

**A Dynamic Kinetic Resolution of Allyl Alcohols by the Combined Use of Lipases and [VO(OSiPh<sub>3</sub>)<sub>3</sub>]\*\***

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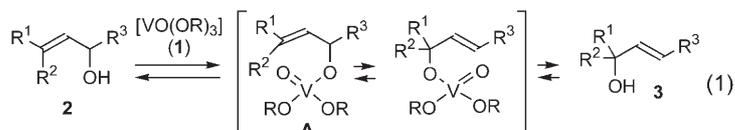
The lipase-catalyzed dynamic kinetic resolution (DKR) of racemic alcohols has drawn increasing attention over the last few years. The DKR protocol combines the lipase-catalyzed kinetic resolution (KR) of racemic alcohols<sup>[1]</sup> with an in situ racemization of the less reactive enantiomers, thus producing optically enriched esters in up to quantitative yields,<sup>[2–4]</sup> whereas the original KR has the inherent limitation of 50% product yield at best. In previously reported DKRs, ruthenium complexes were used as effective catalysts to bring about the racemization of optically active alcohols through oxidation/reduction reactions. Similarly, the combined use of lipases with other transition-metal-based racemization catalysts has the potential to produce diverse DKR methods. However, although some rhodium, iridium, ruthenium, and aluminum complexes are known to catalyze the racemization of alcohols,<sup>[5]</sup> only a few have proven to be compatible with enzymatic reactions.<sup>[5a,6]</sup>

Optically enriched allyl alcohols and their derivatives are especially important as useful intermediates in the synthesis of natural and non-natural compounds.<sup>[7]</sup> Therefore, their asymmetric synthesis has been extensively investigated, with much of the attention focused on the transition-metal-catalyzed KR and DKR of allyl alcohols and their esters<sup>[8,9]</sup> and the asymmetric reduction of enones.<sup>[10,11]</sup> From the viewpoint of the synthetic utility of the allyl alcohols as well as the extension of the lipase-catalyzed DKR methodology, we report herein a very different DKR of allylic alcohols by the combination of lipases with [VO(OSiPh<sub>3</sub>)<sub>3</sub>].<sup>[12]</sup>

It has been known for more than three decades that the oxovanadium(v) compounds, [VO(OR)<sub>3</sub>] (**1**), catalyze the

interconversion of allylic alcohols (**2** and **3**) through the formation of the allyl vanadates **A** [Eq. (1)].<sup>[13]</sup>

However, because the reactions are usually performed at high temperatures (150–170 °C) and afford thermodynamic



mixtures of two regioisomers (**2** and **3**), this isomerization has found limited application.<sup>[14,15]</sup> If these vanadium-catalyzed isomerization reactions could be combined with the lipase-catalyzed KR, a new DKR method would be established by virtue of the high enantio- and chemoselective abilities of the lipases.<sup>[16]</sup> To examine the feasibility of this idea, a lipase-catalyzed KR of (±)-**2a** was examined first without and then with a catalytic amount of the stable compound, [VO(OSiPh<sub>3</sub>)<sub>3</sub>] (**1a**).

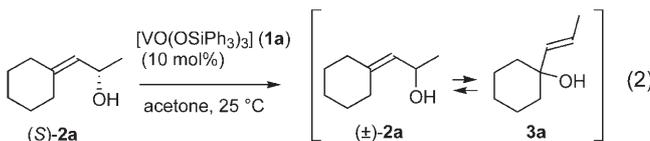
First, after screening a number of commercially available lipases and organic solvents, we found that ordinary KR took place effectively. For instance, *Candida antarctica* lipase fr.B (CAL-B, Roche Diagnostics) and the acyl donor ethoxyvinyl acetate<sup>[17]</sup> (**4a**, 2 equiv) in acetone at 25 °C for 21 h completed the resolution to give (*R*)-**5a** (92% *ee*, 51% yield) and (*S*)-**2a** (97% *ee*, 49% yield) (Table 1, entry 1).

**Table 1:** KR and DKR of (±)-**2a**.<sup>[a]</sup>

Entry	<b>4</b>	<b>1a</b>	<i>t</i>	( <i>R</i> )- <b>5a</b> <sup>[b]</sup>	( <i>S</i> )- <b>2a</b> <sup>[b]</sup>	<b>3a</b>
		[mol %]	[h]	<i>ee</i> [%]	<i>ee</i> [%]	Yield [%]
1	<b>4a</b>	–	21	92	97	–
				51 <sup>[c]</sup>	49 <sup>[c]</sup>	–
2	<b>4a</b>	10	16	99	5	29 <sup>[d]</sup>
				66 <sup>[d]</sup>	5 <sup>[d]</sup>	29 <sup>[d]</sup>
3	<b>4a</b>	10	60	98	–	< 5 <sup>[d]</sup>
				95 <sup>[c]</sup>	trace	< 5 <sup>[d]</sup>
4	<b>4b</b>	10	72	93	–	6 <sup>[d]</sup>
				89 <sup>[c]</sup>	< 5 <sup>[d]</sup>	6 <sup>[d]</sup>

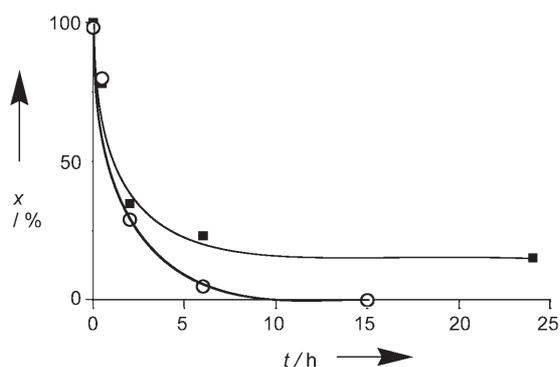
[a] The reaction was carried out as stated in the text. [b] The optical purities of **2a** and **5a** were determined by GC with a chiral column, TCI Chiraldex G-TA. The absolute stereochemistry of the recovered **2a** was determined to be *S* by the modified Mosher method, and thereby that of **5a** to be *R*. [c] Yield of isolated product after SiO<sub>2</sub>-column chromatography. [d] Yield based on <sup>1</sup>H NMR spectroscopic data.

Next, **1a** in acetone was found to effect 1,3-transposition at 25 °C. The reaction of (*S*)-**2a** (98% *ee*) with **1a** (10 mol%) reached thermodynamic equilibrium after about 12 h to give a mixture of (±)-**2a** and **3a** (15:85), while the racemization of (*S*)-**2a** proceeded [Eq. (2)] (Figure 1).



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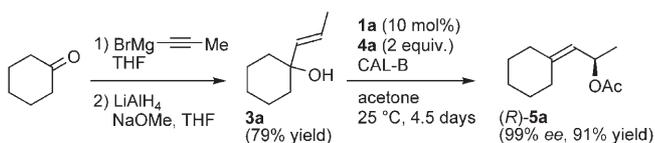


**Figure 1.** Time course of the isomerization of (*S*)-**2a** (98% *ee*) catalyzed by **1a** in acetone at 25°C. ■ Mol ratio **2a**/(**2a** + **3a**), ○ optical purity of (*S*)-**2a**.

We then investigated the DKR of **2a** by the combined use of CAL-B and **1a**. A mixture of **2a**, **4a** (2 equiv), **1a** (10 mol%), and CAL-B was stirred in anhydrous acetone at 25°C. After 16 h, a mixture of (*R*)-**5a** (99% *ee*, 66% yield), (*S*)-**2a** (5% *ee*, 5% yield), and **3a** (29% yield) was obtained (Table 1, entry 2). These results indicated that the lipase and **1a** had little adverse effect on each other. Prolonged stirring for 2.5 days resulted in the conversion of **3a** into (*R*)-**5a** (98% *ee*, 95% yield) (Table 1, entry 3). The use of vinyl acetate (**4b**, 2 equiv), currently the most popular acyl donor, also brought about a similar DKR that produced (*R*)-**5a** (93% *ee*, 89% yield) after 3 days (Table 1, entry 4), although its optical and chemical yields were slightly lower than those obtained using **4a** (Table 1, entry 3). In these reactions, the formation of the acetate of the tertiary alcohol **3a** was not observed, which was expected from the high chemoselectivity of the lipase-catalyzed reactions.<sup>[16]</sup>

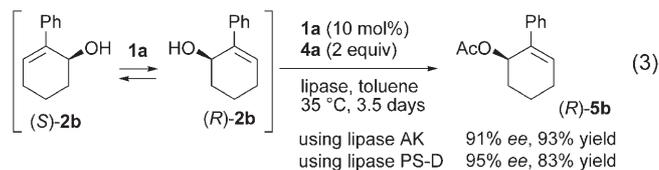
The preparation of the ester (*R*)-**5a** from the tertiary alcohol **3a** is a unique feature of this DKR protocol. The alcohol, which is readily available by the alkylation of cyclohexanone followed by reduction,<sup>[18]</sup> can be converted into (*R*)-**5a** (99% *ee*, 91% yield) under the same conditions as entry 3 of Table 1 (Scheme 1).<sup>[19]</sup>

This DKR method was also effective for the cyclic allylic alcohol ( $\pm$ )-**2b**. In this case, both *Pseudomonas fluorescens* lipase (AK, Amano Enzyme) and *Burkholderia cepacia*



**Scheme 1.** Preparation of **3a** and its conversion into (*R*)-**5a** by DKR.

lipase immobilized on diatomaceous earth (PS-D, Amano Enzyme) in toluene was suitable for ordinary KR, and DKR using these lipases with **1a** produced (*R*)-**5b** (91–95% *ee*) in 83–93% yield [Eq. (3)].<sup>[20,21]</sup> Although a related DKR of the



racemic acetate ( $\pm$ )-**5b**, in which the lipase-catalyzed hydrolysis and the palladium(II)-catalyzed racemization were combined to yield optically enriched **2b** (96% *ee*, 81% yield), was previously reported, the reaction took 19 days for completion.<sup>[22]</sup>

The DKR protocol was successfully applied to other racemic secondary alcohols ( $\pm$ )-**2c–g** as well as the tertiary alcohol **3e** with either **4a** or **4b** (Table 2). All reactions were carried out at around room temperature to produce the esters

**Table 2:** DKR of ( $\pm$ )-**2** and **3** to give (*R*)-**5**.<sup>[a]</sup>

Entry	Alcohol	<b>4</b>	Lipase	Solvent	<i>T</i> [°C]	<i>t</i> [days]	<b>5</b> <sup>[b]</sup>	<i>ee</i> [%]	Yield [%]
1		<b>4a</b>	CAL-B	acetone	25	2		97 <sup>[c]</sup>	88
2		<b>4b</b>	CAL-B	acetone	25	2		98 <sup>[c]</sup>	94
3		<b>4a</b>	CAL-B	acetone	10	2		97 <sup>[c]</sup>	88
4		<b>4b</b>	CAL-B	acetone	10	2		98 <sup>[c]</sup>	80
5		<b>4a</b>	CAL-B	acetone	25	3		99 <sup>[d]</sup>	91
6		<b>4b</b>	CAL-B	acetone	25	3		99 <sup>[d]</sup>	85
7		<b>4a</b>	CAL-B	acetone	25	4		98 <sup>[d]</sup>	93
8		<b>4b</b>	CAL-B	acetone	25	4		99 <sup>[d]</sup>	93
9		<b>4a</b>	PS-D	toluene	35	2		97 <sup>[e]</sup>	91
10		<b>4b</b>	PS-D	toluene	35	2		99 <sup>[e]</sup>	96
11	( $\pm$ )- <b>2g</b> R = C≡CSiMe <sub>3</sub>	<b>4a</b>	PS-D	toluene	35	4	( <i>R</i> )- <b>5g</b> : R = C≡CSiMe <sub>3</sub>	91 <sup>[c]</sup>	81

[a] The reaction was carried out as stated in the text. [b] Yield of isolated product after SiO<sub>2</sub>-column chromatography. [c] Optical purity was determined by HPLC with a Daicel Chiralcel OD-H column (for **5c** and **5g**) or a Daicel Chiralpak AD-H column (for **5d**), after conversion into the corresponding alcohol **2**. [d] Optical purity was determined by GC with a chiral column, TCI Chiraldex G-TA, after conversion into the corresponding alcohol **2e**. [e] Optical purity was determined by HPLC with a Daicel Chiralcel OD-H column.

(*R*)-**5c–g** with 91–99% *ee* in 80–96% yields, which demonstrates the similar high efficacy of both **4a** and **4b**. The use of ethoxyvinyl esters, in particular, will enable us to apply the DKR method to the domino-type reactions that we recently developed.<sup>[3,17]</sup> Among the products, (*R*)-**5g** was reported to be a key synthetic intermediate of medicinally important

compounds.<sup>[23]</sup> It was previously prepared by the ordinary KR of ( $\pm$ )-**2g** to give (*R*)-**5g** and (*S*)-**2g**, followed by Mitsunobu reaction of the mixture. Although the enantioselectivity of the KR was excellent (99% *ee* for both products), the Mitsunobu inversion suffered partial racemization to give (*R*)-**5g** with 88% *ee*.<sup>[23a]</sup> Our DKR method produced (*R*)-**5g** (91% *ee*, 81% yield) directly (Table 2, entry 11).

In conclusion, we have shown that the combination of the oxovanadium compound **1a** with lipases produces a novel DKR process with excellent enantiomer resolution and chemical yields. The 1,3-transposition of allyl alcohols was catalyzed by **1a** and resulted in a thermodynamic equilibrium of two regioisomers, which underwent highly enantio- and chemoselective esterification under the action of the lipases. Because the **1a**-catalyzed 1,3-transposition reactions are not very sensitive to oxygen and moisture, this DKR method offers the advantage of a facile experimental procedure without the need for special apparatus.<sup>[24]</sup> Furthermore, it features a unique preparation of optically active esters of secondary alcohols from the corresponding ketones via the readily available tertiary alcohols; this synthesis is not attainable by existing DKRs with ruthenium complexes.

### Experimental Section

Typical procedure: ( $\pm$ )-**2a** (50 mg, 0.36 mmol), **4a** (93 mg, 0.71 mmol), **1a** (32 mg, 0.036 mmol), CAL-B (150 mg), and anhydrous acetone (4 mL) were added to a round-bottomed flask. The flask was sealed and the reaction mixture was stirred at 25 °C for 2.5 days. The reaction mixture was then filtered and concentrated in vacuo. The residue was purified by flash column chromatography on SiO<sub>2</sub> (hexane/Et<sub>2</sub>O, 20:1 to 2:1) to give (*R*)-**5a** as a colorless oil (62 mg, 95% yield, 98% *ee* (GC analysis with TCI chiraldex G-TA)). [ $\alpha$ ]<sub>D</sub><sup>20</sup> = +35.0 (*c* = 0.96, CHCl<sub>3</sub>); <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>):  $\delta$  = 1.26 (d, *J* = 7.0 Hz, 3H), 1.48–1.58 (m, 6H), 2.02 (s, 3H), 2.06–2.09 (m, 2H), 2.18–2.23 (m, 2H), 5.11 (br d, *J* = 9.0 Hz, 1H), 5.63 ppm (qd, *J* = 7.0, 9.0 Hz, 1H); <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>):  $\delta$  = 21.3, 21.5, 26.6, 27.7, 28.4, 29.4, 36.8, 67.4, 121.5, 144.1, 170.5 ppm; IR (KBr):  $\nu$  = 1715 cm<sup>-1</sup>; elemental analysis: calcd (%): C 72.49, H 9.95; found: C 72.26, H 9.89.

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- [20] The optical purity was determined by HPLC with a Daicel Chiralpak AD-H column;  $[\alpha]_{\text{D}}^{22} = +169$  ( $c = 1.0$ ,  $\text{CHCl}_3$ ) (lit:  $[\alpha]_{\text{D}}^{25} = -157$  ( $c = 0.57$ ,  $\text{CHCl}_3$ ) for (*S*)-**5b** with 96 % *ee*).<sup>[21]</sup>
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