SAFETY DATA SHEETS

According to Globally Harmonized System of Classification and Labelling of Chemicals (GHS) - Sixth revised edition

> Version: 1.0 Creation Date: Aug 16, 2017 Revision Date: Aug 16, 2017

| 1. | Identification | | |
|-----|--|--|--|
| 1.1 | GHS Product identi | fier | |
| | Product name | N-(Hydroxymethyl)acrylamide | |
| 1.2 | Other means of identification | | |
| | Product number Other names | - 2-Propenamide, N-(hydroxymethyl)- | |
| 1.3 | Recommended use of the chemical and restrictions on use | | |
| | Identified uses | For industry use only. Adhesives and sealant chemicals,Processing aids, not otherwise listed | |
| | Uses advised against | no data available | |
| 2. | Hazard identification | | |
| 2.1 | Classification of the substance or mixture | | |
| | Acute toxicity - Oral, Category 3 | | |
| | Skin sensitization, Category 1 | | |
| | Germ cell mutagenicity, Category 1B | | |
| | Carcinogenicity, Category 1B | | |
| | Reproductive toxicity, Category 2 | | |
| | Specific target organ toxicity – repeated exposure, Category 1 | | |
| าา | GHS label elements, including precautionary statements | | |

Pictogram(s)



| Signal word | Danger |
|-------------------------------|---|
| Hazard statement(s) | H301 Toxic if swallowed |
| | H317 May cause an allergic skin reaction |
| | H340 May cause genetic defects |
| | H350 May cause cancer |
| | H361 Suspected of damaging fertility or the unborn child |
| | H372 Causes damage to organs through prolonged or repeated exposure |
| Precautionary statement(s) | |
| Prevention | P264 Wash thoroughly after handling. |
| | P270 Do not eat, drink or smoke when using this product. |
| | P261 Avoid breathing dust/fume/gas/mist/vapours/spray. |
| | P272 Contaminated work clothing should not be allowed out of the workplace. |
| | P280 Wear protective gloves/protective clothing/eye protection/face protection. |
| | P201 Obtain special instructions before use. |
| | P202 Do not handle until all safety precautions have been read and understood. |
| | P260 Do not breathe dust/fume/gas/mist/vapours/spray. |
| Response | P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor/… |

P321 Specific treatment (see ... on this label).P330 Rinse mouth.P302+P352 IF ON SKIN: Wash with plenty of water/...P333+P313 If skin irritation or rash occurs: Get medical
advice/attention.P362+P364 Take off contaminated clothing and wash it
before reuse.P308+P313 IF exposed or concerned: Get medical
advice/ attention.P314 Get medical advice/attention if you feel unwell.StorageP405 Store locked up.DisposalP501 Dispose of contents/container to ...

- 2.3 Other hazards which do not result in classification
 - none
- 3. Composition/information on ingredients
- 3.1 Substances

| Chomical name | Common names and | CAS | EC | Concontration | |
|---|------------------|---------|--------|---------------|--|
| Chemical hame | synonyms | number | number | Concentration | |
| N- | N- | 924-42- | | 1000/ | |
| (Hydroxymethyl)acrylamide (Hydroxymethyl)acrylamide | | 5 | none | 100% | |

4. First-aid measures

4.1 Description of necessary first-aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance.

If inhaled

Fresh air, rest.

In case of skin contact

Remove contaminated clothes. Rinse and then wash skin with water and soap.

In case of eye contact

First rinse with plenty of water for several minutes (remove contact lenses if easily possible), then refer for medical attention.

If swallowed

Rinse mouth. Give a slurry of activated charcoal in water to drink. Refer for medical attention .

4.2 Most important symptoms/effects, acute and delayed

SYMPTOMS: Symptoms of exposure to this compound include irritation of the eyes, skin, mucous membranes and upper respiratory tract. Compounds of this class cause peripheral neuropathies, paresthesias, weakness in lower limbs and bluish, sweaty cold hands with erythema and peeling of the palms. ACUTE/CHRONIC HAZARDS: The vapor or mist of this compound is irritating to the skin, eyes, mucous membranes and upper respiratory tract. In aqueous solution, this compound is readily absorbed through the skin. When heated to decomposition it emits toxic fumes of carbon dioxide, carbon monoxide and nitrogen oxides.

4.3 Indication of immediate medical attention and special treatment needed, if necessary

Basic treatment: Establish a patent airway. Suction if necessary. Watch for signs of respiratory insufficiency and assist respirations if necessary. Administer oxygen by nonrebreather mask at 10 to 15 L/min. Monitor for pulmonary edema and treat if necessary Monitor for shock and treat if necessary For eye contamination, flush eyes immediately with water. Irrigate each eye continuously with normal saline during transport Do not use emetics. For ingestion, rinse mouth and administer 5 ml/kg up to 200 ml of water for dilution if the patient can swallow, has a strong gag reflex, and does not drool. Activated charcoal is not effective Do not attempt to neutralize because of exothermic reaction. Cover skin burns with dry, sterile dressings after decontamination /Organic acids and related compounds/

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Fires involving this material can be controlled with a dry chemical, carbon dioxide or Halon extinguisher.

5.2 Specific hazards arising from the chemical

Literature sources indicate that this chemical is nonflammable.

5.3 Special protective actions for fire-fighters

Wear self-contained breathing apparatus for firefighting if necessary.

- 6. Accidental release measures
- 6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust. For personal protection see section 8.

6.2 Environmental precautions

Personal protection: particulate filter respirator adapted to the airborne concentration of the substance. Do NOT let this chemical enter the environment. Sweep spilled substance into covered containers. Then store and dispose of according to local regulations.

6.3 Methods and materials for containment and cleaning up

Pick up and arrange disposal. Sweep up and shovel. Keep in suitable, closed containers for disposal.

7. Handling and storage

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Avoid exposure - obtain special instructions before use.Provide appropriate exhaust ventilation at places where dust is formed. For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Separated from acids. Store only if stabilized. Store in an area without drain or sewer access.

8. Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure limit values

no data available

Biological limit values

no data available

8.2 Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

8.3 Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection

Safety glasses with side-shields conforming to EN166. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Wear impervious clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique(without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands. The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

Respiratory protection

Wear dust mask when handling large quantities.

Thermal hazards

no data available

9. Physical and chemical properties

| Physical state | A colorless or yellow aqueous solution |
|--------------------------|--|
| Colour | no data available |
| Odour | no data available |
| Melting point/ freezing | 5°C(lit.) |
| point | |
| Boiling point or initial | 277°C(lit.) |
| boiling point and | |
| boiling range | |
| Flammability | Combustible. |
| Lower and upper | no data available |
| explosion limit / | |
| flammability limit | |
| Flash point | >93°C |
| Auto-ignition | no data available |
| temperature | |
| Decomposition | no data available |
| temperature | |
| рН | no data available |
| Kinematic viscosity | no data available |
| Solubility | less than 1 mg/mL at 20.5°C |
| Partition coefficient n- | -1.81 (calculated) |
| octanol/water (log | |
| value) | |
| Vapour pressure | Pa at 25°C: 0.03 (negligible) |
| Density and/or relative | 1.074g/mLat 25°C |
| density | |
| Relative vapour density | no data available |
| Particle characteristics | no data available |

10. Stability and reactivity

10.1 Reactivity

no data available

10.2 Chemical stability

May undergo spontaneous combustion in storage.

10.3 Possibility of hazardous reactions

AMONG 4 FIBER DRUMS OF THIS CHEMICAL /N-HYDROXYMETHYLACRYLAMIDE/, 2 OF WHICH HAD NEVER BEEN OPENED, EXCESSIVE HEAT, SMOKE, CRACKLING & SMALL FLAME WERE NOTED. VERY SMALL AMOUNTS OF CONTAMINANT ARE BELIEVED TO HAVE CATALYZED THIS POLYMERIZATION REACTION, BUT STORAGE IN EXCESSIVELY HEATED AREAS CAN ALSO START THE REACTION.N-METHYLOLACRYLAMIDE may be sensitive to prolonged exposure to light. Polymerization and generation of heat and flames may occur on exposure to to heat or contaminants. Incompatible with strong oxidizers.

10.4 Conditions to avoid

no data available

10.5 Incompatible materials

Excessive heat, smoke, flames, and cracking noise were emitted from stored fibre drums of the monomer, some unopened. Polymerization may have been initiated by minor contaminants (perhaps as vapors), and/or by excessively warm storage conditions.

10.6 Hazardous decomposition products

When heated to decomposition it emits toxic fumes of /nitrogen oxides/.

11. Toxicological information

Acute toxicity

- · Oral: LD50 Rat oral 474 mg/kg
- · Inhalation: no data available
- · Dermal: no data available

Skin corrosion/irritation

no data available

Serious eye damage/irritation

no data available

Respiratory or skin sensitization

no data available

Germ cell mutagenicity

no data available

Carcinogenicity

no data available Reproductive toxicity no data available STOT-single exposure no data available STOT-repeated exposure

no data available

Aspiration hazard

no data available

12. Ecological information

12.1 Toxicity

- · Toxicity to fish: no data available
- · Toxicity to daphnia and other aquatic invertebrates: no data available
- · Toxicity to algae: no data available
- · Toxicity to microorganisms: no data available

12.2 Persistence and degradability

no data available

12.3 Bioaccumulative potential

no data available

12.4 Mobility in soil

no data available

12.5 Other adverse effects

no data available

- 13. Disposal considerations
- 13.1 Disposal methods

Product

The material can be disposed of by removal to a licensed chemical destruction plant or by controlled incineration with flue gas scrubbing. Do not contaminate water, foodstuffs, feed or seed by storage or disposal. Do not discharge to sewer systems.

Contaminated packaging

Containers can be triply rinsed (or equivalent) and offered for recycling or reconditioning. Alternatively, the packaging can be punctured to make it unusable for other purposes and then be disposed of in a sanitary landfill. Controlled incineration with flue gas scrubbing is possible for combustible packaging materials.

| 14. | Transport information | | | |
|---------------------------------|--|------------------------|----------------------|--|
| 14.1 | .4.1 UN Number | | | |
| | ADR/RID: UN2810 | IMDG: UN2810 | IATA: UN2810 | |
| 14.2 | UN Proper Shipping Name | 2 | | |
| | ADR/RID: TOXIC LIQUID, ORGANIC, N.O.S. IMDG: TOXIC LIQUID, ORGANIC, N.O.S. IATA: TOXIC LIQUID, ORGANIC, N.O.S. | | | |
| 14.3 Transport hazard class(es) | | | | |
| | ADR/RID: 6.1 | IMDG: 6.1 | IATA: 6.1 | |
| 14.4 | Packing group, if applicab | le | | |
| | ADR/RID: III | IMDG: III | IATA: III | |
| 14.5 | Environmental hazards | | | |
| | ADR/RID: no | IMDG: no | IATA: no | |
| 14.6 | Special precautions for user | | | |
| | no data available | | | |
| 14.7 | Transport in bulk accordin Code | ng to Annex II of MARP | OL 73/78 and the IBC | |
| | no data available | | | |

15. Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

| Chamical name | Common names and | CAS | EC numbor |
|---|---------------------------|---------|-----------|
| | synonyms | number | LC Humber |
| N- | N- | 924-42- | 2020 |
| (Hydroxymethyl)acrylamide | (Hydroxymethyl)acrylamide | 5 | none |
| European Inventory of Existi (EINECS) | Listed. | | |
| EC Inventory | | | Listed. |
| United States Toxic Substan | Listed. | | |
| China Catalog of Hazardous | Not Listed. | | |
| New Zealand Inventory of Ch | Listed. | | |
| Philippines Inventory of Che (PICCS) | Listed. | | |
| Vietnam National Chemical Inventory | | | Listed. |
| Chinese Chemical Inventory of Existing Chemical Substances (China IECSC) | | | Listed. |

16. Other information

Information on revision

| Creation Date | Aug 16, 2017 |
|---------------|--------------|
| Revision Date | Aug 16, 2017 |

Abbreviations and acronyms

- · CAS: Chemical Abstracts Service
- ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
- RID: Regulation concerning the International Carriage of Dangerous Goods by Rail
- · IMDG: International Maritime Dangerous Goods
- · IATA: International Air Transportation Association
- TWA: Time Weighted Average
- · STEL: Short term exposure limit
- · LC50: Lethal Concentration 50%

- · LD50: Lethal Dose 50%
- EC50: Effective Concentration 50%

References

- IPCS The International Chemical Safety Cards (ICSC), website: http://www.ilo.org/dyn/icsc/showcard.home
- HSDB Hazardous Substances Data Bank, website: https://toxnet.nlm.nih.gov/newtoxnet/hsdb.htm
- IARC International Agency for Research on Cancer, website: http://www.iarc.fr/
- eChemPortal The Global Portal to Information on Chemical Substances by OECD, website:
 - http://www.echemportal.org/echemportal/index?pageID=0&request_locale=en
- CAMEO Chemicals, website: http://cameochemicals.noaa.gov/search/simple
- ChemIDplus, website: http://chem.sis.nlm.nih.gov/chemidplus/chemidlite.jsp
- ERG Emergency Response Guidebook by U.S. Department of Transportation, website: http://www.phmsa.dot.gov/hazmat/library/erg
- Germany GESTIS-database on hazard substance, website: http://www.dguv.de/ifa/gestis/gestis-stoffdatenbank/index-2.jsp
- ECHA European Chemicals Agency, website: https://echa.europa.eu/

Disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. We as supplier shall not be held liable for any damage resulting from handling or from contact with the above product.