

CERTIFICATE OF ANALYSIS

CAS: 1260141-27-2

Product name		Vonoprazan Fumarate		
According to		Enterprise standard	Batch No.	104-20230703BD
Package		Aluminum foil bag	Manufacturing date	2023.07.08
Package size		50g/bag	Report date	2023.08.11
Quantity		50g	Retest date	2025.07.07
Items		Specification		Results
Appearance		White to almost white powder		White powder
Solubility		Freely soluble in DMSO, slightly soluble in methanol and water		Conform
Identification		HPLC-RT should comply with the WS		Conform
		IR spectrum should comply with the WS		Conform
Water		Not more than 0.5%		0.1%
Residue on ignition		Not more than 0.1%		0.1%
Heavy metals		Not more than 20ppm		Less than 20ppm
pH		3.0~4.0		3.8
Assay of fumaric acid		23-26%		25%
Related substance	Test A	Impurity VOPZ-ZBB: not more than 0.15%		N.D
		Impurity VOPZ-SJJ: not more than 0.15%		N.D
		Impurity VOPZ-SOOH: not more than 0.15%		N.D
		Other max individual impurity: not more than 0.10%		0.03%
		Total impurity: not more than 0.5%		0.1%
	Test B	Impurity VOPZ-ZBC: not more than 28ppm		N.D
Residual solvent		Ethanol: not more than 5000ppm		6ppm
		Toluene: not more than 890ppm		3ppm
		Ethyl acetate: not more than 5000ppm		4ppm
		Acetone: not more than 5000ppm		626ppm
		Dichloromethane: not more than 600ppm		N.D
			Benzene: not more than 2ppm	
		THF: not more than 720	THF: not more than 720ppm	
		Methanol: not more than 3000ppm		N.D
Assay(calculated on the anhydrous basis)		98.0-102.0% PHARMACEUTIO		99.9%