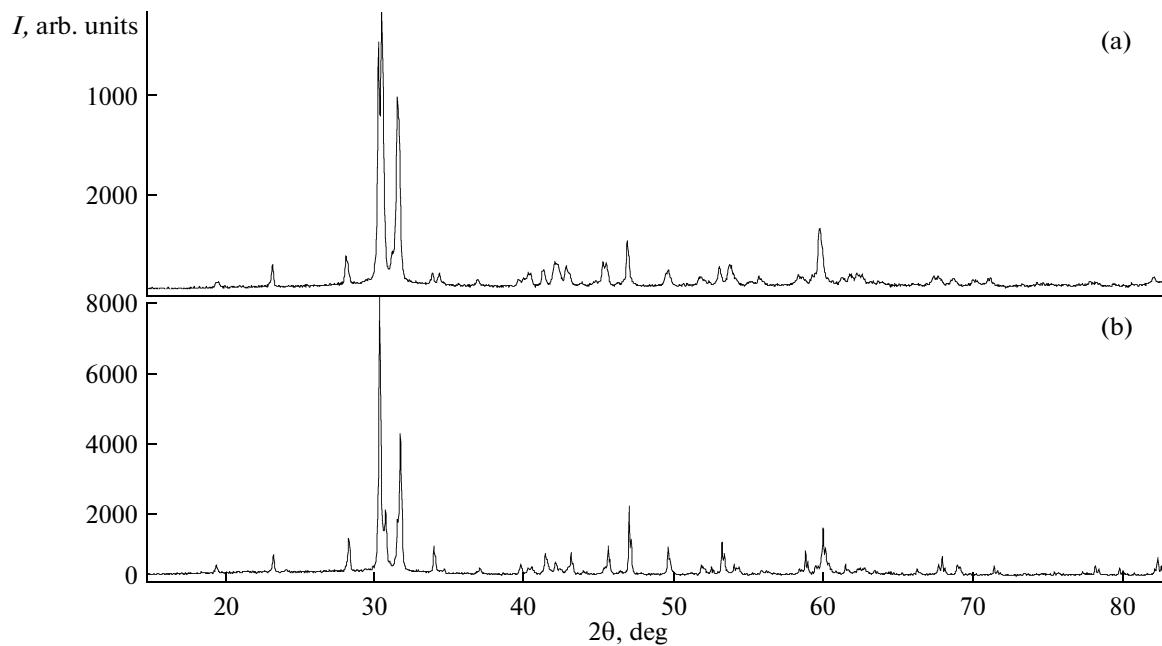
The synthesis of  $\text{TlBr}$  was carried out via a standard procedure [26]. Thallium metal was dissolved in dilute sulfuric acid (7–10 mol %) at  $\sim 350$  K to obtain a  $\text{Tl}_2\text{SO}_4$  solution. Next, dilute HBr was added to a boiling 2%  $\text{Tl}_2\text{SO}_4$  solution until complete precipitation.  $\text{TlBr}$  is difficult to recrystallize. For this reason, traces of the mother liquor were removed by multiple boiling

with water followed by thorough vacuum filtration. The product was dried over KOH in a desiccator at 390–400 K and was stored in the dark in order to prevent its decomposition.

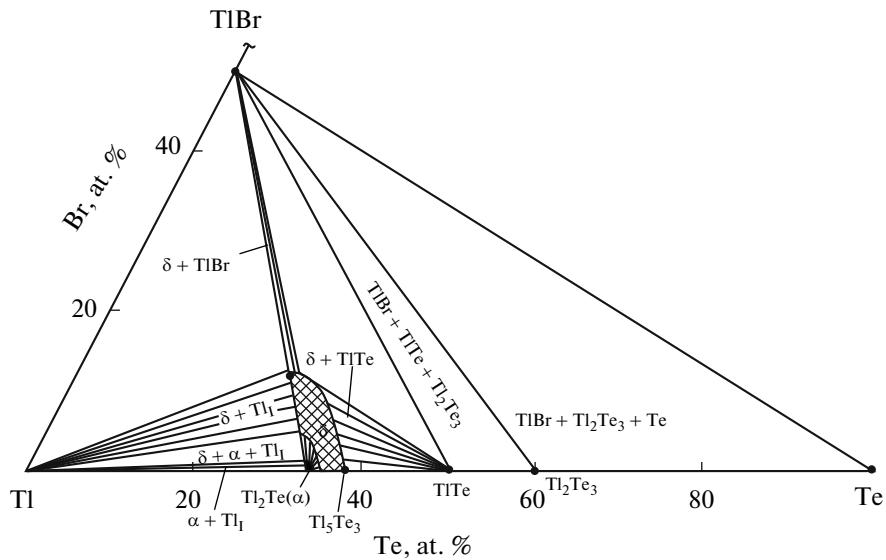
The ternary compound  $\text{Tl}_5\text{Te}_2\text{Br}$  was synthesized by alloying appropriate amounts of the synthesized  $\text{TlBr}$  and  $\text{Tl}_2\text{Te}$  in a vacuumized quartz tube. This compound decomposes via a syntactic reaction upon melting [11]. For this reason, the tube containing the melt was cooled slowly to 740 K, a temperature point between the syntactic equilibrium (750 K) and the eutectic equilibrium (730 K), and was held at this temperature for  $\sim 100$  h.

The synthesized compounds were identified by DTA and X-ray diffraction.

By alloying the above compounds with elementary tellurium and thallium, we prepared alloys along the  $\text{Tl}_2\text{Te}-[\text{Tl}_2\text{Br}]$ ,  $\text{Tl}_2\text{Te}-[\text{TlTeBr}]$ , and  $\text{Tl}_5\text{Te}_2\text{Br}-\text{Te}$  joins (hereafter, heterogeneous alloys used as a “component” are enclosed in brackets) and a number of samples in the  $\text{Tl}-\text{TlBr}-\text{Te}$  region. The compositions of the latter were chosen based on the  $\text{Tl}-\text{Te}$  phase diagram [20] and earlier data on internal joins of the  $\text{Tl}-\text{TlBr}-\text{Te}$  diagram [10–15]. Taking into account the absence of phase equilibrium data for the  $\text{Tl}-\text{Br}$  system, we prepared  $\text{Tl}-\text{Br}$  alloys containing 51, 52, 55, 70, 95, 98, and 99 at. %  $\text{Tl}$ . The alloys were equili-



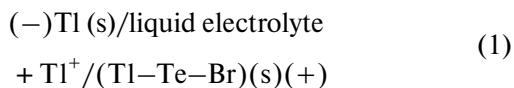
**Fig. 2.** X-ray diffraction patterns of (a) the compound  $\text{Tl}_5\text{Te}_2\text{Br}$  and (b) the  $\text{TlBr}-\text{Tl}_2\text{Te}$  alloy containing 85 mol %  $\text{Tl}_2\text{Te}$ .



**Fig. 3.** Isothermal section at 300 K of the  $\text{Tl}-\text{TlBr}-\text{Te}$  phase diagram.

brated by annealing them 20–30 K below the solidus for 500–1000 h. The sample size was 0.5 g for DTA and 1 g for the other characterization methods.

Alloys were characterized by DTA (NTR-72 pyrometer, chromel–alumel thermocouples), X-ray diffraction (X'Pert MPD diffractometer, Philips, Almelo, Netherlands,  $\text{CuK}_{\alpha 1}$  radiation), microhardness measurements (PMT-3 tester, 20 g load), and electromotive force (emf) measurements in concentration cells of the type



at 300–430 K. The electrolyte was a glycerol solution of KBr containing ~0.5 wt % TlBr. One of the electrodes was thallium metal, which does not react with glycerol [27]. The other electrode was a presynthesized  $\text{Tl}-\text{TlBr}-\text{Te}$  alloy from the  $\text{TlBr}-\text{Tl}_2\text{Te}-\text{Te}$  region.

Emf was measured by a compensation method using a V7-34A high-resistance digital voltmeter.

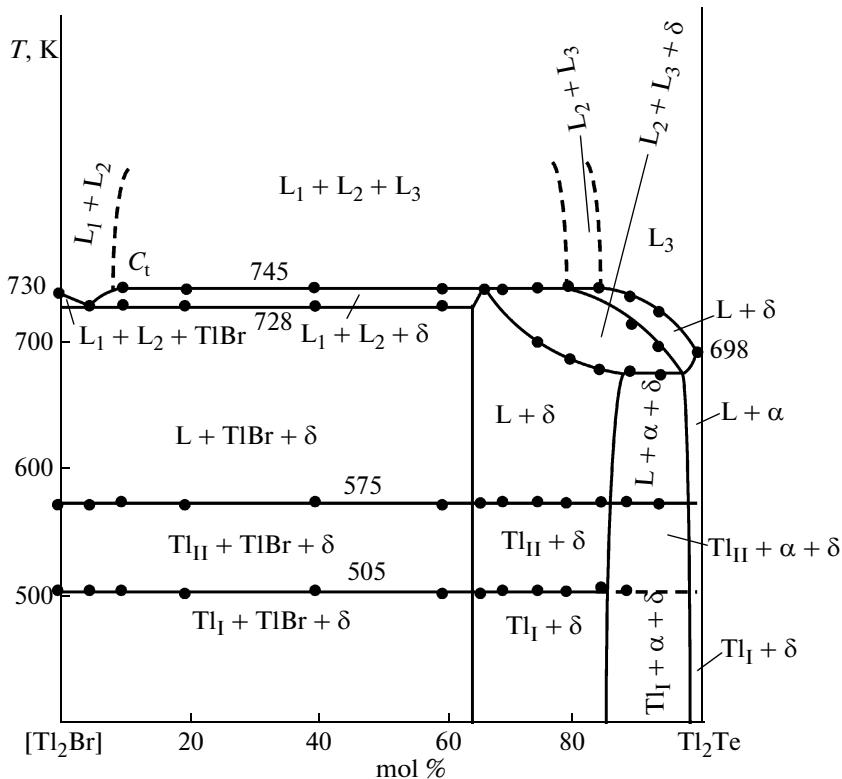


Fig. 4.  $[\text{Tl}_2\text{Br}]-\text{Tl}_2\text{Te}$  join of the  $\text{Tl}-\text{TlBr}-\text{Te}$  diagram.

Making electrochemical cells (1) and emf measurements are detailed elsewhere [28].

## RESULTS AND DISCUSSION

For all  $\text{Tl}-\text{Br}$  alloys from the  $\text{Tl}-\text{TlBr}$  composition range, DTA data indicate well-defined temperature arrests at 505, 575, and 732 K. The first two temperatures are equal to the polymorphic transition and melting temperatures of thallium, and the third coincides with the melting point of pure  $\text{TlBr}$  within  $\pm 1$  K. Therefore, the components of the  $\text{Tl}-\text{TlBr}$  subsystem are separated throughout its composition range.

Processing experimental data for the  $\text{Tl}-\text{TlBr}-\text{Te}$  system, we took into consideration the  $T-x$  diagrams of the other boundary systems— $\text{Tl}-\text{Te}$  [20] and  $\text{TlBr}-\text{Te}$  [12]—and those of internal joins [11, 13–15].

Our study provided full information concerning phase equilibria in the  $\text{Tl}-\text{TlBr}-\text{Te}$  system (Figs. 1–6). The types and coordinates of all nonvariant and univariant equilibria, including those for the constituent binary systems, are listed in Tables 1 and 2.

Alloys of the  $\text{TlBr}-\text{Tl}_2\text{Te}$  join, particularly those containing over 60 mol %  $\text{Tl}_2\text{Te}$ , are difficult to homogenize [11]. For this reason, in order to obtain samples equilibrated to the maximum possible extent, cast alloys from this composition region were ground into a powder and pressed into pellets prior to being

annealed at 720 K. This operation was repeated every 300 h during annealing. The total annealing time was  $\sim 900$  h.

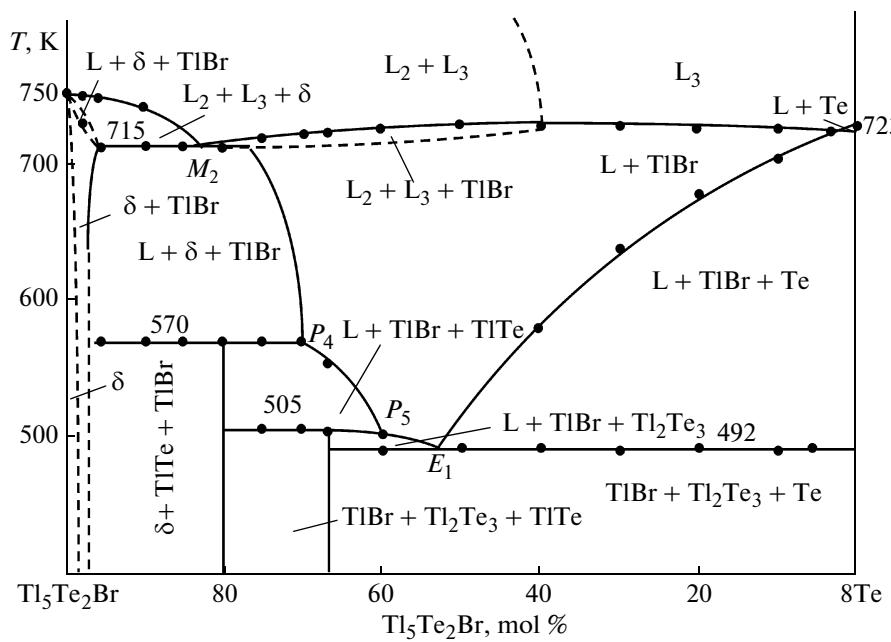
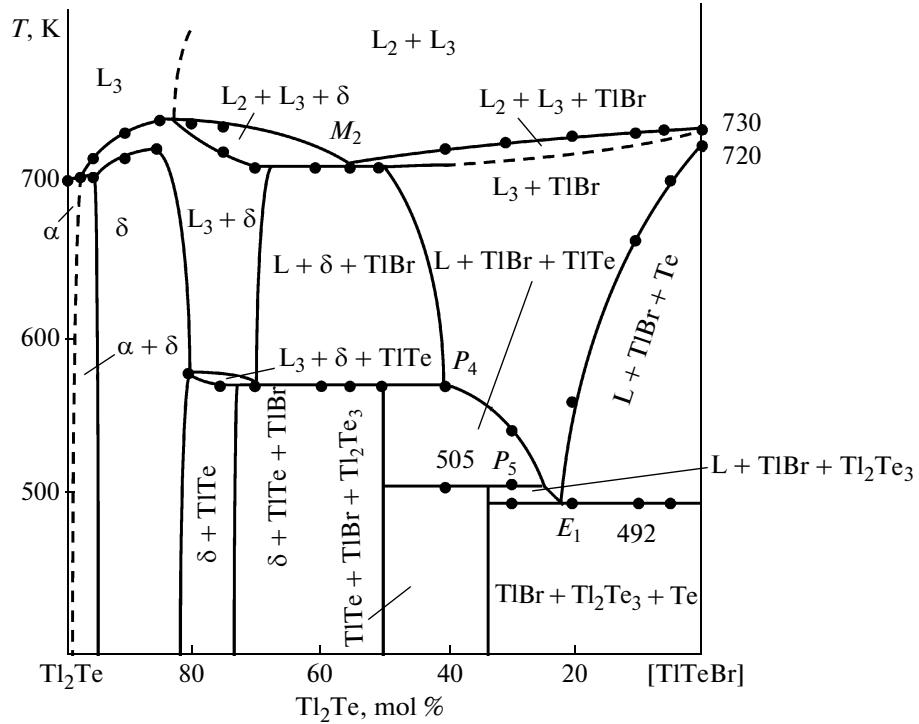
Examination of the samples annealed in this way suggested some changes to the  $T-x$  diagram of the  $\text{TlBr}-\text{Tl}_2\text{Te}$  system (Fig. 1a). According to the refined phase diagram, the homogeneity range of the  $\text{Tl}_5\text{Te}_2\text{Br}$ -based  $\delta$ -phase is not 66.6–80 mol %  $\text{Tl}_2\text{Te}$  [11], but 66.6–87 mol %  $\text{Tl}_2\text{Te}$ , and the solidus temperature is higher by 15–20 K (Fig. 1a).

X-ray diffraction, emf, and microhardness data confirm the results of DTA.

The X-ray diffraction patterns of  $\text{TlBr}-\text{Tl}_2\text{Te}$  alloys from the homogeneity range of the  $\delta$ -phase almost coincide with that of  $\text{Tl}_5\text{Te}_2\text{Br}$  and show no reflections characteristic of  $\text{Tl}_2\text{Te}$  (Fig. 2).

The microhardness of  $\text{Tl}_5\text{Te}_2\text{Br}$  is 1300 MPa throughout the  $\text{TlBr}-\text{Tl}_5\text{Te}_2\text{Br}$  phase field and increases monotonically to  $\sim 1400$  MPa in the composition range from 66.7 to 87 mol %  $\text{Tl}_2\text{Te}$ . The microhardness of the  $\text{Tl}_2\text{Te}$  phase decreases slightly from 1450 to 1420 MPa with an increasing percentage of  $\text{TlBr}$  (Fig. 1b).

The emf isotherm at 300 K (Fig. 1c) has two plateaus at 434 and 255 mV, which correspond to the  $\text{TlBr}+\delta$  and  $\delta+\alpha$  two-phase fields. In the composition range from 66.7 to 85 mol %  $\text{Tl}_2\text{Te}$ , which is the homogeneity range of the  $\delta$ -phase,  $E$  decreases monotonically

Fig. 5.  $\text{Tl}_5\text{Te}_2\text{Br}$ –Te join of the  $\text{Tl}$ – $\text{TlBr}$ –Te diagram.Fig. 6.  $\text{Tl}_2\text{Te}$ – $[\text{TlTeBr}]$  join of the  $\text{Tl}$ – $\text{TlBr}$ –Te diagram.

from 434 to 330 mV. The emf value in the  $\alpha + \delta$  field ( $\sim 255$  mV) is well above the emf measured for pure  $\text{Tl}_2\text{Te}$  ( $\sim 230$  mV [29]), indicating the existence of some homogeneity range of  $\text{Tl}_2\text{Te}$  ( $\sim 2$ – $3$  mol %,  $\alpha$ -phase).

The 300-K isothermal section of the  $\text{Tl}$ – $\text{TlBr}$ –Te diagram (Fig. 3) illustrates the subsolidus phase relations, including the wide homogeneity range of  $\text{Tl}_5\text{Te}_2\text{Br}$  ( $\delta$ -phase). The homogeneity range of the

**Table 1.** Nonvariant equilibria in the Tl–TlBr–Te system

Point in Fig. 7	Equilibrium	Composition, at. %			T, K
		Tl	Te	Br	
D <sub>1</sub>	L <sub>D<sub>1</sub></sub> ⇌ Tl <sub>2</sub> Te(α)	66.7	33.3	—	698
D <sub>2</sub>	L <sub>D<sub>2</sub></sub> ⇌ Tl <sub>5</sub> Te <sub>3</sub> (δ)	62.5	37.5	—	723
D <sub>3</sub>	L <sub>D<sub>3</sub></sub> ⇌ TlBr	50	—	50	733
e <sub>1</sub>	L ⇌ α + δ	66	34	—	695
e <sub>2</sub>	L ⇌ Tl <sub>2</sub> Te <sub>3</sub> + Te	30	70	—	497
e <sub>3</sub>	L ⇌ TlBr + δ	51.5	~2	46.5	730
e <sub>4</sub> *	L ⇌ TlBr + Te	~0.5	~99	~0.5	720
e <sub>5</sub> *	L ⇌ Tl <sub>II</sub> + TlBr	~100	—	—	573
e <sub>6</sub> *	L ⇌ Tl <sub>II</sub> + α	~100	—	—	573
E <sub>1</sub>	L ⇌ TlBr + Tl <sub>2</sub> Te <sub>3</sub> + Te	30	69	~1	492
E <sub>2</sub> *	L ⇌ Tl <sub>II</sub> + α + δ	~100	—	—	~573
P <sub>1</sub>	L + δ ⇌ TlTe	43	57	—	573
P <sub>2</sub>	L + TlTe ⇌ Tl <sub>2</sub> Te <sub>3</sub>	35	65	—	508
P <sub>3</sub> *	L + δ ⇌ α	~67	~32	~1	700
P <sub>4</sub>	L + δ ⇌ TlBr + TlTe	42	56.5	1.5	570
P <sub>5</sub>	L + TlTe ⇌ TlBr + Tl <sub>2</sub> Te <sub>3</sub>	34.5	64.5	~1	505
P <sub>6</sub> *	L + TlBr ⇌ Tl <sub>II</sub> + δ	~100	—	—	573
m <sub>1</sub> (m' <sub>1</sub> )	L <sub>3</sub> ⇌ L <sub>1</sub> + δ(α*)	69.5(95)	30.5(5)	—	681
m <sub>2</sub> (m' <sub>2</sub> )	L <sub>2</sub> ⇌ L <sub>1</sub> + TlBr	51(99)	—	49(~1)	732
m <sub>3</sub> (m' <sub>3</sub> )	L <sub>2</sub> ⇌ L <sub>3</sub> + TlBr	47(4)	6(92)	47(4)	730
C(C')	L <sub>2</sub> + L <sub>3</sub> ⇌ Tl <sub>5</sub> Te <sub>2</sub> Br(d)	52.5(65)	5(28)	42.5(7)	750
M <sub>1</sub> (M' <sub>1</sub> )	L <sub>2</sub> ⇌ L <sub>1</sub> + TlBr + δ	52.5(~100)	1.5	46	728
M <sub>2</sub> (M' <sub>2</sub> )	L <sub>2</sub> ⇌ L <sub>3</sub> + TlBr + δ	50(52)	6(43)	44(5)	715
M <sub>3</sub> *	L <sub>3</sub> + d ⇌ L <sub>1</sub> + α	~69	30.5	~0.5	682
C <sub>t</sub> (C' <sub>t</sub> ; C <sub>t</sub> *)	L <sub>2</sub> + L <sub>3</sub> ⇌ L <sub>1</sub> + δ	54(68; ~100)	4(27)	42(5)	745

**Table 2.** Univariant equilibria in the Tl–TlBr–Te system

Curve in Fig. 7	Equilibrium	Temperature range, K
$e_2E_1$	$L \rightleftharpoons Tl_2Te_3 + Te$	497–492
$e_3M_1$	$L \rightleftharpoons TlBr + \delta$	730–728
$e_3M_2$	$L \rightleftharpoons TlBr + \delta$	730–715
$M'_2P_4$	$L \rightleftharpoons TlBr + \delta$	715–568
$P_1P_4$	$L + \delta \rightleftharpoons TlTe$	573–570
$P_4P_5$	$L \rightleftharpoons \delta + TlTe$	568–505
$P_2P_5$	$L + TlTe \rightleftharpoons Tl_2Te_3$	508–505
$P_5E_1$	$L \rightleftharpoons Tl_2Te_3 + Te$	505–492
$e_4^*E_1$	$L \rightleftharpoons TlBr + Te$	720–492
$m_2M_1(m_2^*M_1^*)$	$L_2 \rightleftharpoons L_1 + TlBr$	732–728
$C_tM_1(C_t^*M_1^*)$	$L_1 + L_2 \rightleftharpoons \delta$	745–728
$C_tM_3(C_t^*M_3^*)$	$L_1 + L_3 \rightleftharpoons \delta$	745–682
$m_3M_2(m_3'M_2')$	$L_2 \rightleftharpoons L_3 + TlBr$	730–715
$CC_t(C'C_t)$	$L_2 + L_3 \rightleftharpoons \delta$	750–745
$CM_2(C'M_2')$	$L_2 + L_3 \rightleftharpoons \delta$	750–715

$\delta$ -phase extends far beyond the TlBr–Tl<sub>2</sub>Te join toward excess tellurium, appearing as a broad continuous band representing the Tl<sub>5</sub>Te<sub>3</sub>-based berthollide (34.5–38 at % Te [20]) in the Tl–Te diagram.

The dominant role in the subsolidus phase relations (Fig. 3) is played by TlBr, the thermodynamically most stable compound in the Tl–Te–Br system. This compound forms stable tie lines with all the other phases but Tl<sub>5</sub>Te<sub>3</sub> and is a constituent of the three-phase fields Tl +  $\delta$  + TlBr, TlBr + TlTe +  $\delta$ , TlBr + TlTe + Tl<sub>2</sub>Te<sub>3</sub>, and TlBr + Tl<sub>2</sub>Te<sub>3</sub> + Te. The compound Tl<sub>5</sub>Te<sub>2</sub>Br and the  $\delta$ -phase based on this compound are in two-phase equilibria with TlBr, TlTe, and Tl.

It is convenient to examine phase equilibria along complicated joins (Figs. 4–6) simultaneously with the projection of the T–x–y diagram (Fig. 7).

**The [Tl<sub>2</sub>Br]–Tl<sub>2</sub>Te join** (Fig. 4) is characterized by an extensive three-liquid-phase field ( $L_1 + L_2 + L_3$ , ~10–70 mol % Tl<sub>2</sub>Te), which borders the two-liquid-phase fields  $L_1 + L_2$  and  $L_2 + L_3$  ( $L_1$ ,  $L_2$ , and  $L_3$  are liquid solutions based on thallium metal, TlBr, and tellurides, respectively). The DTA profiles for the alloys from this join indicate up to four or even five thermal events. The horizontal lines at 505 and 575 K in Fig. 4 are due to the polymorphic transition and melting of thallium. The lines at 728 and 745 K represent a four-phase monotectic equilibrium ( $M_1$ ) and a four-phase syntetic equilibrium ( $C_t$ ), respectively (Figs. 4, 7, Table 1). Below the solidus line, this join crosses the following four phase fields: Tl<sub>1</sub> +  $\alpha$ , Tl<sub>1</sub> +  $\alpha$  +  $\delta$ , Tl<sub>1</sub> +  $\delta$ , and Tl<sub>1</sub> + TlBr +  $\delta$ .

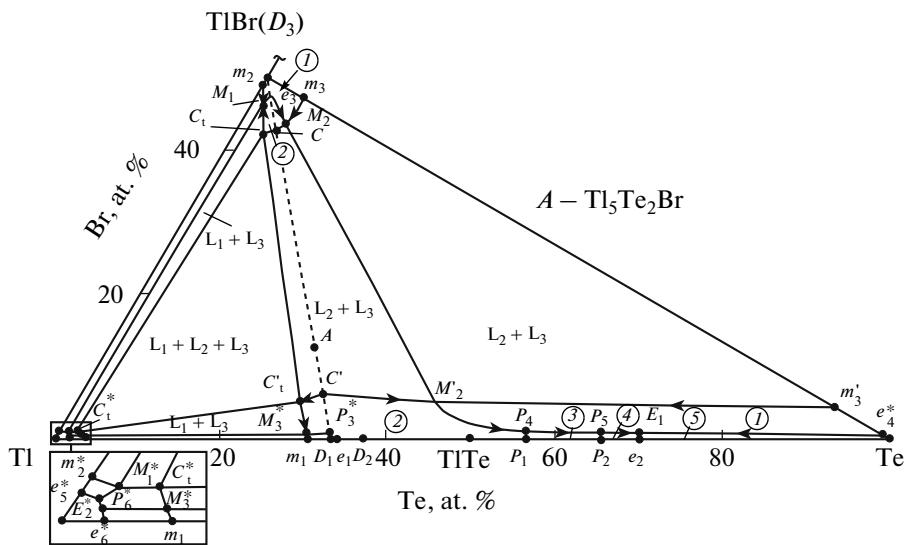
**The Tl<sub>5</sub>Te<sub>2</sub>Br–Te join** (Fig. 5) illustrates the phase equilibria in the TlBr–Tl<sub>2</sub>Te–Te composition region. Below the solidus, it crosses the following five phase fields  $\delta$ ,  $\delta + TlBr$ ,  $\delta + TlBr + TlTe$ , TlBr + Tl<sub>2</sub>Te<sub>3</sub> + Te, and Tl<sub>2</sub>Te<sub>3</sub> + TlBr + Te. This is in full agreement with the subsolidus phase diagram presented in Fig. 3. The data obtained for this join prompted us to refine primary crystallization and phase separation fields, univariant equilibrium curves, and the coordinates of some nonvariant points in the Tl–TlBr–Te diagram (Fig. 7, Tables 1, 2).

The liquidus line along the Tl<sub>5</sub>Te<sub>2</sub>Br–Te join consists of the two curves corresponding to the primary crystallization of TlBr and the  $\delta$ -phase. Two liquid phases ( $L_1 + L_2$ ) coexist in the composition range from 40 to 100 mol % Tl<sub>5</sub>Te<sub>2</sub>Br. The primary crystallization of the  $\delta$ -phase from this two-phase melt takes place between 82 and 100 mol % Tl<sub>5</sub>Te<sub>2</sub>Br; the primary crystallization of TlBr, in the composition range of ~40–82 mol % Tl<sub>5</sub>Te<sub>2</sub>Br. The total width of the TlBr primary crystallization field is ~3–82 mol % Tl<sub>5</sub>Te<sub>2</sub>Br (Fig. 5).

**Tl<sub>2</sub>Te–[TlTeBr] join** (Fig. 6). The phase equilibria along this join are qualitatively similar to those for the Tl<sub>5</sub>Te<sub>2</sub>Br–Te join. This is due to the fact these joins cross the same phase fields of the T–x–y diagram. The liquidus consists of the TlBr and  $\delta$ -phase primary crystallization curves (Fig. 6). Well-defined univariant equilibrium curves ( $M'_2P_4$ ,  $P_4P_5$ ,  $P_5E_1$ ) and nonvariant equilibrium points ( $M_2$ ,  $P_4$ ,  $P_5$ ,  $E_1$ ) can be seen in the phase diagram for this join (Tables 1, 2).

**The liquidus surface for the Tl–TlBr–Te system** (Fig. 7) consists of the five fields corresponding to the primary crystallization of TlBr,  $\delta$ -phase, TlTe, Tl<sub>2</sub>Te<sub>3</sub>, and Te. The liquidus surfaces of Tl<sub>2</sub>Te ( $\alpha$ ) and elementary thallium are degenerate.

A specific feature of the Tl–TlBr–Te system is that it has extensive liquid phase separation fields made up by the following phases: liquid based on thallium ( $L_1$ ); liquid based on TlBr ( $L_2$ ); and liquid consisting of the  $\delta$ -phase, tellurides, and elementary tellurium ( $L_3$ ). These fields occupy over 90% of the Tl–TlBr–Te concentration triangle. The system has an extensive three-liquid-phase field,  $C_tC'C_t^*$  (Fig. 7), which is sur-



**Fig. 7.** Projection of the liquidus surface of the Tl–TlBr–Te diagram. Primary crystallization fields: (1) TlBr, (2)  $\delta$ -phase based on  $Tl_5Te_2Br$ , (3) TlTe, (4)  $Tl_2Te_3$ , and (5) Te. The dashed line shows the TlBr– $Tl_2Te$  pseudobinary join.

rounded by two-liquid-phase fields. The  $C_tC'_tC_t^*$  triangle indicates the nonvariant syntectic equilibrium  $L_1 + L_2 + L_3 \rightleftharpoons \delta$  (Table 1). The formation of the three-liquid-phase field is due to the presence of extensive liquid/liquid phase separation fields on the sides of the concentration triangle of the Tl–TlBr– $Tl_2Te$  subsystem ( $m_1m_1^*, m_2m_2^*, CC'$ ). Hereafter, stars label degenerate points.

The liquid/liquid phase separation fields  $CC'$  and  $m_3m_3^*$  in the TlBr– $Tl_2Te$  and TlBr–Te pseudobinary systems jut out into the TlBr– $Tl_2Te$ –Te subsystem to form a broad continuous phase separation band,  $L_2 + L_3$ . The eutectic curve, which originates from the point  $e_3$ , crosses this phase separation field. The horizontal line  $M_2M_2'$ , which represents a nonvariant monotectic equilibrium, appears as a result (Table 1).

Phase crystallization in the phase separation fields occurs via nonvariant and univariant monotectic and syntectic reactions (Fig. 7, Tables 1, 2).

The types of nonvariant equilibria and the coordinates of the corresponding points are presented in Table 1. The temperature ranges of the univariant equilibria are listed in Table 2.

The results of emf measurements in cell (1) for TlBr– $Tl_2Te$ –Te samples, which are fully consistent with the subsolidus phase relations (Fig. 3), enabled us to calculate thermodynamic functions of the ternary compound  $Tl_5Te_2Br$ . Since the temperature dependence of emf was linear, the emf data were fitted by least squares [30] to the equation  $E = a + bT \pm tS_E(T)$  [31] (Table 3). We found that, within each of the three-phase fields TlBr–TlTe– $\delta$ , TlBr–TlTe– $Tl_2Te_3$ , and TlBr– $Tl_2Te_3$ –Te, emf is independent of the alloy composition. In the last two fields, the emf value is equal, within  $\pm 3$  mV, to that reported for pure TlTe and  $Tl_2Te_3$ , respectively [29]. Firstly, this is evidence of the

**Table 3.** Emf as a function of temperature over the 300–430 K range for cell (1)

Phase field in Fig. 3	$E$ (mV) = $a + bT \pm 2\left[S_E^2/n + S_E^2(T_i - \bar{T})^2 / \sum(T_i - \bar{T})^2\right]^{1/2}$
$Tl_5Te_2Br + TlBr + TlTe$	$435.5 + 0.003T \pm 2\left[1.70/22 + 5.3 \times 10^{-5}(T - 360.4)^2\right]^{1/2}$
$TlBr + TlTe + Tl_2Te_3$	$428.5 + 0.032T \pm 2\left[1.72/22 + 4.7 \times 10^{-5}(T - 361.8)^2\right]^{1/2}$
$TlBr + Tl_2Te_3 + Te$	$446.5 + 0.048T \pm 2\left[0.92/22 + 2.8 \times 10^{-5}(T - 361.8)^2\right]^{1/2}$

**Table 4.** Standard integrated thermodynamic function of the compounds Tl<sub>5</sub>Te<sub>2</sub>Br, TlBr, and TlTe

Compound	$-\Delta G_{298}^0$	$-\Delta H_{298}^0$	$S_{298}^0$
	kJ/mol		J/(mol K)
TlBr [32]	$167.4 \pm 0.6$	$172.7 \pm 0.7$	$122.6 \pm 0.2$
TlTe [29]	$44.5 \pm 0.4$	$43.9 \pm 0.5$	$115.9 \pm 1.6$
Tl <sub>5</sub> Te <sub>2</sub> Br	$340.6 \pm 1.6$	$344.5 \pm 2.7$	$483.4 \pm 6.2$

reversibility of cell (1). Secondly, this corroborates our data indicating small extents of solid solution in TlTe and Tl<sub>2</sub>Te<sub>3</sub> in the Tl–TlBr–Te system.

Using familiar thermodynamic relationships and the equations for emf as a function of temperature for the TlBr–Tl<sub>5</sub>Te<sub>2</sub>Br–TlTe three-phase field (Table 3), we calculated the following relative molar functions of thallium at 298 K:

$$\overline{\Delta G}_{\text{Tl}} = -(42.11 \pm 0.10) \text{ kJ/mol};$$

$$\overline{\Delta H}_{\text{Tl}} = -(42.02 \pm 0.51) \text{ kJ/mol};$$

$$\overline{\Delta S}_{\text{Tl}} = 0.29 \pm 1.40 \text{ kJ/(mol K)}.$$

According to the solid-phase equilibrium diagram (Fig. 3), these functions are thermodynamic characteristics of the following potential-forming reaction [28]:



Based on this equation, the standard thermodynamic functions of formation of Tl<sub>5</sub>Te<sub>2</sub>Br were calculated as

$$\Delta Z^0(\text{Tl}_5\text{Te}_2\text{Br}) = 2\overline{\Delta Z}_{\text{Tl}} + 2\Delta Z^0(\text{TlTe}) + \Delta Z^0(\text{TlBr}),$$

where  $\Delta Z - \Delta G$ , or  $\Delta H$ , and the standard entropy was calculated via the equation

$$\begin{aligned} &S^0(\text{Tl}_5\text{Te}_2\text{Br}) \\ &= 2\overline{\Delta S}_{\text{Tl}} + 2S^0(\text{Tl}) + S^0(\text{TlBr}) + 2S^0(\text{TlTe}). \end{aligned}$$

In these calculations we used our own  $\overline{\Delta Z}_{\text{Tl}}$  data, the standard thermodynamic functions of formation of TlBr [32] and TlTe [29] (Table 4), and the standard entropy of thallium [32].

The results of these calculations are presented in Table 4. Errors were determined by the error accumulation method.

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