SAFETY DATA SHEET

1. PRODUCT

1.1 Product identifiers

Name: 4,4-Methylenebis(cyclohexyl isocyanate), mixture ofisomers

CAS-No.: 5124-30-1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Laboratory chemicals, Synthesis of substances

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Acute toxicity, Inhalation (Category 3), H331

Skin irritation (Category 2), H315

Eye irritation (Category 2A), H319

Respiratory sensitisation (Category 1), H334

Skin sensitisation (Category 1), H317

Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram	
Signal word	Danger
Hazard statement(s)	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H331 Toxic if inhaled. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation.
Precautionary statement(s)	P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear eye protection/ face protection. P280 Wear protective gloves. P285 In case of inadequate ventilation wear respiratory protection. P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P304 + P340 + P311 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P342 + P311 If eye irritation persists: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse. P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up. P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

Lachrymator.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Synonyms: HMDI

Hydrogenated MDI

Formula: $C_{15}H_{22}N_2O_2$ Molecular weight: 262.35 g/mol CAS-No.: 5124-30-1 EC-No.: 225-863-2

Hazardous components

Component	Classification	Concentration
Dicyclohexylmethane-4,4'-di-isocyanat	e	
	Acute Tox. 3; Skin Irrit. 2; Eye Irrit. 2A; Resp. Sens. 1; Skin Sens. 1; STOT SE 3; H315, H317, H319, H331, H334, H335	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice	
General advice	

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Take victim immediately to hospital. Consult a physician.

In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.2 Indication of any immediate medical attention and special treatment needed

No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

No data available

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

No data available

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear respiratory protection. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.

For personal protection see section 8.

6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Moisture sensitive.

Storage class (TRGS 510): Non-combustible, acute toxic Cat. 1 and 2 / very toxic hazardous materials

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
Dicyclohexylmethan e- 4,4'-di-isocyanate	5124-30-1	TWA	0.0050 ppm	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Lower Respiratory Tract irritation Respiratory sensitization		
		С	0.01 ppm 0.11 mg/m3	USA. OSHA -TABLE Z-1 Limits for Air Contaminants -1910.1000
		Skin notation		AV
		С	0.01 ppm 0.11 mg/m3	USA. NIOSH Recommended Exposure Limits

8.2 Exposure controls

Appropriate engineering controls

Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

Personal protective equipment

Eye/face	Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate
protection	government standards such as NIOSH (US) or EN 166(EU).

Skin protection	Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands. Full contact Material: Nitrile rubber Minimum layer thickness: 0.4 mm Break through time: 480 min Material tested:Camatril® (KCL 730 / Aldrich Z677442, Size M) Splash contact Material: Nitrile rubber Minimum layer thickness: 0.4 mm Break through time: 480 min Material tested:Camatril® (KCL 730 / Aldrich Z677442, Size M) data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374 If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.
Body Protection	Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.
Respiratory protection	Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).
Control of environmen tal exposure	Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	Form: liquid Colour: clear
Odour	odourless
Odour Threshold	No data available
pH	No data available
Melting point/freezing point	Melting point/freezing point: 26 °C (79 °F)
Initial boiling point and boiling range	113 °C (235 °F) at 1,013 hPa (760 mmHg)
Flash point	200 °C (392 °F) - closed cup - DIN 51758
Evaporation rate	No data available
Flammability (solid, gas)	No data available
Upper/lower flammability or explosive limits	No data available
Vapour pressure	0.0013 hPa (0.0010 mmHg) at 25 °C (77 °F)
Vapour density	No data available
Relative density	1.066 g/cm3 at 25 °C (77 °F)
Water solubility	insoluble
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	225 °C (437 °F) at 1,013 hPa (760 mmHg)
Decomposition temperature	No data available
Viscosity	No data available
Explosive properties	No data available
Oxidizing properties	No data available

9.2 Other safety information

No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

No data available

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

Heat

10.5 Incompatible materials

Amines, Strong bases, Alcohols, Heavy metals

10.6 Hazardous decomposition products

Hazardous decomposition products formed under fire conditions. - Carbon oxides, Nitrogen oxides (NOx)

Other decomposition products - No data available

In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - 18,200 mg/kg

LC50 Inhalation - Rat - male and female - 4 h - 456 mg/m3

(OECD Test Guideline 403)

LD50 Dermal - Rat - male and female - > 7,000 mg/kg

(OECD Test Guideline 402)

No data available

Skin corrosion/irritation

Skin - Rabbit

Result: Irritating to skin. - 4 h (OECD Test Guideline 404)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Irritating to eyes. (OECD Test Guideline 405)

Respiratory or skin sensitisation

Buehler Test - Guinea pig Result: May cause sensitisation by skin contact.

Mouse

Result: May cause sensitisation by inhalation.

Germ cell mutagenicity

Hamster

Lungs

Result: negative

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

No data available

No data available

Specific target organ toxicity -single exposure

No data available

Specific target organ toxicity -repeated exposure

No data available

Aspiration hazard

No data available

Additional Information

Repeated dose

toxicity

Rat - male and female - Inhalation - NOAEL: 0.003 mg/l

RTECS: NQ9250000

Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin.,

Cough, Shortness of breath, Headache, Nausea, To the best of our knowledge, the chemical, physical, and

toxicological properties have not been thoroughly investigated.

Stomach - Irregularities - Based on Human Evidence Stomach - Irregularities - Based on Human Evidence

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxicity to fish	static test LC50 - Danio rerio (zebra fish) - 1.2 mg/l - 96 h (OECD Test Guideline 203)
Toxicity to daphnia and other aquatic invertebrates	static test EC0 - Daphnia magna (Water flea) - >= 8.3 mg/l - 48 h
Toxicity to algae	static test EC50 - Desmodesmus subspicatus (Scenedesmus subspicatus) - > 5 mg/l - 72 h
Toxicity to bacteria	EC50 - Sludge Treatment - 191 mg/l - 3 h (OECD Test Guideline 209)

12.2 Persistence and degradability

Biodegradability	aerobic - Exposure time 28 d
	Result: 0 % - Not readily biodegradable.

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product

Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

UN number: 2206 Class: 6.1 Packing group: III

Proper shipping name: Isocyanates, toxic, n.o.s. (Dicyclohexylmethane-4,4'-di-isocyanate)

Reportable Quantity (RQ):

Poison Inhalation Hazard: No

IMDG

UN number: 2206 Class: 6.1 Packing group: III EMS-No: F-A, S-A

Proper shipping name: ISOCYANATES, TOXIC, N.O.S. (Dicyclohexylmethane-4,4'-di-isocyanate)

IATA

UN number: 2206 Class: 6.1 Packing group: III

Proper shipping name: Isocyanates, toxic, n.o.s. (Dicyclohexylmethane-4,4'-di-isocyanate)

15. REGULATORY INFORMATION

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

The following components are subject to reporting levels established by SARA Title III, Section 313:

Component	CAS-No.	Revision Date
Dicyclohexylmethane-4,4'-di-isocyanate	5124-30-1	1993-04-24

Massachusetts Right To Know Components

Component	CAS-No.	Revision Date
Dicyclohexylmethane-4,4'-di-isocyanate	5124-30-1	1993-04-24

Pennsylvania Right To Know Components

Component	CAS-No.	Revision Date
Dicyclohexylmethane-4,4'-di-isocyanate	5124-30-1	1993-04-24

New Jersey Right To Know Components

Component	CAS-No.	Revision Date
Dicyclohexylmethane-4,4'-di-isocyanate	5124-30-1	1993-04-24

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Acute Tox. Acute toxicity

Eye Irrit. Eye irritation

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H331 Toxic if inhaled.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

Resp. Sens. Respiratory sensitisation

Skin Irrit. Skin irritation

Skin Sens. Skin sensitisation

HMIS Rating

Health hazard: 2

Chronic Health Hazard: *

Flammability: 1

Physical Hazard 0

NFPA Rating

Health hazard: 2

Fire Hazard: 1

Reactivity Hazard: 0