

Miedykol

A brand by MIKEM

Mikem (Shandong) Biopharmaceutical Science and
Technology Co., Ltd.

Certificate Of Analysis

PRODUCT:	CLOFARABINE		
BATCH NO. :	202111002	MFG.DATE:	Nov.20,2021
QUANTITY:	120g	EXP DATE:	Nov.19,2024

ITEM	STANDARD	RESULT
Appearance	a white to off-white crystalline powder, odorless ,nearly tasteless	A white crystalline powder
Specific rotation (C=0.5DMF)	+38~+42°	+40°
Identification	1.Max.absorption is in the wavelength 263nm 2.The infrared absorption is same as reference 3.Should show forward reaction	Conform Conform Conform
Melting point	225~230°C	226.0-227.0°C
Acidity or alkalinity	5.5~7.5	6.5
α-isomer	≤0.15%	N.D.
Individual impurity	≤0.1%	0.07%
Total impurity	≤0.5%	0.17%
Methanol	≤0.3%	0.05%
Acetonitrile	≤0.041%	N.D.
Dichlormethane	≤0.06%	N.D.
N-hexane	≤0.029%	N.D.

Water content	$\leq 0.5\%$	0.03%
Residue on ignition	$\leq 0.1\%$	0.09%
Halide	$\leq 0.0125\%$	<0.0125%
Sulfate	$\leq 0.05\%$	<0.05%
Heavy metals	$\leq 0.001\%$	<0.001%
Bacterial Endotoxins	$\leq 1.8 \text{EU/mg}$	<1.8EU/mg
Assay (on dried base)	99.0%~101.0%	99.5%

Solubility: Freely soluble in DMSO, slightly soluble in methanol, very slightly soluble in water, insoluble in ethyl acetate, soluble in saline at a concentration of 0.99 mg/ml.

Conclusion: it conforms to the factory's standard

QC Checker: 王建

Analysis: 21号

