



# 湖北帝柏化工有限公司

## HUBEI DIBO CHEMICAL INDUSTRY CO., LTD.

### 检验报告

### Certificate Of Analysis

#### Rosuvastatin Calcium

BATCH NO.	180501	MANUFACTURING DATE	2018.05.07
BATCH SIZE	10kg	TEST DATE	2018.05.10
QUANTITY	500g	EXPIRY DATE	2020.05

<u>TEST</u>	<u>SPECIFICATION</u>	<u>RESULT</u>
Appearance	White to almost white powder	White powder
Identification	(1) UV	Conforms
	(2) IR	Conforms
	(3) Reaction of calcium	Conforms
	(4)HPLC	Conforms
Specific Rotation	+16°~+20°	+17°
Water Content	Not More Than 5.0%	1.9%
Calcium Content	3.5%~4.5%	4.0%
Heavy Metals	Not More Than 10ppm	<10ppm
Related Substance		
Rosuvastatin Lactone	Not More Than 0.15%	<0.02%
Oxidation Rosuvastatin	Not More Than 0.15%	0.08%
Rosuvastatin amide	Not More Than 0.15%	0.03%
Rosuvastatin isomer	Not More Than 0.15%	0.04%
Diastereo isomer	Not More Than 0.15%	0.03%
Enantiomer	Not More Than 0.15%	<0.02%
Any other unknown impurity	Not More Than 0.10%	0.06%
Total Impurities	Not More Than 1.0%	0.35%
Assay	98.5% to 102.0%(Calculated on the anhydrous basis)	99.2%
Residual Solvent		
Methanol	Not More Than 3000 ppm	161ppm
Methylene Chloride	Not More Than 600 ppm	<16ppm
Methyl Tertiary Butyl Ether	Not More Than 5000 ppm	<3ppm
Ethyl Acetate	Not More Than 5000 ppm	<4ppm
Tetrahydrofuran	Not More Than 720 ppm	<3ppm
Toluene	Not More Than 890 ppm	<6ppm

**Conclusion: The results conform to enterprise standard.**

Quality audit: Chen

Inspector: Li Xiao

Analyst: Wang ZhiXue

