CERTIFICATE OF ANALYSIS

Structure	H OH OH OH OH	C ₂₉ H ₃₉ N	₅ O ₈
Product name	Tigecycline	CAS No.	220620-09-7
Storage	Be kept airtight and from light, in cool place	Batch No.	20100301
Quantity	100 Grams	Report date	2010/03/05
Test	Specification		Result
Description	Orange crystalline powder		Complies
Purity(HPLC)	≥99.0%		99.47%
Water(K.F)	≤2.0%		1.4%
Residue on ignition	≤0.1%		0.05%
Heavy metals	≤10ppm		<10ppm
C4 Epimer of Tigecycilne	≤1.0%		0.37%
Other single impurity	≤0.2%		0.16%
Total impurity	≤1.0%		0.53%

Residual solvents			
Methanol	≤1000ppm	400	
Isopropyl alcohol	≤2000ppm	80	
Methylene chloride	≤100ppm	50	
Acetone	≤3000ppm	120	
Toluene	≤200ppm	Undetectable	
N,N-Dimethylformamide	≤300ppm	100	
Ethanol	≤1000ppm	Undetectable	
Di isopropyl ether	≤200ppm	Undetectable	
Conclusion	The product conforms to the specification.		