

Convergent Synthesis of PAMAM-like Dendrimers from Azide-functionalized PAMAM Dendrons

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Received August 11, 2006

The convergent synthesis of symmetric PAMAM-like dendrimers from azide-functionalized poly(amidoamine) (PAMAM) dendrons and two different multi-alkynes was investigated. The stitching method was based on the click chemistry protocol, *i.e.*, the copper-catalyzed cycloaddition reaction between an alkyne and an azide.

Key Words : Alkyne, Azide, Click chemistry, PAMAM dendrimers, 1,2,3-Triazoles

Introduction

Dendrimers represent a novel type of polymeric material that has generated much interest in diverse areas due to their unique structure and properties, and have served as functional objects in nanotechnology and nanoscience.¹ Their unique structural features include highly branched and well-defined structure, globular shape, and controlled surface functionalities. Dendrimers are prepared by repetition of a given set of reactions using either divergent or convergent strategies. The two most widely studied dendrimer families are the Fréchet-type polyether and the Tomalia-type PAMAM dendrimers. The convergent approach to dendrimer synthesis introduced by Fréchet and co-workers revolutionized the synthetic approaches to monodisperse dendrimers.² The convergent methodology installs the core in the final step, enabling the incorporation of functionalities. It provides greater structural control than the divergent approach due to its relatively low number of coupling reactions at each growth step. The ability to prepare well-defined (un)symmetrical dendrimers is the most attractive features of the convergent synthesis. On the other hand, PAMAM dendrimers are synthesized by the divergent approach.³

PAMAM dendrimers, which are nanoscopic spherical macromolecules composed of polyamidoamino units with repeating dendritic branching, have been extensively studied in many fields such as drug, drug and gene delivery, and self-assembly.⁴ The early synthetic efforts in PAMAM dendrimer synthesis applied the divergent synthesis procedure building the dendrimers from the core by an iterative synthetic procedure.³ Recent research emphasis seems to shift from the synthesis of novel dendrimers to their properties and potential applications, but future applications of PAMAM dendrimers rely on efficient and practical synthetic procedures. The convergent approach allows for a large degree of chemical diversity such that functional groups can be incorporated at nearly central position in the dendritic architecture. The synthesis of PAMAM dendrimers via the convergent approach has presented a significant challenge.

But, an example in the convergent synthesis of PAMAM dendrimers by the amide coupling between carboxylic acid and amine is reported.⁵

The reactions employed in the synthesis of dendrimers should be high yielding without any side reactions. Well known processes, such as the Michael reaction, Williamson ether synthesis, amidations and reductions have been used extensively in the synthesis of dendrimers.⁶ Recently the click chemistry^{7,8} which is the Cu(I)-catalyzed Huisgen [2 + 3] dipolar cycloaddition reaction between an organic azide and a terminal alkyne, has found many applications⁹ in combinatorial and organic chemistry, bioconjugations, and materials science. The reaction is characterized by very high yields, mild and simple reaction conditions, oxygen and water tolerance, and ease of product isolation. It is highly chemoselective affording only the desired 1,2,3-triazole even in the presence of a large variety of other functional groups. The route is clearly a breakthrough in the synthesis of dendrimers and dendritic and polymer materials. Although there are many reports to synthesize the triazole-mediated dendritic materials using click chemistry,¹⁰ relatively few applications in PAMAM dendrimer synthesis have been reported.¹¹ Because of the high yields and lack of byproducts provided by the click chemistry for stitching together dendrons and core unit, the various dendrimers having functional building block at core could be obtained easily and shown the characteristic behaviors. Due to our interest in developing new functional dendrimers, we became involved in exploring efficient cycloaddition reactions that provide an easy access to dendrimers. Herein we present the convergent synthesis of poly(amidoamine) (PAMAM) dendrimers using click chemistry between azide-functionalized poly(amidoamine) (PAMAM) dendrons **1-Dm** and two multi-alkynes cores.

Results and Discussion

The synthetic strategy for PAMAM dendrimers, linked by the triazole units, utilized a convergent method using the

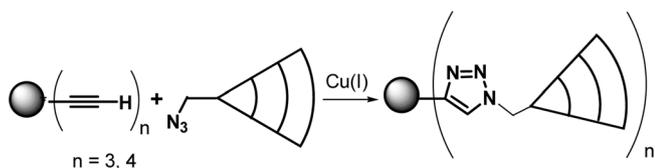


Figure 1. Synthetic strategies of dendrimers.

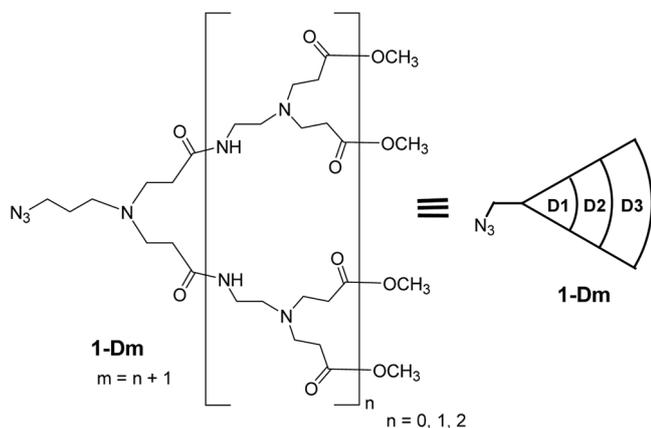
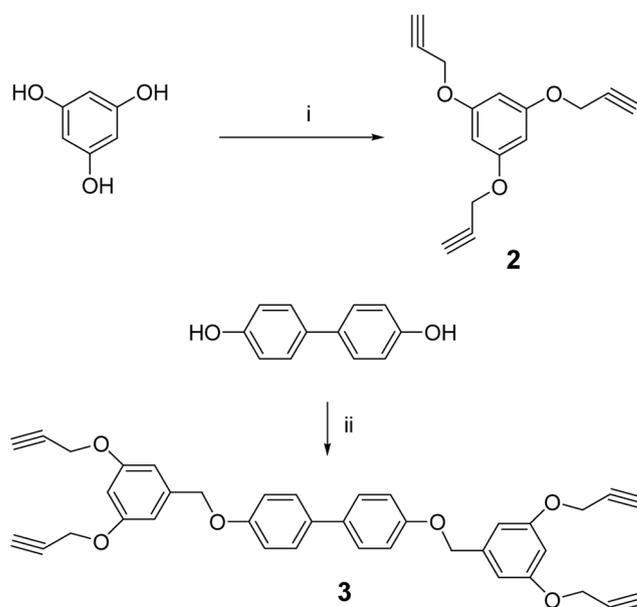


Figure 2. Structures of azide-functionalized PAMAM dendrons **1-Dm**.

azide-functionalized PAMAM dendrons **1-Dm** and the multi(alkynes) cores (Figure 1). The azide-functionalized PAMAM dendrons **1-Dm** ($m = 1-3$: generation of dendron) shown in Figure 2 are synthesized by the divergent approach using azidopropylamine as an azido-focal point.^{11b} This methodology involves typical stepwise and iterative two-step reaction sequences, consisting of amidation of methyl ester groups with a large excess of ethylenediamine and Michael addition of primary amines with methyl acrylate to produce methyl ester terminal groups.

The inward growth employed by the convergent synthesis is ideally suited for the attachment of diverse core moieties. As a result, building dendrimers via the convergent approach allows for the synthesis of symmetric dendrimers and for specific incorporation of functions into the dendrimer interior. To efficiently connect the azide focal point PAMAM dendrons with core unit(s) *via* the convergent approach, we intended to use the click condition using Cu (I) species. 1,3,5-Tris-prop-2-ynyloxybenzene **2** and 4,4'-(3,5-bis(propargyloxy)benzyloxy)bisphenyl **3** were designed to serve as the alkyne functionalities for dendrimer growth via click reactions with the dendrons. These compounds were synthesized readily from the tri-propargylation of 1,3,5-tri-hydroxybenzene with propargyl bromide and the bis-alkylations of 4,4'-bisphenol with 3,5-bis(propargyloxy)benzyl chloride in the presence of a base, respectively (Scheme 1). The structures of these compounds were confirmed by ¹H and ¹³C NMR spectroscopy, IR spectroscopy, and mass spectra. The IR spectra show the terminal ≡C-H at 3290 cm⁻¹ and C≡C triple bond at 2122 cm⁻¹ for compound **2** and the terminal ≡C-H at 3290 cm⁻¹ and C≡C triple bond at 2121 cm⁻¹ for compound **3**.

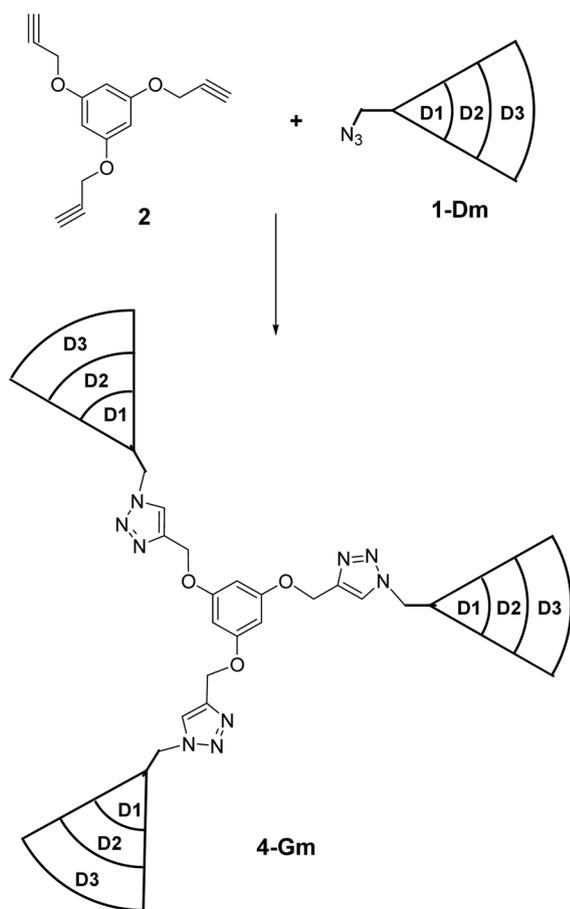
To test the effectiveness of the dipolar cycloaddition reactions of the tri(alkynes) core **2** and azide-dendrons **1-Dm** (Scheme 2), we have screened with several conditions using various Cu(I) sources in different solvents.^{8,9} We have found that the reaction conducted from the condition of 5 mol % of CuSO₄·5H₂O with 10 mol % of sodium ascorbate with respect to the alkyne in a 4 : 1 solvent ratio of THF to H₂O for 7.5 h at room temperature afforded the desired



Scheme 1. Reagents and conditions: (i) Propargyl bromide, K₂CO₃, 18-crown-6, CH₃CN, reflux, 16 h; (ii) 3,5-bis(propargyloxy)benzyl chloride, K₂CO₃, DMF, 60 °C, 24 h.

product **4-G1** in yield of 90%. The generation and disappearance of the mono and di-triazole derivatives were monitored by TLC runs of the reaction mixture. Given the success in the synthesis of first generation dendrimer, we expanded this reaction to get higher generation dendrimers with 5 mol % of CuSO₄·5H₂O with 10 mol % of sodium ascorbate with respect to the alkyne in a 4 : 1 solvent ratio of THF to H₂O. Reactions of the tri(alkynes) **2** with 3.3 equiv of **1-D2** and **1-D3** afforded the PAMAM dendrimers **4-G2** and **4-G3** in yields of 90 and 76%, respectively, after 9 and 12 h, which were separated by column chromatography. The low yields, in the absence of any side product(s) as observed by TLC, could be due to significant retention of the polar dendrimer in the silica column. For completion of the reaction between the dendritic azide and the alkynes, the higher generation dendron takes longer time than the lower generation dendron, which can be ascribed to the steric demand of the dendron and spatial congestion of core region.

The symmetric PAMAM dendrimers were purified by column chromatography and the structures were confirmed by ¹H and ¹³C NMR spectroscopy, IR spectroscopy, and FAB or MALDI mass spectra. From the ¹H NMR spectra (CDCl₃), the peaks of the methylene protons adjacent to the nitrogen of triazole, the triazole proton, and the methylene



Scheme 2. Reagents and conditions: 15 mol % of $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ /30 mol % of sodium ascorbate, THF/ H_2O (4 : 1), r.t.

protons adjacent to the carbon of triazole in dendrimers **4-Gm** were found at 4.37, 7.77, and 5.13 ppm for **4-G1**, 4.36, 7.81, and 5.07 ppm for **4-G2**, and 4.40, 7.88, and 5.09 ppm for **4-G3**, respectively (Figure 3). The peaks of the amide protons (NH) in the ^1H NMR spectra were found at 6.98 ppm for **4-G2**, and at 7.01 and 7.54 ppm for **4-G3**, respectively. As the dendrimer generation increased, the peaks of the triazole proton shifted gradually to down-field which may be influenced by the dendritic microenvironment effect.¹² IR data also confirmed that neither alkyne ($\sim 3290\text{ cm}^{-1}$) nor azide ($\sim 2098\text{ cm}^{-1}$) residues remain in the final dendrimer (Figure 4). Their FAB or MALDI mass spectra exhibited very good correlation with the calculated molecular masses. Analysis of the dendrimers by gel-permeation chromatography (GPC) from THF eluent shows very low polydispersity values $\text{PDI} = 1.02$ and 1.03 for **4-G1** and **4-G2**, respectively (Figure 5). Unfortunately, PDI value by GPC analysis of **4-G3** could not be obtained due to their poor solubility and aggregation property in THF.

To probe the viability of our approach, we next turned our attention toward the construction of PAMAM dendrimers **5-Gm** with tetra(alkynes) **3** (Scheme 3). The reaction of the tetra(alkynes) **3** and 4.4 equiv of azide-dendrons **1-D1** in the presence of 0.1, 0.2, 0.5, and 1.0 equiv of CuI with respect to the alkyne in THF (0.1 M) did not occur at room temper-

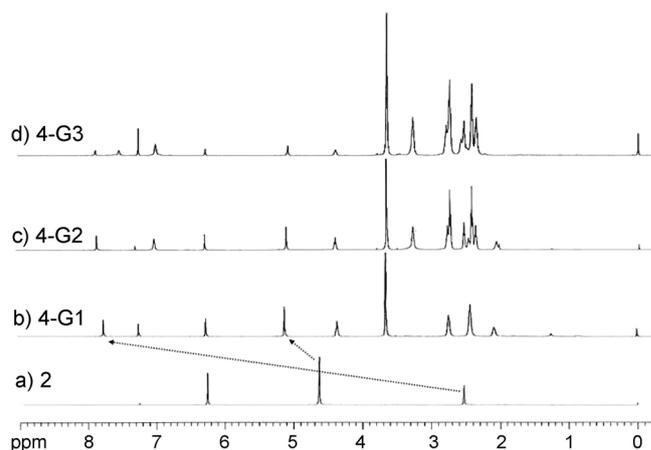


Figure 3. ^1H -NMR spectra for (a) **2**, (b) **4-G1**, (c) **4-G2**, and (d) **4-G3**.

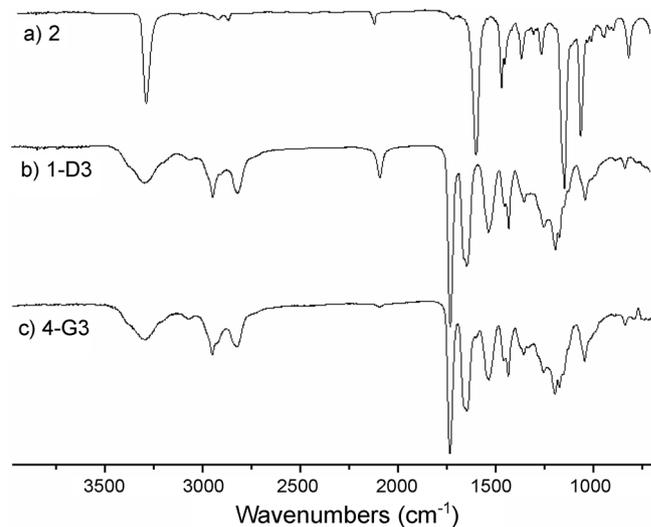


Figure 4. IR spectra for (a) **2**, (b) **1-D3**, and (c) **4-G3**.

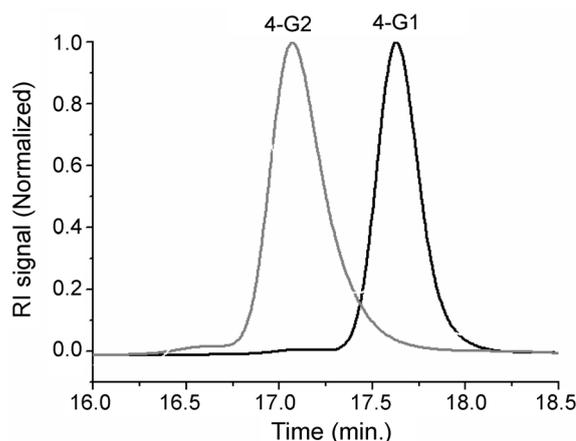
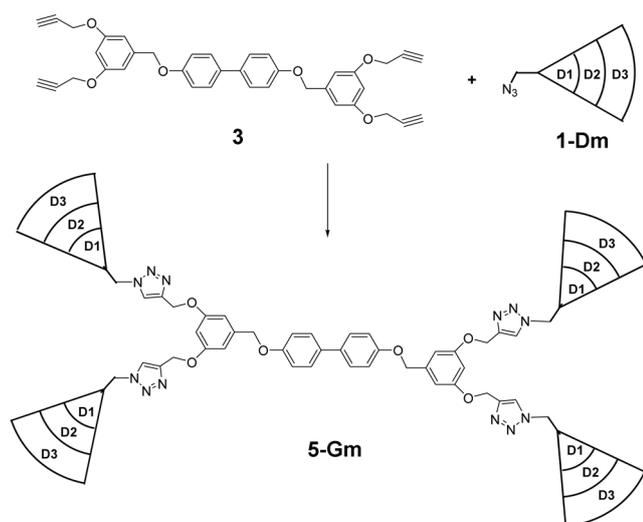


Figure 5. GPC diagrams of dendrimers **4-G1** and **4-G2** obtained from THF eluent.

ature. However, the reaction proceeded at $50\text{ }^\circ\text{C}$ smoothly to afford the desired product **5-G1** irrespective of the amount of CuI used. We have found that the reaction conducted in 5 mol % of $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ and 10 mol % of sodium ascorbate



Scheme 3. Reagents and conditions: 20 mol % of $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ /40 mol % of sodium ascorbate, DMF/ H_2O (4 : 1), 60 °C.

with respect to the alkyne in a 4 : 1 solvent ratio of DMF to H_2O proceeded smoothly at room temperature and finished within 9 h at 60 °C providing the desired product **5-G1** in an isolated yield of 97%. The generation and disappearance of the mono, di, and tri-triazole derivatives were monitored by TLC runs of the reaction mixture. Based on these optimizations for the synthesis of the first generation dendrimer, we fixed conditions for higher generation dendrimers. Therefore we tried to synthesize higher generation dendrimers with 5 mol % of $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ and 10 mol % of sodium ascorbate with respect to the alkyne in a 4 : 1 solvent ratio of DMF to H_2O (Scheme 3). The reactions of the tetra(alkynes) **3** and 4.4 equiv of alkyne-dendrons **1-D2** and **1-D3** afforded the PAMAM dendrimers **5-G2** and **5-G3** in yields of 91% and 86%, respectively, after 12 and 18 h, which were separated by column chromatography. The low yields, in the absence of any side product(s) as observed by TLC, could be due to significant retention of the polar dendrimer in the silica column. For completion of the reaction between the dendritic azide and the alkyne, the higher generation dendron takes longer time than the lower generation dendron, which can be differentiated by the accessibility of azide group due to the steric hindrance (bulkiness) of dendron and spatial congestion of core region. This observation led us to imagine that the reaction between the dendritic azide and the alkyne was kinetically controlled. This result showed that the formation of triazole could be regarded as a new connector to construct the symmetric PAMAM dendrimers from dendrons. Self-emissive dendrimer showed the characteristic potential applications such as diagnostic and imaging. With this in mind we are now investigated for self-emissive PAMAM dendrimer with a fluorescent or phosphorescent probe in core region. The triazole residues existing in dendrimers can stabilize Cu(I) species even under aqueous aerobic conditions which may play a crucial role in biological applications. Their copper-binding ability may be used as the ligand properties in homogeneous catalysis.

The structures of the PAMAM dendrimers were also confirmed by ^1H and ^{13}C NMR spectroscopy, IR spectroscopy, FAB and MALDI mass spectra. From the ^1H NMR spectra (CDCl_3), the peaks of the methylene protons adjacent to the nitrogen of triazole, the triazole proton, and the methylene protons adjacent to the carbon of triazole in dendrimers **5-Gm** were found at 4.36, 7.76, and 5.19 ppm for **5-G1**, 4.39, 7.84, and 5.16 ppm for **5-G2**, and 4.41, 7.90, and 5.19 ppm for **5-G3**, respectively. The peaks of the amide protons (NH) in the ^1H NMR spectra were found at 6.95 ppm for **5-G2**, and at 7.00 and 7.44 ppm for **5-G3**, respectively. As the dendrimer generation increased, the peaks of the methylene protons adjacent to the nitrogen of triazole and the triazole proton shifted gradually to down-field which may be influenced by the dendritic microenvironment effect.¹² The IR spectra shows the disappearance of the acetylene peak at $\sim 3290\text{ cm}^{-1}$ and the azide peak at $\sim 2096\text{ cm}^{-1}$ in the final dendrimer while the ^1H NMR revealed no alkyne peak at around δ 2.53 ppm. Their FAB or MALDI mass spectra were exhibited very good correlation with the calculated molecular masses. Analysis of the dendrimers by gel-permeation chromatography (GPC) from THF eluent shows very low polydispersity value $\text{PDI} = 1.02$ for **5-G1** which means no signs of products with defects that would arise from incomplete coupling. Unfortunately, PDI values by GPC analysis of **5-G2** and **5-G3** could not be obtained due to their poor solubility and aggregation property in THF.

In summary, we have demonstrated that click reactions between the tri(alkynes) core or tetra(alkynes) core and the azide-functionalized PAMAM dendrons lead to the formation of symmetric PAMAM-like dendrimers in high yields. This method can be applied for the fast synthesis of PAMAM-like dendrimers with different lengths (spacers) and/or functional groups at core and may then provide an insight into designing various dendrimers with the functional cores. We are currently working toward synthesis of various functional dendrimers using this strategy for various applications.

Experimental Section

^1H NMR spectra were recorded on a 300 or 500 MHz NMR spectrometer using the residual proton resonance of the solvent as the internal standard. Chemical shifts are reported in parts per million (ppm). When peak multiplicities are given, the following abbreviations are used: s, singlet; d, doublet; t, triplet; q, quartet; quin, quintet; d of d, doublet of a doublet; m, multiplet; br, broad. ^{13}C NMR spectra were proton decoupled and recorded on a 75 or 125 MHz NMR spectrometer using the carbon signal of the deuterated solvent as the internal standard. FAB and MALDI mass spectra were obtained from Korea Basic Science Institute (KBSI) in Daegu or Daejeon and POSTECH. Flash chromatography was performed with 37-75 μm silica gel. Analytical thin layer chromatography was performed on silica plates with F_{254} indicator and the visualization was accomplished by UV lamp or using an iodine chamber.

Polydispersity (PDI) of dendrimers was determined by gel permeation chromatography (GPC) analysis relative to polystyrene calibration (Agilent 1100 series GPC, Plgel 5 μ m MIXED-C, refractive index detector) in THF solution. All chemicals were obtained from commercial sources and used as received, unless otherwise mentioned. THF was distilled over Na/Ph₂CO ketyl.

Synthesis of 1,3,5-tris(prop-2-ynyloxy)benzene (2). A solution of benzene-1,3,5-triol (0.5 g, 3.09 mmol) and propargyl bromide (1.3 g, 10.80 mmol) and 18-crown-6 (0.06 g, 0.62 mmol) in CH₃CN (30 mL) in the presence of K₂CO₃ (1.5 g, 10.80 mmol) was stirred under reflux for 16 h. The reaction mixture was added to EtOAc (50 mL) and the resulting solution was washed with brine (20 mL \times 3). The organic phase was dried with magnesium sulfate and concentrated. The residue was purified by recrystallization (EtOAc/*n*-hexane system) and column chromatography (EtOAc/*n*-hexane, 1 : 6) to afford the desired product **2** (0.49 g, 66%). Mp. 65-68 °C. IR 3289, 2122, 1602, 1472, 1266, 1368, 1146, 1066, 1038, 1014 cm⁻¹; ¹H NMR (500 MHz, CDCl₃): δ = 2.53 (m, 3H), 4.64 (m, 6H), 6.27 (m, 3H); ¹³C NMR (125 MHz, CDCl₃): δ = 159.8, 95.9, 78.7, 76.2, 56.4.

Synthesis of 4,4'-(3,5-bis(propargyloxy)benzyloxy)biphenyl (3). A solution of 3,5-bis(propargyloxy)benzyl chloride (110 mg, 0.47 mmol) and 4,4'-biphenol (40 mg, 0.21 mol) in DMF (2 mL) in the presence of K₂CO₃ (58.9 mg, 0.43 mmol) was stirred at 60 °C for 24 h. The reaction mixture was added to EtOAc (50 mL) and the resulting solution was washed with brine (20 mL \times 3). The organic phase was dried with magnesium sulfate and concentrated. The residue was purified by column chromatography (EtOAc/*n*-hexane, 1 : 4) to afford the desired product **2** (122 mg, 98%). Mp. 98-100 °C. IR 3290, 2921, 2854, 2121, 1590, 1494, 1452, 1292, 1269, 1241, 1148, 1055, 1038, 1014 cm⁻¹; ¹H NMR (500 MHz, CDCl₃): δ = 2.52 (m, 4H), 4.69 (d, *J* = 2.3 Hz, 8H), 5.06 (s, 4H), 6.58 (m, 2H), 6.72 (m, 4H), 7.01 (d, *J* = 8.6 Hz, 4H), 7.46 (d, *J* = 8.6 Hz, 4H); ¹³C NMR (125 MHz, CDCl₃): δ = 159.3, 158.2, 140.1, 134.2, 128.2, 115.6, 107.2, 102.2, 78.7, 76.2, 70.2, 56.4; MS (FAB): *m/z* = 582 [M⁺]; HRMS (FAB) calcd for C₃₈H₃₀O₆: 582.2042. found: 583.2121 [M⁺ + H].

General procedure for the preparation of PAMAM dendrimers 4-Gm from azide-PAMAM dendrons 1-Dm and tri(alkyne) core 2. A mixture of azido-dendrons **1-Dm** (0.21 mmol) and 1,3,5-tris-prop-2-ynyloxybenzene **2** (0.05 mmol) in THF-H₂O (4 : 1, 1 mL) in the presence of 15 mol % CuSO₄·5H₂O with 30 mol % sodium ascorbate was stirred at room temperature for ~13 h. The reaction mixture was poured into brine (20 mL) and the resulting solution was extracted with EtOAc (20 mL \times 3). The combined organic phase was dried with sodium sulfate, concentrated, and purified by column chromatography (EtOAc/methanol system) to afford the desired product.

4-G1: 90% yield; IR 3142, 2952, 2832, 1734, 1597, 1461, 1437, 1256, 1200, 1162, 1048 cm⁻¹; ¹H NMR (500 MHz, CDCl₃): δ = 2.07 (m, 6H), 2.42 (m, 18H), 2.73 (m, 12H), 3.66 (s, 18H), 4.37 (t, *J* = 6.9 Hz, 6H), 5.13 (s, 6H), 6.29 (s,

3H), 7.77 (s, 3H); ¹³C NMR (75 MHz, CDCl₃): δ = 173.3, 160.5, 143.9, 123.8, 95.2, 62.4, 52.0, 50.7, 49.5, 48.3, 32.7, 28.4; MS (FAB): *m/z* = 1058 [M⁺ + H]; HRMS (FAB) calcd for C₄₈H₇₂N₁₂O₁₅: 1056.5240. found: 1057.5318 [M⁺ + H]. PDI = 1.02.

4-G2: 90% yield; IR 3313, 2952, 2827, 1735, 1664, 1601, 1534, 1461, 1436, 1256, 1198, 1171, 1046 cm⁻¹; ¹H NMR (500 MHz, CDCl₃): δ = 2.01 (t, *J* = 6.2 Hz, 6H), 2.32 (t, *J* = 6.2 Hz, 12H), 2.37 (t, *J* = 6.5 Hz, 24H), 2.42 (t, *J* = 5.7 Hz, 6H), 2.49 (t, *J* = 5.7 Hz, 12H), 2.69 (t, *J* = 6.6 Hz, 24H), 2.73 (t, *J* = 6.1 Hz, 12H), 3.21-3.24 (m, 12H), 3.61 (s, 36H), 4.36 (t, *J* = 6.8 Hz, 6H), 5.07 (s, 6H), 6.24 (s, 3H), 6.98 (t, *J* = 4.9 Hz, 6H), 7.81 (s, 3H); ¹³C NMR (75 MHz, CDCl₃): δ = 173.4, 172.7, 160.6, 144.0, 123.7, 95.3, 62.3, 53.3, 52.0, 50.3, 50.0, 49.6, 48.4, 37.6, 34.3, 33.0, 28.5; MS (MALDI): *m/z* calcd for C₁₀₂H₁₆₈N₂₄O₃₃: 2257.2206. found: 2258.2581 [M⁺ + H], 2280.2764 [M⁺ + Na]. PDI = 1.03.

4-G3: 76% yield; IR 3293, 2952, 2827, 1735, 1658, 1537, 1461, 1436, 1257, 1198, 1176, 1045 cm⁻¹; ¹H NMR (500 MHz, CDCl₃): δ = 2.03 (m, 6H), 2.34 (m, 36H), 2.41 (t, *J* = 6.1 Hz, 48H), 2.52-2.53 (m, 30H), 2.57 (m, 12H), 2.73 (t, *J* = 6.3 Hz, 60H), 2.78 (m, 24H), 3.26-3.27 (m, 36H), 3.64 (s, 72H), 4.40 (t, *J* = 6.2 Hz, 6H), 5.09 (s, 6H), 6.28 (s, 3H), 7.01 (br s, 12H), 7.54 (br s, 6H), 7.88 (s, 3H); ¹³C NMR (125 MHz, CDCl₃): δ = 173.4, 173.0, 172.7, 160.7, 143.9, 123.8, 95.1, 62.3, 53.3, 52.9, 52.0, 50.2, 50.1, 49.6, 48.6, 37.9, 37.6, 34.4, 34.2, 33.1, 28.6; MS (MALDI): *m/z* calcd for C₂₁₀H₃₆₀N₄₈O₆₉: 4658.6137. found: 4681.7505 [M⁺ + Na].

General procedure for the preparation of symmetric PAMAM dendrimers 5-Gm from azide-PAMAM dendrons 1-Dm and tetra(alkyne) core 4. A mixture of azido-dendrons **1-Dm** (0.21 mmol) and 4,4'-(3,5-bis(propargyloxy)benzyloxy)biphenyl **4** (0.05 mmol) in THF-H₂O (4 : 1, 1 mL) in the presence of 20 mol % CuSO₄·5H₂O with 40 mol % sodium ascorbate was stirred at 60 °C for ~18 h. The reaction mixture was poured into brine (20 mL) and the resulting solution was extracted with EtOAc (20 mL \times 3). The combined organic phase was dried with sodium sulfate, concentrated, and purified by column chromatography (EtOAc/methanol system) to afford the desired product.

5-G1: 97% yield; IR 2952, 2849, 1732, 1655, 1595, 1436, 1214, 1172, 1044 cm⁻¹; ¹H NMR (500 MHz, CDCl₃): δ = 2.07 (m, 8H), 2.42 (m, 24H), 2.72 (m, 16H), 3.66 (s, 24H), 4.36 (t, *J* = 6.3 Hz, 8H), 5.03 (s, 4H), 5.19 (s, 8H), 6.61 (m, 2H), 6.72 (m, 4H), 6.99 (d, *J* = 8.3 Hz, 4H), 7.45 (d, *J* = 8.1 Hz, 4H), 7.76 (s, 4H); ¹³C NMR (125 MHz, CDCl₃): δ = 173.4, 160.1, 144.0, 128.2, 123.7, 115.5, 106.9, 62.6, 52.0, 50.8, 49.5, 48.4, 32.8, 28.5; MS (FAB): *m/z* = 1671.1 [M⁺ + H], 1693.1 [M⁺ + Na]; HRMS (FAB) calcd for C₈₂H₁₁₀N₁₆O₂₂: 1670.7981. found: 1671.8059 [M⁺ + H]. PDI = 1.02.

5-G2: 91% yield; IR 3278, 2955, 2923, 2852, 1732, 1652, 1595, 1576, 1436, 1217, 1172, 1044 cm⁻¹; ¹H NMR (500 MHz, CDCl₃): δ = 2.03 (m, 8H), 2.34 (m, 16H), 2.40 (m, 40H), 2.52 (m, 16H), 2.72 (m, 48H), 3.26 (m, 16H), 3.64 (s, 48H), 4.39 (m, 8H), 5.02 (s, 4H), 5.16 (s, 8H), 6.61 (m, 2H), 6.72 (m, 4H), 6.95 (br s, 8H), 6.99 (d, *J* = 6.7 Hz, 4H), 7.46 (d, *J* = 6.7 Hz, 4H), 7.84 (s, 4H); ¹³C NMR (75 MHz, CDCl₃):

δ = 173.4, 172.8, 160.1, 144.1, 128.1, 123.7, 115.5, 106.8, 62.4, 53.3, 52.0, 50.3, 50.0, 49.6, 48.4, 37.6, 34.4, 33.1, 28.6; MS (MALDI): m/z calcd for $C_{154}H_{238}N_{32}O_{46}$: 3271.7268. found: 3272.7329 [$M^+ + H$].

5-G3: 86% yield; IR 3270, 2951, 2832, 1734, 1650, 1550, 1436, 1217, 1175, 1044 cm^{-1} ; 1H NMR (500 MHz, $CDCl_3$): δ = 2.03 (m, 8H), 2.35 (m, 36H), 2.42 (m, 84H), 2.53 (m, 48H), 2.73-2.75 (m, 112H), 3.27-3.33 (m, 48H), 3.69 (s, 96H), 4.41 (m, 8H), 5.06 (s, 4H), 5.19 (s, 8H), 6.56 (m, 2H), 6.67 (m, 4H), 7.00 (br, 16H), 7.10 (br, 4H), 7.37 (br, 4H), 7.44 (br, 8H), 7.90 (s, 4H); ^{13}C NMR (125 MHz, $CDCl_3$): δ = 173.52, 173.5, 172.8, 160.1, 144.1, 128.1, 115.5, 106.9, 62.3, 53.2, 52.2, 52.0, 50.4, 50.2, 49.8, 49.6, 48.8, 37.6, 34.4, 33.1, 32.7, 32.6, 32.5, 28.6; MS (MALDI): m/z calcd for $C_{298}H_{494}N_{64}O_{94}$: 6473.5843.

Acknowledgement. This research was supported by the University IT Research Center (ITRC) Project of the Ministry of Information and Communication (J.W.L) and the National Research Laboratory (NRL) program of KOSEF (S.H.J). We also thank the Korean Ministry of Education (BK 21 Program) for graduate studentships.

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