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**One-pot hydrothermal synthesis of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite in HEPES buffer solution  
and catalytic activity for Suzuki reaction**

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**Graphical abstract**

**Highlights**

- Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite was made by a facile one-pot hydrothermal method.
- In-situ formed Pd/Fe<sub>3</sub>O<sub>4</sub> had excellent activity for various Suzuki reactions.
- In-situ formed Pd/Fe<sub>3</sub>O<sub>4</sub> was magnetically recoverable and recycled for ten runs.

**Abstract:** The Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite integrates versatile Pd nanocatalysts with magnetic separation, and has great potential in fine chemical and pharmaceutical synthesis. Its preparation usually involves multi-steps. Herein it was prepared via a facile one-pot hydrothermal synthesis in 4-(2-hydroxyethyl)-1-piperazineethanesulfonic acid (HEPES) buffer solution with the assistant of polyvinylpyrrolidone (PVP). HEPES plays multi-functions, particularly as a ligand to enhance the oxidation of Fe<sup>2+</sup> to Fe<sup>3+</sup> and as a buffer to control the pH value at slightly basic conditions (ca. 7.4) for the formation of crystalline Fe<sub>3</sub>O<sub>4</sub> phase via Fe<sup>2+</sup>/Fe<sup>3+</sup> co-precipitation. PVP works as a dispersant to prevent the particle from aggregation. The obtained Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite comprised uniform Pd

nanoparticles (ca. 5 nm) deposited on Fe<sub>3</sub>O<sub>4</sub> nanocrystals (ca. 15 nm). It exhibited excellent catalytic activity and stability for various Suzuki coupling reactions, and could be efficiently recovered with a magnet and recycled for at least 10 cycles without losing catalytic activity.

**KEYWORDS:**

A. magnetic materials; B. chemical synthesis; C. X-ray diffraction; D. catalytic properties

**1. Introduction**

Palladium (Pd) nanoparticles exhibit remarkable catalytic activities for carbon-carbon cross-coupling reactions (e.g. Suzuki, Heck and Sonogashira) [1-3], and have great potential in the synthesis of drugs and fine chemicals. However, they face inherent problems in catalyst agglomeration and separation, which usually result in the decrease in catalytic activity and life time. In order to overcome these drawbacks, many efforts have been devoted to magnetically recoverable Pd nanocatalysts [4-6], which combine the advantages of high catalytic activity of Pd nanocatalysts and easy separation of magnetic materials.

Magnetite (Fe<sub>3</sub>O<sub>4</sub>) is often used as support to make magnetic nanocatalysts due to its intrinsic magnetic property, good chemical stability and low toxicity. In the literature, synthesis of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocatalysts usually involves hazardous organic solvents and chemicals, harsh reaction conditions and multi-steps, e.g., deposit the Pd source onto the pre-formed Fe<sub>3</sub>O<sub>4</sub> support followed by decomposition or reduction of Pd precursors [7-13]. Therefore, it remains a great challenge to develop facile and rapid methods for the synthesis of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocatalysts [14].

In the present work, the Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite was prepared via a facile one-pot

hydrothermal synthesis in HEPES buffer solution. HEPES represents

4-(2-hydroxyethyl)-1-piperazineethanesulfonic acid (  ), which is

low-toxic and widely used as a buffer in cell culture. The obtained Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite exhibited excellent catalytic performance for various Suzuki coupling reactions, and could be efficiently recovered with a magnet and recycled for at least 10 cycles without losing its catalytic activity.

## 2. Experimental

The Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite was prepared via one-pot hydrothermal synthesis as follows: 0.0133 g of PdCl<sub>2</sub>·2H<sub>2</sub>O (0.075 mmol), 0.16 g of polyvinylpyrrolidone (PVP, M.W. =55,000) and 0.0149 g FeCl<sub>2</sub>·4H<sub>2</sub>O (0.075 mmol) were added into the solution of 10 mL of HEPES buffer solution (200 mmol/L, pH 7.40) in 2 mL of deionized water. After sonication for 2 min, the whole mixture was transferred to a 30 mL Teflon-lined stainless-steel autoclave and heated at 100 °C for 8 h. After cooling down to room temperature (r.t.), black particles were collected with a magnet, washed with deionized water and ethanol, and dried in a desiccator at r.t. All chemicals were of analytical grade from Sigma-Aldrich.

To investigate the influence of halide ions on the synthesis of Pd/Fe<sub>3</sub>O<sub>4</sub> composites, the same experimental procedure as described above was used except that 2 mL of deionized water was replaced with 2 mL of NaX (X = Cl, Br and I) aqueous solution (1 mol/L).

Suzuki reaction was carried out as follows: aryl halide (ArX, X=Br, I) (1.0 mmol), phenylboronic acid (1.5 mmol), tetrabutylammonium bromide (TBAB, 1 mmol), K<sub>2</sub>CO<sub>3</sub> (2 mmol), and Pd/Fe<sub>3</sub>O<sub>4</sub> nanocatalyst (1.5 mg, containing 0.5 mmol % Pd with regard to ArX)

were added into 9 mL of ethanol/H<sub>2</sub>O (v/v=1:2) solution. The whole mixture was refluxed at 86 °C for 0.5-1.5 h, and then cooled down to r.t. The product was extracted with diethyl ether for three times, and then dried with anhydrous Na<sub>2</sub>SO<sub>4</sub>. After being concentrated in a rotary evaporator, the product was finally purified by column chromatography using diethyl ether/petroleum ether as eluent, and identified by comparing their <sup>1</sup>H NMR spectra with standard data. For comparison, carbon-supported Pd nanoparticles (Pd/C) with 10 % of Pd content purchased from Sinopharm Chemical Reagent Co., Ltd. (Shanghai, China) were also used as catalysts for Suzuki reaction.

Powder X-ray diffraction (XRD) was carried out on a Bruker AXS D8 Discover (Cu K $\alpha$  = 1.5406 Å). Transmission electron microscopy (TEM) images and selected area electron diffraction (SAED) patterns were recorded on a Philips Tecnai G2 20 electron microscope operating at 200 kV. The energy-dispersive X-ray (EDX) analysis was performed on an Oxford Instruments INCA with a scanning range from 0 to 20 keV. The Pd content in Pd/Fe<sub>3</sub>O<sub>4</sub> nanocatalyst was analyzed by inductively coupled plasma mass spectrometry (ICP-MS, Agilent ICP-MS 7500ce). Magnetic properties were investigated on a SQUID magnetometer (Quantum Design MPMS) at 298 K.

### **3. Results and discussion**

#### *3.1. Characterization of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite*

The XRD pattern of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite showed diffraction peaks of both Pd (fcc) and magnetite crystals, which were well indexed in Fig. 1 according to standard diffraction data of Pd (JCPDS 05-0681) and Fe<sub>3</sub>O<sub>4</sub> (JCPDS 75-0033). No other peak was observed,

indicative of high purity of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocatalyst.

TEM images of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite (Fig. 2) revealed that spherical Pd nanoparticles of ca. 5 nm were well-dispersed on the surface of Fe<sub>3</sub>O<sub>4</sub> nanoparticles of ca. 15 nm. Its SAED pattern (Fig. 2a inset) featured many bright spots, indicating high crystallinity of the product. In consistent with the XRD result, the SAED pattern was features of both Pd (fcc) and Fe<sub>3</sub>O<sub>4</sub> crystals. The elemental composition of selected areas in TEM images was also determined by EDX spectrum (Fig. S1 in supporting information), confirming the presence of palladium, iron and oxygen. The Pd content in the Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite was 33.8 wt%, as determined by ICP-MS analysis.

The room-temperature magnetization curve of the Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite (Fig. 3) showed typical superparamagnetic characteristics, i.e., zero coercivity and no remanence on hysteresis. The saturated magnetization value was 41.3 emu·g<sup>-1</sup>. These magnetic properties are ideal for magnetic separation and recycling of the Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite. It can be easily separated from the solution with a normal magnet (see Fig. 3 inset), while avoid aggregation after removing the external magnet.

### 3.2. Effects of reaction components on the synthesis of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite

*HEPES*: The addition of HEPES is crucial for the one-pot formation of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite via hydrothermal treatment of the reaction mixture of FeCl<sub>2</sub>-PdCl<sub>2</sub>-HEPES-PVP-H<sub>2</sub>O. Under otherwise identical conditions except the absence of HEPES, no crystalline iron oxide phase except Pd crystals was formed (XRD shown in Fig. S2). The Pd crystals were formed via  $2\text{Fe}^{2+} + \text{Pd}^{2+} \rightarrow 2\text{Fe}^{3+} + \text{Pd}$ . HEPES may play multi-functions [15]: Firstly, it may reduce the redox potential of Fe<sup>3+</sup>/Fe<sup>2+</sup> by forming the

iron-HEPES complex, thus enhancing the oxidation of  $\text{Fe}^{2+}$  to  $\text{Fe}^{3+}$  by  $\text{Pd}^{2+}$  ions in the solution along with the inadvertent air. Such enhancing effects have been reported in Fenton oxidation processes for degradation of organic pollutants in waste water treatment with the assistance of different organic ligands (e.g., EDTA [16, 17], 5-sulfosalicylic acid [18] and citrate [19]). For example, the formation of Fe-EDTA complex reduces the standard redox potential of  $\text{Fe}^{3+}/\text{Fe}^{2+}$  from the conventional level of 0.77 V to 0.17 V [16], which is much lower than the standard redox potential of  $\text{Pd}^{2+}/\text{Pd}$  (0.915 V). Secondly, HEPES is a buffer to control the pH value of the reaction mixture at ca. 7.4.  $\text{Fe}_3\text{O}_4$  was formed by  $\text{Fe}^{2+}/\text{Fe}^{3+}$  co-precipitation under such slightly basic conditions, i.e.,  $\text{Fe}^{2+} + 2\text{Fe}^{3+} + 8\text{OH}^- \rightarrow \text{Fe}_3\text{O}_4 + 4\text{H}_2\text{O}$ . Thirdly, HEPES acts as an anchoring agent for depositing Pd nanoparticles onto  $\text{Fe}_3\text{O}_4$  by multiple functional groups (e.g., sulfonate, hydroxyl and amine groups or their derivatives). This is important for the formation of well-dispersed and stable Pd/ $\text{Fe}_3\text{O}_4$  nanocomposites, similar to the preparation of Pd nanoparticles supported on  $\text{Fe}_3\text{O}_4$ /amino acid nanocomposite [13].

*PVP:* PVP works as a dispersant in our synthesis system. Without the addition of PVP, Pd/ $\text{Fe}_3\text{O}_4$  composite with minor  $\gamma\text{-Fe}_2\text{O}_3$  (PDF No. 4-755) impurity was produced, as shown by XRD in Fig. 4. However, the resulting particles were severely agglomerated, as shown by TEM images in Fig. 5.

*Influence of halide ions:* It has been reported that various Pd nanostructures (e.g., nanosheets, nanobars, nanorods, concave tetrahedra, and a series of single-crystalline rhombic dodecahedral, cubic, and octahedral nanocrystals) could be synthesized with the assistance of halide ions, particularly  $\text{Br}^-$  and  $\text{I}^-$ , due to the selective interaction of halides

with different crystal facets that alters their surface energies and growth rate [20-22]. Therefore, the influence of halide ions was investigated in this work by adding 2 mmol of NaX (X= Cl<sup>-</sup>, Br<sup>-</sup> and I<sup>-</sup>) during the synthesis of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposites.

As observed in Fig. 6, the Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite synthesized with the addition of NaBr contained more uniform and well-dispersed Pd nanoparticles (ca. 5 nm) (b1-b3 in Fig. 6). In contrast, the Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposites synthesized with the addition of NaCl and NaI contained Pd nanoparticles with broader size distributions (5-10 nm and 5-20 nm, respectively). Some Pd nanorods and bigger polyhedral nanoparticles were also observed in Fig. 6c. The non-uniform shape and size distribution were unbeneficial for the uniform dispersion of Pd particles on the surface of Pd/Fe<sub>3</sub>O<sub>4</sub>, which was clearly revealed in Fig.6.

In comparison with the Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite synthesized in the absence of NaX, the Pd/Fe<sub>3</sub>O<sub>4</sub>r nanocomposite synthesized with the addition of NaBr has lower Pd content (23.9 wt% vs. 33.8 wt%). This could be due to the interaction of Br<sup>-</sup> with Pd nanoparticles, which prevents Pd from depositing on the surface of Fe<sub>3</sub>O<sub>4</sub>.

### 3.3. Catalytic performance of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite

As shown in Table 1, the Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite exhibited excellent catalytic activity for Suzuki cross-coupling reactions of phenylboronic acid with various aryl bromides (entries 1-3) and aryl iodides (entries 4–5). The isolated yield of the corresponding coupling products reached up to 92-98 % after reaction for 0.5-3 h at 86 °C. In comparison, carbon-supported Pd nanoparticles of similar particle size (~5 nm, Fig. S3) showed inferior catalytic activity for all reactions studied, particular for deactivated p-bromophenol (isolated yield: 93% vs. 30%

in entry 3). This implied that there were some synergistic effects between supported Pd nanocatalysts and  $\text{Fe}_3\text{O}_4$ . Similar synergistic effects between Pd and iron oxide for CO oxidation have been recently reported due to strong metal–support interactions in the literature [23]. It would be reasonable to expect stronger metal–support interactions in our Pd/ $\text{Fe}_3\text{O}_4$  nanocatalysts since both components were formed in one pot with intimate contact with each other. The stronger metal–support interactions prevent Pd nanoparticles from aggregating into inactive Pd black during reaction, which is crucial to form stable and recyclable magnetic nanocatalysts.

Suzuki coupling reaction of 4-iodophenyl methyl ether with phenylboronic acid was used as a model reaction to test the recyclability of the Pd/ $\text{Fe}_3\text{O}_4$  nanocatalyst under the same reaction conditions. The used Pd/ $\text{Fe}_3\text{O}_4$  nanocatalyst was first separated and recovered from the reaction mixture with a magnet, then washed with deionized water (4 mL $\times$ 3) and ethanol (4 mL $\times$ 3), and finally dried in vacuum for 24 h before re-use. As depicted in Fig. 7, the isolated yield of product was still 88% after ten reaction cycles (i.e., the ninth re-use of Pd/ $\text{Fe}_3\text{O}_4$  nanocatalyst). This demonstrated that the Pd/ $\text{Fe}_3\text{O}_4$  nanocatalyst was magnetically recoverable and had excellent catalytic activity and stability.

#### 4. Conclusions

A facile one-pot hydrothermal method has been developed to synthesize the Pd/ $\text{Fe}_3\text{O}_4$  nanocomposite in HEPES buffer solution (200 mmol/L, pH 7.40) with the assistant of PVP. The addition of HEPES was crucial for the formation of  $\text{Fe}_3\text{O}_4$  while PVP prevented the particles from aggregation. The obtained Pd/ $\text{Fe}_3\text{O}_4$  nanocomposite consisted of uniform Pd

nanoparticles (ca. 5 nm) deposited on Fe<sub>3</sub>O<sub>4</sub> nanocrystals (ca. 15 nm). It exhibited excellent catalytic activity and stability for various Suzuki coupling reactions, and could be efficiently recovered with a magnet and recycled for at least 10 times without losing its catalytic activity.

### **Acknowledgements**

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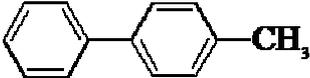
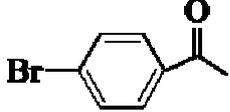
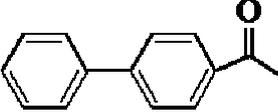
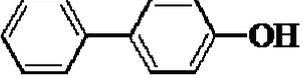
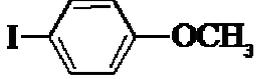
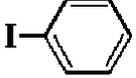
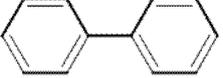
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**Table 1** Suzuki coupling reactions of phenylboronic acid with various aryl halides over different Pd nanocatalysts.

$$\text{X}-\text{C}_6\text{H}_4-\text{R} + \text{C}_6\text{H}_5-\text{B}(\text{OH})_2 \xrightarrow[\text{K}_2\text{CO}_3, \text{TBAB}, \text{EtOH}/\text{H}_2\text{O}]{\text{Catalyst}, 86\text{ }^\circ\text{C}} \text{C}_6\text{H}_5-\text{C}_6\text{H}_4-\text{R}$$

Entry	Substrates	Products	Time (h)	Isolated yield (%)	
				Pd/Fe <sub>3</sub> O <sub>4</sub>	Pd NPs
1			1.5	92	85
2			1.5	94	40
3			3	93	30
4			0.5	98	94
5			0.5	95	92

**Figures captions:**

**Fig. 1.** XRD pattern of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite.

**Fig. 2.** TEM images of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite. Inset in Fig. 2a is the SAED pattern.

**Fig. 3.** Magnetization curve of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite at 298 K.

**Fig. 4.** XRD pattern of Pd/Fe<sub>3</sub>O<sub>4</sub> composite prepared in the absence of PVP. Asterisk-marked peaks were assigned to minor  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> impurity (PDF No. 4-755) in the product.

**Fig. 5.** TEM images of the Pd/Fe<sub>3</sub>O<sub>4</sub> composite prepared in the absence of PVP.

**Fig. 6.** TEM images and corresponding particle size distributions of Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposites synthesized with the addition of different NaX salts. (a1-a3) NaCl, (b1-b3) NaBr and (c1-c3) NaI.

**Fig. 7.** Recyclability of the Pd/Fe<sub>3</sub>O<sub>4</sub> nanocomposite as catalyst for Suzuki coupling reaction of phenylboronic acid with 4-iodophenyl methyl ether.

**Fig. 1.**

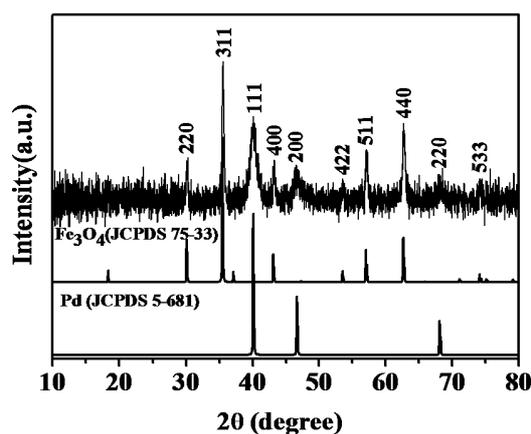


Fig. 2.

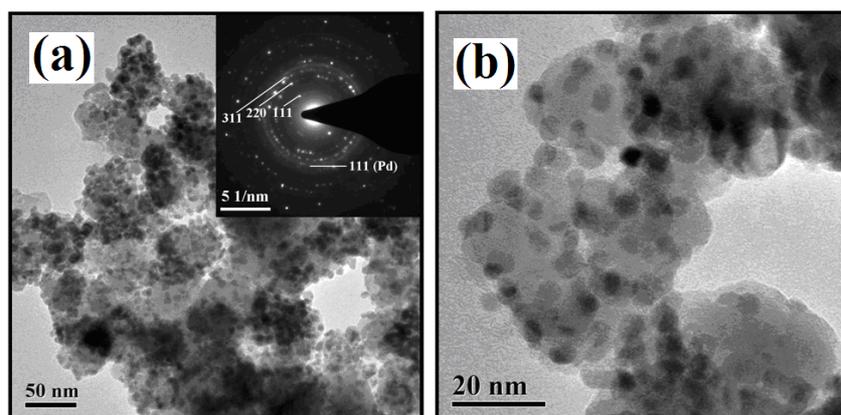


Fig. 3.

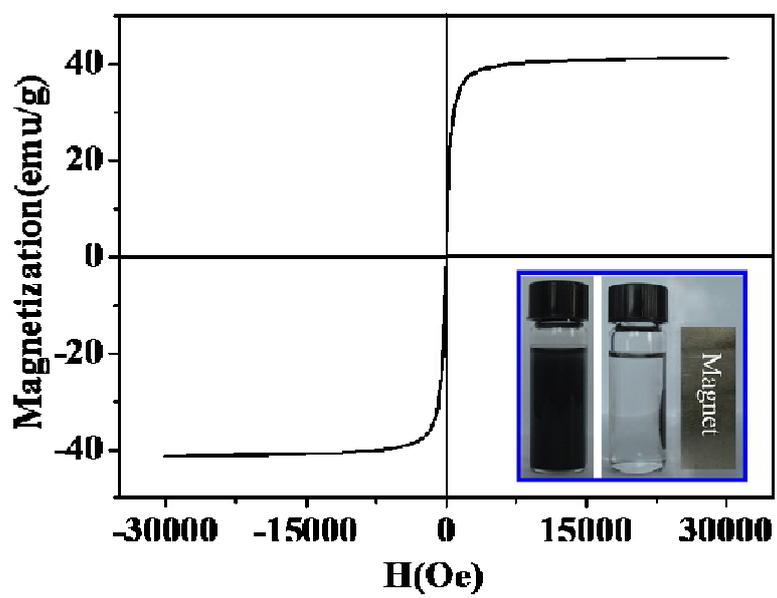


Fig. 4.

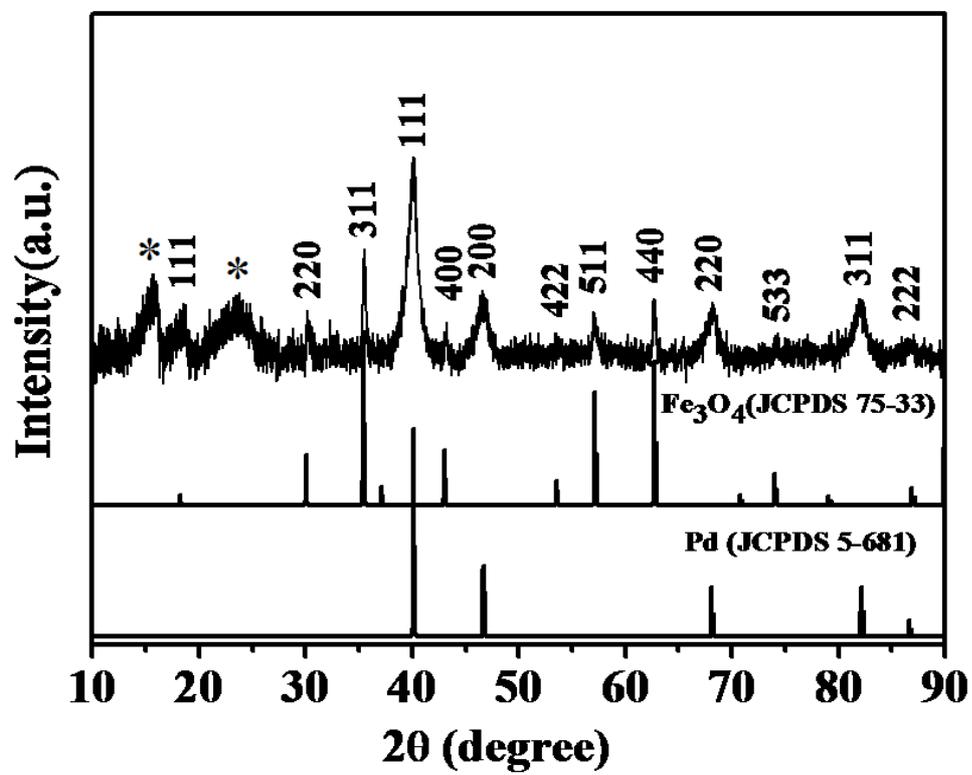


Fig. 5.

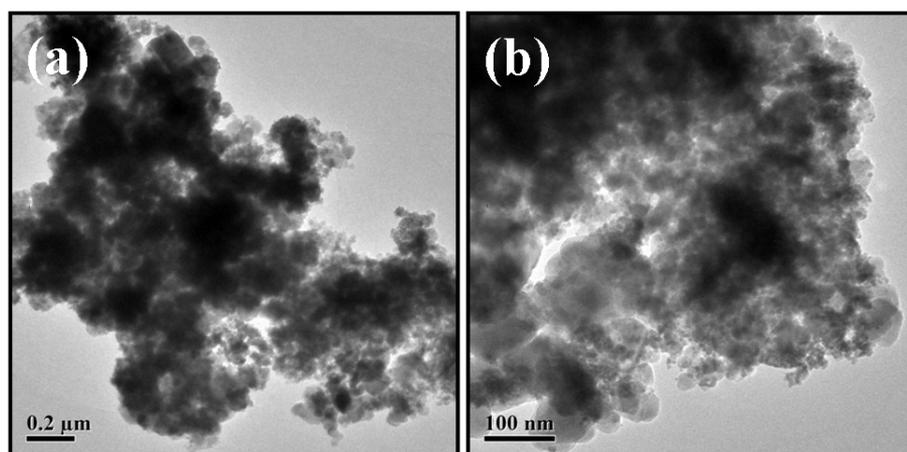


Fig. 6.

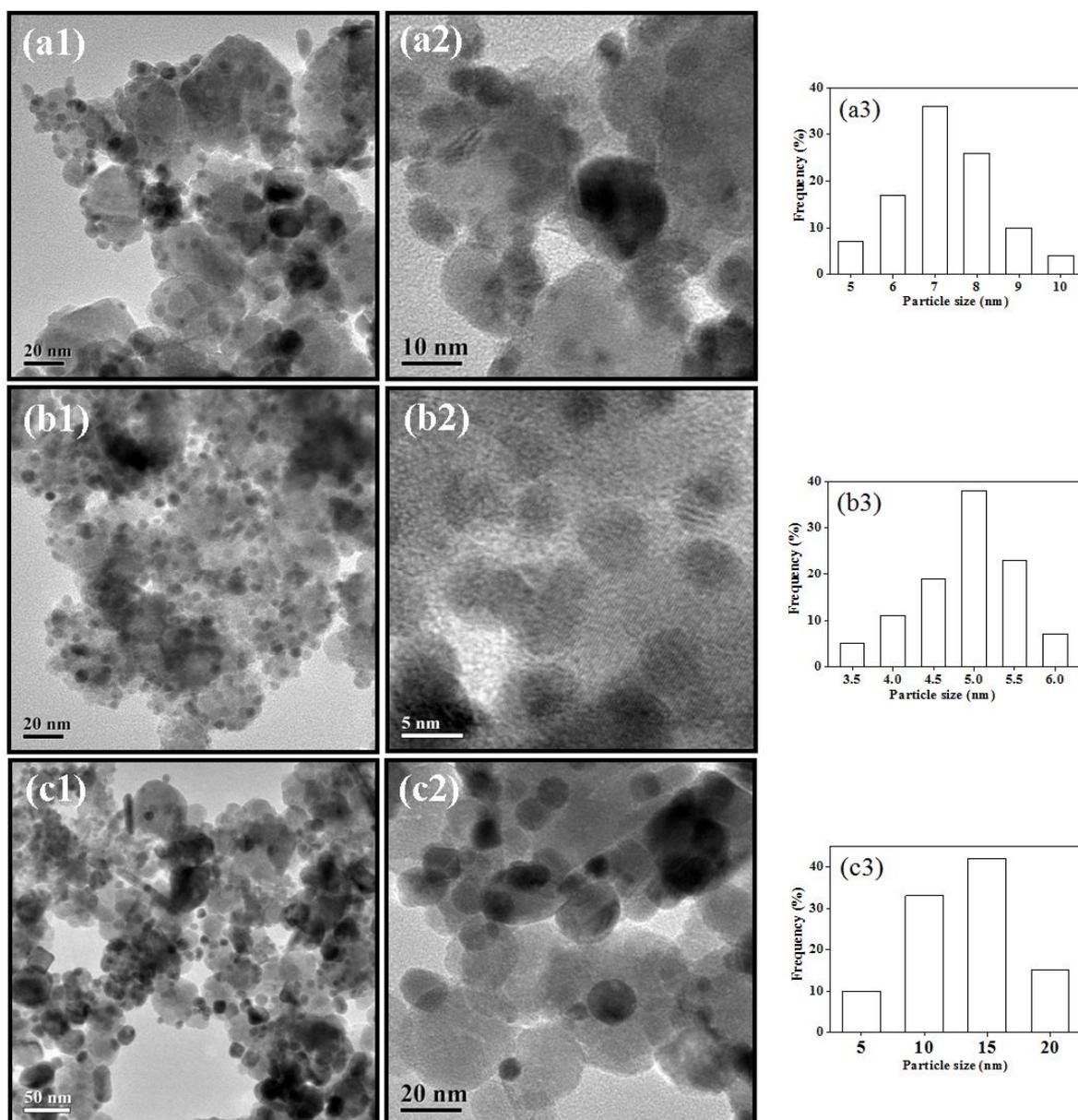


Fig. 7.

