

Preparation of Diastereomeric β -Aryloxymethylaminoalcohols Containing Nicotinic Acid Moiety and Their Binding Affinity to β_3 -Adrenoreceptors

Seung Kyu Kang, Jae Du Ha, Haye-Gyeong Cheon, Joong-Kwoon Choi, Chang Sung Hong,[†] and Eul Kgun Yum^{†,*}

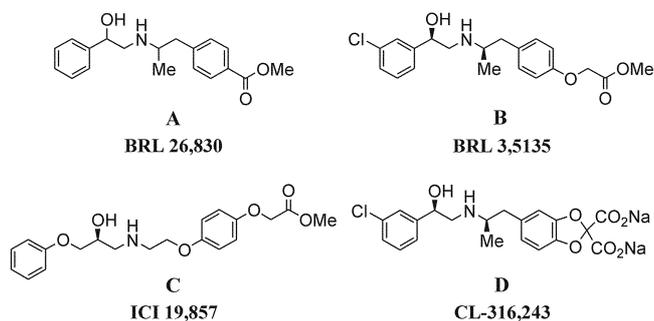
Medicinal Science Division, Korea Research Institute of Chemical Technology, P.O. Box 107, Yuseong, Daejeon 305-600, Korea

[†]Department of Chemistry, Chungnam National University, Yuseong, Daejeon 305-764, Korea

Received June 17, 2003

Key Words : Diastereomer, β -Aminoalcohol, Nicotinic acid, β_3 -Adrenoreceptors

The identification of the third β -adrenergic receptor subtype (β_3 AR) led to the investigation of β_3 -adrenoreceptor agonists as potential agents for the treatment of various metabolic diseases.¹ Stimulation of β_3 -adrenoreceptors on the surface of adipocytes evoked lipolysis and upregulation of the uncoupling protein (UCP1), which led to a net increase in energy utilization.^{2,3} Thus, β_3 -adrenoreceptor agonists may prove useful for the treatment of obesity.³ In addition, the agonists have also demonstrated a direct improvement on glucose tolerance for treatment of Type II (non-insulin dependent) diabetes. Recently, many pharmaceutical companies have developed β_3 -adrenoreceptor agonists, which have shown highly selective binding affinity to β_3 -adrenoreceptors (**A-D**).⁴ The literature reports have shown that the single diastereomer of β_3 -adrenoreceptor agonists are often more potent or have less side effects compared to their racemates.⁵ Of the numerous methods for the preparation of chiral aryl substituted β -aminoalcohols, the most direct method is alkylation of the corresponding chiral amine with aryloxyethylene oxide.⁶ However, direct alkylation in polar, protic solvents generally gave the desired products in low yields with significant amounts of regioisomer and multiply alkylated side products.⁷



Currently, heteroarylethanolamines have also been reported to show significant β_3 agonist activity and minimal cross-reactivity at the β_1 and β_2 receptors.⁸ The β -aminoalcohol could contain various heterocycles such as oxazole,⁹ pyridine,¹⁰ and indole.¹¹ In an effort to discover new lead compounds for β_3 -adrenoreceptor agonist, we were posed with the problem of finding efficient and direct route to

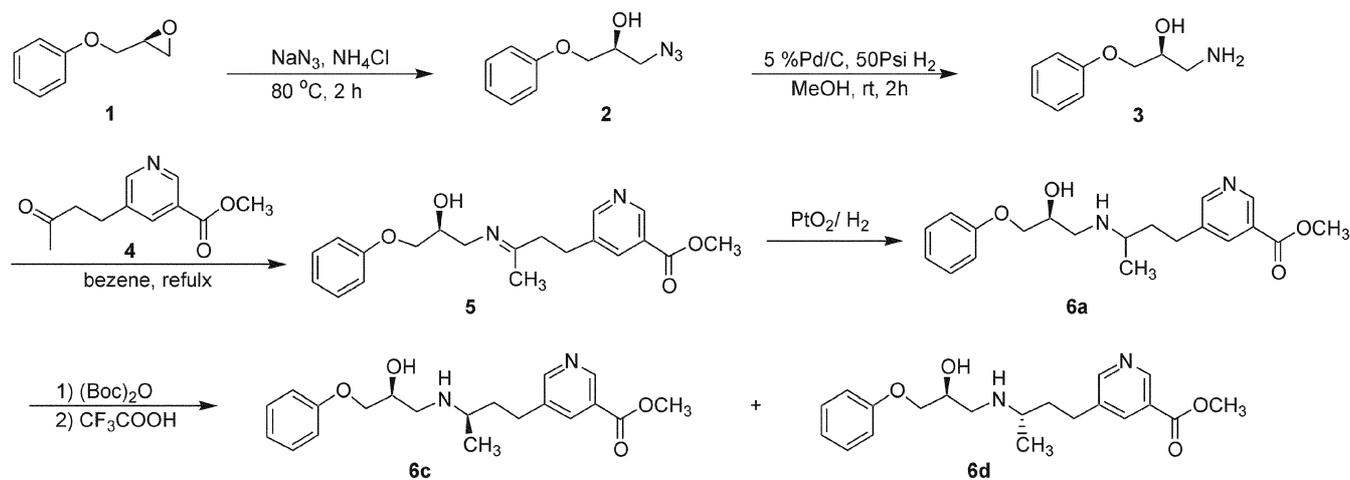
prepare optically pure diastereomeric β -arylaminoalcohols. We describe herein simple diastereomeric preparation of heterocyclic β -arylaminoalcohols containing nicotinic acid moiety and their binding affinity to β_3 -adrenoreceptors.

Chemistry

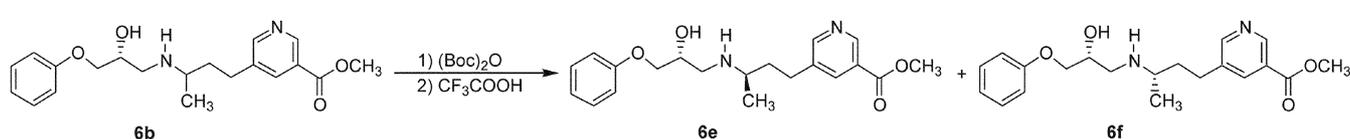
The synthetic procedures for the preparation of diastereomeric β -aminoalcohols are detailed in Scheme 1. The (*S*)-1-azido-3-phenoxypropane-2-ol (**2**) was obtained by the ring opening reaction of (*S*)-2-phenoxyethyl oxirane (**1**) with NaN_3 in CH_3CN at 80 °C. The hydrogenation of 1-azido-3-phenoxypropane-2-ol (**2**) using Pd/C provided 1-amino-3-phenoxypropan-2-ol (**3**) in a quantitative yield. The 5-(3-oxobutyl)-nicotinic acid methyl ester (**4**) were prepared by palladium-catalyzed coupling reaction of 5-bromonicotinic acid methyl ester with 3-buten-2-ol in a 70-% yield.¹² The imino compound **5** was obtained by condensation of aminoalcohol **3** and ketone **4** by azeotropic reflux in benzene. The diastereoisomeric mixture of **6a** was prepared by hydrogenation of imine **5** with PtO_2 catalyst under 60 psi hydrogen pressure in solvent. The Boc protected **6c** and **6d** were separated by MPLC with Merck Lobar RP-18 column and $\text{CH}_3\text{CN} : \text{H}_2\text{O} = 1 : 1$ as eluant. The compound **6c** and **6d** were obtained by deprotection of Boc group and neutralization. Another set of diastereomeric compounds **6e** and **6f** were also prepared by the same procedure with Scheme 1 except for (*R*)-2-phenoxyethyl-oxirane as a chiral substrate (Scheme 2). The stereochemistry of **6c-6f** were determined by comparison of literature spectra after ring formation to oxazolodione with 1,1-carbonyldiimidazole.¹³

Screening Results

To determine the affinity of these β -aminoalcohols as β_3 -adrenoreceptor agonists, the receptor binding assay was performed by using cell membrane expressing human β_3 adrenoreceptors (RB-HBETA₃).¹⁴ The data are summarized in Table 1. Unexpectedly, the heterocyclic aminoalcohols containing nicotinic ester have shown similar binding affinities except for (*R,S*)-isomer **6e** which showed a quarter of the affinity compared to the other isomers.



Scheme 1



Scheme 2

Table 1. Comparison of the β_3 AR Affinity of Diastereomeric β -Aminoalcohols

Entry	Compound	Configuration	IC ₅₀ (μ M)	Ki (μ M)
1	6c	<i>S,S</i>	1.28	0.67
2	6d	<i>S,R</i>	1.15	0.61
3	6e	<i>R,S</i>	4.57	2.41
4	6f	<i>R,R</i>	1.10	0.58
5	BRL-35135	<i>S,S</i>	3.62	1.91
6	CL-316243	<i>S,S</i>	1.17	0.62

Conclusions

The four diastereomers of heterocyclic β -aminoalcohols were easily prepared by separation of their Boc derivatives as the key step. The introduction of nicotinic acid moiety to β -aminoalcohols resulted in potent β_3 -adrenergic receptor binding affinity. The nicotinic acid moiety could be a potential heterocyclic substrate for the development of β_3 -adrenoreceptor agonists.

Experimental Sections

All chemicals were purchased and used without any further purifications. The ^1H NMR spectra were obtained on a Varian Gemini 200 MHz or Bruker 300 MHz NMR Spectrometer. The GC-MS spectra were obtained on a Shimadzu QP 1000 mass spectrometer. Melting points were determined on MU-TEM apparatus and were uncorrected. BRL-35135 and CL-316243 were prepared literature procedures^{4b} and used as reference compounds.

(S)-2-Phenoxypropyl oxirane (1)¹⁵. NaH (60% dispersion

in mineral oil, 0.72 g, 18 mmol) was added to a solution of phenol (1.23 g, 13 mmol) in dry DMF (10 mL) and the resulting suspension was stirred for approximately 30 minutes until a clear solution was obtained. A solution of (*S*)-(+)-glycidyl 3-nitrobenzenesulfonate (3.1 g, 12 mmol) in dry DMF (7 mL) was slowly added to phenoxide solution. The mixture was stirred for 6 hours at 20 °C and poured into saturated aqueous NH_4Cl solution (50 mL). The product was extracted with ethyl ether (3 \times 20 mL). The ethyl ether layer was dried over anhydrous MgSO_4 and concentrated. The (*S*)-2-phenoxypropyl oxirane was obtained 86% yields by silica gel column chromatography.

^1H NMR (CDCl_3 , 300 MHz) δ 7.30-7.24 (m, 2H), 6.98-6.89 (m, 3H), 4.19 (dd, $J = 10.9, 3.2$ Hz, 1H), 3.93 (dd, $J = 11.3, 5.6$ Hz, 1H), 3.33 (m, 1H), 2.87 (t, $J = 4.9$ Hz, 1H), 2.73 (dd, $J = 4.9, 2.6$ Hz, 1H); Mass m/e (%) 150 (M^+ , 26), 119 (10), 107 (35), 94 (100), 77 (50), 65 (40).

(S)-1-Azido-3-phenoxypropan-2-ol (2). The mixture of 0.6 g (5 mmol) of (*S*)-2-phenoxypropyl oxirane (**1**), 1.52 g (25 mmol) of NaN_3 , and H_2O -acetonitrile (1 : 8, 9 mL) in 25 mL flask was stirred at 80 °C for 4 hours. The mixture was poured into 20 mL of cold water. The product was extracted with ethyl ether (2 \times 20 mL). The organic layer was washed saturated NH_4Cl solution (20 mL) and water. The ethyl ether layer was dried over anhydrous MgSO_4 and concentrated. The (*S*)-1-azido-3-phenoxypropan-2-ol was obtained 97% yields by silica gel column chromatography.

^1H NMR (CDCl_3 , 300 MHz) δ 7.31-7.24 (m, 2H), 7.00-6.88 (m, 3H), 4.16 (m, 1H), 3.93 (d, $J = 5.6$ Hz, 1H), 3.50 (m, 1H), 2.71 (brs, 1H); Mass m/e (%) 167 (M^+ , 3), 149 (4), 123 (23), 94 (100), 77 (25).

(S)-1-Amino-3-phenoxypropan-2-ol (3). The mixture of

(*S*)-1-azidophenoxypropane-2-ol (1.71 g, 8.9 mmol) and 5% Pd/C (0.2 g) and methanol (15 mL) in pressure bottle was hydrogenated under 60 psi of hydrogen for 4 h at room temperature. The resulting solution was filtered and concentrated. The was obtained 88% yields by silica gel column chromatography. mp 104-106 °C; ¹H NMR (CDCl₃, 300 MHz) δ 7.31-7.26 (m, 2H), 6.98-6.90 (m, 3H), 4.01-3.91 (m, 3H), 2.98 (dd, *J* = 12.8, 3.7 Hz, 1H), 2.86 (dd, *J* = 12.8, 6.4 Hz, 1H); Mass *m/e* (%) 193 (9, M⁺), 119 (34), 107 (21), 94 (100), 77 (65), 65 (26).

5-(3-Oxobutyl)nicotinic acid methyl ester (4). To a 10-mL vial containing a magnetic stirring bar was added the following reagents; Pd(OAc)₂ (0.025 mmol), KOAc (1.0 mmol), LiCl (0.5 mmol), 3-buten-2-ol (1.0 mmol), methyl 5-bromonicotinate (0.5 mmol) and DMF (5 mL). The vial was sealed with a septum. The mixture was stirred at the 110 °C for 4 hours. The resulting mixture was diluted with ethyl acetate (20 mL) and washed with saturated aqueous NH₄Cl (2 × 20 mL). The ethyl acetate layer was dried over anhydrous MgSO₄ and concentrated. The product was obtained 70% yields by flash column chromatography. mp: 53-54 °C; ¹H NMR (CDCl₃, 300 MHz) δ 8.96 (d, 1H, *J* = 2.0 Hz), 8.66 (t, 1H, *J* = 2.4 Hz), 8.05 (d, 1H, *J* = 2.0 Hz), 3.87 (s, 3H), 2.89 (t, 2H, *J* = 7.4 Hz), 2.76 (t, 2H, *J* = 7.2 Hz), 2.09 (s, 3H); Mass *m/e* (%) 207 (13, M⁺), 164 (75), 150 (14), 132 (32), 104 (24), 77 (14), 43 (100).

5-[3-(2-Hydroxy-3-phenoxypropylamino)butyl]nicotinic acid methyl ester (6a). A mixture of (*S*)-1-amino-3-phenoxypropan-2-ol (**3**) (1.0 mmol), 5-(3-oxobutyl)nicotinic acid methyl ester (**4**) (1.0 mmol), molecular sieve (2 g) and benzene (20 mL) in 50 mL flask was heated under azeotropic reflux for 20 hours. The resulting solution was filtered and concentrated. The 5-[2-(2-hydroxy-3-phenoxypropylimino)propyl]nicotinic acid methyl esters (**5**) was obtained 80% yields as oil. The crude imine (**5**) and PtO₂ (50 mg) were added to methanol (15 mL) in pressure bottle. The mixture was hydrogenated under 70 psi hydrogen for 4 h at room temperature. The resulting solution was filtered and concentrated. The aminoalcohol (**6a**) was obtained 63% yields by silica gel column chromatography. ¹H NMR (CDCl₃, 200 MHz) δ 9.02 (d, 1H, *J* = 2.0 Hz), 8.60 (t, 1H, *J* = 2.0 Hz), 8.11 (d, 1H, *J* = 2.4 Hz), 7.24 (t, 2H, *J* = 8.0 Hz), 6.89-6.87 (m, 3H), 4.15-3.91 (m, 3H), 3.88 (s, 3H), 3.63 (m, 2H), 2.89-2.70 (m, 5H), 1.86-1.67 (m, 2H), 1.19-1.16 (m, 3H); Mass *m/e* (%) 359 (100, M⁺), 332 (12), 181 (6), 149 (12), 111(13), 96 (14), 68 (13), 55 (12), 44 (37).

Separation of Boc protected 6c and 6d. 5-[3-(2-Hydroxy-3-phenoxypropylamino)butyl]nicotinic acid methyl ester (**6a**, mmol) and (Boc)₂O were dissolved in 20 mL of CH₂Cl₂. The reaction mixture was stirred about 12 h at room temperature. The Boc protected **6a** was obtained quantitatively by concentration. The Boc protected diastereomers of **6c** and **6d** were separated by MPLC with Merck Lobar RP-18 column (440 × 37 mm, #10626) and CH₃CN : H₂O = 1 : 1 eluent (UV-254 nM and 10 mL/min). The diastereoselectivity of **6c** and **6d** (44 : 56) was determined by HPLC with Waters Spherisor S 10 ODS2 (250 × 4.6 mm,

#PS832515) and CH₃CN : H₂O = 1 : 1 eluent (UV-254 nM and 1.0 mL/min). Boc-protected **6c**: ¹H NMR (CDCl₃, 200 MHz) δ 9.05 (d, *J* = 2.0 Hz, 1H), 8.60 (d, 1H, *J* = 2.2 Hz), 8.10 (t, *J* = 2.0 Hz, 1H), 7.30-7.22 (m, 2H), 6.90-6.85 (m, 3H), 4.90 (brs, 1H), 4.13-4.02 (m, 4H), 3.91 (s, 3H), 3.42 (brs, 2H), 2.67 (t, *J* = 7.9 Hz, 2H), 1.94 (m, 1H), 1.77 (m, 2H), 1.47 (s, 9H), 1.21 (d, 3H, *J* = 6.4 Hz). Boc-protected **6d**: ¹H NMR (CDCl₃, 200 MHz) δ 9.06 (d, *J* = 1.8 Hz, 1H), 8.58 (d, 1H, *J* = 1.8 Hz), 8.10 (t, *J* = 1.8 Hz, 1H), 7.26 (t, 2H, *J* = 6.8 Hz), 6.90 (m, 3H), 4.90 (brs, 1H), 4.20-3.91 (m, 4H), 3.91 (s, 3H), 3.42 (brs, 2H), 2.67 (t, *J* = 7.9 Hz, 2H), 1.94 (m, 1H), 1.77 (m, 2H), 1.47 (s, 9H), 1.21 (d, 3H, *J* = 6.4 Hz).

(*S,S*)-5-[3-(2-Hydroxy-3-phenoxypropylamino)butyl]nicotinic acid methyl ester (6c). The Boc-protected **6c** (1 mmol) was dissolved in CH₂Cl₂ (10 mL). The trifluoroacetic acid (5 equiv) was added to the solution. The reaction mixture was stirred for 12 h at room temperature and neutralized with saturated Na₂CO₃ solution. The organic layer was separated and concentrated. The compound **6c** was obtained 85% yields as oil by silica gel column chromatography. ¹H NMR (CDCl₃, 200 MHz) δ 8.96 (d, *J* = 1.8 Hz, 1H), 8.53 (d, 1H, *J* = 1.8 Hz), 8.04 (t, *J* = 1.8 Hz, 1H), 7.26 (t, 2H, *J* = 6.8 Hz), 6.85 (m, 3H), 4.01-3.89 (m, 3H), 3.86 (s, 3H), 2.85-2.62 (m, 7H), 1.67 (m, 2H), 1.47 (s, 9H), 1.08 (d, *J* = 6.3 Hz, 3H); Mass (*m/e*) 358 (8, M⁺), 221 (100), 194 (27).

(*S,R*)-5-[3-(2-Hydroxy-3-phenoxypropylamino)butyl]nicotinic acid methyl ester (6d). ¹H NMR (CDCl₃, 200 MHz) δ 8.97 (d, *J* = 2.0 Hz, 1H), 8.54 (d, 1H, *J* = 2.0 Hz), 8.04 (t, *J* = 2.2 Hz, 1H), 7.24-7.16 (m, 2H), 6.91-6.80 (m, 3H), 4.03-3.83 (m, 3H), 3.87 (s, 3H), 2.97-2.60 (m, 7H), 1.68 (m, 2H), 1.08 (d, *J* = 6.3 Hz, 3H); Mass (*m/e*) 358 (5.6, M⁺), 221 (100), 194 (29).

(*R,S*)-5-[3-(2-Hydroxy-3-phenoxypropylamino)butyl]nicotinic acid methyl ester (6e). ¹H NMR (CDCl₃, 200 MHz) δ 8.97 (d, *J* = 2.0 Hz, 1H), 8.54 (d, 1H, *J* = 2.0 Hz), 8.04 (t, *J* = 2.2 Hz, 1H), 7.24-7.16 (m, 2H), 6.91-6.80 (m, 3H), 4.03-3.83 (m, 3H), 3.87 (s, 3H), 2.97-2.60 (m, 7H), 1.68 (m, 2H), 1.08 (d, *J* = 6.3 Hz, 3H); Mass (*m/e*) 359 (70, M⁺), 221 (100), 194 (30.1).

(*R,R*)-5-[3-(2-Hydroxy-3-phenoxypropylamino)butyl]nicotinic acid methyl ester (6f). ¹H NMR (CDCl₃, 200 MHz) δ 8.96 (d, *J* = 1.8 Hz, 1H), 8.53 (d, 1H, *J* = 1.8 Hz), 8.04 (t, *J* = 1.8 Hz, 1H), 7.26 (t, 2H, *J* = 6.8 Hz), 6.85 (m, 3H), 4.01-3.89 (m, 3H), 3.86 (s, 3H), 2.85-2.62 (m, 7H), 1.67 (m, 2H), 1.47 (s, 9H), 1.08 (d, *J* = 6.3 Hz, 3H); MS (*m/e*), 359 (68.0, M⁺), 221 (100), 194 (25.3).

Measurement of β-adrenoceptor binding affinity. To determine the binding affinity of **6c-6f** on β₃-adrenoceptor, RB-HBETA3 membrane was incubated with [¹²⁵I]-iodocyanopindolol (1.4 nM, 2200 Ci/mmol) and unlabeled ligand for 10 min at 37 °C. Propranolol (1mM) was used to define non-specific binding. Incubation mixture was filtered over glass fiber (Wallac 140-521), washed and measured for radioactivity.

Acknowledgments. This work was supported by Ministry of Science and Technology and Bioneer Corporation.

References

1. Arch, J. R. S.; Kaumann, A. J. *Medicinal Research Review* **1993**, *13*, 663.
2. (a) Arch, J. R.; Ainsworth, A. T.; Cawthorne, M. A.; Piercy, V.; Sennitt, M. V.; Thody, V. E.; Wilson, C.; Wilson, S. *Nature* **1984**, *309*, 163. (b) Lowell, B. B.; Filer, J. S. *Annu. Rev. Med.* **1997**, *48*, 307. (c) Strosberg, A. D.; Pietri-Rouxel, F. *Trends Pharmacol. Soc.* **1996**, *206*, 373.
3. Arch, J. R. S.; Wilson, S. *Int. J. Obesity* **1996**, *20*, 191.
4. (a) Claus, T. H.; Bloom, J. D. *Annual Reports in Medicinal Chemistry* **1995**, *30*, 189. (b) Howe, R. *Drug of the Future* **1993**, *18*, 529.
5. Devocelle, M.; Morteux, A.; Agbossou, F.; Dormoy, J.-R. *Tetrahedron Lett.* **1999**, *40*, 4551 and references therein.
6. Hett, R.; Fang, Q. K.; Gao, Y.; Hong, Y.; Butler, H. T.; Nie, X.; Wald, S. A. *Tetrahedron Lett.* **1997**, *38*, 1125 and references therein.
7. Atkins, R. K.; Frazier, J.; Moore, L. L.; Weigel, L. O. *Tetrahedron Lett.* **1986**, *27*, 2451.
8. Mathvink, R. J.; Tolman, S. M.; Chitty, D.; Candelore, M. R.; Cascieri, M. A.; Colwell, L. F.; Deng, J. L.; Feeney, W. P.; Forrest, M. J.; Hom, G. J.; MacIntyre, D. E.; Miller, R. R.; Stearns, P. A.; Tota, L.; Wyvratt, M. J.; Fisher, M. H.; Weber, A. E. *J. Med. Chem.* **2000**, *43*, 3832.
9. Biftu, T.; Feng, D. D.; Ling, G. B.; Kuo, H.; Qina, X.; Naylor, E. M.; Colandrea, V. J.; Candelore, M. R.; Cascieri, M. A.; Colwell, L. F.; Forrest, M. J.; Hom, G. J.; MacIntyre, D. E.; Miller, R. R.; Stearns, P. A.; Tota, L.; Wyvratt, M. J.; Fisher, M. H.; Weber, A. E. *Bioorg. Med. Chem. Lett.* **2000**, *10*, 1431.
10. (a) Ok, H. O.; Reigle, L. B.; Candelore, M. A.; Colwell, L. F.; Deng, L.; Feeney, W. P. F.; Forrest, M. J.; Hom, G. J.; MacIntyre, D. E.; Strader, C. D.; Tota, L.; Wang, M. J.; Wyvratt, M. J.; Fisher, M. H.; Weber, A. E. *Bioorg. Med. Chem. Lett.* **2000**, *10*, 1531. (b) Shih, T. L.; Candelore, M. R.; Cascieri, M. A.; Chiu, S. L.; Colwell, L. F.; Deng, J. L.; Feeney, W. P.; Forrest, M. J.; Hom, G. J.; MacIntyre, D. E.; Miller, R. R.; Stearns, P. A.; Tota, L.; Wyvratt, M. J.; Fisher, M. H.; Weber, A. E. *Bioorg. Med. Chem. Lett.* **1999**, *9*, 1251. (c) Naylor, E. M.; Parmee, E. R.; Colandrea, V. J.; Perkins, L.; Brockunier, L.; Candelore, M. R.; Cascieri, M. A.; Colwell, L. F.; Mathvink, R. J.; Deng, J. L.; Feeney, W. P.; Forrest, M. J.; Hom, G. J.; MacIntyre, D. E.; Strader, C. D.; Tota, L.; Wang, P.-R.; Wyvratt, M. J.; Fisher, M. H.; Weber, A. E. *Bioorg. Med. Chem. Lett.* **1999**, *9*, 755. (d) Parmee, E. R.; Naylor, E. M.; Perkins, L.; Colandrea, V. J.; Ok, H. O.; Colandrea, V. J.; Cascieri, M. A.; Deng, J. L.; Feeney, W. P.; Forrest, M. J.; Hom, G. J.; MacIntyre, D. E.; Miller, R. R.; Stearns, P. A.; Strader, C. D.; Tota, L.; Wang, P.-R.; Wyvratt, M. J.; Fisher, M. H.; Weber, A. E. *Bioorg. Med. Chem. Lett.* **1999**, *9*, 749.
11. Mathvink, R. J.; Barriata, A. M.; Candelore, M. R.; Cascieri, M. A.; Deng, L.; Tota, L.; Strader, C. D.; Wyvratt, M. J.; Fisher, M. H.; Weber, A. E. *Bioorg. Med. Chem. Lett.* **1999**, *9*, 1869.
12. Yum, E. K.; Kang, S. K.; Choi, J.-K. *Bull. Korean Chem. Soc.* **2001**, *22*, 644.
13. Sher, P. M.; Plainsboro, N. J. **1996**, US5,488,064.
14. Fisher, M. H.; Amend, A. M.; Bach, T. J.; Baker, J. M.; Brady, E. J.; Candelore, M. R.; Carroll, D.; Cascieri, M. A.; Chiu, S.-H. L.; Deng, L.; Forrest, M. J.; Hegarty-Friscino, B.; Guan, X.-M.; Hom, G. J.; Hutchins, J. E.; Kelly, L. J.; Mathvik, R. J.; Metzger, J. M.; Miller, R. R.; Ok, H. O.; Parmee, E. R.; Saperstein, R.; Strader, C. D.; Stearns, R. A.; Thompson, G. M.; Tota, L.; Vicario, P. P.; Weber, A. E.; Woods, J. W.; Wyvratt, M. J.; Zafian, P. T.; MacIntyre, D. E. *J. Clin. Invest.* **1998**, *101*, 2387.
15. (a) McClure, D. E.; Arison, B. H.; Baldwin, J. J. *J. Am. Chem. Soc.* **1979**, *101*, 3666. (b) Klunder, J. M.; Onami, T.; Sharples, K. B. *J. Org. Chem.* **1989**, *54*, 1295. (c) Fisher, M. H.; Parmee, E. R.; Mathvink, R. J.; Weber, A. E.; Ok, H. O. **1994**, EP 0611003A1.