

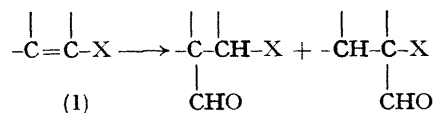
The Hydroformylation Products of Acrylonitrile

By Y. ONO,* S. SATO, M. TAKESADA, and H. WAKAMATSU

(Central Research Laboratories, Ajinomoto Co., Inc., Suzuki-cho, Kawasaki, Japan)

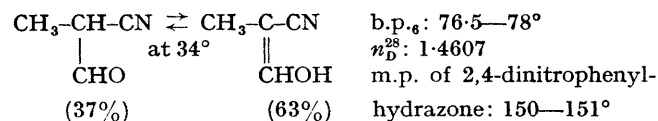
Summary The product of the catalytic hydroformylation of acrylonitrile with dicobalt octacarbonyl in methanol solution contained a new compound, α -formylpropionitrile.

THE catalytic hydroformylation of olefins of type (1) generally affords two isomers:



Acrylonitrile has been claimed as a unique exception, giving only β -formylpropionitrile.¹ As a result of a re-investigation, both isomeric aldehydes have been isolated from the reaction product of catalytic hydroformylation with dicobalt octacarbonyl in methanol (see Table for the reaction products). The α -formyl isomer is a new compound; the structure was determined by spectrometric methods.

The n.m.r. and i.r. spectra of α -formylpropionitrile show that the compound exists as a tautomeric mixture:



In methanol solution, the i.r. band at 1730 cm^{-1} , attributed to the formyl group, is observed at first, but disappears completely after 30 min. The ^1H n.m.r. signal of the formyl group behaves similarly to the i.r. $\text{C}=\text{O}$ band,

and the signal due to methoxy-protons (τ 6.7 doublet, J 10 Hz) appears and increases in intensity.

Product	Yield (%)	Product	Yield (%)
$\text{OHC}\cdot\text{CH}_2\cdot\text{CH}_2\cdot\text{CN}$	10.3	$\text{CH}_3\cdot\text{CH}_2\cdot\text{CO}_2\text{CH}_3$	0.3
$(\text{CH}_3\text{O})_2\cdot\text{CH}\cdot\text{CH}_2\cdot\text{CH}_2\cdot\text{CN}$	70.6	$\text{HOCH}_2\cdot\text{CH}_2\cdot\text{CH}_2\cdot\text{CN}^a$	0.5
$\text{CH}_3\cdot\text{CH}\cdot\text{CN}$	7.8	$\text{CH}_3\cdot\text{CH}_2\cdot\text{CH}(\text{OCH}_3)_2$	0.3
$\begin{array}{c} \text{CHO} \\ \\ \text{CH}_3\cdot\text{CH}\cdot\text{CN} \end{array}$	trace	$\begin{array}{c} \text{CH}_3 \\ \\ \text{NC}\cdot\text{CH}\cdot\text{CH}_2\cdot\text{CH}_2\cdot\text{CN} \end{array}$	1.4
$\begin{array}{c} \text{CH}(\text{OCH}_3)_2 \\ \\ \text{CH}_3\cdot\text{CH}_2\cdot\text{CN}^b \end{array}$	3.4	$\begin{array}{c} \text{CH}_3\cdot\text{CH}\cdot\text{CN} \\ \\ \text{CH}_2\text{OH} \end{array}$	1.4
$\begin{array}{c} \text{CH}_3\cdot\text{CH}\cdot\text{CN} \\ \\ \text{CO}_2\text{CH}_3 \end{array}$	0.9		0.3

Initial acrylonitrile concentration: 3 M; catalyst concentration: 1.2 g/l as cobalt; initial synthesis gas ($\text{CO}:\text{H}_2 = 1:1$) pressure: 250 kg/cm²; reaction temperature: 130°; solvent: methanol; Yields: based on acrylonitrile charged.

α -Formylpropionitrile polymerises spontaneously at room temperature to yield a clear glutinous material. On heating, the polymer easily depolymerises to give the monomer quantitatively. This polymer, on the basis of its i.r. and n.m.r. spectra, is considered to have a noncyclic structure. The molecular weight (osmometric, CHCl_3) was 244 (required value for the trimer is 249).

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¹ J. Kato, H. Wakamatsu, T. Komatsu, Y. Iwanaga, and T. Yoshida, *J. Chem. Soc. Japan, Ind. Chem. Sect.*, 1961, **64**, 2142.

² A. Takamizawa, K. Ikawa, and M. Narisada, *J. Pharm. Soc. Japan*, 1958, **78**, 632.

³ J. Kato, T. Ito, Y. Yabe, Y. Iwanaga, and T. Yoshida, *J. Chem. Soc. Japan, Ind. Chem. Sect.*, 1962, **65**, 184.