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Lipase-catalyzed resolution of 2-fluorodecanoic acid

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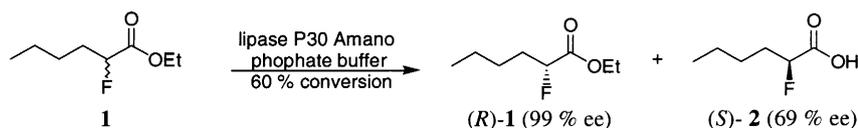
Abstract

Kinetic resolutions of alkyl (\pm)-2-fluorodecanoates by lipase-catalyzed hydrolysis and of (\pm)-2-fluorodecanoic acid by lipase-catalyzed esterification are described for the first time. © 2000 Published by Elsevier Science Ltd. All rights reserved.

1. Introduction

Optically active 2-fluoro-substituted carboxylic acids are widely used as drugs,¹ shift reagents² and building blocks for synthesis.³ Several examples of the asymmetric synthesis of such compounds have been published, but mostly expensive and/or dangerous chemicals were used and frequently only one enantiomer was made accessible.⁴ Especially for the application of such compounds in ferroelectric liquid crystals, fluorinated long chain carboxylic acids are of great interest.^{4d,5} Lipase-catalyzed resolutions have been widely employed in this context either by hydrolysis of fluoro-substituted carboxylic esters⁶ or by acetylation of 2-fluoroalcohols in non-polar solvents and subsequent oxidation of the fluorohydrins.^{6a,7} In most examples the fluorine is attached to a side-chain but not at the stereogenic carbon. In some rare cases when the fluorine substituent is placed at the asymmetric center, this is a quaternary carbon. On the other hand, when fluorine is attached to a secondary carbon, the similarity of the van der Waals radii of hydrogen (1.2 Å) and fluorine (1.35 Å)⁸ suggests that enzymes in general can hardly distinguish between these atoms on steric grounds. On the other hand, substitution of hydrogen by fluorine induces electronic perturbation of the molecule. Based on an Anh–Eisenstein stabilization and results of lipase-catalyzed hydrolysis of several fluoro-substituted benzhydrol acetates, O'Hagan et al. raised the question of whether it is a sterically or electronically induced discrimination.^{8,9} The most impressive example for a discrimination between hydrogen and fluorine is the lipase-catalyzed kinetic resolution of ethyl 2-fluorohexanoate **1** (Scheme 1).^{6g}

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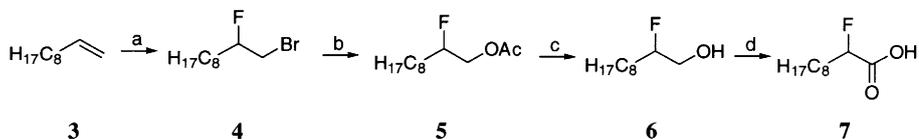
Scheme 1. Lipase-catalyzed deracemization of ethyl 2-fluorohexanoate **1**^{6g}

2. Results and discussion

We wish to report here our results on lipase-catalyzed kinetic resolution of 2-fluorocapric acid **7**. Compound **7** has been found to be less toxic than would have been expected for compounds which principally can undergo β -oxidation, to form highly toxic fluoroacetic acid.¹⁰ In this case applications in medicinal chemistry might be possible.¹¹ Long chain α -fluorinated carboxylic acids are reported to be of special interest for the application in ferroelectric liquid crystals which have a fast growing market.^{4d,5}

Racemic 2-fluorocapric acid **7** was first synthesized from 1-decene **3** by Pattison et al.¹¹ in 47% overall yield in 1965. The key-step in their synthesis was the bromofluorination of the olefin **3** in liquid HF. After bromine to acetate exchange to form **5** and saponification, the formed fluorohydrin **6** was oxidized to **7**.^{7,10} Alternatively, **6** has been generated by oxirane ring opening of 1-decene oxide using Olah's reagent (70% HF in pyridine).^{4b–d} The optically active acid **7** has previously been synthesized by Nohira et al. by ring opening with Olah's reagent of the expensive enantiopure 1-decene oxide in poor yield.^{4b}

According to our method demonstrated for other 2-fluorocarboxylic acids,¹² racemic 2-fluorodecanoic acid **7** has been synthesized from 1-decene **3** in four steps in analytically pure form in 42% overall yield (Scheme 2) without the need of difficult to handle chemicals such as liquid HF and without any chromatography or distillation which is necessary by Nohira's method.^{4b,d}

Scheme 2. Synthesis of (\pm)-2-fluorodecanoic acid **7**: (a) NBS, $\text{Me}_3\text{N} \cdot 3\text{HF}$, dichloromethane, [95%]; (b) KOAc, DMF, 153°C, [68%]; (c) KOH/methanol, [96%]; (d) Jones oxidation, [67%]

Two principal enzymatic methods are known in the literature to cleave substituted racemic carboxylic acids, the lipase-catalyzed esterification of the acid or hydrolysis of the corresponding ester.²⁵ We applied both methods to cleave **7**.

2.1. Lipase-catalyzed hydrolysis

Alkyl 2-fluorodecanoates **8**, obtained in the usual way by refluxing acid **7** with the corresponding alcohol in the presence of a catalytic amount of H_2SO_4 , have been resolved with moderate enantiomeric excess by the lipases from *Candida antarctica* (CAL, Novozym[®] 435), *Candida rugosa* (CRL) and *Pseudomonas cepacia* (PCL, Amano PS) (Scheme 3, Table 1). These lipases have also been used successfully for the resolution of other α -branched alkanolic acids.^{6,13}

The enantioselective hydrolysis of the esters **8** with the lipases mentioned above has been accomplished in phosphate buffer ($c=0.1$ mol/l) at pH 7.0 or in distilled water in which the pH 6.0 has been kept constant by a continuous addition of 0.5 molar aqueous NaOH without any co-solvent. The best result (entry 8) was found with the methyl ester **8b** and with PCL as the biocatalyst at pH 6.0.

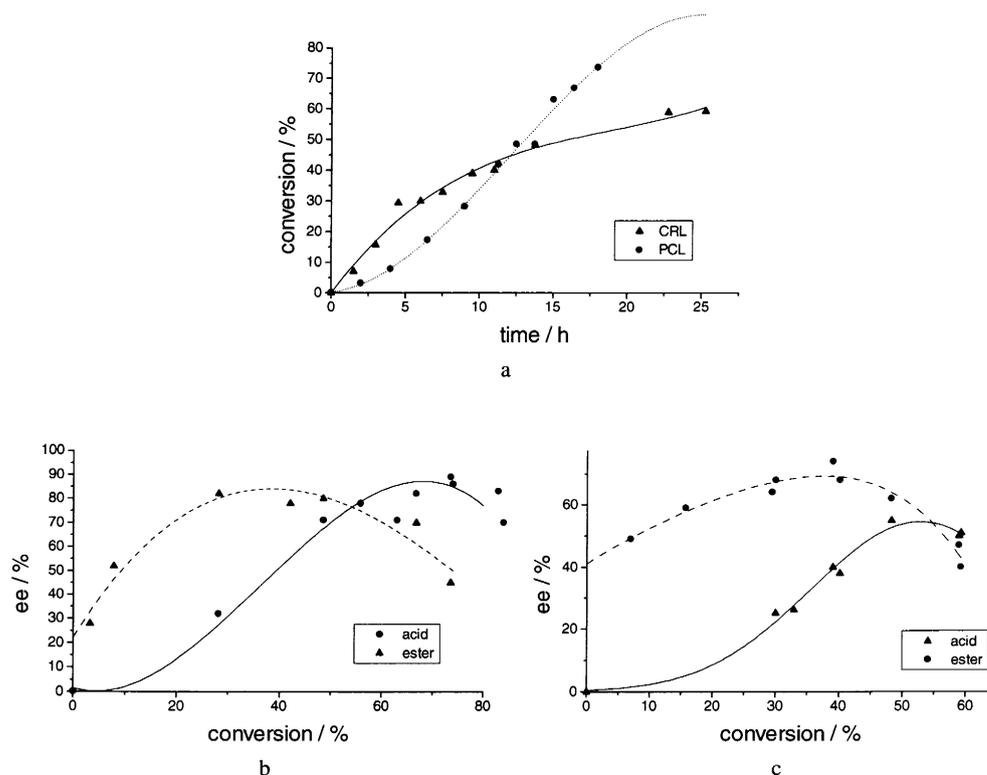
Table 2
Enzymatic esterification of 2-fluorodecanoic acid **7** in Table 1

Entry	Lipase	Time [h]	Salt ^a	Conversion	ee ^b 7 [%]	ee ^b 9 [%]	E
1	PCL	12.4	Na ₂ SO ₄ /Na ₂ SO ₄ · 10 H ₂ O	49	71	80	19.0
2	CRL	13.8	Na ₂ SO ₄ /Na ₂ SO ₄ · 10 H ₂ O	48	55	62	7.3

^a using Mg(NO₃)₂· 6H₂O, MgCl₂· 6H₂O or KCl the reaction was very slow (nearly 300 h to 50 % conversion) without any enantioselectivity

^b determined by ¹⁹F NMR under the conditions mentioned in table 1

In order to investigate whether the selectivity of the lipase-catalyzed esterification changes during the reaction we measured the conversion and the ee of acid **7** and ester **9** over time. The results are summarized in Scheme 5 and are in agreement with results which were obtained by esterification of 2-methyldecanoic acid under similar conditions.^{15,16a,c,17,18k}



Scheme 5. Dependence of conversion and ee values on time for esterification of **7** with 1-octanol. (a) Conversion [%]/time [h] for PCL and CRL reaction (entries 1 and 2, Table 2); (b) ee [%]/conversion [%] for PCL reaction (entry 1, Table 2); (c) ee [%]/conversion [%] for CRL reaction (entry 2, Table 2)

All the used lipases are (*S*)-selective in agreement with the empirical Kazlauskas rule for 2-substituted chiral carboxylic acids and CRL.¹⁹ The absolute configuration of **7** was determined by comparison of the specific rotation with known values.^{4d}

3. Experimental

¹H (300 MHz), ¹³C (75.5 MHz): Bruker WM 300, TMS for ¹H and CDCl₃ for ¹³C NMR as internal

standards. ^{19}F NMR: Bruker WM 300 (282.3 MHz), CFCl_3 as internal standard. Mass spectra (electron-impact ionization, 70 eV): GC/MS coupling: Varian GC 3400 MAT and data system of Finnigan/MAT. GC: Hewlett–Packard 5890 II gas chromatograph, quartz capillary column 0.32 mm \times 30 m, 0.25 μm HP-5 (Hewlett–Packard), nitrogen as carrier gas, and FID. Conversion of the substrates during the enzymatic reactions was determined by GC after silylation with BSA. Optical rotations: Perkin–Elmer 241 polarimeter (Na–D-line: $\lambda=589$ nm). Lipase from *Candida rugosa* (CRL) was purchased from Sigma, lipase from *Candida antarctica* (CAL) from Novo Nordisk and lipase *Pseudomonas cepacia* (PCL, Amano PS) was a gift from Amano Pharmaceuticals Co. Phosphate buffer (0.1 M, pH=7.0) was prepared from K_2HPO_4 and KH_2PO_4 . Cyclohexane was purified by distillation prior to use.

3.1. Preparation of 1-bromo-2-fluoro-decane **4**

Compound **3** (14.2 g, 100 mmol) was dissolved in 100 ml of dry dichloromethane and 26.4 g (220 mmol) of $\text{Me}_3\text{N}\cdot 3\text{HF}$ was added. The solution was cooled to 0°C and 21.1 g (120 mmol) of NBS was added in small portions. The reaction mixture was stirred at room temperature for 12 h, poured into ice-water, and a concentrated aqueous NH_3 solution was added up to pH 8–10. Then the phases were separated and the aqueous phase was extracted four times with 150 ml of dichloromethane. The combined organic layers were washed twice with 150 ml of 2N HCl, three times with 150 ml of aqueous NaHCO_3 (5%), and dried over MgSO_4 . Removal of the solvent under reduced pressure led to 22.74 g of a product mixture containing 90% of a 93:7 mixture (GC) of **4** and its regioisomer, 5% (GC) of 1,2-dibromodecane, and 5% of starting material **3** (for the formation of dibromides under the conditions of bromofluorination of alkenes with NBS/ $\text{Et}_3\text{N}\cdot 3\text{HF}$, cf.²⁰). Spectroscopic data of **4** agree with published values.²¹

3.2. Preparation of 1-acetoxy-2-fluorodecane **5**

The crude mixture of **4** (22.74 g) was dissolved in 240 ml of DMF. Then 38.0 g (387 mmol) of potassium acetate was added and the mixture was refluxed for 18 h. The reaction mixture was poured into 200 ml of cyclohexane:ethyl acetate (1:1) and extracted six times with water. The organic layer was dried over MgSO_4 and the solvent was removed under reduced pressure. The crude product was filtered through a short column (3 cm) with silica gel using cyclohexane:ethyl acetate (9:1). Yield: 15.65 g of a mixture containing 90% of **5** and its regioisomer (93:7) and 5% of a diacetate. Spectroscopic data of **5** agree with published values.^{4d,22}

3.3. Preparation of 2-fluorodecan-1-ol **6**

The crude mixture of **5** (15.65 g) was dissolved in 100 ml of methanol and 11.23 g (200 mmol) of KOH was added. The mixture was stirred at room temperature for 18 h, poured into 160 ml of ice-water, and extracted six times with 100 ml of dichloromethane. The combined organic layers were washed three times with 160 ml of water, dried over MgSO_4 , and the solvent was removed under reduced pressure. Yield: 11.98 g of a mixture of isomers containing nearly 90% of **6** and its regioisomer (93:7). Fp of **6**: 32°C. Spectroscopic data of **6** agree with published values.^{4d,22,23}

3.4. Preparation of 2-fluorodecanoic acid **7**

The crude mixture of **6** was dissolved in 500 ml of acetone and cooled to 0°C. After dropwise addition of 61 ml of Jones-reagent (prepared from 26 g of CrO_3 , 23 ml of concentrated H_2SO_4 , and 77 ml of

water) the reaction mixture was stirred overnight at room temperature. Then the mixture was cooled to 0°C and 50 ml of isopropanol was added dropwise. Water was added until everything was dissolved and the mixture was extracted five times with 100 ml of dichloromethane. To the combined organic layers 100 ml of saturated aqueous NaHCO₃ solution was added and stirred for 10 min, while the sodium salt of **7** precipitated as a white solid. This solid was separated, dissolved in 40 ml of 2N HCl, and extracted three times with 100 ml of dichloromethane. The combined organic layers were dried over MgSO₄ and the solvent was removed under reduced pressure. Yield: 7.98 g (42 mmol) analytically pure **7**. Fp 61°C (cyclohexane) (lit.:¹¹ Fp 62–65°C, petroleum ether). Spectroscopic data of **7** agree with published values.^{4d}

3.5. Preparation of methyl 2-fluorodecanoate **8b**

Compound **7** (4.18 g, 22 mmol), dry methanol (3.52 g, 110 mmol), and 3 ml of concentrated H₂SO₄ were refluxed for 5 h under anhydrous conditions. The reaction mixture was dissolved in 100 ml of water and extracted three times with 50 ml of diethyl ether. The combined organic layers were washed with saturated NaHCO₃, water and brine, and dried over MgSO₄. Distillation under reduced pressure gave 3.51 g (78%) of product **8b**. Bp: 114°C/13 mmHg. ¹H NMR: δ 0.88 (t, 3H, ³J_{H,H}=6.7 Hz, 10-CH₃), 1.27 (m, 10H, 5-CH₂-9-CH₂), 1.46 (m, 2H, 4-CH₂), 1.88 (m, 2H, 3-CH₂), 3.59 (s, 3H, OCH₃), 4.90 (dt, 1H, ²J_{H,F}=49.1 Hz, ³J_{H,H}=6.3 Hz, 2-CHF). ¹³C NMR: δ 14.0 (q, C-10), 22.6, 24.4, 29.1, 29.3, 31.8, 32.6, 32.9 (t, C-3-C-9), 52.2 (q, OCH₃), 89.1 (dd, ¹J_{C,F}=183.1 Hz, C-2), 170.51 (d, ²J_{C,F}=25.4 Hz, C-1). ¹⁹F NMR: δ 191.5 (dt, ²J_{H,F}=50.4 Hz, ³J_{H,F}=25.2 Hz). MS (GC/MS, ion trap): *m/z* (%) 204 (4) [M⁺], 161 (21) [M⁺-C₃H₇], 127 (6) [M⁺-HF], 113 (4) [C₈H₁₇⁺], 105 (23) [M⁺-C₇H₁₅], 92 (100) [C₃H₅O₂F (McLafferty)], 87 (15), 71 (6) [C₅H₁₁⁺], 69 (6) [C₅H₉⁺], 59 (12) [C₂H₃O₂⁺], 57 (12) [C₄H₉⁺], 55 (13) [C₄H₇⁺], 43 (17) [C₃H₇⁺], 41 (16) [C₃H₅⁺].

3.6. Preparation of ethyl 2-fluorodecanoate **8a**

Compound **7** (1.90 g, 10 mmol), ethanol (2.30 g, 50 mmol), and 200 mg of concentrated H₂SO₄ were refluxed under anhydrous conditions for 5 h. The reaction mixture was dissolved in 25 ml of water and extracted three times with diethyl ether. The combined organic layers were washed with saturated NaHCO₃, water and brine, and dried over MgSO₄. Yield: 1.90 g (87%). Spectroscopic data of **8a** agree with published values.²⁴

3.7. General procedure for the lipase-catalyzed hydrolysis of **8** in phosphate buffer

Compound **8** (2 mmol) was suspended in 60 ml of 0.1 M phosphate buffer (pH=7.0) and 10 mg of the enzyme was added. The reaction mixture was stirred at room temperature for the mentioned time (Table 1) and after addition of 10 ml of 2N HCl the mixture was extracted three times with dichloromethane. After GC-analysis to determine conversion, the combined organic layers were extracted three times with saturated NaHCO₃. After drying with MgSO₄ and evaporation of the solvent under reduced pressure the optically enriched **8** was isolated. An amount of 2N HCl was added to the combined NaHCO₃ layers until pH 1–2 was reached and this mixture was extracted twice with dichloromethane. After drying and removal of the solvent the enantiomerically enriched **7** was isolated.

3.8. General procedure for the enzymatic hydrolysis of **8** in distilled water

Compound **8** (2 mmol) was suspended in 50 ml of distilled water and 2 drops of 2 M HCl were added. After that a pre-titration with 0.5 M NaOH was done in order to reach pH 6.0 or 7.0, respectively. Then 10 mg of the enzyme was added and the reaction mixture was stirred at room temperature for the time mentioned in Table 1, while the pH was kept constant by continuous addition of 0.5 M NaOH. The reaction mixture was worked up as mentioned above. $[\alpha]_{\text{D}}^{20} = +3.84$ (*R*)-**8b**, 65% ee, $[\alpha]_{\text{D}}^{20} = -6.00$ (*S*)-**7**, 59% ee (lit.:^{4d} $[\alpha]_{\text{D}}^{20} = -9.7$, 86% ee, $[\alpha]_{\text{D}}^{20} = -2.69$ (*R*)-**8a**, 32% ee).

3.9. General procedure for enzymatic esterification of 2-fluorodecanoic acid **7**

Compound **7** (3.00 g, 15.8 mmol) was dissolved in 110 ml of cyclohexane. Then 11.1 mmol of the salt mixture and 2.57 g (19.8 mmol) of 1-octanol were added and the reaction mixture was stirred for 15 min at room temperature in order to get a constant a_{w} value. Then 789 mg of lipase was added and the conversion was controlled by GC analysis after filtration and silylation. At the end of the reaction the mixture was filtered and extracted five times with saturated NaHCO₃. The organic layer was dried over MgSO₄, and the solvent was evaporated under reduced pressure to isolate optically enriched **9**. The combined water layers were acidified with 2 M HCl, and extracted three times with dichloromethane. The combined organic layers were washed with water, dried over MgSO₄, and the solvent was removed under reduced pressure in order to isolate enantiomerically enriched **7**. Spectroscopic data of **9**: $[\alpha]_{\text{D}}^{20} = -4.8$ (*S*)-**9**, 24% ee. ¹H NMR: δ 0.88 (t, 6H, ³J_{H,H}=6.7 Hz, CH₃), 1.28 (m, 20H, CH₂), 1.45 (m, 2H, 4-CH₂), 1.78–1.97 (m, 2H, 3-CH₂), 4.18 (t, 2H, ³J_{H,H}=6.7 Hz, CH₂O), 4.87 (dt, 1H, ²J_{H,F}=49.4 Hz, ³J_{H,H}=6.0 Hz, 2-CHF). ¹³C NMR: δ 14.0 (t, CH₃), 22.6–32.6 (t, CH₂), 65.5 (t, CH₂O), 89.1 (dt, ¹J_{C,F}=183.1 Hz, C-2), 170.3 (d, ²J_{H,F}=22.9 Hz, C-1). ¹⁹F NMR: δ 197.9 (dt, ²J_{H,F}=49.6 Hz, ³J_{H,F}=24.8 Hz). MS (GC/MS, ion trap), *m/z* (%): 302 (1) [M⁺], 259 (0.2) [M⁺–C₃H₇], 231 (0.2) [M⁺–C₅H₁₁], 191 (18) [C₁₀H₁₉O₂F⁺ (McLafferty)], 112 (36) [M⁺–190], 97 (5) [C₇H₁₃⁺], 83 (22) [C₆H₁₁⁺], 71 (63) [C₅H₁₁⁺], 69 (24), 57 (100) [C₄H₉⁺], 55 (37), 43 (85), 41 (50).

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