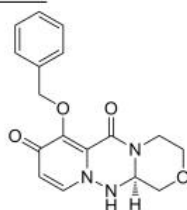


(12aR)-3,4,12,12a-Tetrahydro-7-(phenylmethoxy)-1H-[1,4]oxazino[3,4-c]pyrido[2,1-f,e]thiepin-11-ol [CAS:1985607-70-2]

Structure



Items	Specifications	Results
Appearance	Off-white to yellow solid	Conforms
Identification	The retention time of the major peak in the chromatogram of sample corresponds to that in the chromatogram of standard preparation	Conforms
Related Substances	Impurity A	:NMT 0.5%
	Any individual impurity	:NMT 0.1%
	Total impurities	:NMT 1.0%
Purity	NLT 99.0%	99.90%
Enantiomer	NMT 0.5%	ND
Water	NMT 0.5%	0.14%
Loss on Drying	NMT 0.5%	0.10%
Residue on Ignition	NMT 0.5%	0.04%
Conclusion	The product tested complies with the specifications.	